BRB-0515ALRP

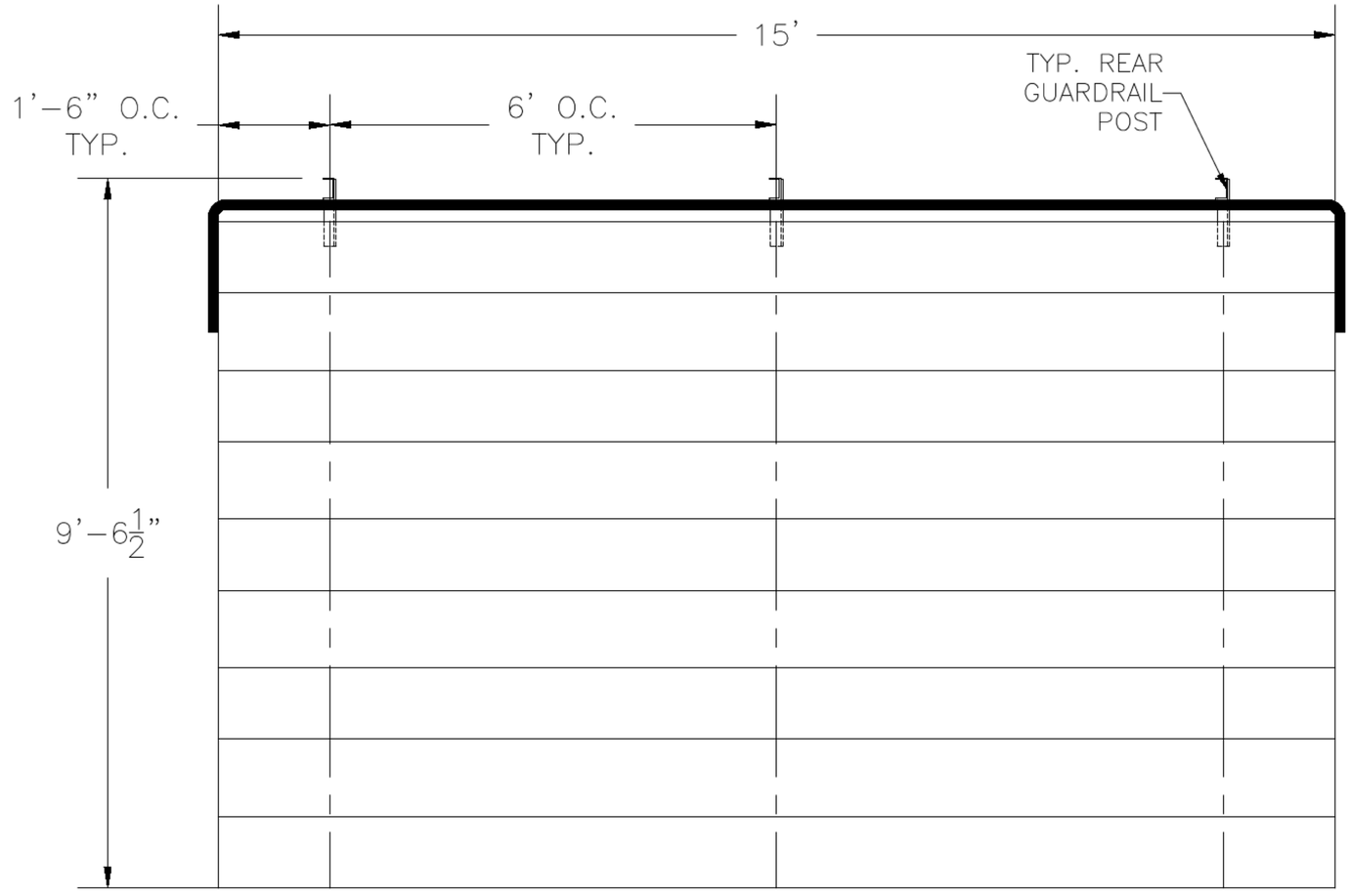
NON ELEVATED 5 ROW x 15'-0" BLEACHER

DRAWING REFERENCE NUMBER: NA-0515LRPRF_VP	
DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.FP	FOUNDATION PLAN
4.AP	ANCHORING PLAN
5.BA	BLEACHER ASSEMBLY SECTION VIEW
6.PF	PLANK & FRAMING PLAN
7.GR	GUARDRAIL ASSEMBLY
8.DS	DETAIL SHEET

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0515ALRP				
DESCRIPTION: NON ELEV. 5 ROW x 15' ASSEMBLY COVER SHEET				
DRAWN BY: BMP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 1.CS

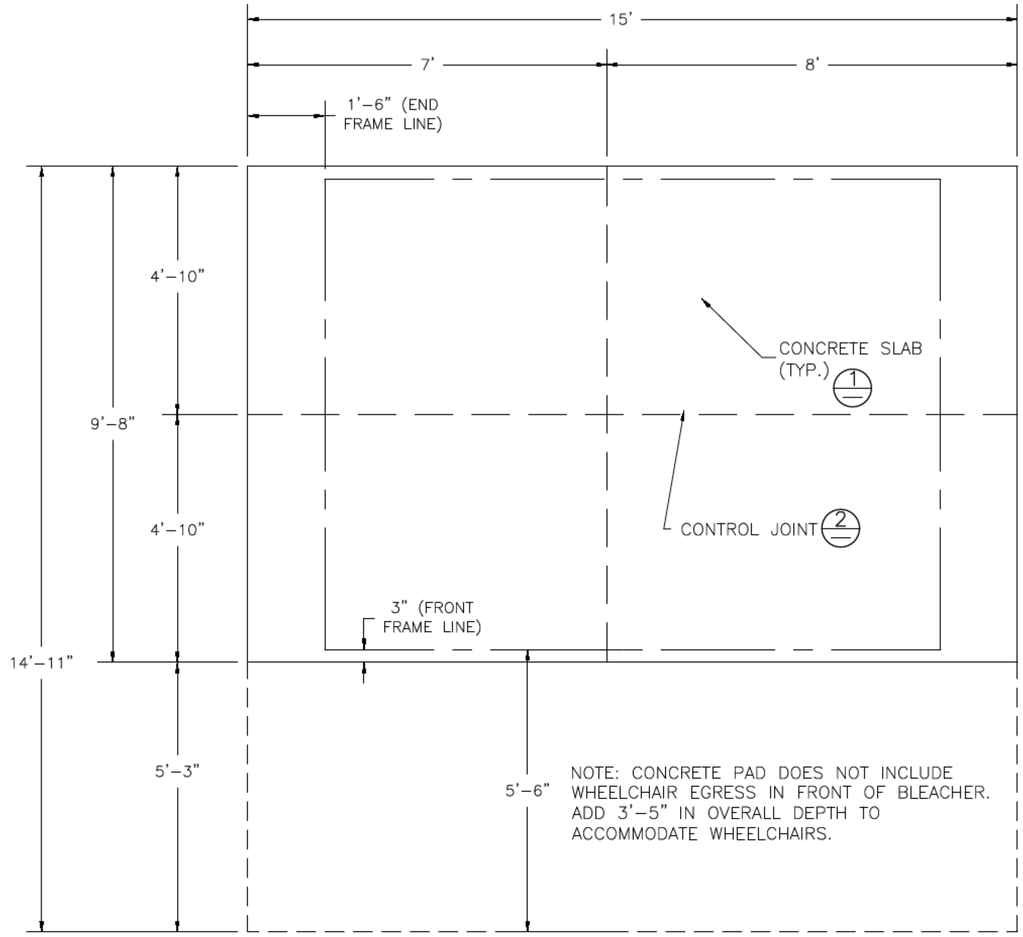


SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	5	50
			NET SEATS	**50**
			WHEELCHAIR SPACES	**0**
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	**50**

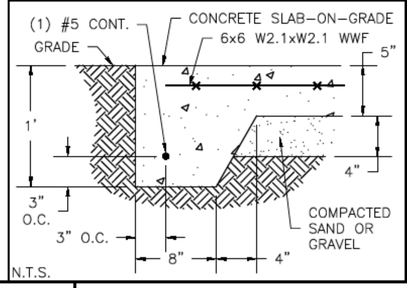
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0515ALRP				
DESCRIPTION: NON ELEV. 5 ROW x 15’ BLEACHER SEATING PLAN				
DRAWN BY: BMP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 2.TD

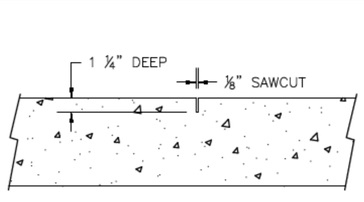


① CONCRETE SLAB SECTION



N.T.S.

② CONTROL JOINT DETAIL



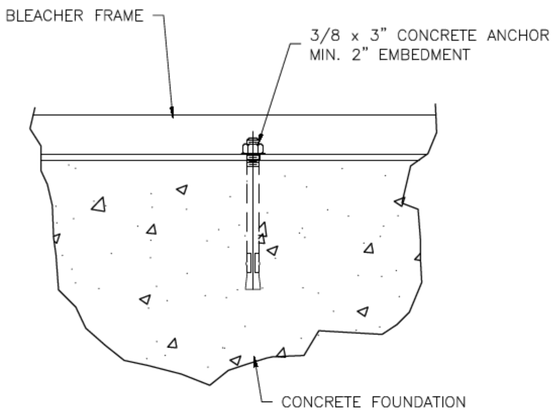
N.T.S.

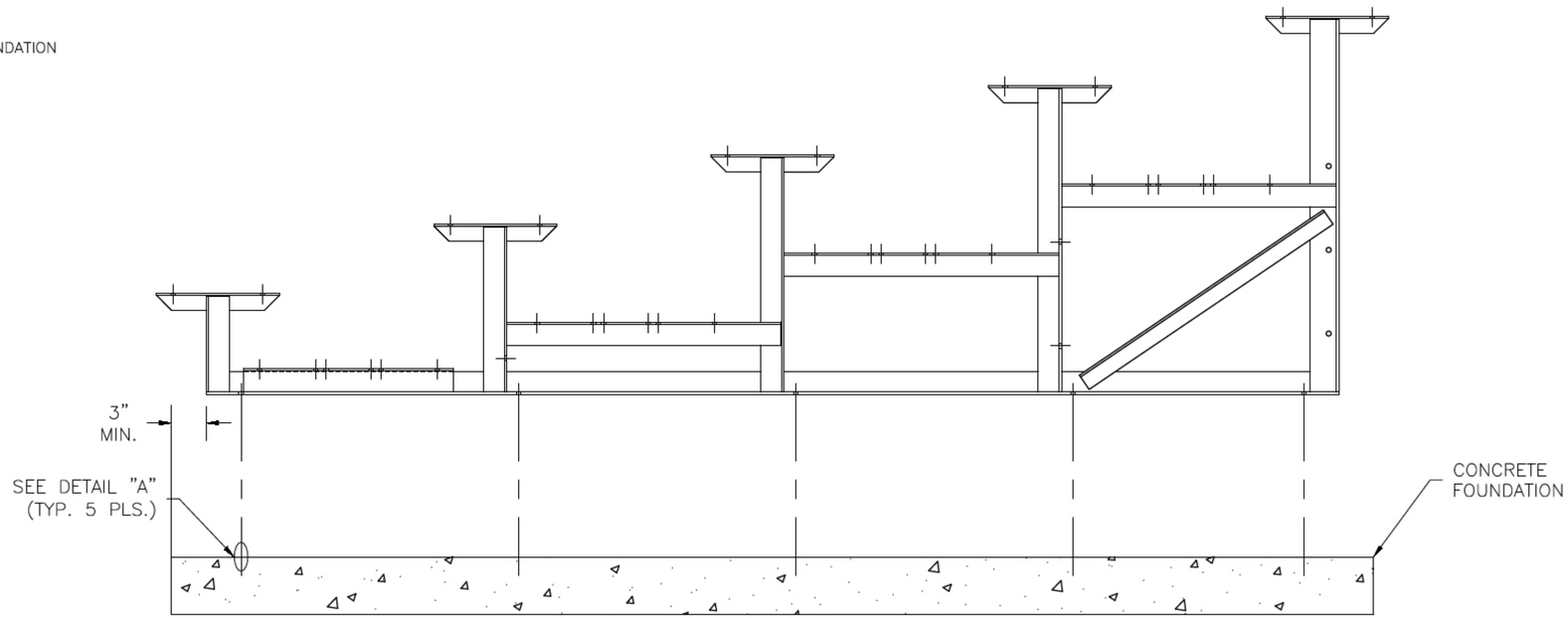
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0515ALRP					
DESCRIPTION: NON ELEV. 5 ROW x 15' FOUNDATION PLAN					
DRAWN BY: IP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 3.FP	

DETAIL "A" - CONC. ANCHOR ATTACHMENT

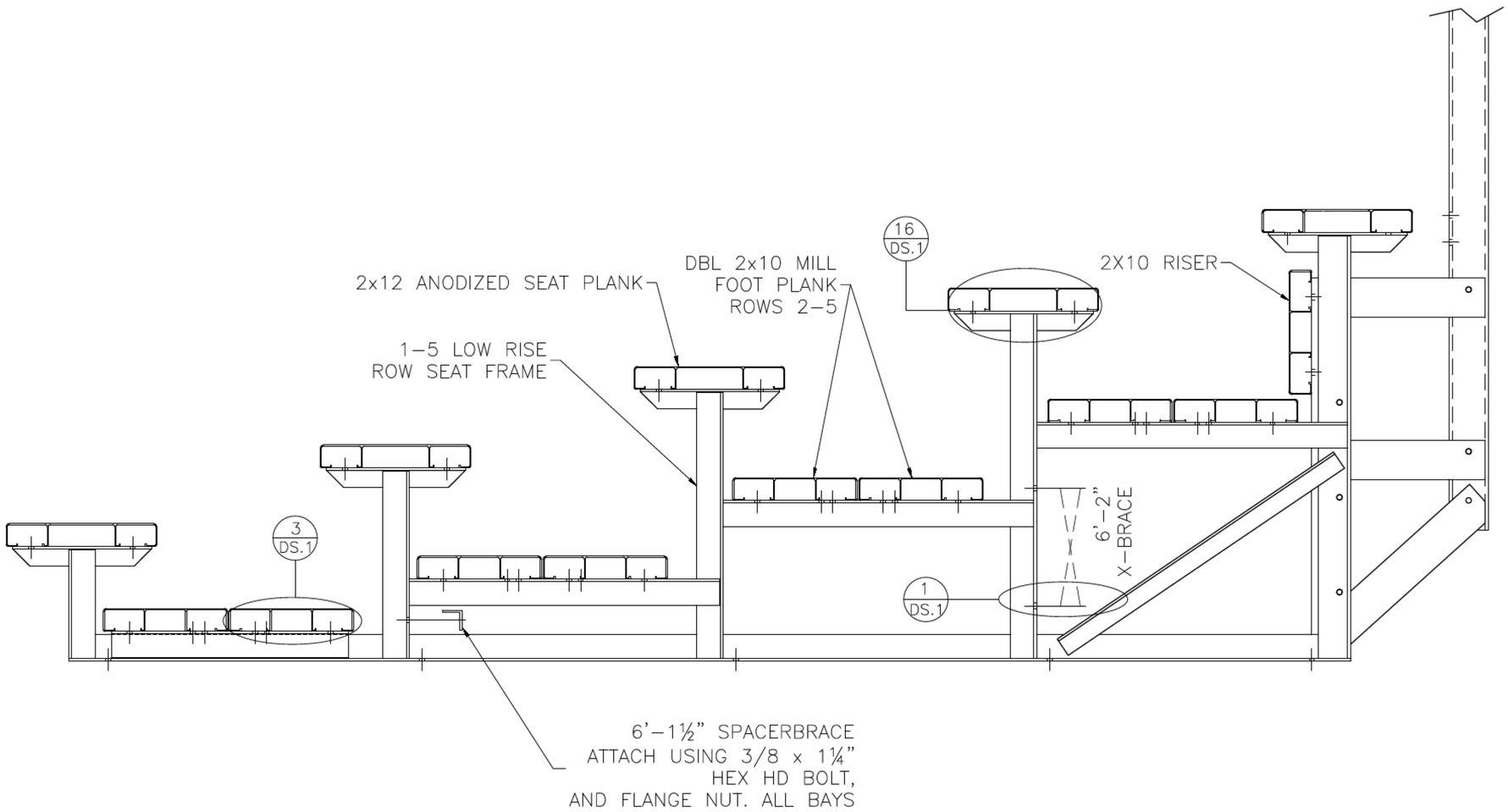




* CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.

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MODEL:	BRB-0515ALRP				
DESCRIPTION:	NON ELEV. 5 ROW x 15' BLEACHER ANCHORING PLAN				
DRAWN BY: IP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 4.AP	

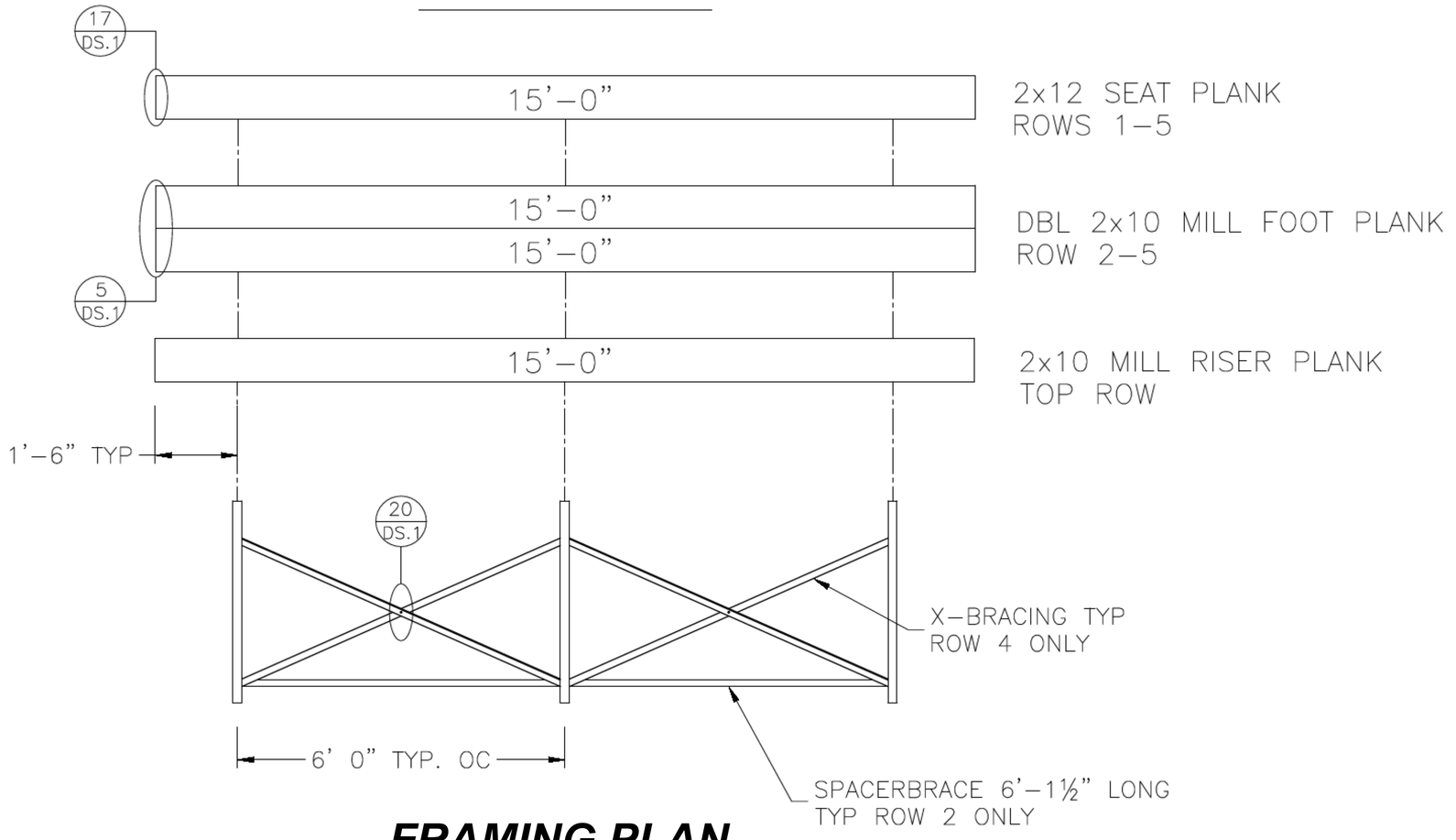


BUILTRITE BLEACHERS .com

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MODEL:	BRB-0515ALRP				
DESCRIPTION:	NON ELEV. 5 ROW x 15' BLEACHER ASSEMBLY PREP				
DRAWN BY: IP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 5.BA	

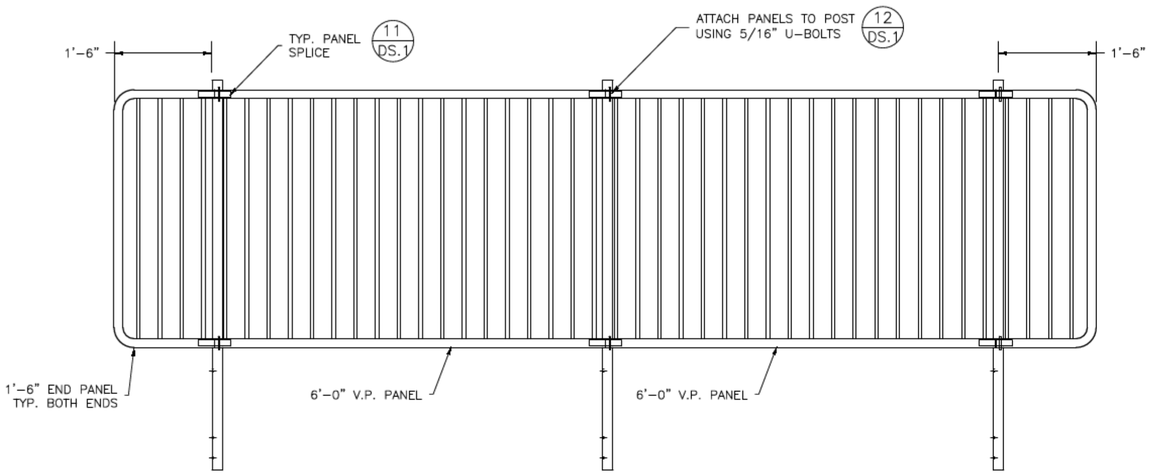
PLANK PLAN



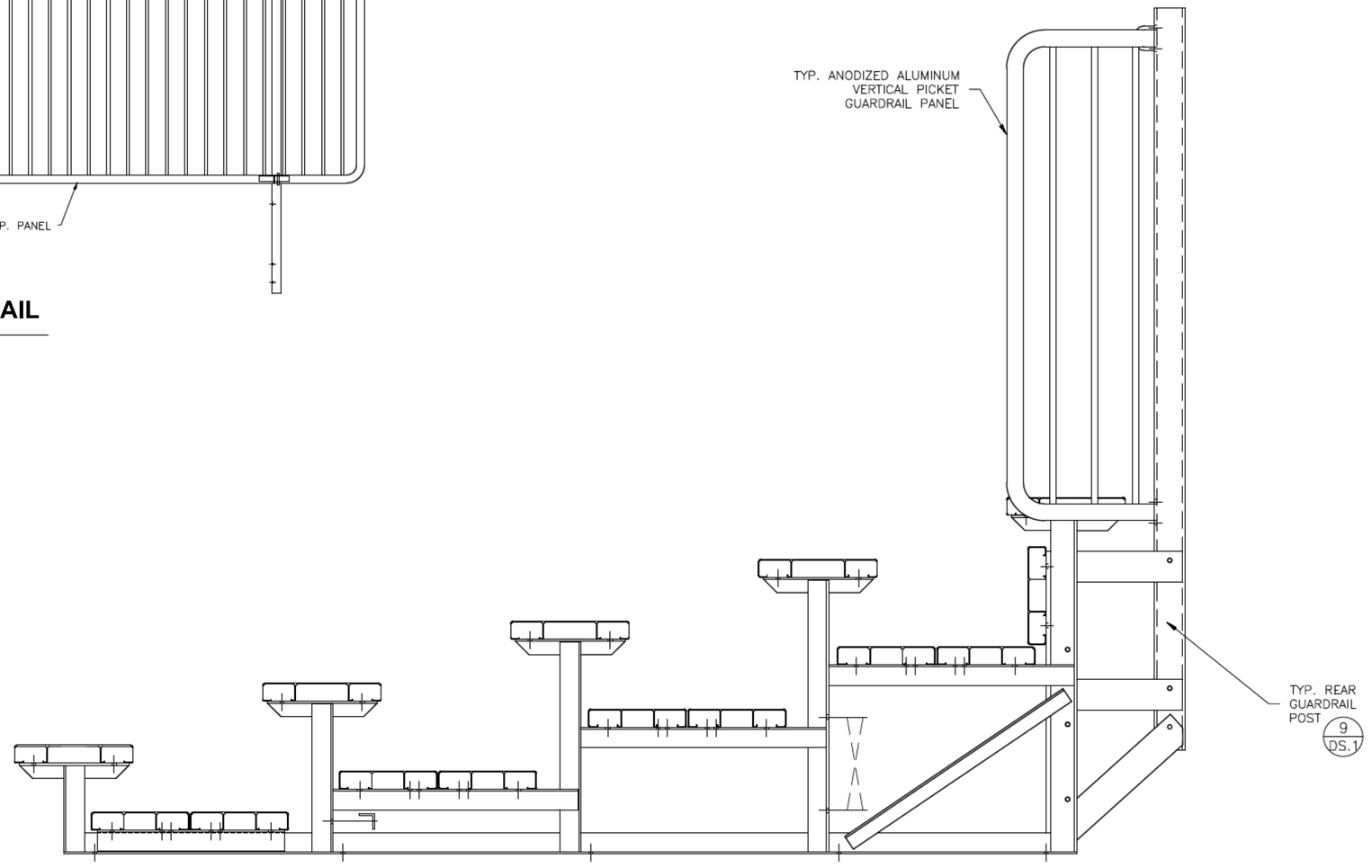
FRAMING PLAN

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0515ALRP					
DESCRIPTION: NON ELEV. 5 ROW x 15' PLANK AND FRAMING PLAN					
DRAWN BY: IP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 6.PF	



REAR GUARDRAIL

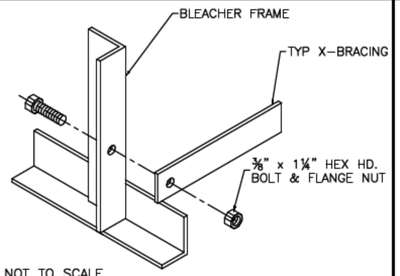


BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

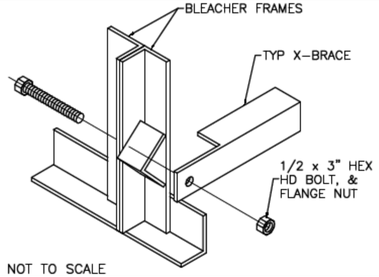
MODEL: BRB-0515ALRP					
DESCRIPTION: NON ELEV. 5 ROW x 15' GUARDRAIL ASSEMBLY					
DRAWN BY: BMP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 7.GR	

① TYP X–BRACE CONN. W/ 1¼ BOLT



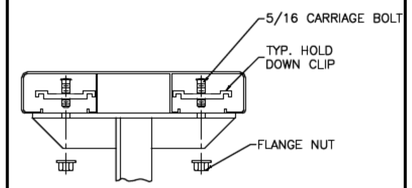
NOT TO SCALE

② TYP X–BRACE CONN. w/3" BOLT



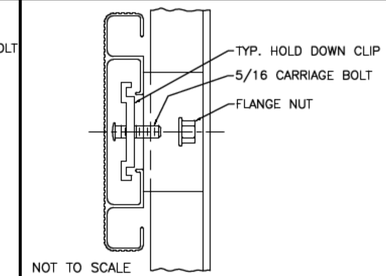
NOT TO SCALE

③ TYP 2x10 PLANK ATTACHMENT



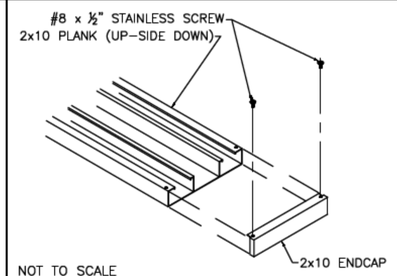
NOT TO SCALE

④ TYP 1x6 PLANK ATTACHMENT



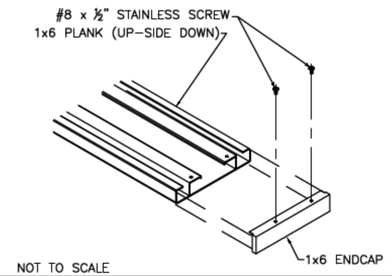
NOT TO SCALE

⑤ TYP 2x10 ENDCAP ATTACHMENT



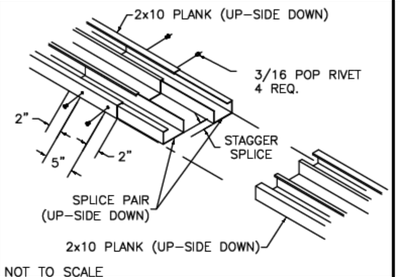
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⑥ TYP 1x6 ENDCAP ATTACHMENT



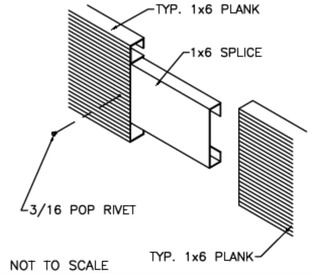
NOT TO SCALE

⑦ TYP 2x10 SPLICE CONN.



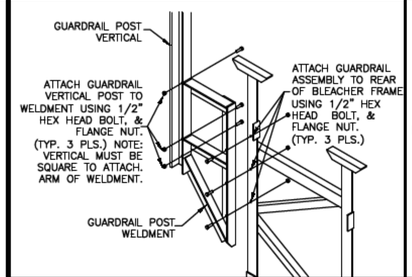
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⑧ TYP 1x6 SPLICE CONN.



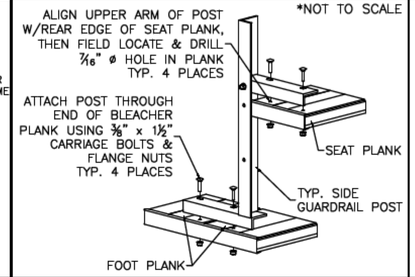
NOT TO SCALE

⑨ REAR GUARDRAIL POST ATTACH.

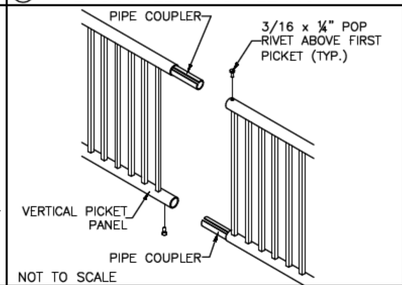


⑩ SIDE GD. RAIL POST INSTALLATION

*NOT TO SCALE

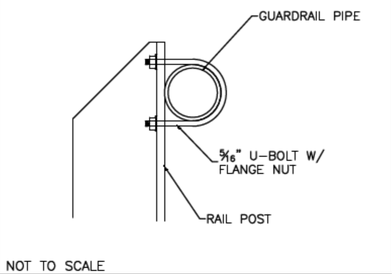


⑪ PIPE COUPLER INSTALLATION



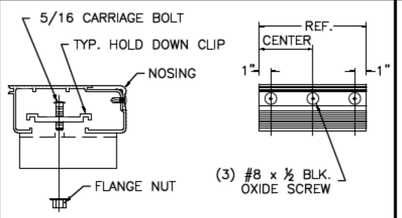
NOT TO SCALE

⑫ U–BOLT DETAIL



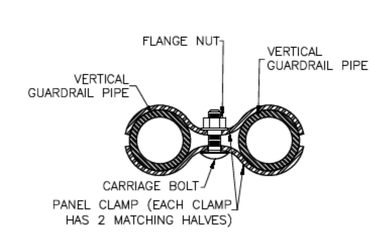
NOT TO SCALE

⑬ TYP 2x5 PLANK/NOSING ATTACH.



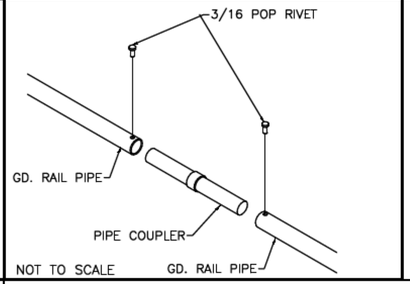
NOT TO SCALE

⑭ PANEL CLAMP DETAIL



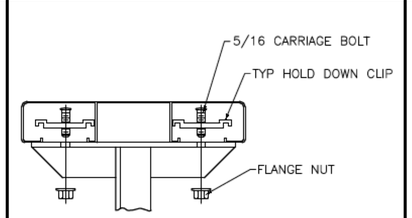
NOT TO SCALE

⑮ PIPE COUPLER INSTALLATION



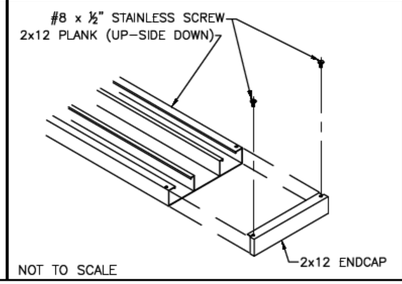
NOT TO SCALE

⑯ TYP 2x12 PLANK ATTACHMENT



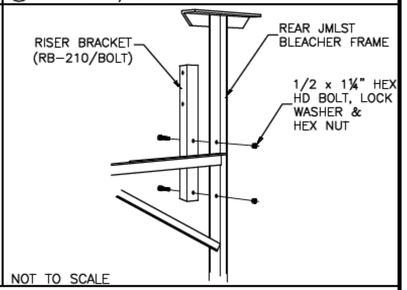
NOT TO SCALE

⑰ TYP 2x12 ENDCAP ATTACHMENT



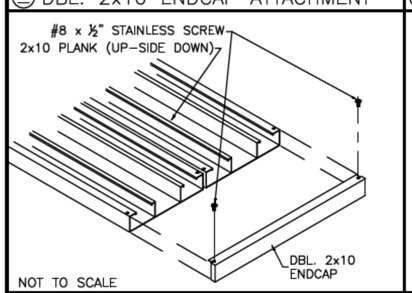
NOT TO SCALE

⑱ RB–210/BOLT DETAIL



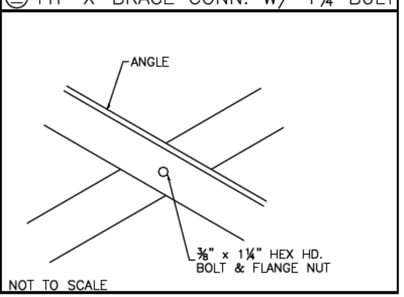
NOT TO SCALE

⑲ DBL. 2x10 ENDCAP ATTACHMENT



NOT TO SCALE

⑳ TYP X–BRACE CONN. W/ 1¼ BOLT



NOT TO SCALE

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MODEL: BRB-0515ALRP					
DESCRIPTION: NON ELEV. 5 ROW x 15' DETAIL SHEET					
DRAWN BY: BMP	DATE: 9/22/22	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: 8.DS	