

NB-0415ALRPRF

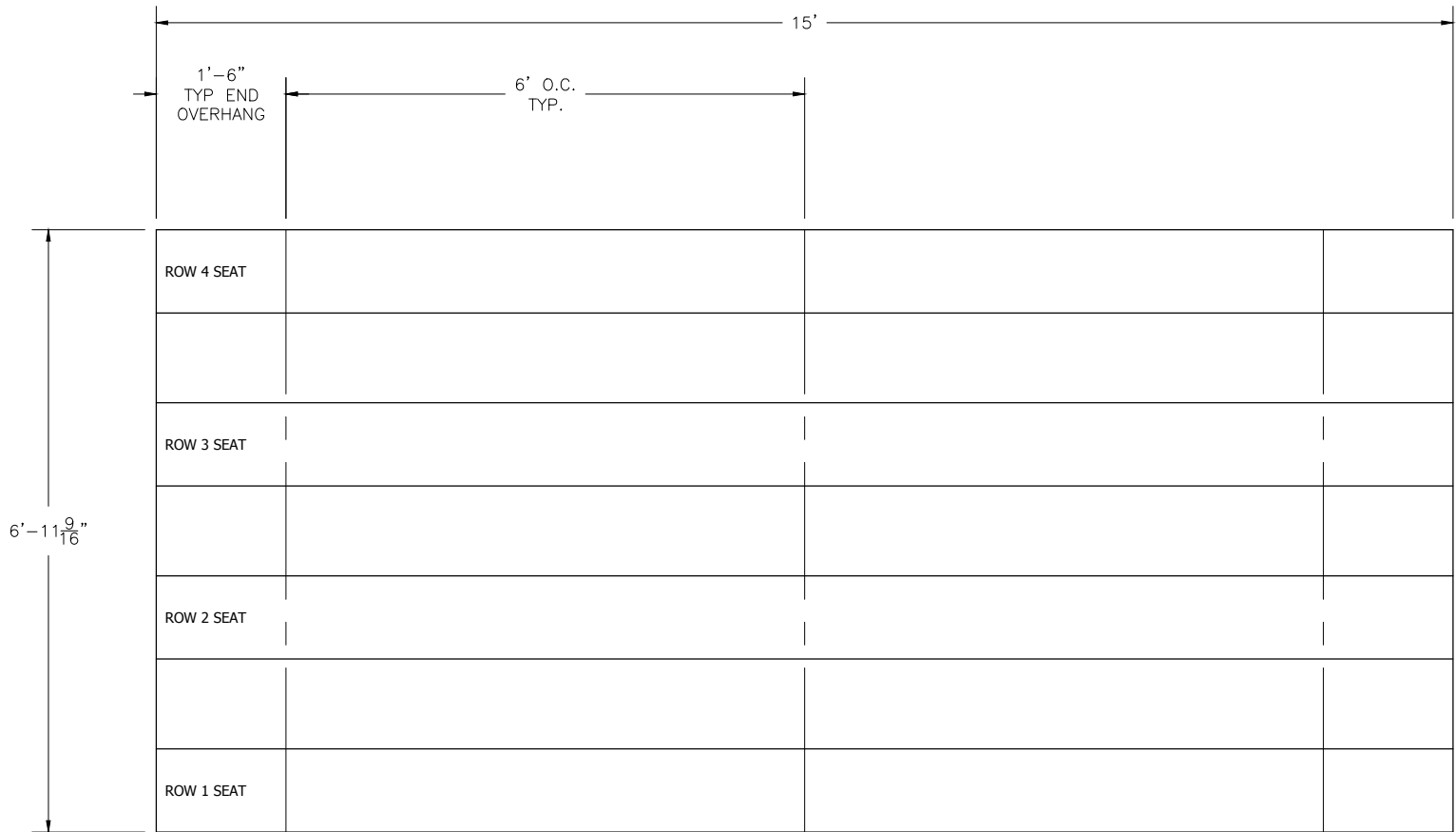
NON ELEVATED 4 ROW x 15'-0" BLEACHER

BuiltRiteBleachers.com

5077 Northampton Drive, Fort Myers, FL 33919

CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
FP.1	– FOUNDATION PLAN
BA.1	– BLEACHER FRAMING & CLIP PRE-ASSEMBLY
BA.2	– BLEACHER ASSEMBLY
AP.1	– ANCHORING PLAN
PF.1	– PLANK & FRAMING PLAN

BLEACHER TOP VIEW



SECTION	GROSS	ACTUAL	NO. OF	NET
LENGTH	SEATS	SEATS	ROWS	SEATS
15	10.00	10.00	4	40
NET SEATS				40
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				40
(BASED ON 18" PER SEAT)				

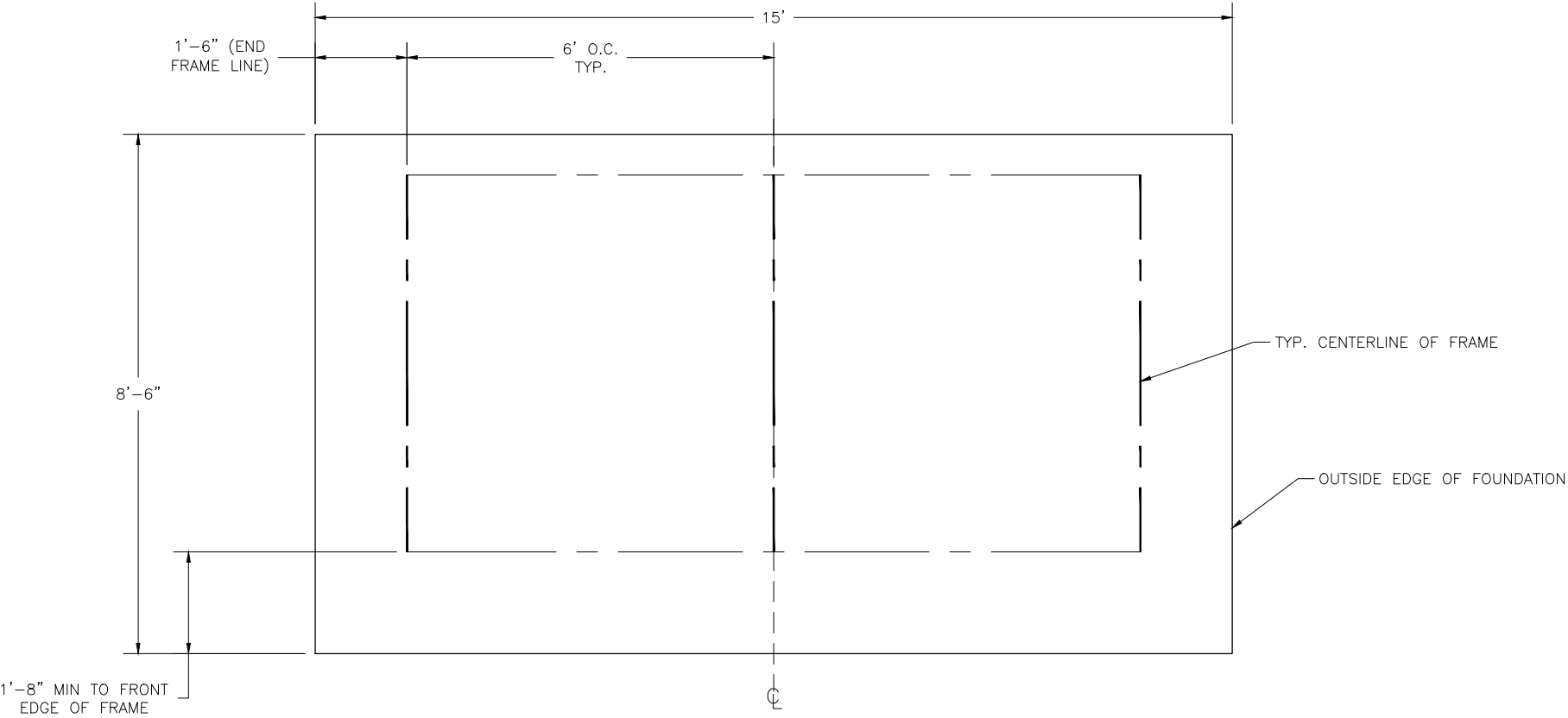


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SCALE: N.T.S.	REVISION:	DRAWN BY: IMP
DATE: 11/23/16		
TITLE: 4 ROW x 15'-0" BLEACHER SEATING PLAN		
BLEACHER MODEL #: NB-0415ALRPRF		DRAWING NUMBER: TD.1

LOCATE FRAMES ON FOUNDATION



* MINIMUM FOUNDATION AREA SHOWN. DEPENDING ON LOCAL SOIL CONDITIONS, BLEACHER CAN BE INSTALLED ON A CONCRETE PAD OR FOOTERS, OR ATTACHED TO 2x6 TREATED LUMBER GROUND SILLS AND PLACED ON COMPACTED STONE, ASPHALT, OR ANY OTHER SMOOTH, SOLID, LEVEL SURFACE. CONSULT YOUR LOCAL CONCRETE CONTRACTOR TO DETERMINE PROPER CONCRETE SPECIFICATIONS FOR YOUR LOCAL SOIL AND WEATHER-RELATED CONDITIONS. THE BEARING SURFACE MUST BE CAPABLE OF SUPPORTING A MINIMUM OF 660 POUNDS PER LINEAR FOOT. TO MEET LOCAL CODES, BLEACHERS WILL NEED TO BE ANCHORED. ANCHORING SYSTEMS FOR ALL SURFACE TYPES ARE AVAILABLE - CONTACT YOUR BLEACHER SALES REPRESENTATIVE FOR MORE INFORMATION.



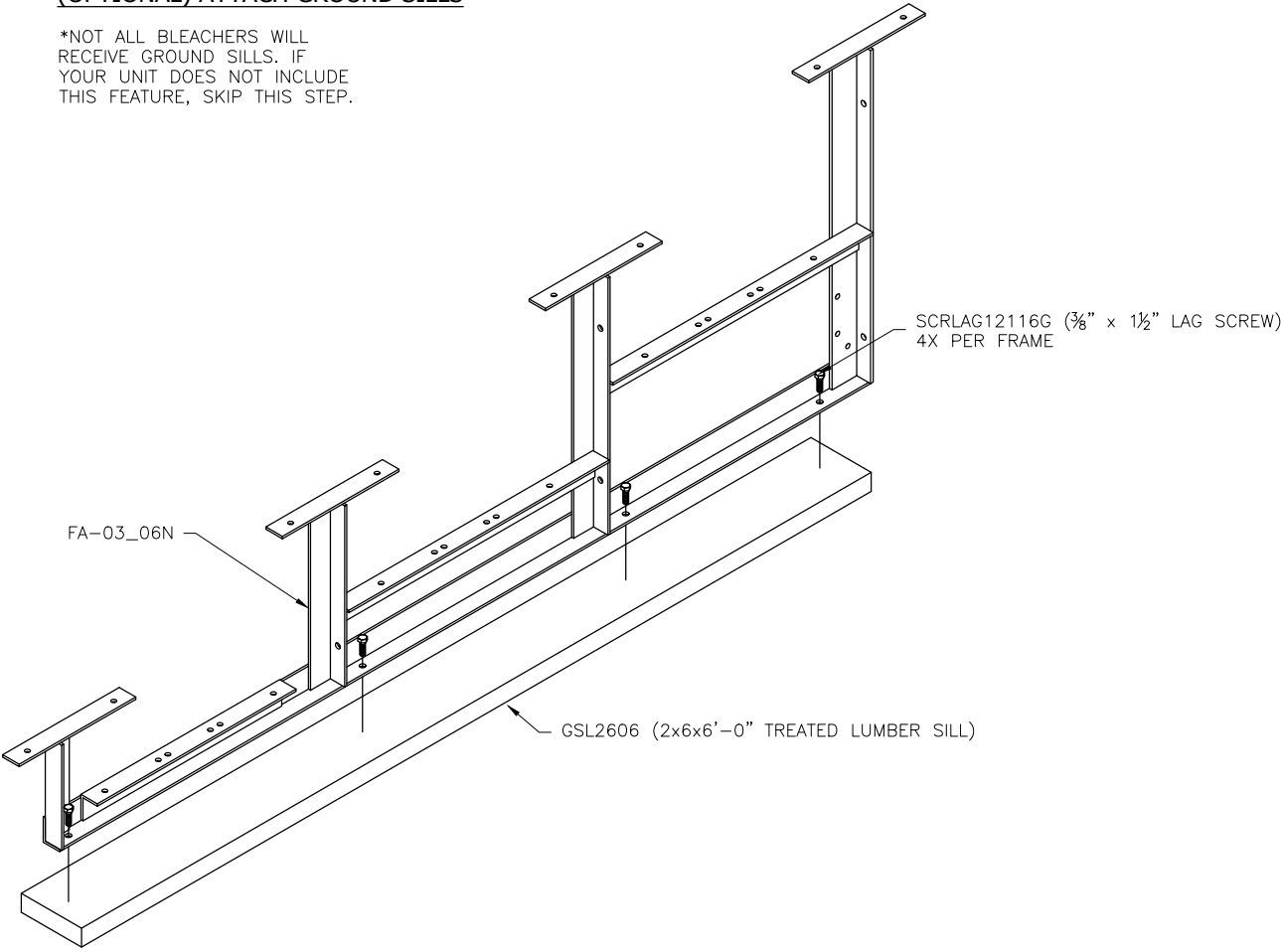
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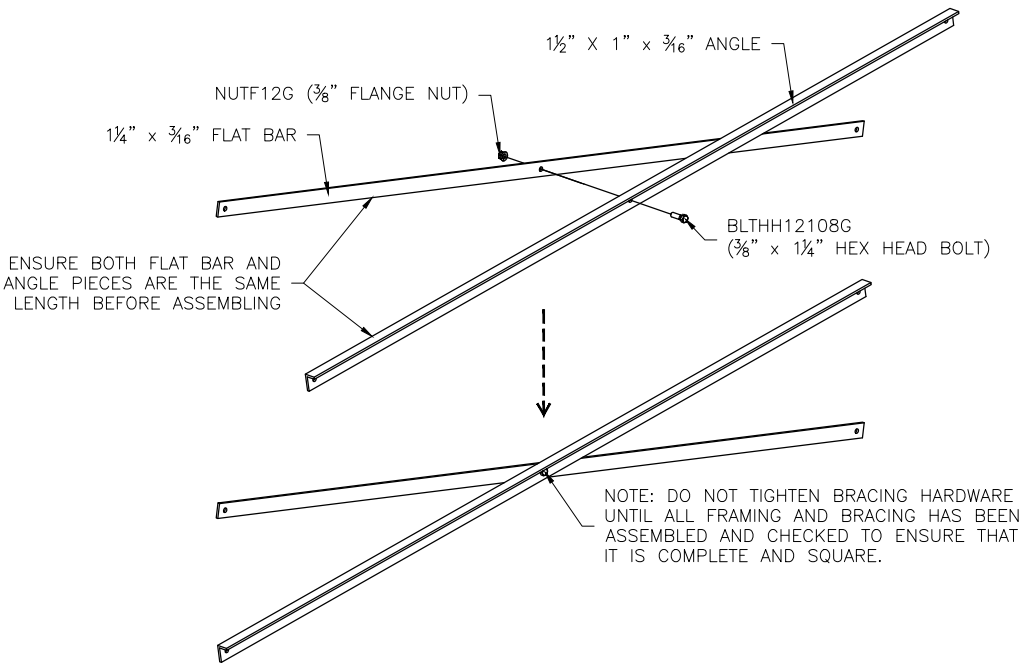
SCALE: N.T.S.	REVISION:	DRAWN BY: IMP
DATE: 11/23/16		
TITLE: 4 ROW x 15'-0" BLEACHER FOUNDATION PLAN		
BLEACHER MODEL #: NB-0415ALRPRF		DRAWING NUMBER: FP.1

(OPTIONAL) ATTACH GROUND SILLS *

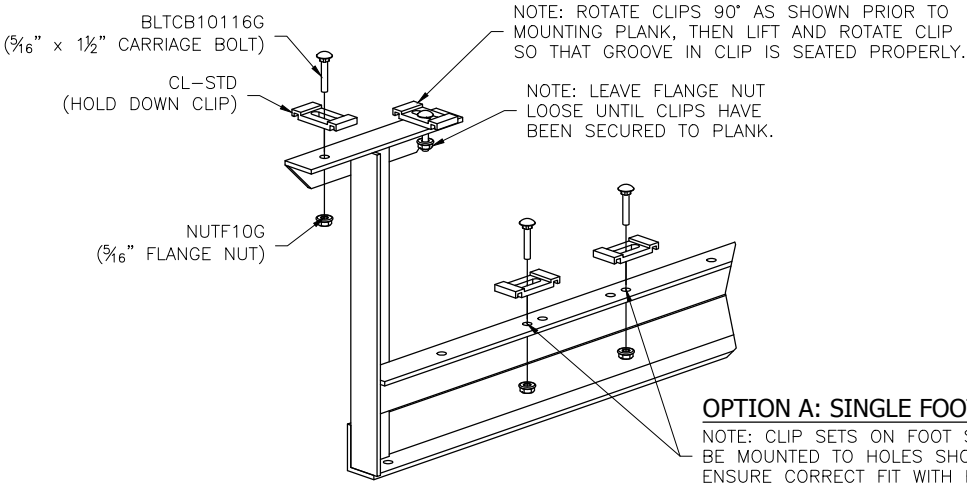
*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



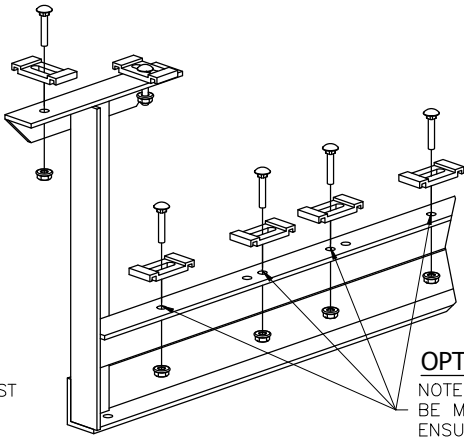
PRE-ASSEMBLE X-BRACE PAIR(S)



**ONCE FRAMING IS COMPLETE,
PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES**



OPTION A: SINGLE FOOT BOARDS
NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.



OPTION B: DOUBLE FOOT BOARDS
NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.



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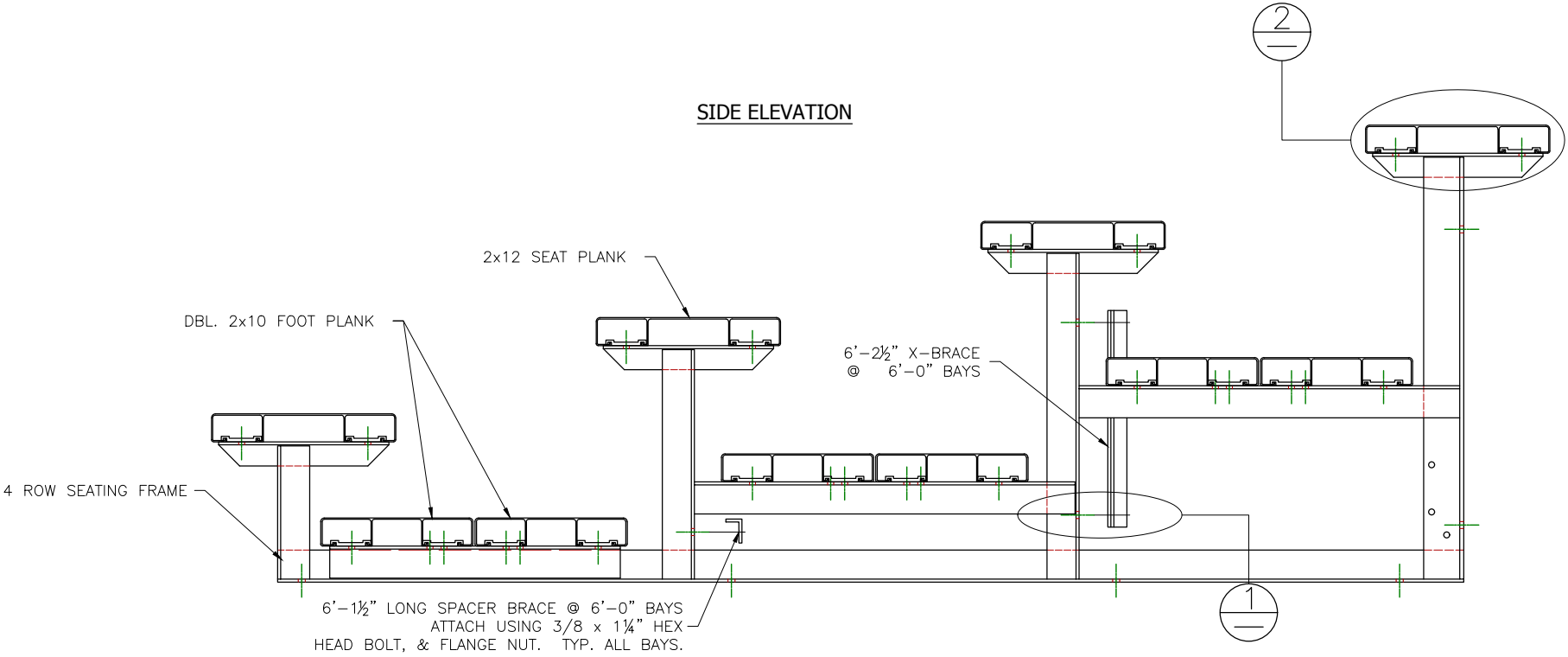
SCALE: N.T.S.	REVISION:	DRAWN BY: IMP
DATE: 11/23/16		
TITLE: 4 ROW X 15'-0" FRAMING & CLIP SET PREPARATION		
BLEACHER MODEL #: NB-0415ALRPRF		DRAWING NUMBER: BA.1

ATTACH BRACING TO BLEACHER FRAMES
SEE SIDE ELEVATION FOR BRACING LENGTHS

ATTACH ROW 2 SPACER BRACE TO FRAMING
USING $\frac{3}{8}$ " x $1\frac{1}{4}$ " HEX HEAD BOLT & FLANGE
NUT. TYP. ALL BAYS.

PRE-ASSEMBLE X-BRACES AS
ILLUSTRATED ON SHEET BA.1
SEE SHEET #PF.1 FOR
BRACING LOCATIONS.

SIDE ELEVATION



⊕ TYP X-BRACE CONN. W/ $1\frac{1}{4}$ " BOLT

BLEACHER FRAME

TYP X-BRACING

$\frac{3}{8}$ " x $1\frac{1}{4}$ " HEX HD.
BOLT & FLANGE NUT

NOT TO SCALE

⊗ TYP 2x10 PLANK ATTACHMENT

5/16 CARRIAGE BOLT

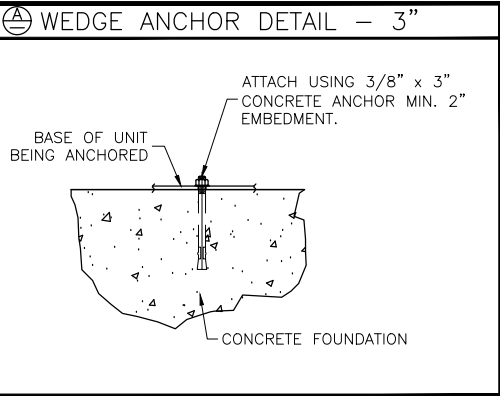
TYP. HOLD
DOWN CLIP

FLANGE NUT

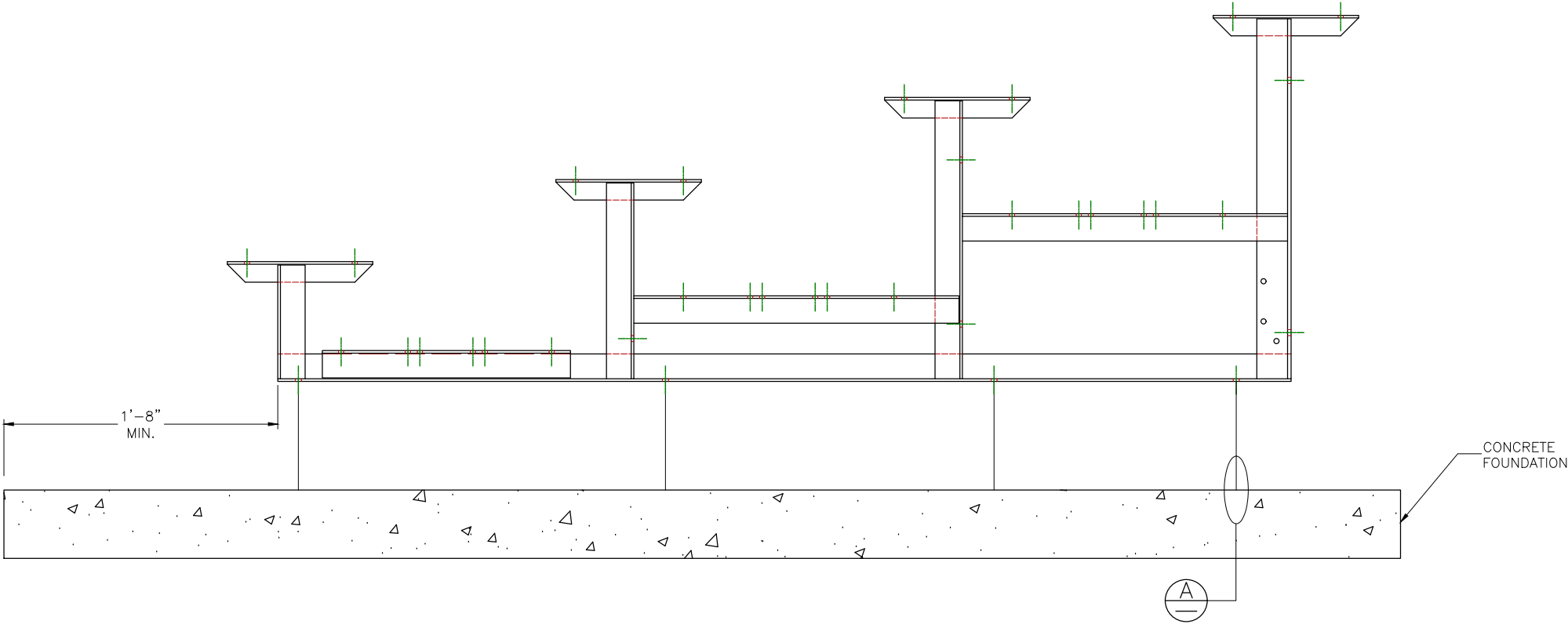
NOT TO SCALE



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SCALE: N.T.S.	REVISION:	DRAWN BY: IMP
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TITLE:	4 ROW X 15'-0" FRAMING ASSEMBLY	
BLEACHER MODEL #:	NB-0415ALRPRF	DRAWING NUMBER: BA.1



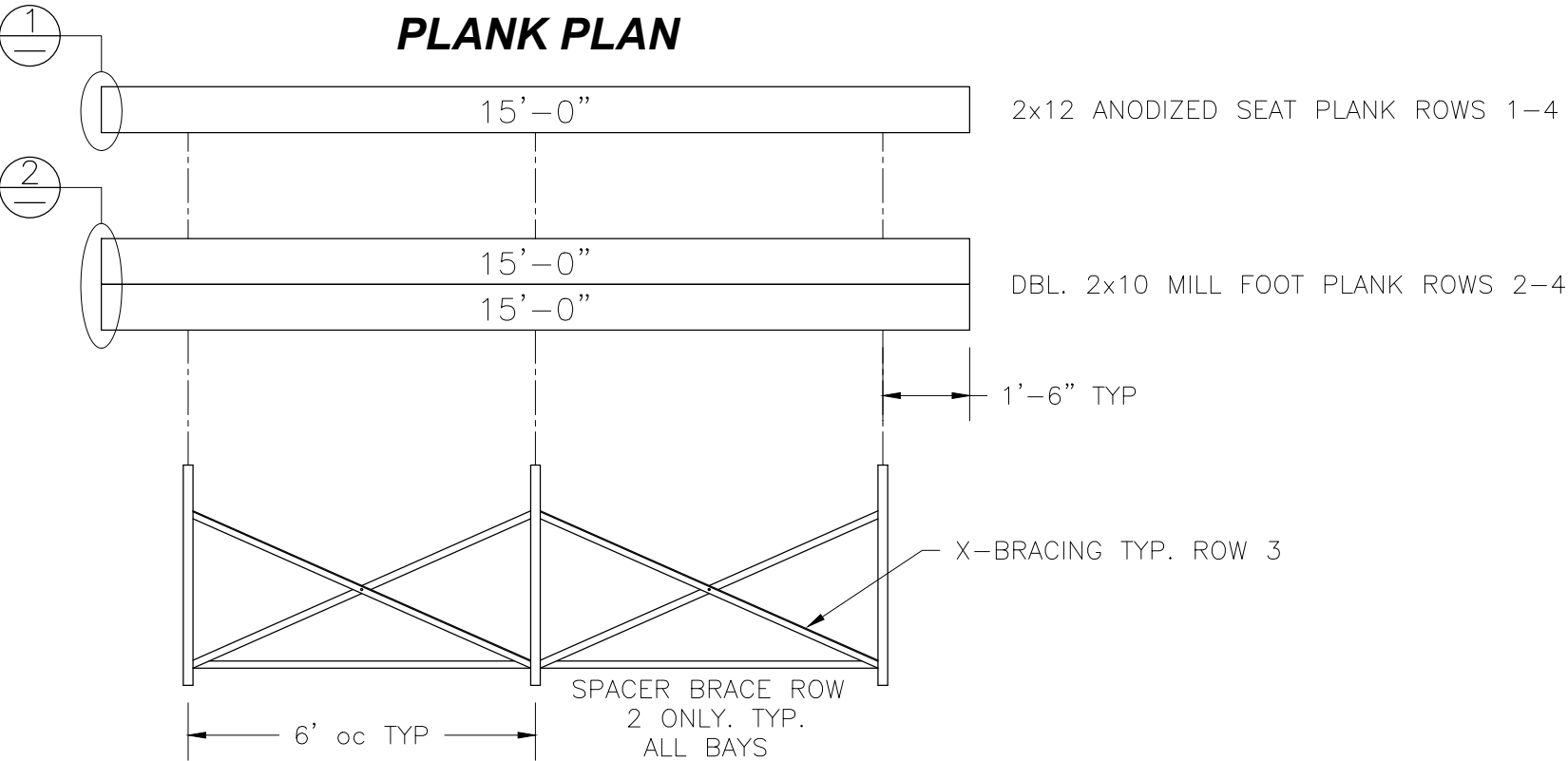
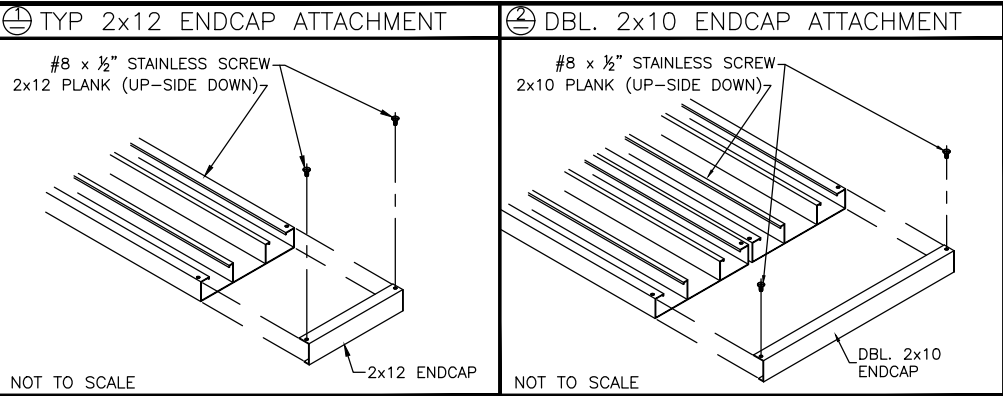
(OPTIONAL) ANCHOR BLEACHER TO CONCRETE FOUNDATION *



* CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.



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SCALE: N.T.S.	REVISION:	DRAWN BY: IMP
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TITLE: 4 ROW CONCRETE ANCHORING PLAN		
BLEACHER MODEL #: NB-0415ALRPRF	DRAWING NUMBER: AP.1	



PLANK PLAN

FRAMING PLAN



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SCALE: N.T.S.	REVISION:	DRAWN BY: IMP
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TITLE: 4 ROW x 15'-0" BLEACHER PLANK & FRAMING PLAN		
BLEACHER MODEL #: NB-0415ALRPRF		DRAWING NUMBER: PF.1