TNR-0407.5ALRS

LOW-RISE TIP & ROLL ALUMINUM 4 ROW x 7'-6" BLEACHER

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

DRAWING REFERENCE NUMBER:
TR-0407.5ALRSTD

DRAWING SHEET INDEX

CS.1	COVER SHEET
TD.1	SEATING PLAN
BA.1	BLEACHER ASSEMBLY
PF.1	PLANK AND FRAMING

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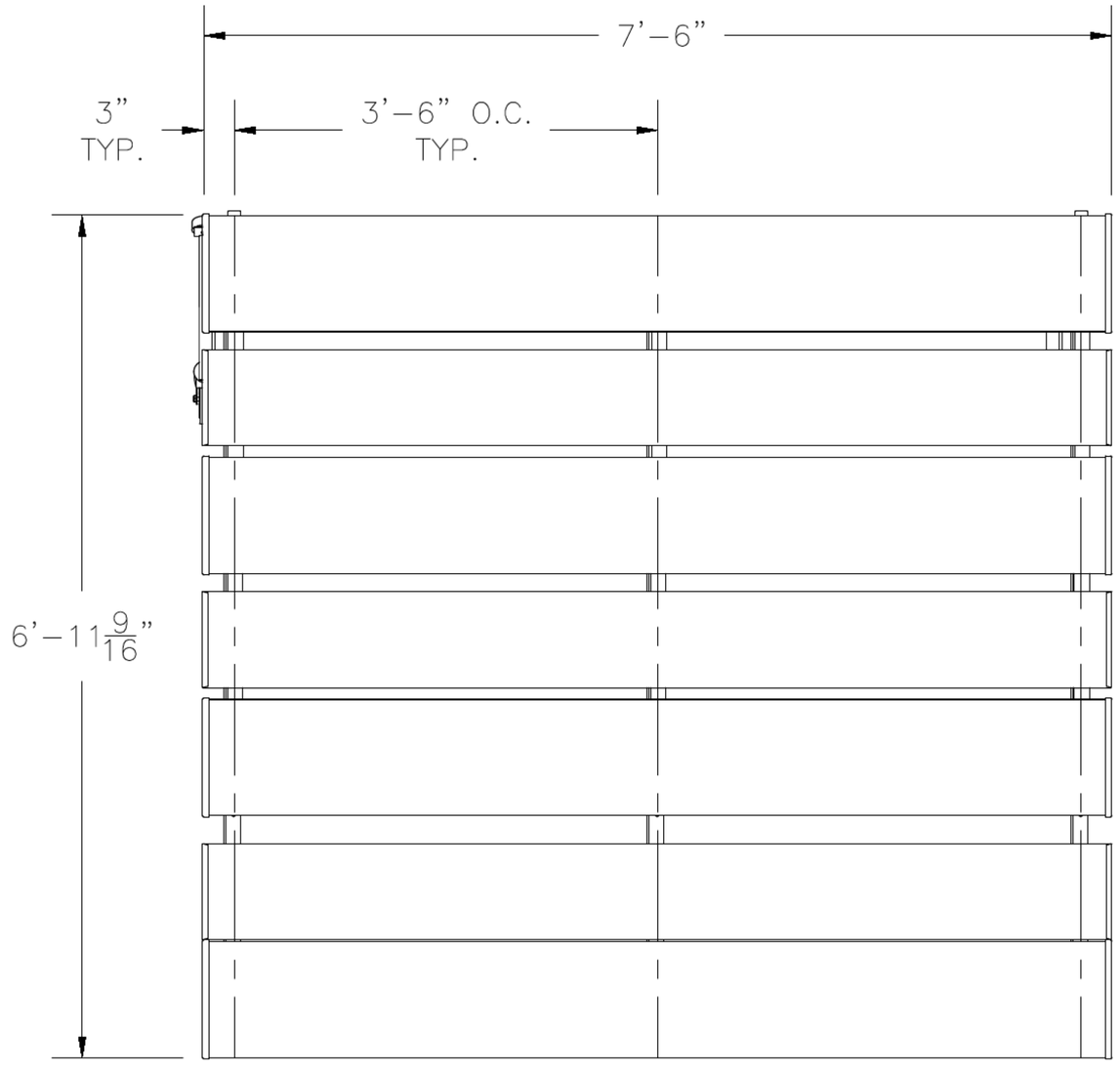
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: TNR-0407.5ALRS				
DESCRIPTION: NON ELEV. 4 ROW x 7'-6" ASSEMBLY COVER SHEET				
DRAWN BY: IP	DATE: 10/10/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: CS.1



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
7.5	5.00	5.00	4	20
			NET SEATS	20
			WHEELCHAIR SPACES	0
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	20

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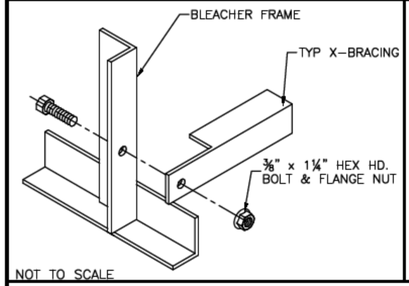
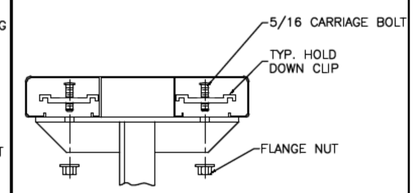
MODEL: TNR-0407.5ALRS				
DESCRIPTION: NON ELEV. 4 ROW x 7'–6" BLEACHER SEATING PLAN				
DRAWN BY: IP	DATE: 10/10/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: TD.1

① TYP X–BRACE CONN. W/ 1¼ BOLT



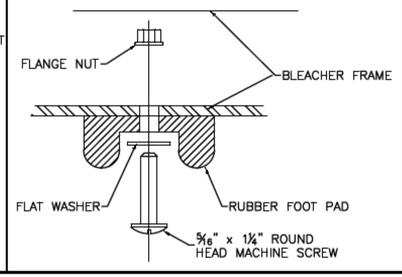
NOT TO SCALE

② TYP 2x10 PLANK ATTACHMENT

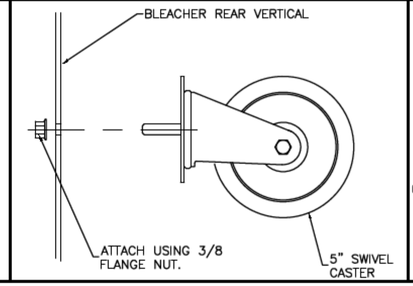


NOT TO SCALE

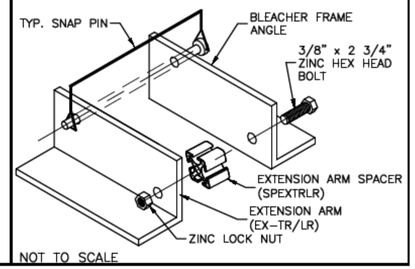
③ RUBBER FOOT PAD ATTACH. DETAIL



④ CASTER ATTACHMENT DETAIL

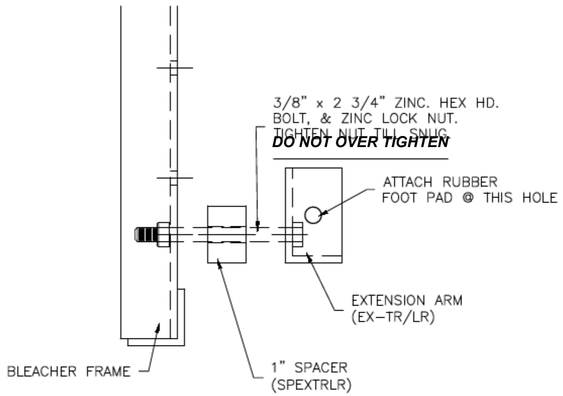


⑤ SNAP PIN CONNECTION

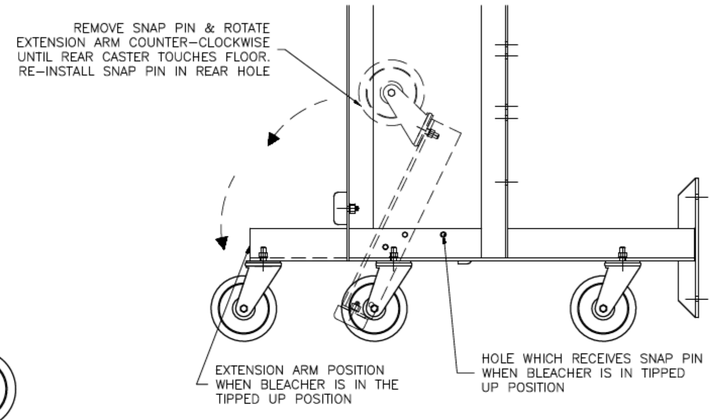


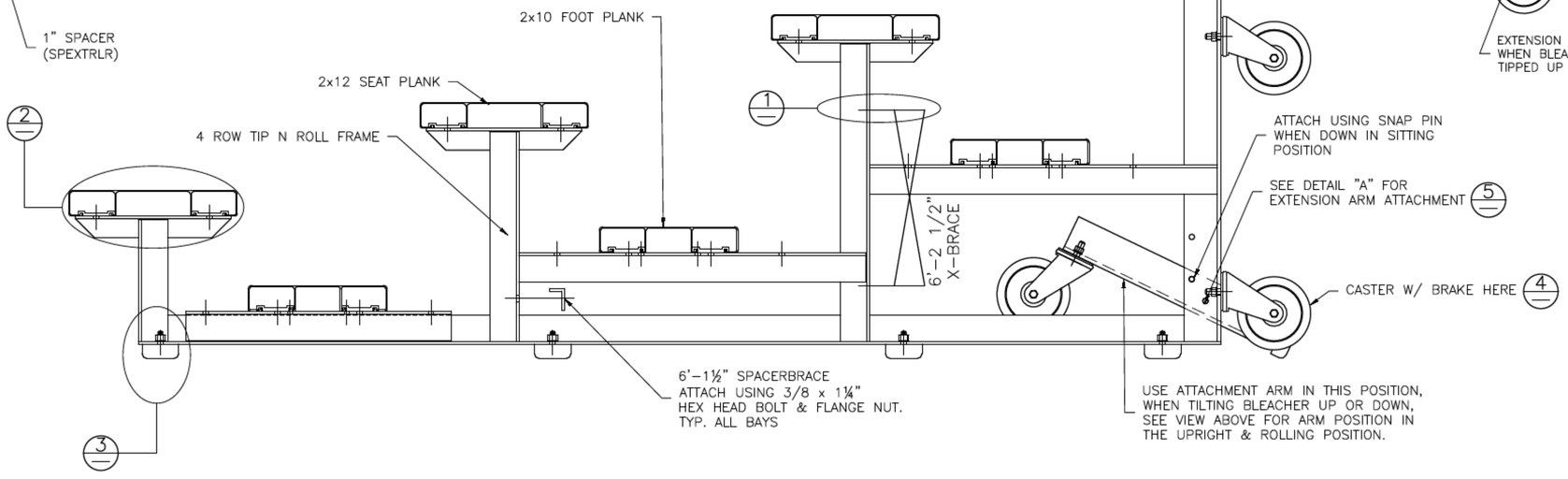
NOT TO SCALE

EXTENSION ARM ATTACHMENT DETAIL



EXTENSION ARM PLACEMENT DETAIL





NOTE: MOUNT CASTERS TO END FRAMES ONLY.

WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT–WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE–BODIED ADULT.

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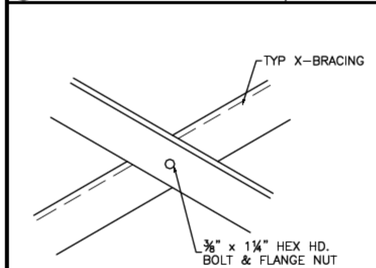
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

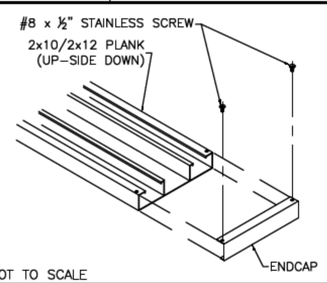
MODEL:	TNR-0407.5ALRS				
DESCRIPTION:	NON ELEV. 4 ROW x 7'–6" BLEACHER ASSEMBLY				
DRAWN BY: IP	DATE: 10/10/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: BA.1	

① TYP X–BRACE CONN. W/ 1¼ BOLT



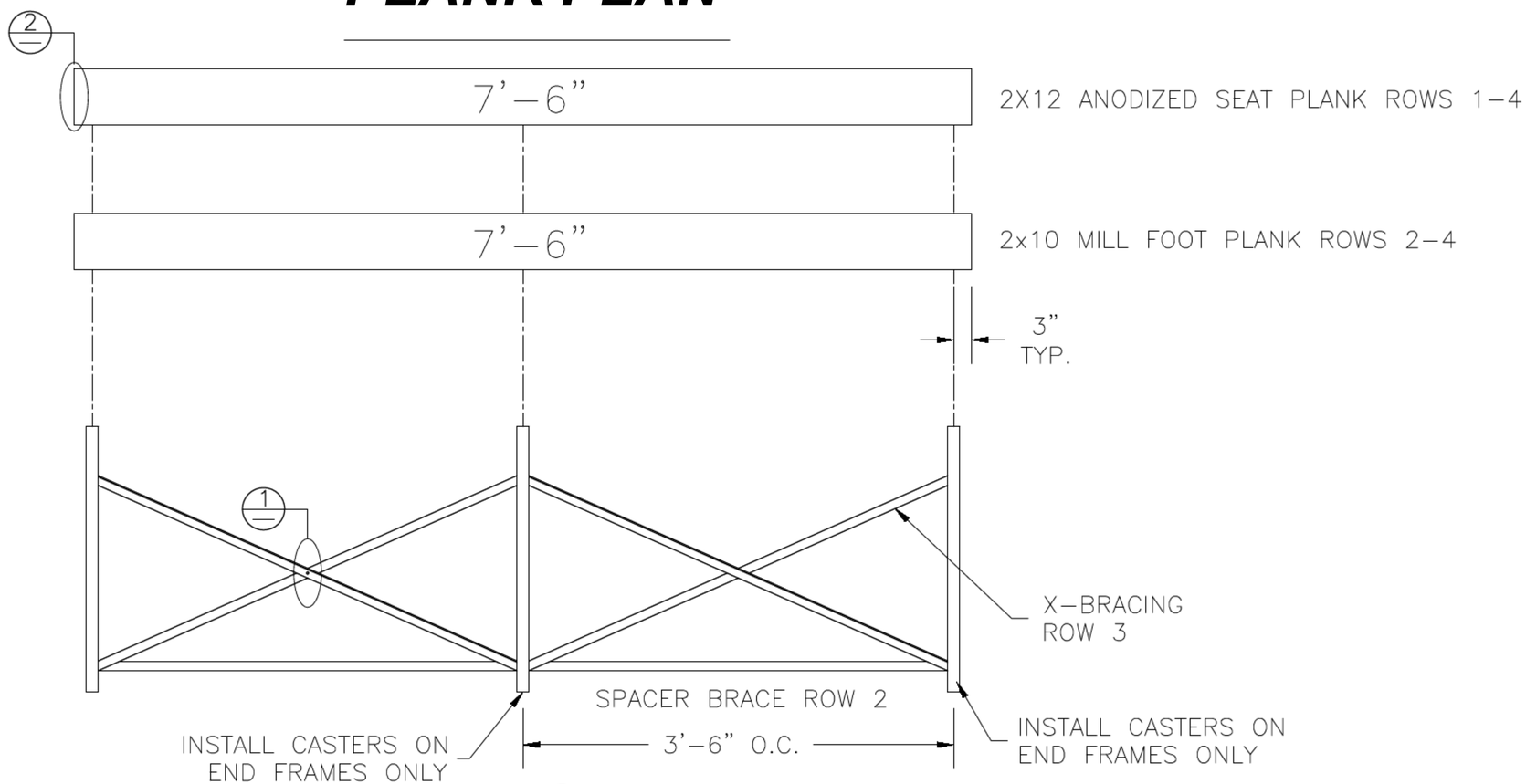
NOT TO SCALE

② TYP 2x10/2x12 ENDCAP ATTACH.



NOT TO SCALE

PLANK PLAN



FRAMING PLAN

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MODEL:	TNR-0407.5ALRS				
DESCRIPTION:	NON ELEV. 4 ROW x 7'–6" PLANK AND FRAMING PLAN				
DRAWN BY: IP	DATE: 10/10/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: PF.1	