TNR-0324S

TIP & ROLL ALUMINUM 3 ROW x 24'-0" BLEACHER

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

DRAWING REFERENCE NUMBER:
TR-0324STD

DRAWING SHEET INDEX

CS.1	COVER SHEET
TD.1	SEATING PLAN
BA.1	BLEACHER ASSEMBLY
PF.1	PLANK AND FRAMING

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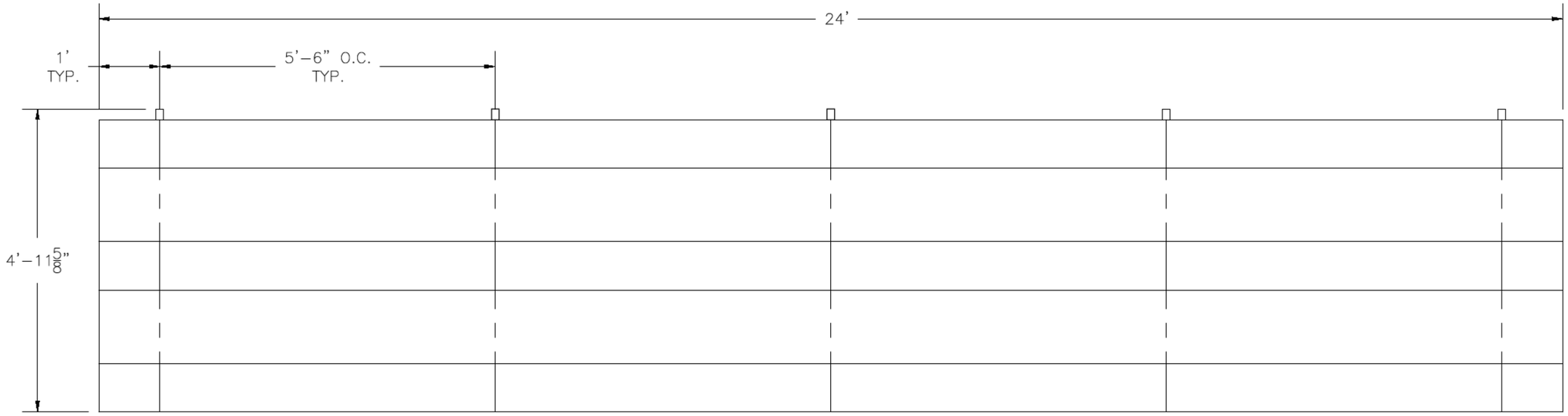
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: TNR-0324S					
DESCRIPTION: NON ELEV. 3 ROW x 24' ASSEMBLY COVER SHEET					
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: CS.1	



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	3	48
			NET SEATS	48
			WHEELCHAIR SPACES	0
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	48

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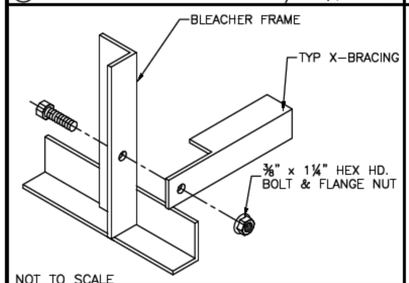
MODEL: TNR-0324S

DESCRIPTION: NON ELEV. 3 ROW x 24' BLEACHER SEATING PLAN

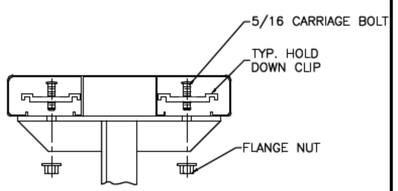
DRAWN BY: IP | DATE: 8/22/23 | REVISION: A | SCALE: N.T.S. | SHEET NUMBER: TD.1

1 TYP X–BRACE CONN. W/ 1¼ BOLT



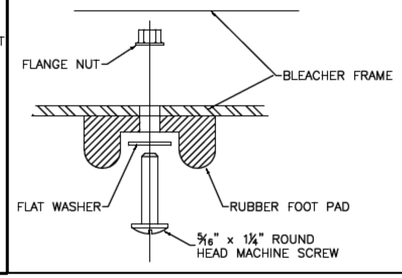
NOT TO SCALE

2 TYP 2x10 PLANK ATTACHMENT

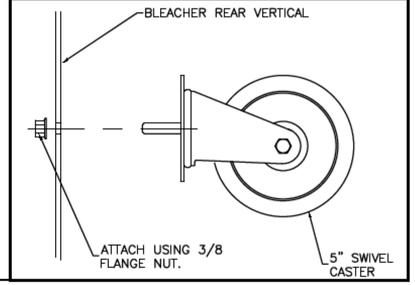


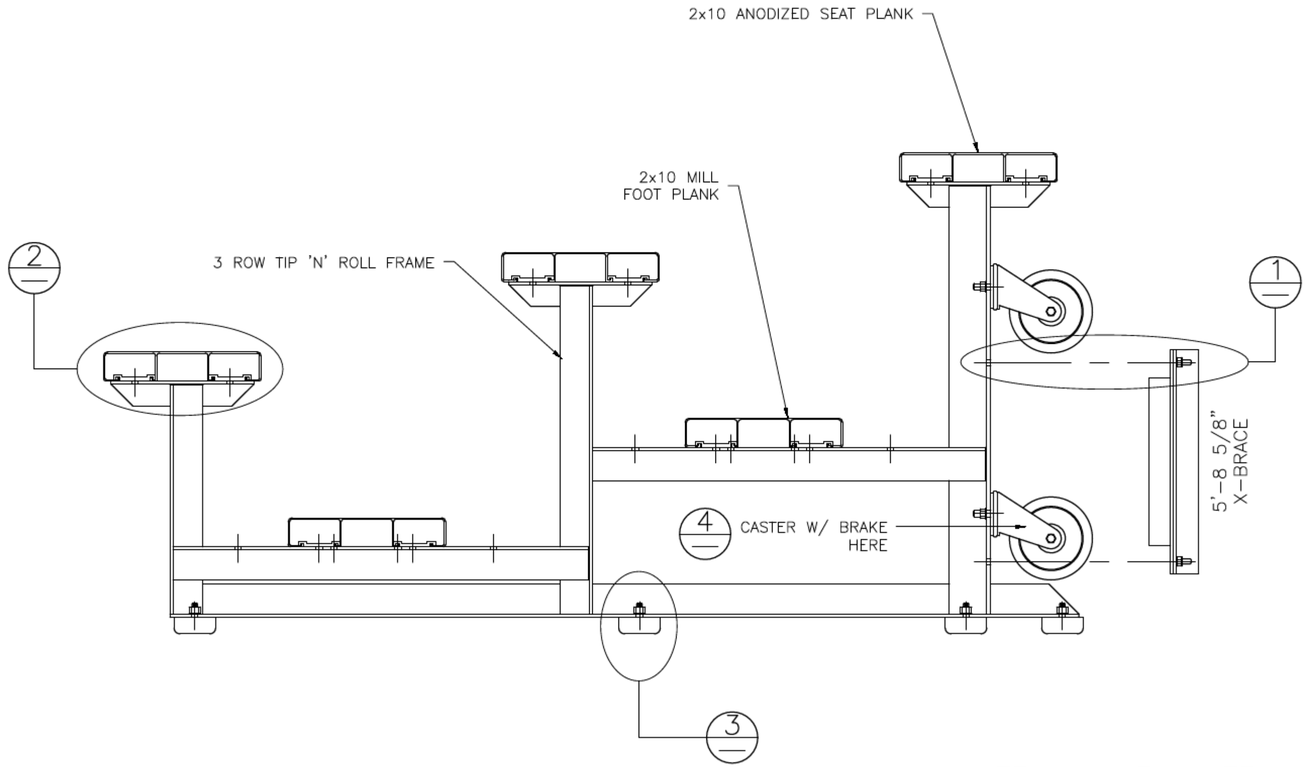
NOT TO SCALE

3 RUBBER FOOT PAD ATTACH. DETAIL



4 CASTER ATTACHMENT DETAIL





NOTE: MOUNT CASTERS TO CENTER AND END FRAMES ONLY.

WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT–WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE–BODIED ADULT.

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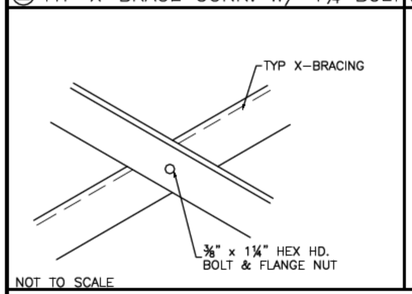
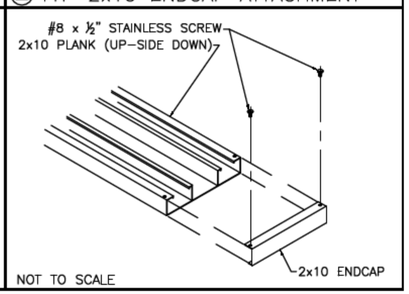
MODEL: TNR-0324S					
DESCRIPTION: NON ELEV. 3 ROW x 24' BLEACHER ASSEMBLY					
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: BA.1	

① TYP X–BRACE CONN. W/ 1¼ BOLT



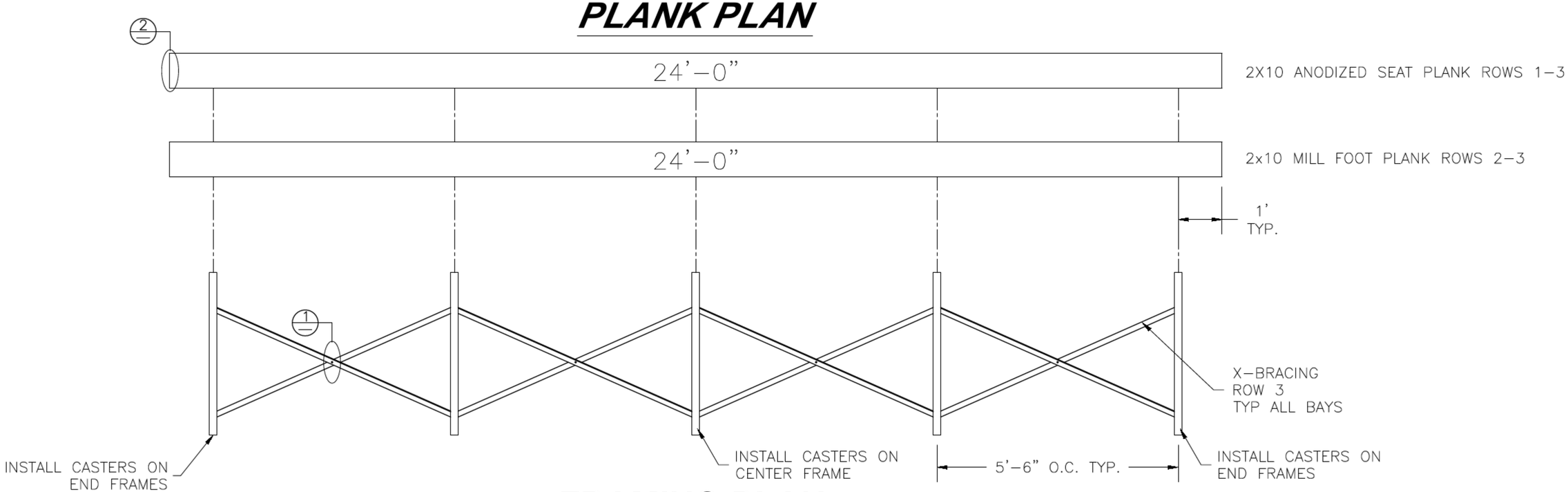
NOT TO SCALE

② TYP 2x10 ENDCAP ATTACHMENT



NOT TO SCALE

PLANK PLAN



FRAMING PLAN

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MODEL:	TNR-0324S				
DESCRIPTION:	NON ELEV. 3 ROW x 24' PLANK AND FRAMING PLAN				
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: PF.1	