BRB-0415ALRS

NON ELEVATED 4 ROW x 15'-0" BLEACHER

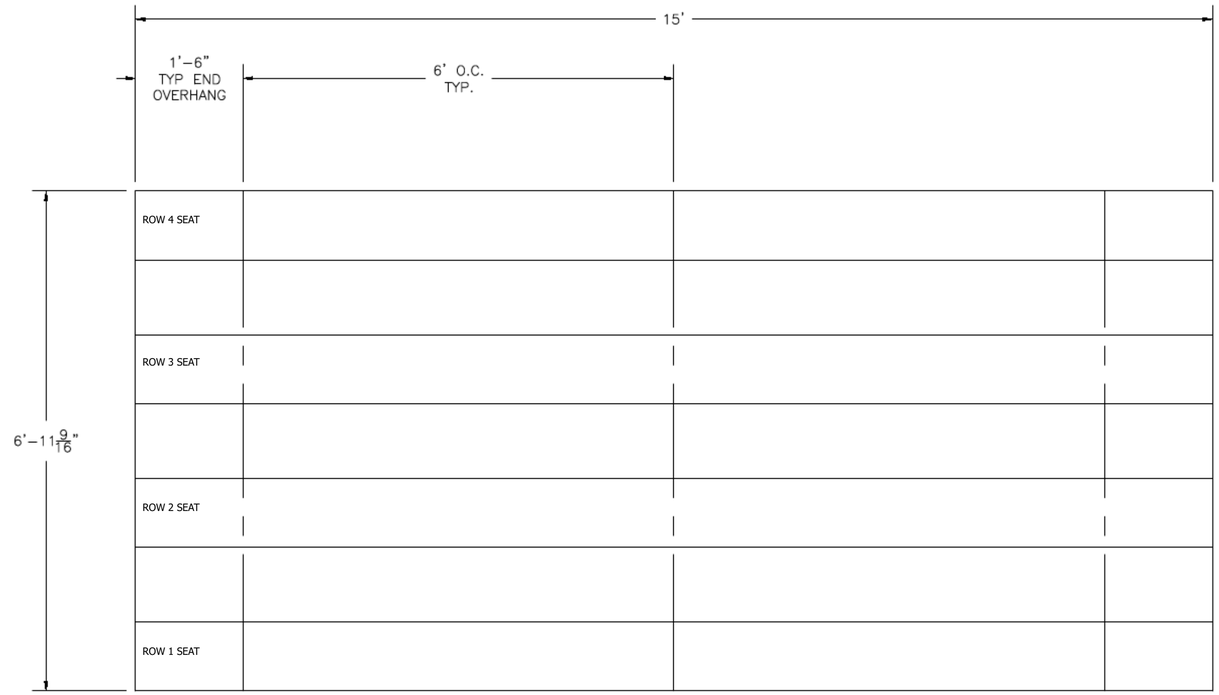
DRAWING REFERENCE NUMBER: NB–0415ALRSTD	
DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.FP	FOUNDATION PLAN
5.BA	BLEACHER ASSEMBLY PREP
6.BA	BLEACHER ASSEMBLY
7.AP	ANCHORING PLAN
8.PF	PLANK AND FRAMING

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

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T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0415ALRS				
DESCRIPTION: NON ELEV. 4 ROW x 15' ASSEMBLY COVER SHEET				
DRAWN BY: BMP	DATE: 8/29/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 1.CS

BLEACHER TOP VIEW



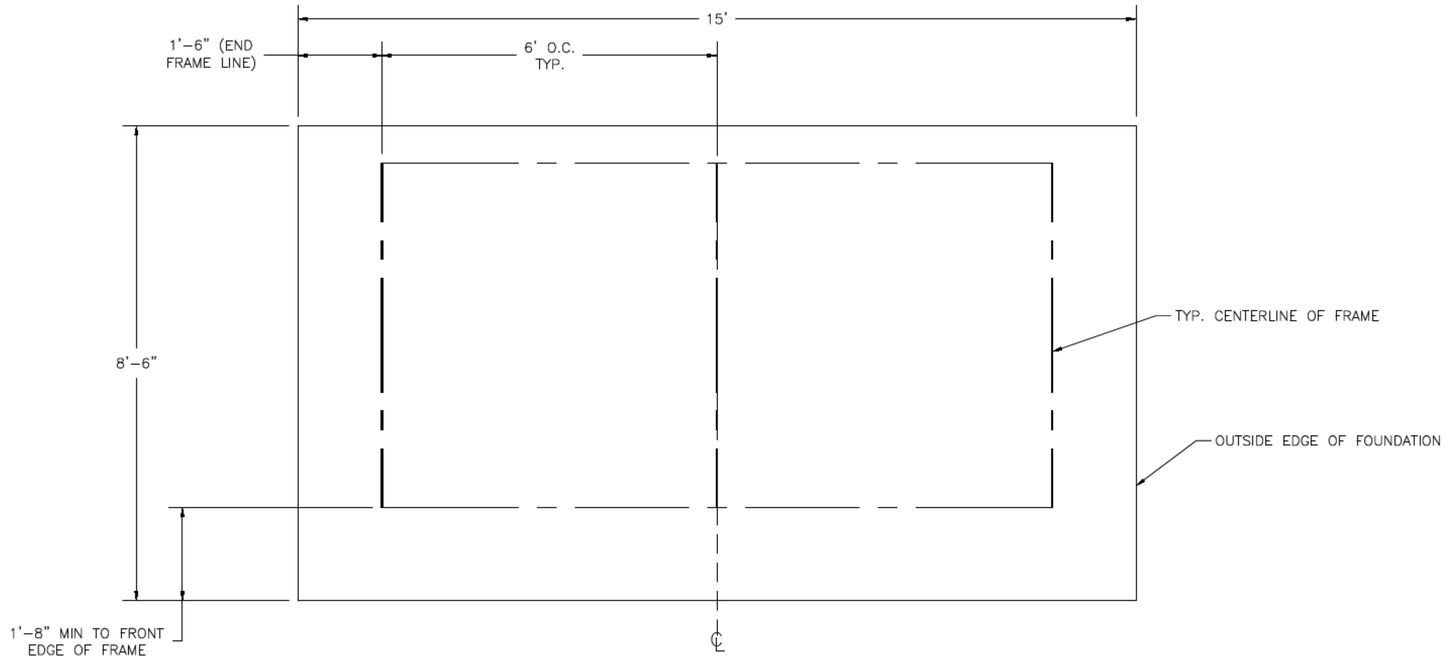
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	4	40
			NET SEATS	**40**
			WHEELCHAIR SPACES	**0**
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	**40**

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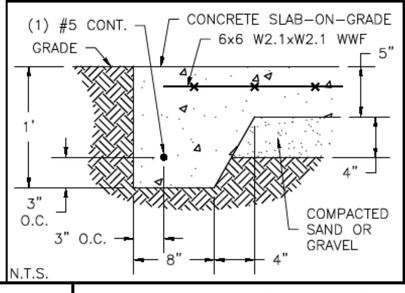
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0415ALRS				
DESCRIPTION: NON ELEV. 4 ROW x 15' BLEACHER SEATING PLAN				
DRAWN BY: BMP	DATE: 8/29/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 2.TD

LOCATE FRAMES ON FOUNDATION

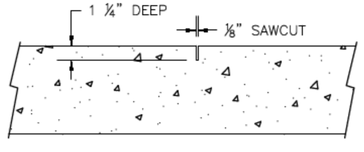


① CONCRETE SLAB SECTION



N.T.S.

② CONTROL JOINT DETAIL



N.T.S.

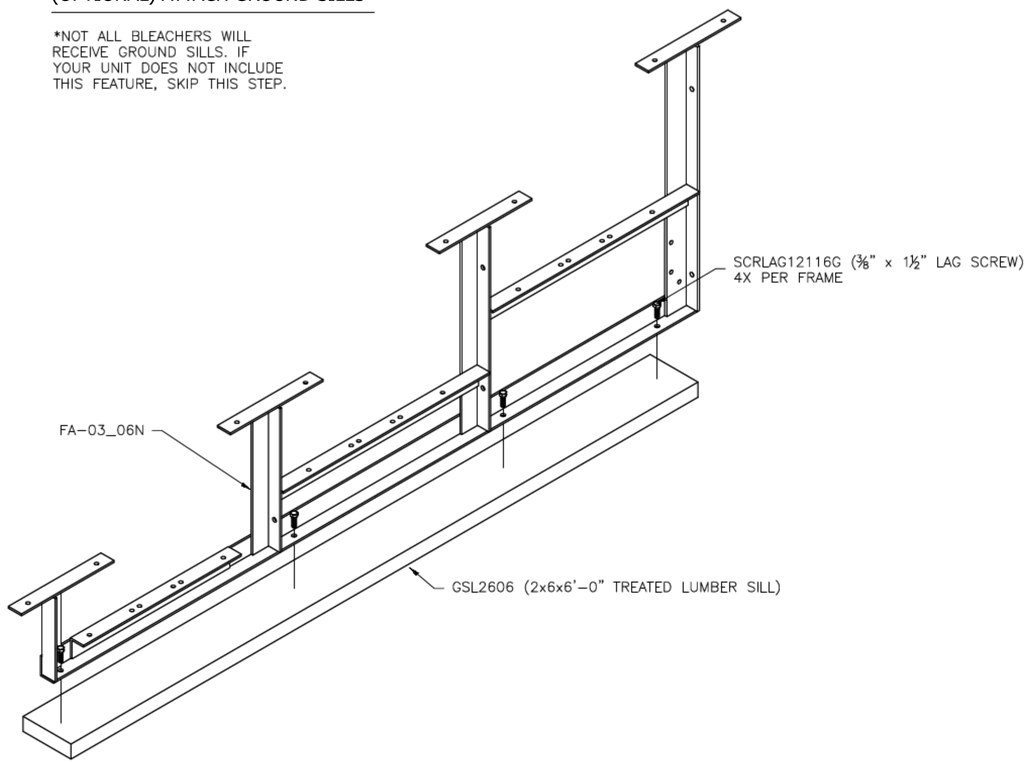
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

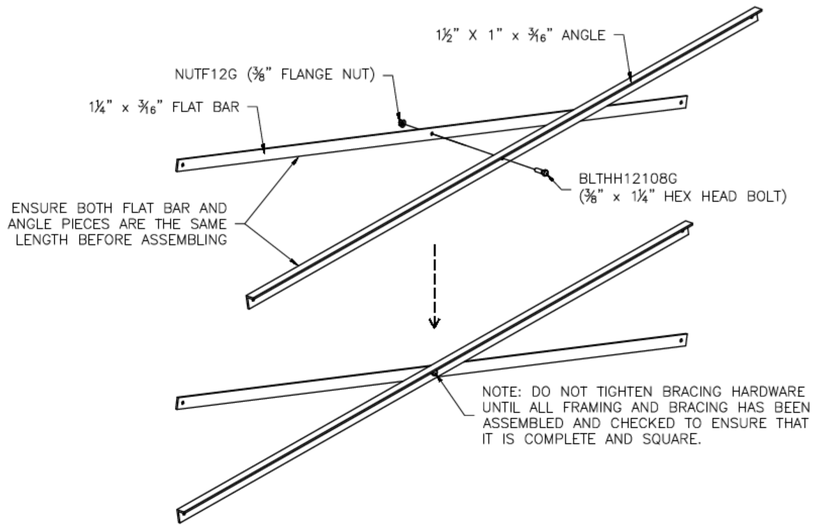
MODEL:	BRB-0415ALRS				
DESCRIPTION:	NON ELEV. 4 ROW x 15' FOUNDATION PLAN				
DRAWN BY: BMP	DATE: 8/29/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 3.FP	

(OPTIONAL) ATTACH GROUND SILLS *

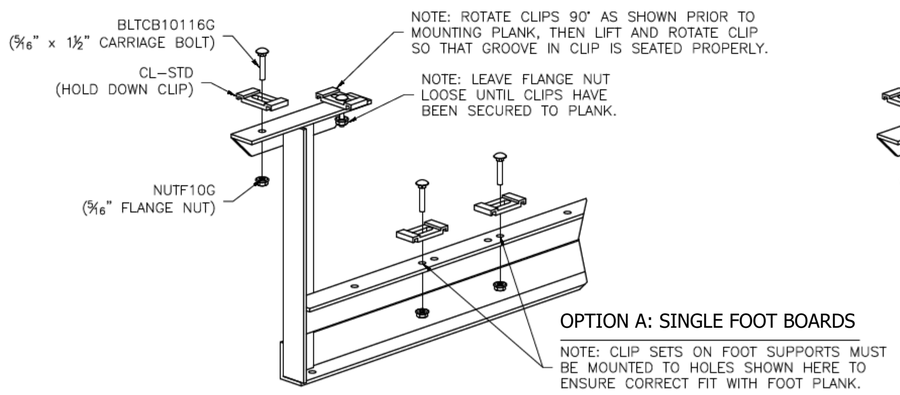
*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



PRE-ASSEMBLE X-BRACE PAIR(S)

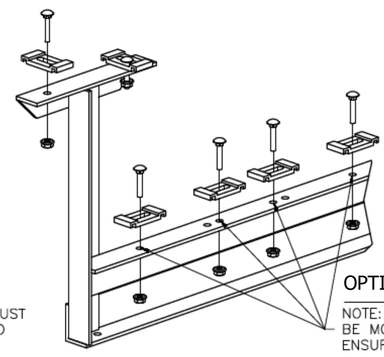


ONCE FRAMING IS COMPLETE, PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES



OPTION A: SINGLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

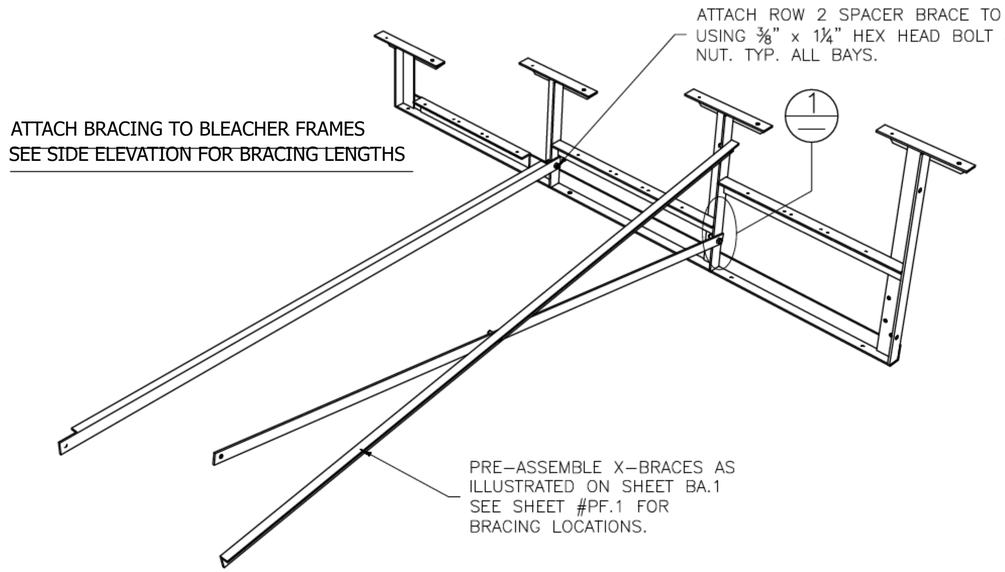


OPTION B: DOUBLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

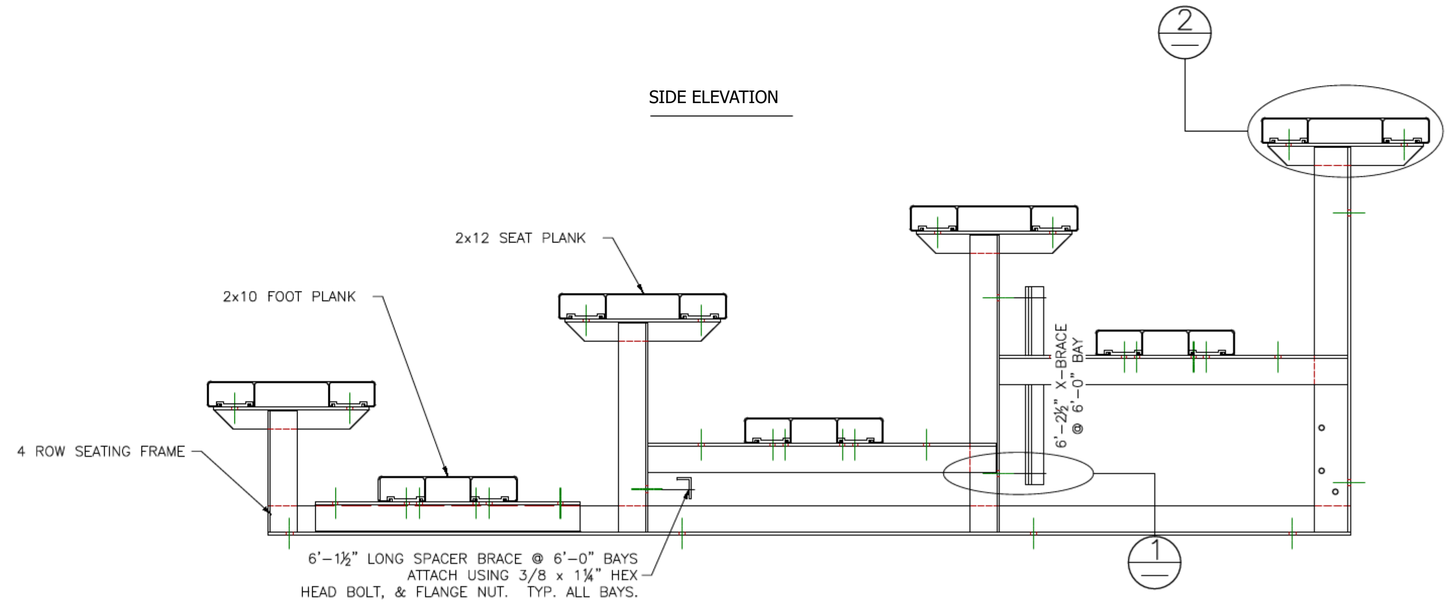
BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0415ALRS				
DESCRIPTION: NON ELEV. 4 ROW x 15' BLEACHER ASSEMBLY PREP				
DRAWN BY: BMP	DATE: 8/29/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 4.BA

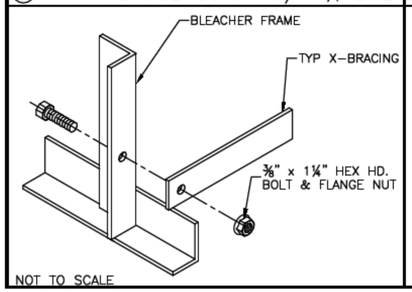


ATTACH BRACING TO BLEACHER FRAMES
SEE SIDE ELEVATION FOR BRACING LENGTHS

SIDE ELEVATION

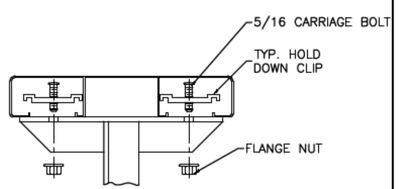


1 TYP X–BRACE CONN. W/ 1¼ BOLT



NOT TO SCALE

2 TYP 2x10 PLANK ATTACHMENT

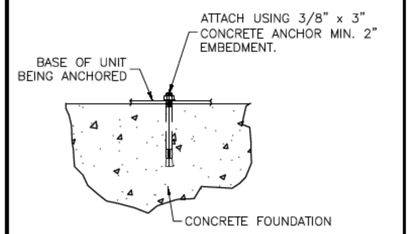


NOT TO SCALE

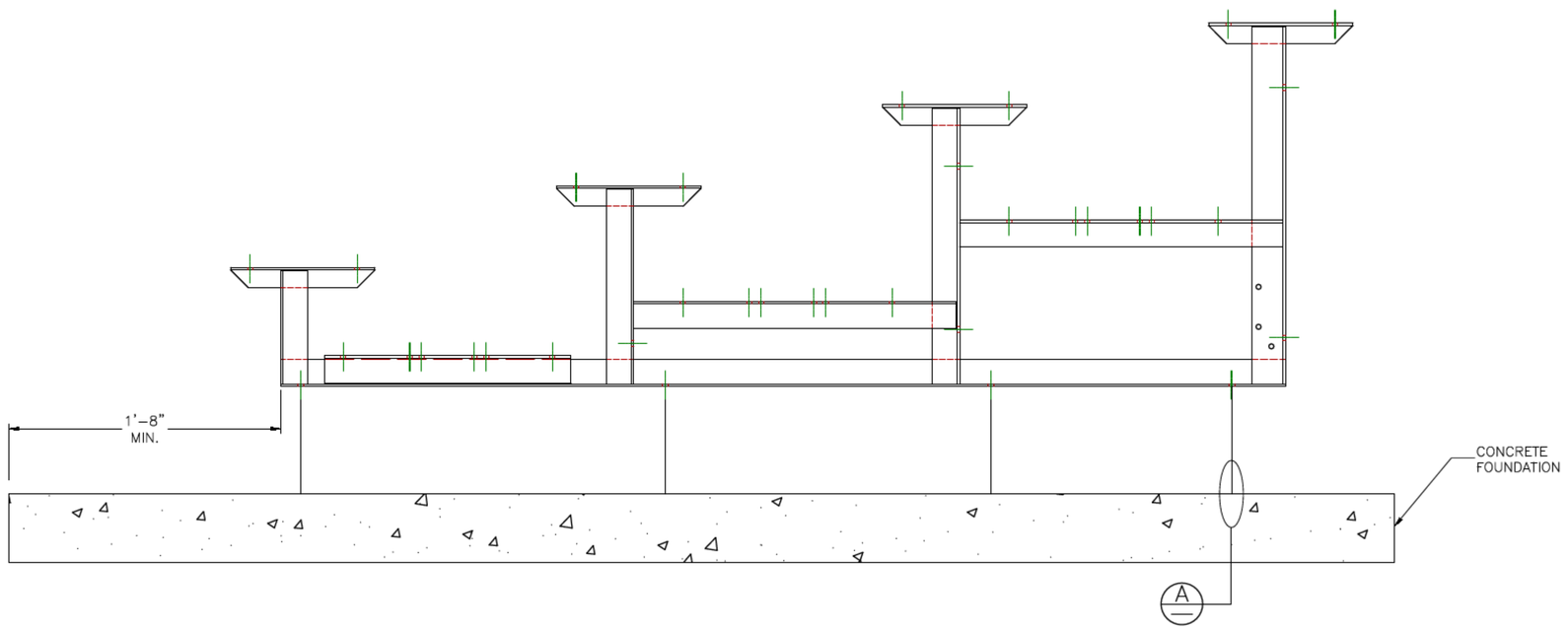
BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0415ALRS				
DESCRIPTION: NON ELEV. 4 ROW x 15' BLEACHER ASSEMBLY				
DRAWN BY: BMP	DATE: 8/29/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 5.BA

(A) WEDGE ANCHOR DETAIL – 3"



(OPTIONAL) ANCHOR BLEACHER TO CONCRETE FOUNDATION *

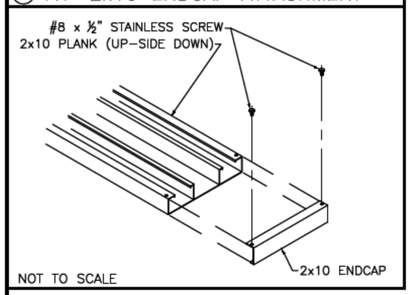


* CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.

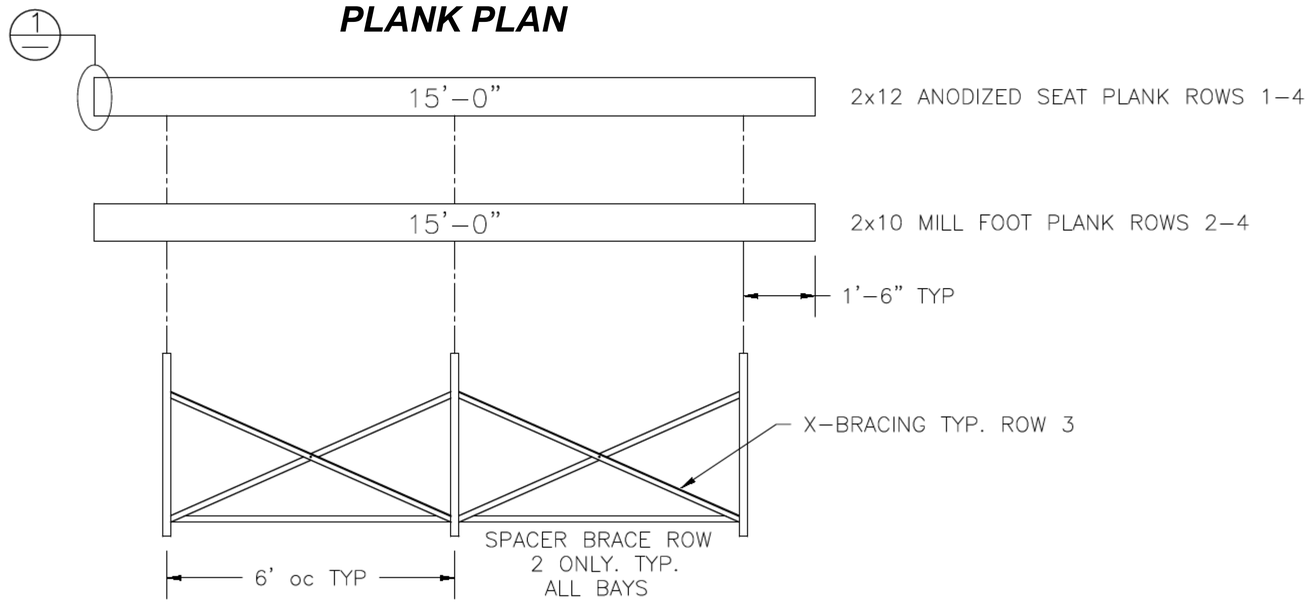
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T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0415ALRS					
DESCRIPTION: NON ELEV. 4 ROW x 15' BLEACHER ANCHORING PLAN					
DRAWN BY: BMP	DATE: 8/29/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 6.AP	

TYP 2x10 ENDCAP ATTACHMENT



PLANK PLAN



FRAMING PLAN

BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL:	BRB-0415ALRS				
DESCRIPTION:	NON ELEV. 4 ROW x 15' PLANK AND FRAMING PLAN				
DRAWN BY: BMP	DATE: 8/29/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 7.PF	