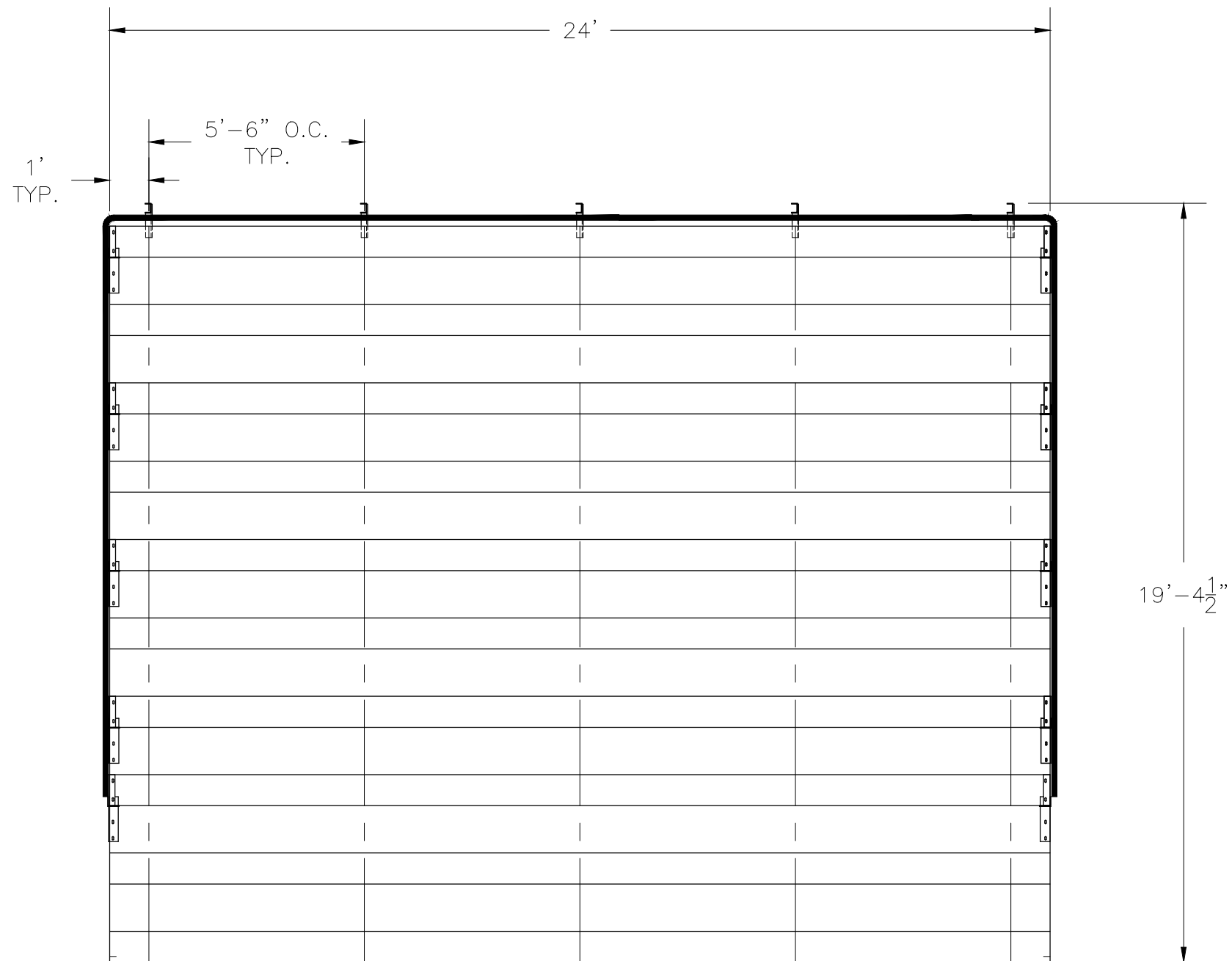


NB-1024ATPPRF/CL

NON ELEVATED 10 ROW X 24'-0" BLEACHER

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CS.1	- COVER SHEET
BS.1	- BLEACHER SEATING PLAN
AP.1	- ANCHORING PLAN
BA.1	- BLEACHER ASSEMBLY
GR.1	- GUARD RAIL ASSEMBLY
PF.1	- PLANK AND FRAMING PLAN
TA.1	- TRANSPORT KIT ASSEMBLY (1)
TA.2	- TRANSPORT KIT ASSEMBLY (2)
TA.3	- TRANSPORT KIT ASSEMBLY (ROWS 1-5)
TA.4	- TRANSPORT KIT ASSEMBLY (ROWS 6-10)
DS.1	- DETAIL SHEET

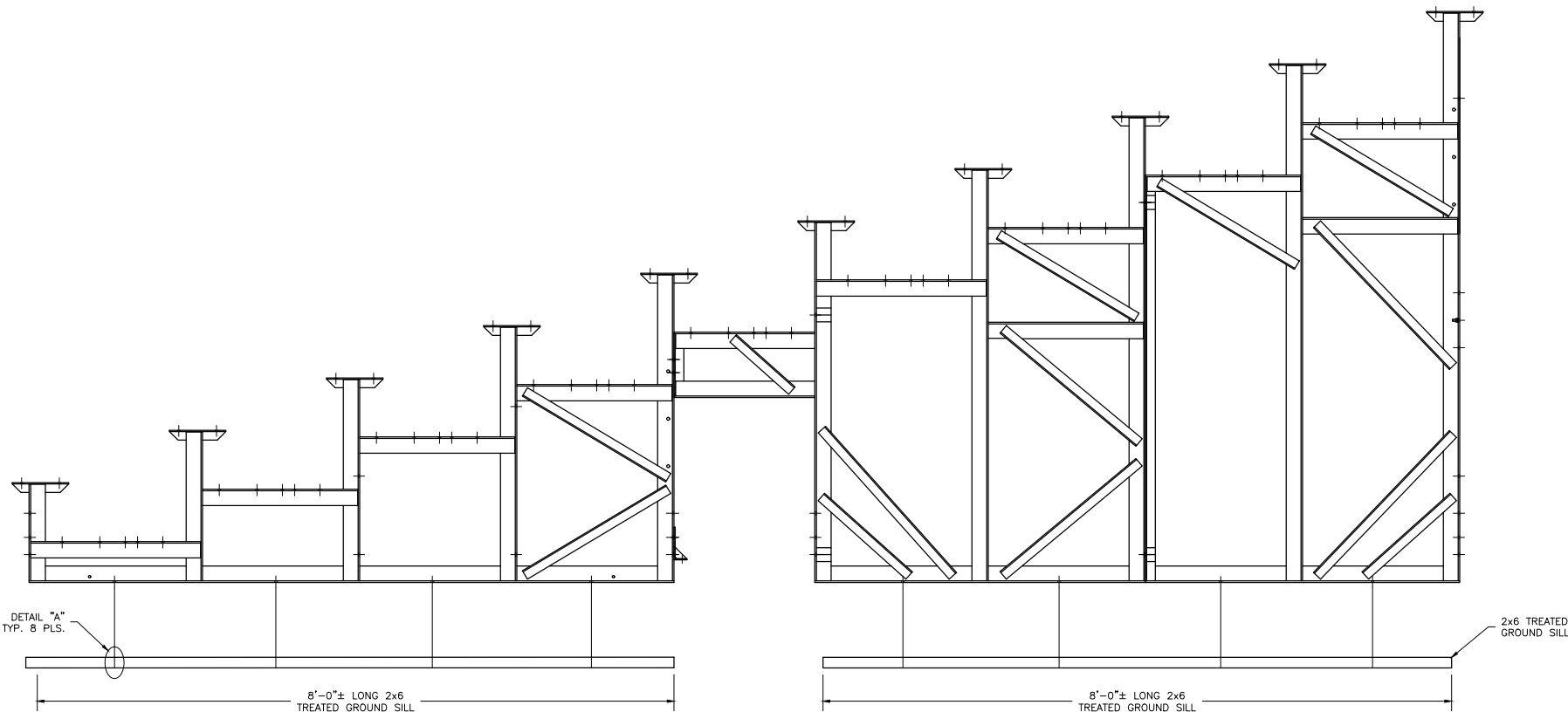
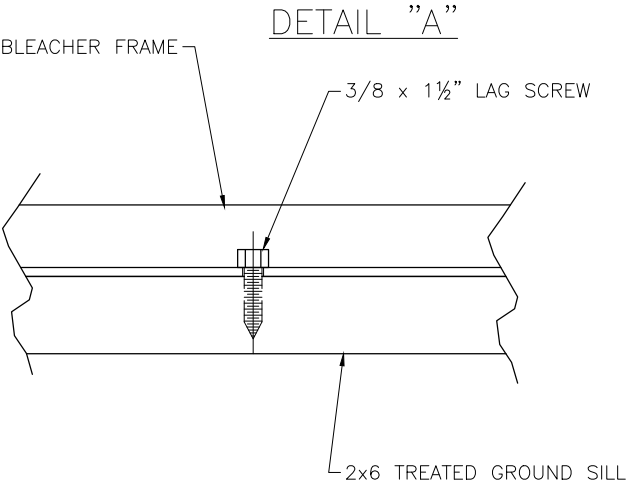


SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	10	160
NET SEATS				160
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				160
(BASED ON 18" PER SEAT)				

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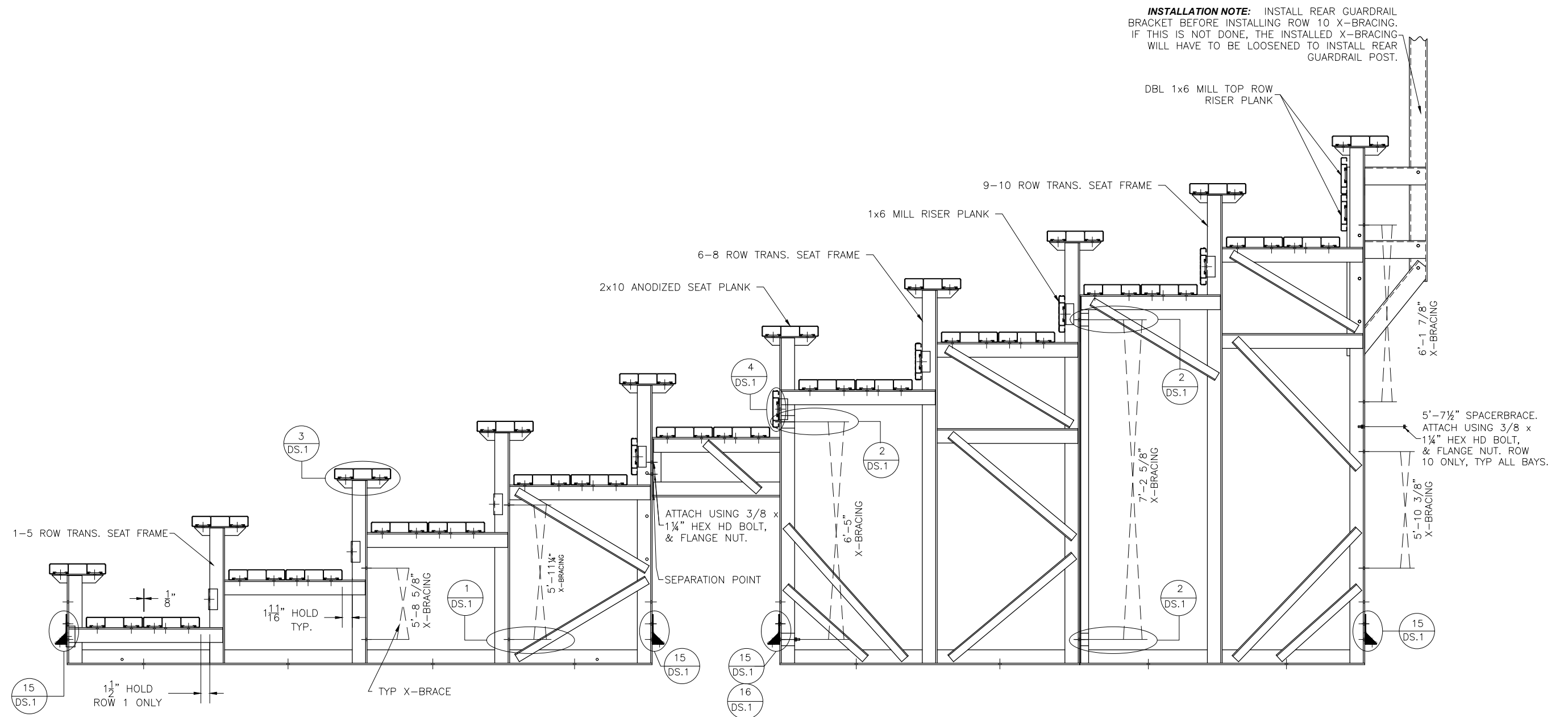
SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 4/17/15		
TITLE: NON-ELEV. ALUM. 10 ROW X 24' TRANSPORTABLE		
BLEACHER MODEL #: NB-1024ATPPRF/CL		DRAWING NUMBER: BS.1



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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 4/17/15		
TITLE: ANCHORING PLAN		
BLEACHER MODEL #: NB-1024ATPPRF/CL	DRAWING NUMBER: AP.1	



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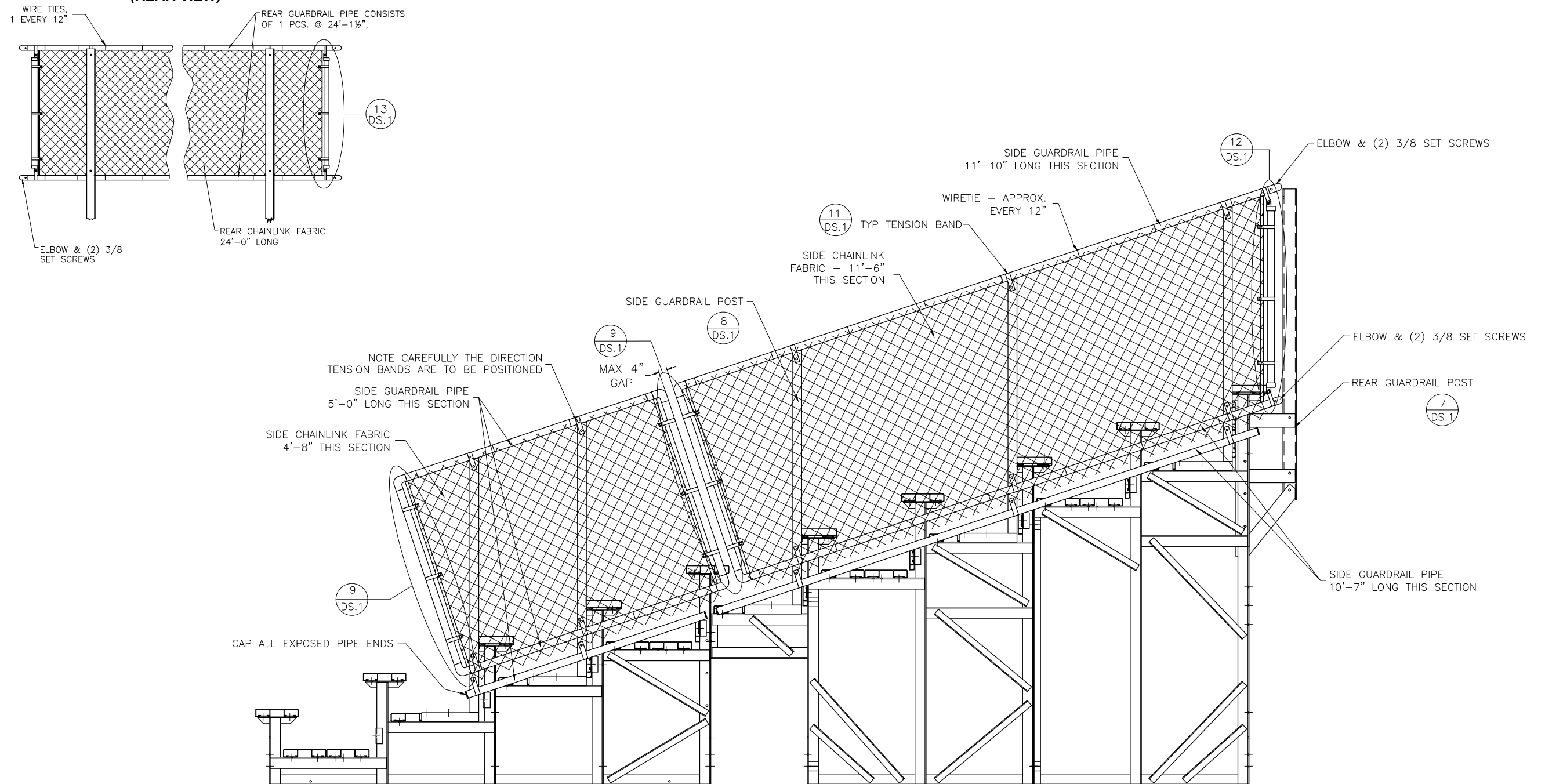
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 01/13/15		
TITLE: BLEACHER ASSEMBLY		
BLEACHER MODEL #: NB-1024ATPRF/CL	DRAWING NUMBER: BA.1	

REAR GUARDRAIL

(REAR VIEW)

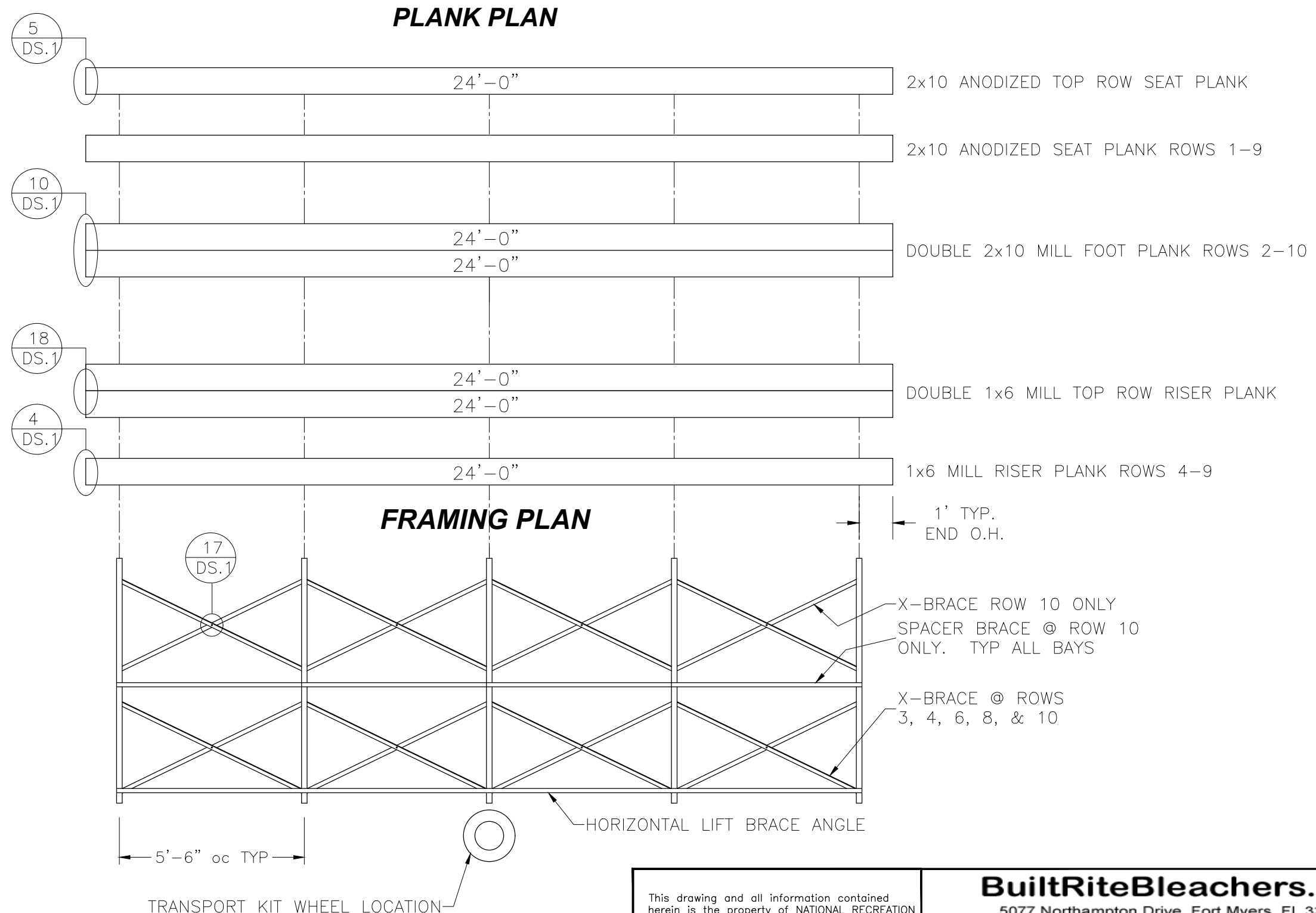


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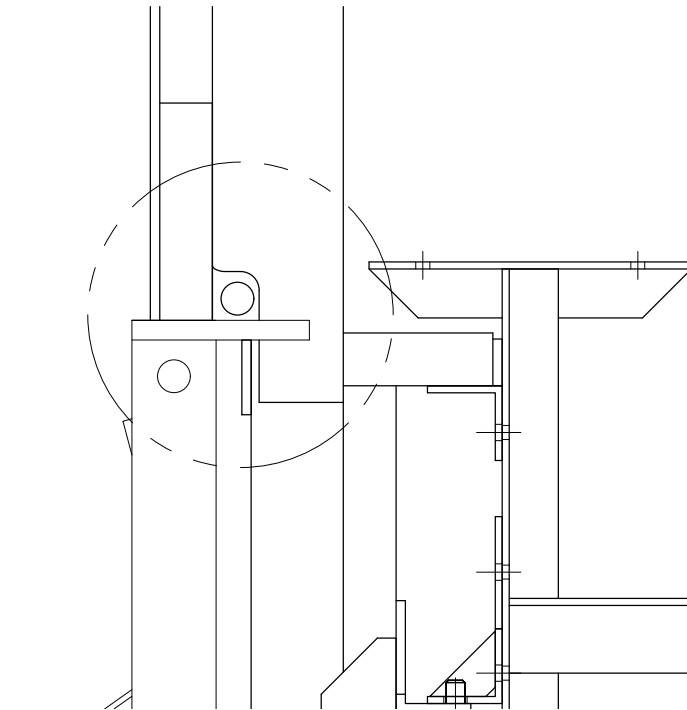
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 4/17/15		
TITLE: GUARD RAIL ASSEMBLY		
BLEACHER MODEL #: NB-1024ATPRF/CL	DRAWING NUMBER: GR.1	

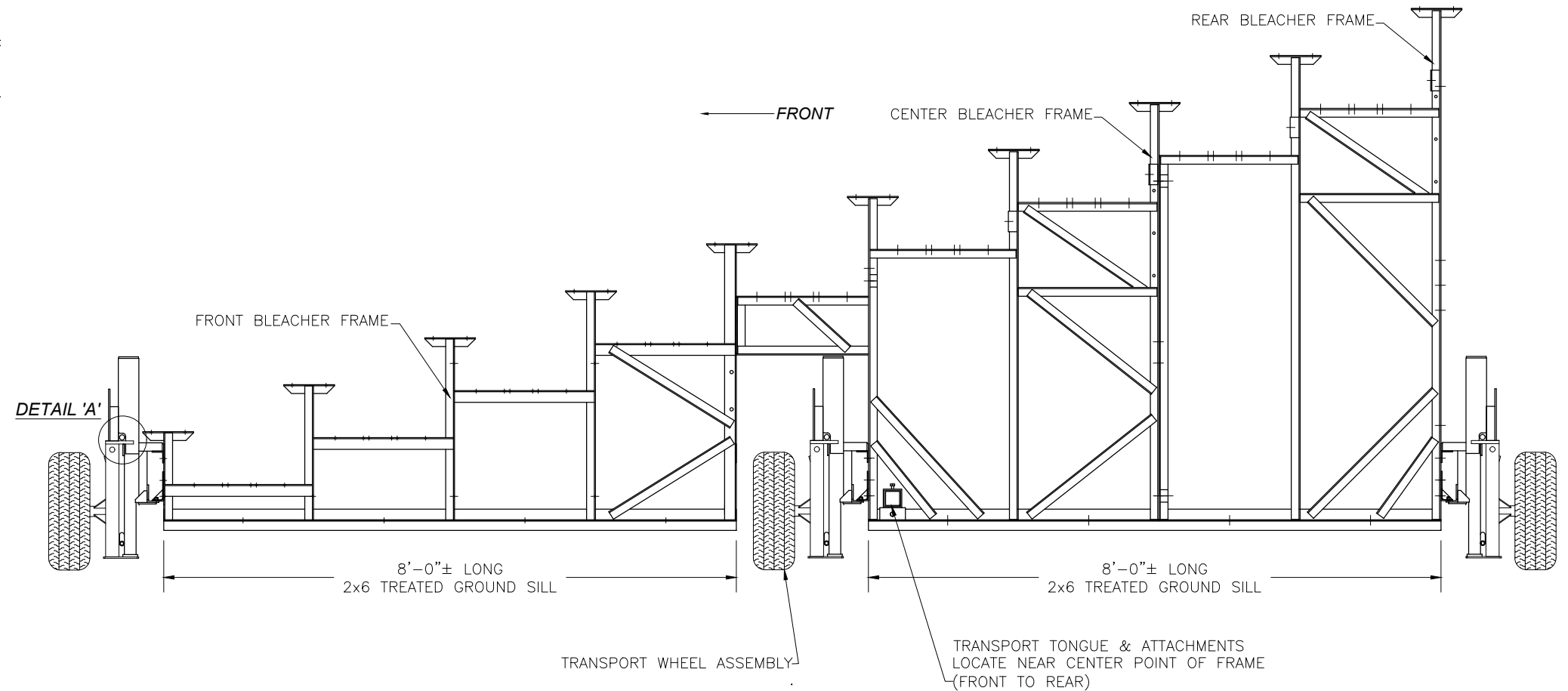


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	SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
	DATE: 4/17/15		
	TITLE: VERTICAL ASILE ASSEMBLY		
BLEACHER MODEL #: NB-1024ATPPRF/CL		DRAWING NUMBER: PF.1	

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DETAIL "A"



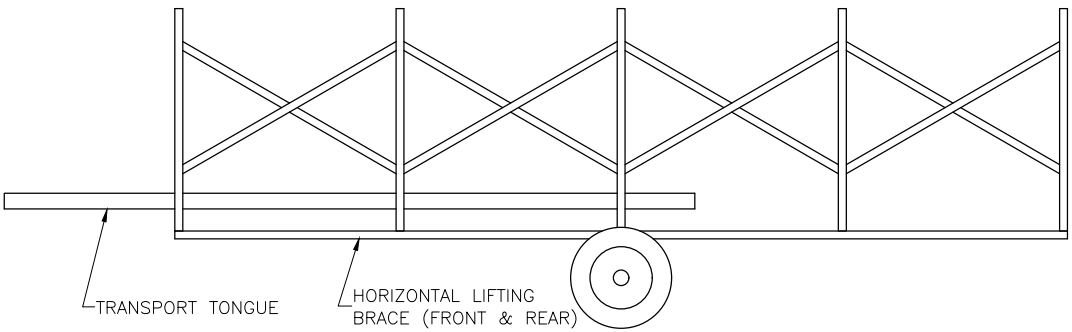
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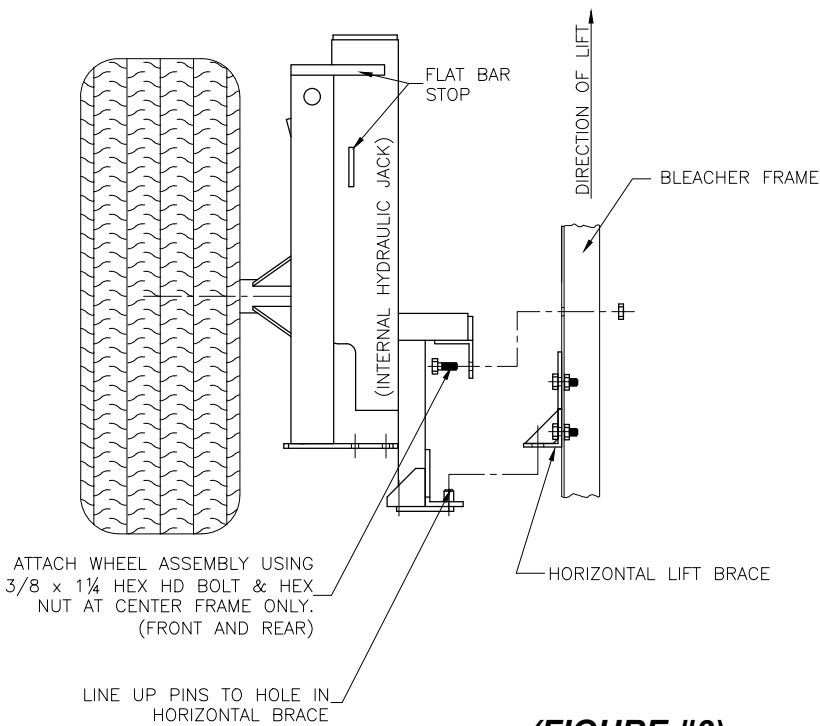
SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 4/17/15		
TITLE: TRANSPORT KIT ASSEMBLY		
BLEACHER MODEL #: NB-1024ATPPRF/CL	DRAWING NUMBER: TA.1	

WHEEL LOCATION



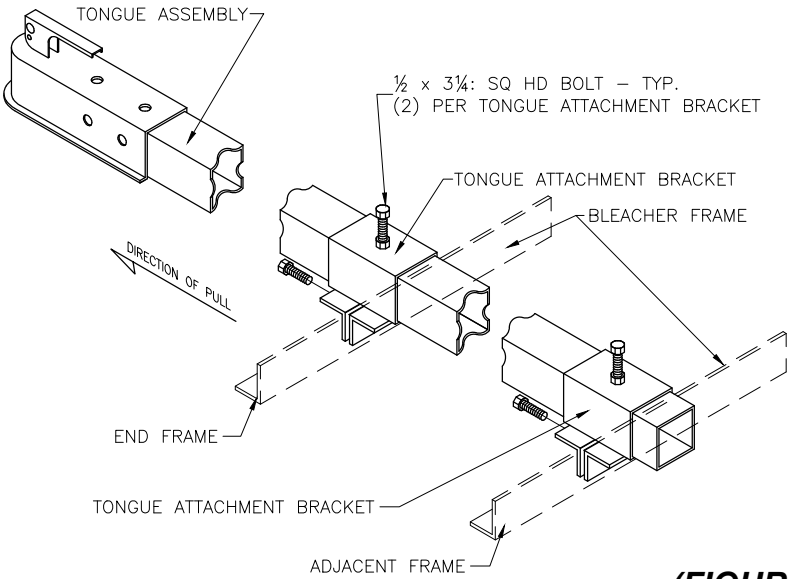
(FIGURE #2)

TRANSPORT WHEEL ASSEMBLY



(FIGURE #3)

TONGUE ASSEMBLY



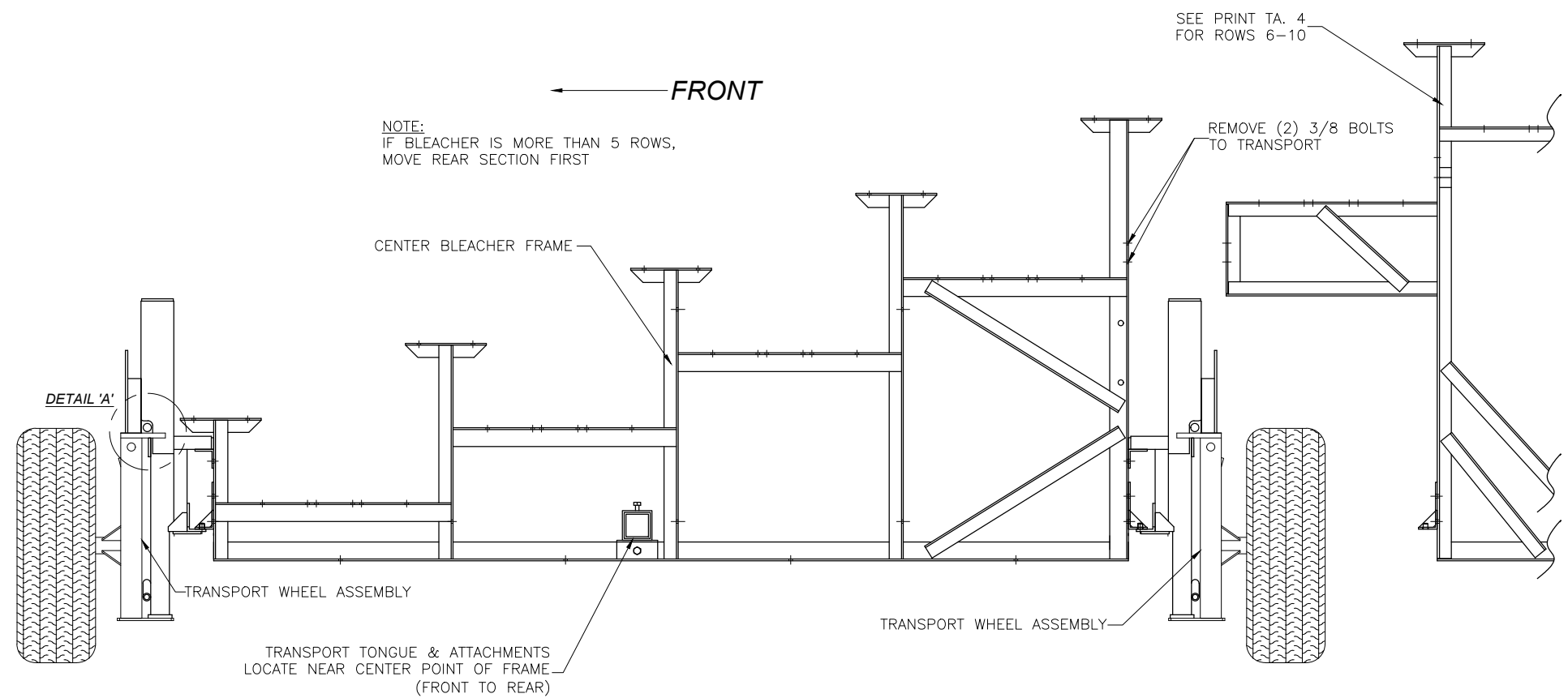
(FIGURE #1)

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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 4/17/15		
TITLE: TRANSPORT KIT ASSEMBLY		
BLEACHER MODEL #: NB-1024ATPPRF/CL	DRAWING NUMBER: TA.2	

ROWS 1-5

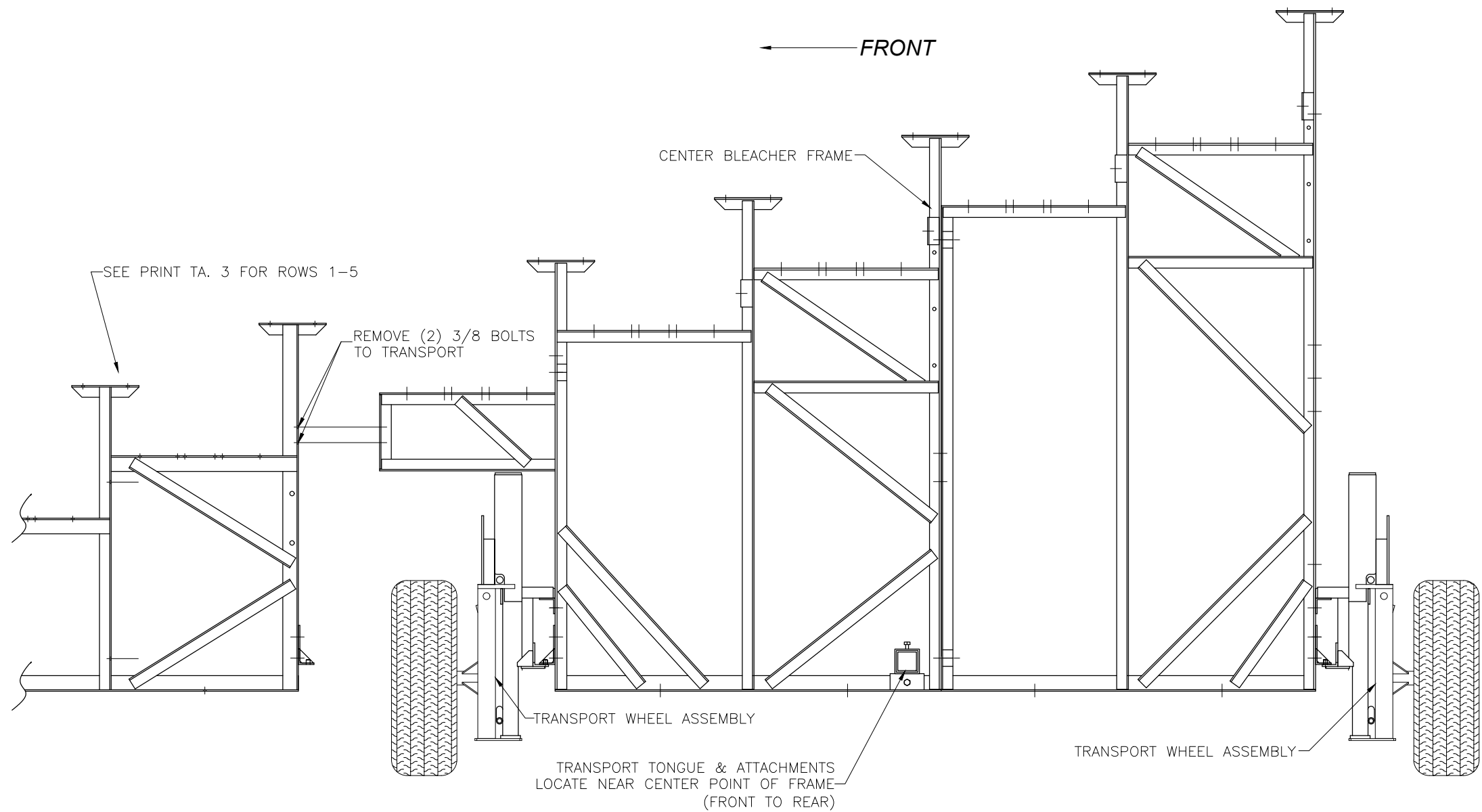


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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 4/17/15		
TITLE: TRANSPORT KIT ASSEMBLY (ROWS 1-5)		
BLEACHER MODEL #: NB-1024ATPPRF/CL	DRAWING NUMBER: TA.3	

ROWS 6-10

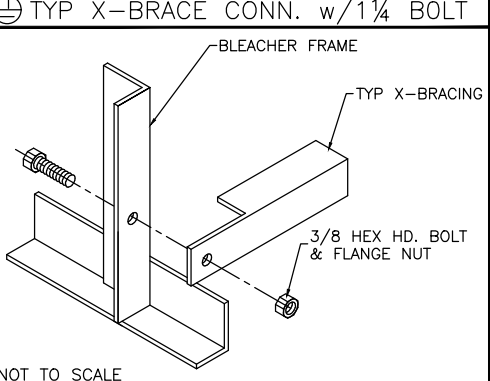
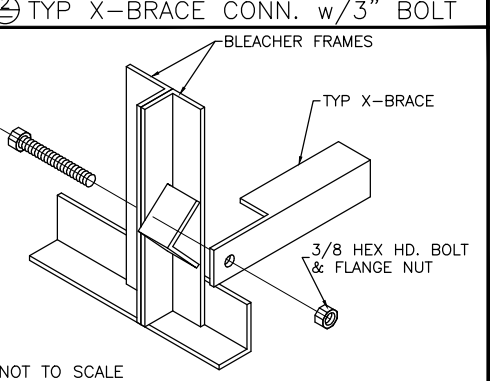
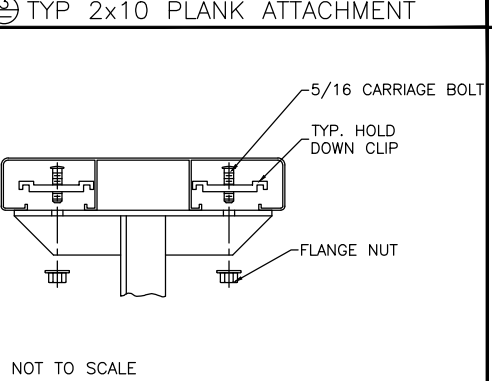
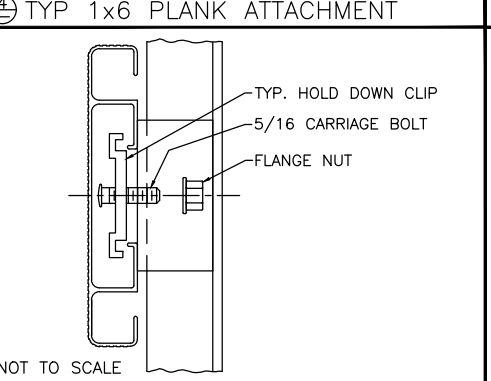
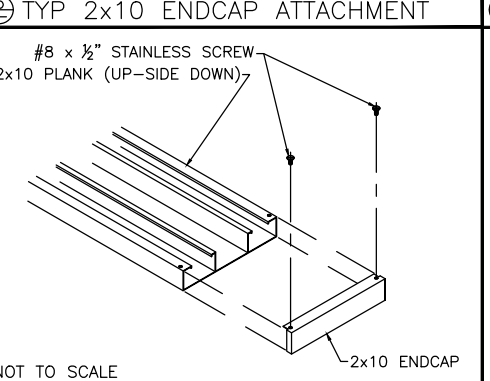
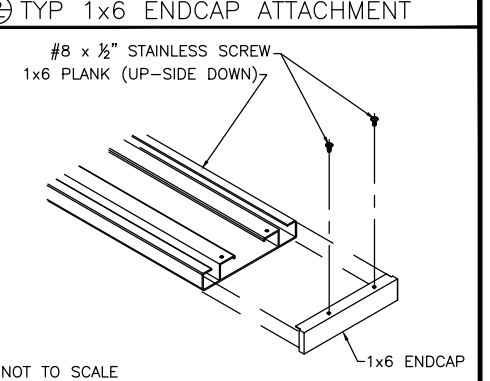
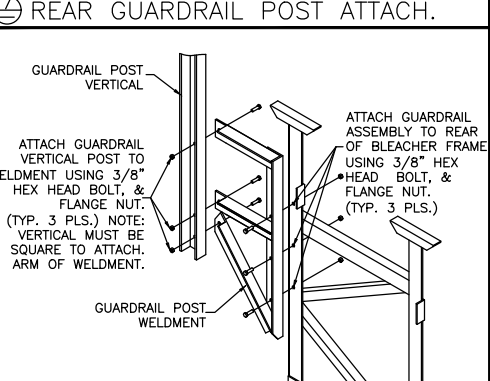
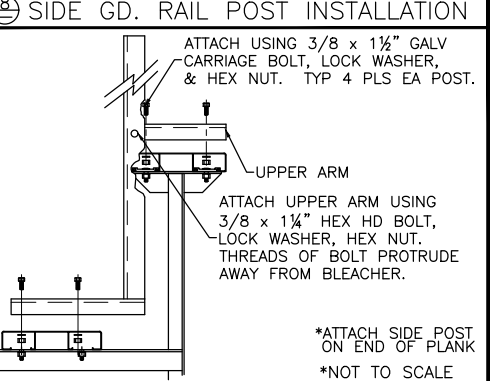
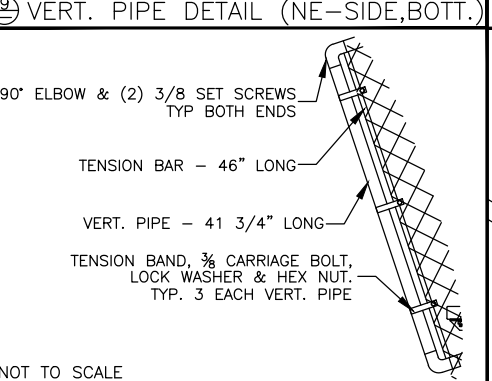
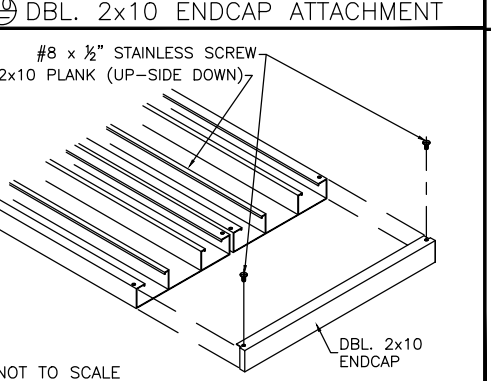
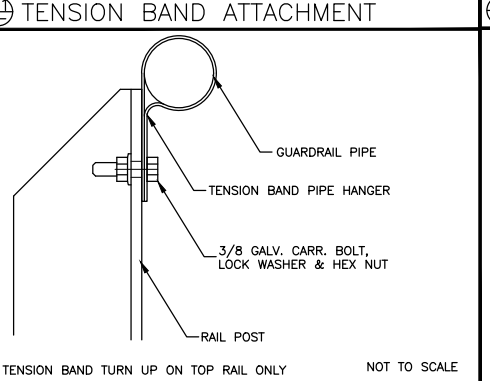
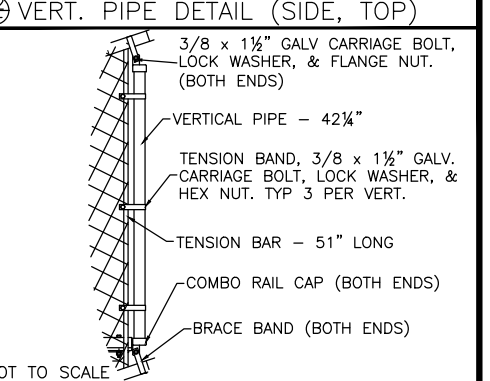
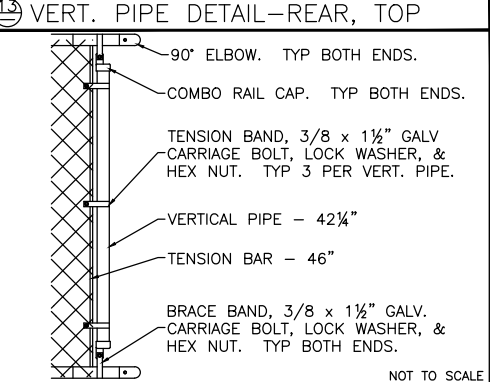
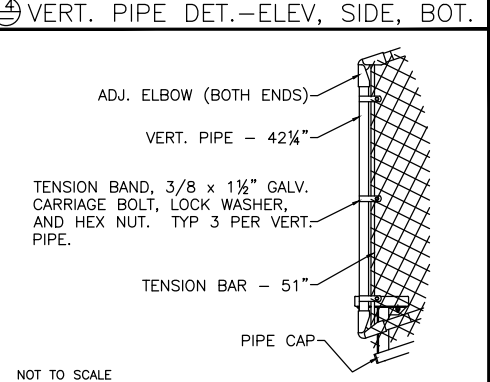
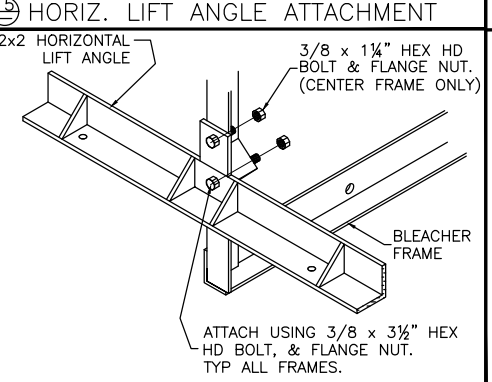
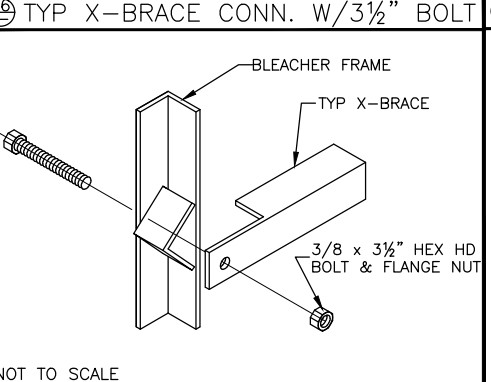
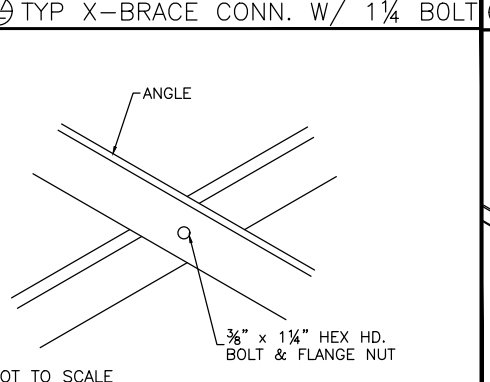
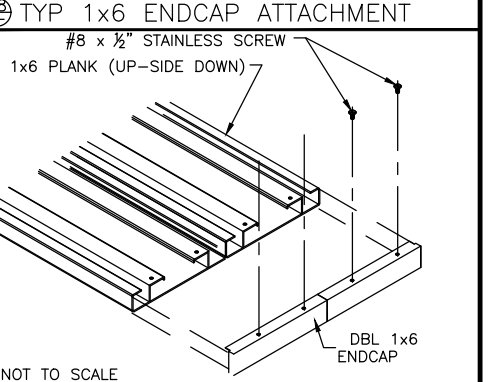


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DATE: 4/17/15		
TITLE: TRANSPORT KIT ASSEMBLY (ROWS 6-10)		
BLEACHER MODEL #: NB-1024ATPPRF/CL	DRAWING NUMBER: TA.4	

Ⓐ TYP X-BRACE CONN. w/1¼ BOLT  NOT TO SCALE	Ⓑ TYP X-BRACE CONN. w/3" BOLT  NOT TO SCALE	Ⓒ TYP 2x10 PLANK ATTACHMENT  NOT TO SCALE	Ⓓ TYP 1x6 PLANK ATTACHMENT  NOT TO SCALE	Ⓔ TYP 2x10 ENDCAP ATTACHMENT  NOT TO SCALE	Ⓕ TYP 1x6 ENDCAP ATTACHMENT  NOT TO SCALE
Ⓙ REAR GUARDRAIL POST ATTACH.  NOT TO SCALE	Ⓚ SIDE GD. RAIL POST INSTALLATION  *ATTACH SIDE POST ON END OF PLANK *NOT TO SCALE	Ⓛ VERT. PIPE DETAIL (NE-SIDE,BOTT.)  NOT TO SCALE	Ⓜ DBL. 2x10 ENDCAP ATTACHMENT  NOT TO SCALE	Ⓨ TENSION BAND ATTACHMENT  NOT TO SCALE	Ⓩ VERT. PIPE DETAIL (SIDE, TOP)  NOT TO SCALE
Ⓟ VERT. PIPE DETAIL-REAR, TOP  NOT TO SCALE	Ⓠ VERT. PIPE DET.-ELEV, SIDE, BOT.  NOT TO SCALE	Ⓡ HORIZ. LIFT ANGLE ATTACHMENT  NOT TO SCALE	Ⓢ TYP X-BRACE CONN. W/3½" BOLT  NOT TO SCALE	Ⓣ TYP X-BRACE CONN. W/ 1¼ BOLT  NOT TO SCALE	Ⓤ TYP 1x6 ENDCAP ATTACHMENT  NOT TO SCALE

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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 4/17/15		
TITLE: DETAIL SHEET		
BLEACHER MODEL #: NB-1024ATPPRF/CL	DRAWING NUMBER: DS.5	