MATERIAL FINISHES	
SEAT PLANK	ANODIZED
RISER PLANK	MILL FINISH
FOOT PLANK	MILL FINISH
CHAIN LINK	GALVANIZED

BRB-0524ATD

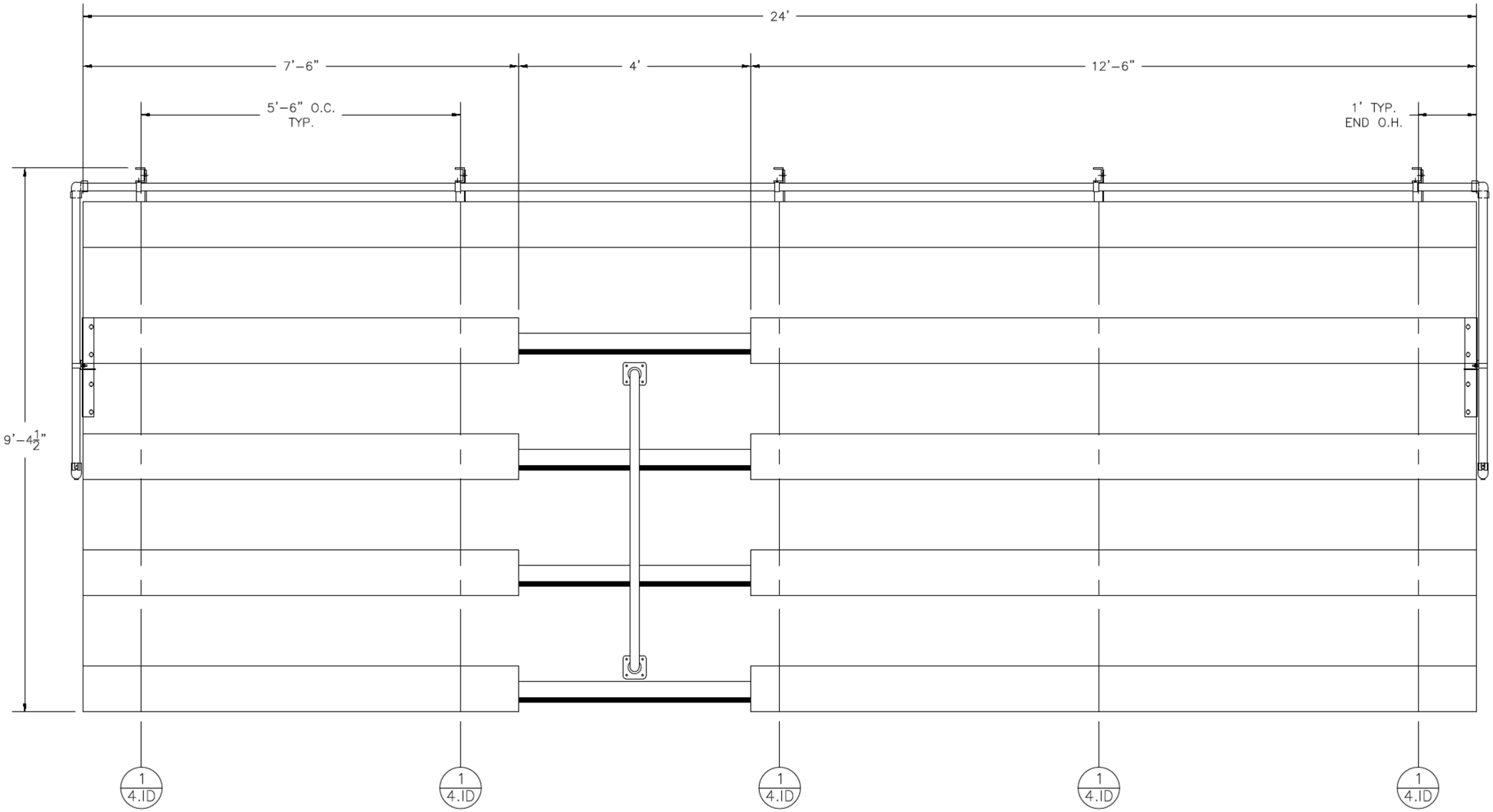
NON-ELEV. ALUM. 5 ROW x 24'-0" TRANSPORTABLE BLEACHER

DRAWING REFERENCE NUMBER: NA–0524TPDLX_CL	
DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.BA	BLEACHER ASSEMBLY – BRACING
4.BA	BLEACHER ASSEMBLY SECTION VIEW
5.GS	GROUND SILLS
6.PF	PLANK & FRAMING PLAN
7.VA	VERTICAL AISLE
8.GR	GUARDRAIL ASSEMBLY
9.GR	GUARDRAIL ASSEMBLY
10.TA	TOW KIT ASSEMBLY
11.TA	TOW KIT ASSEMBLY

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" ASSEMBLY COVER SHEET				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 1.CS



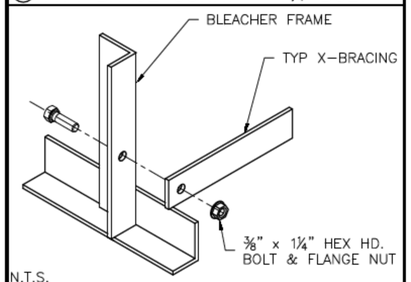
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	1	16
7.5	5.00	5.00	4	20
12.5	8.33	8.00	4	32
		NET SEATS		68
		WHEELCHAIR SPACES		0
		TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)		68

BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATD				
DESCRIPTION: NON-ELEV. 5 ROW x 24'-0" SEATING PLAN				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 2.TD

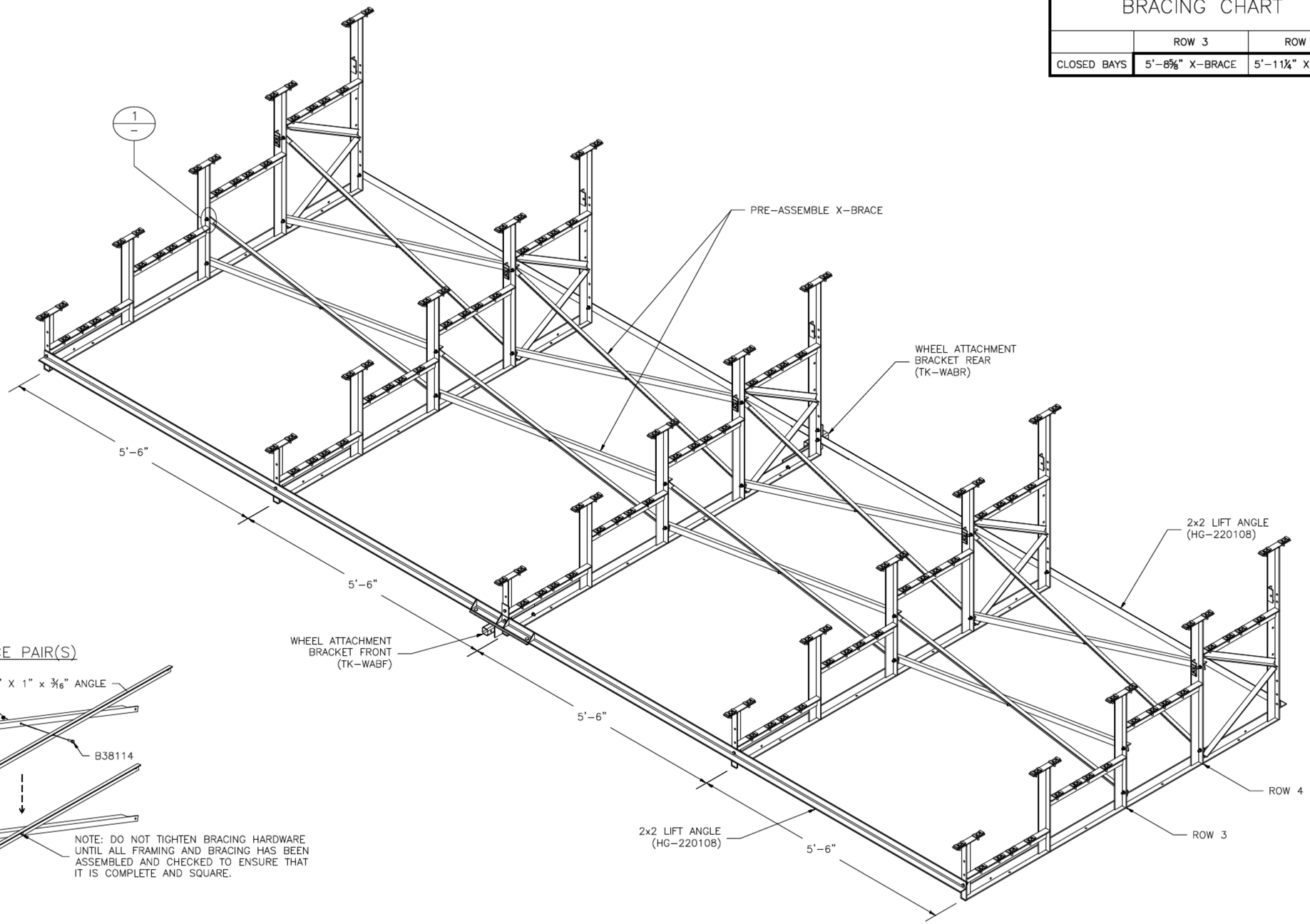
① TYP. BRACE CONN. – 1¼ BOLT



N.T.S.

BRACING CHART

	ROW 3	ROW 4
CLOSED BAYS	5'–8⅝" X–BRACE	5'–11¼" X–BRACE

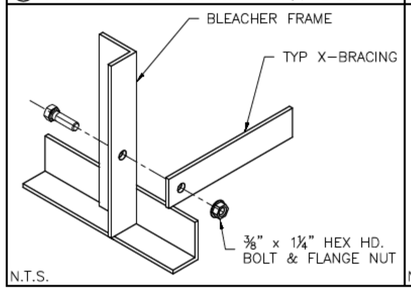


PRE–ASSEMBLE X–BRACE PAIR(S)

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

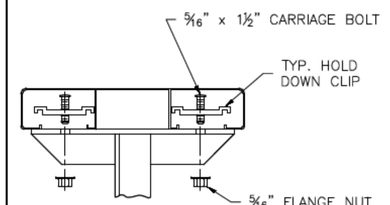
MODEL:	BRB-0524ATD				
DESCRIPTION:	NON–ELEV. 5 ROW x 24'–0" ASSEMBLY – BRACING				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 3.BA	

① TYP. BRACE CONN. – 1¼ BOLT



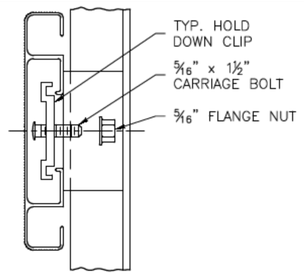
N.T.S.

② TYP. 2x10 PLANK ATTACHMENT

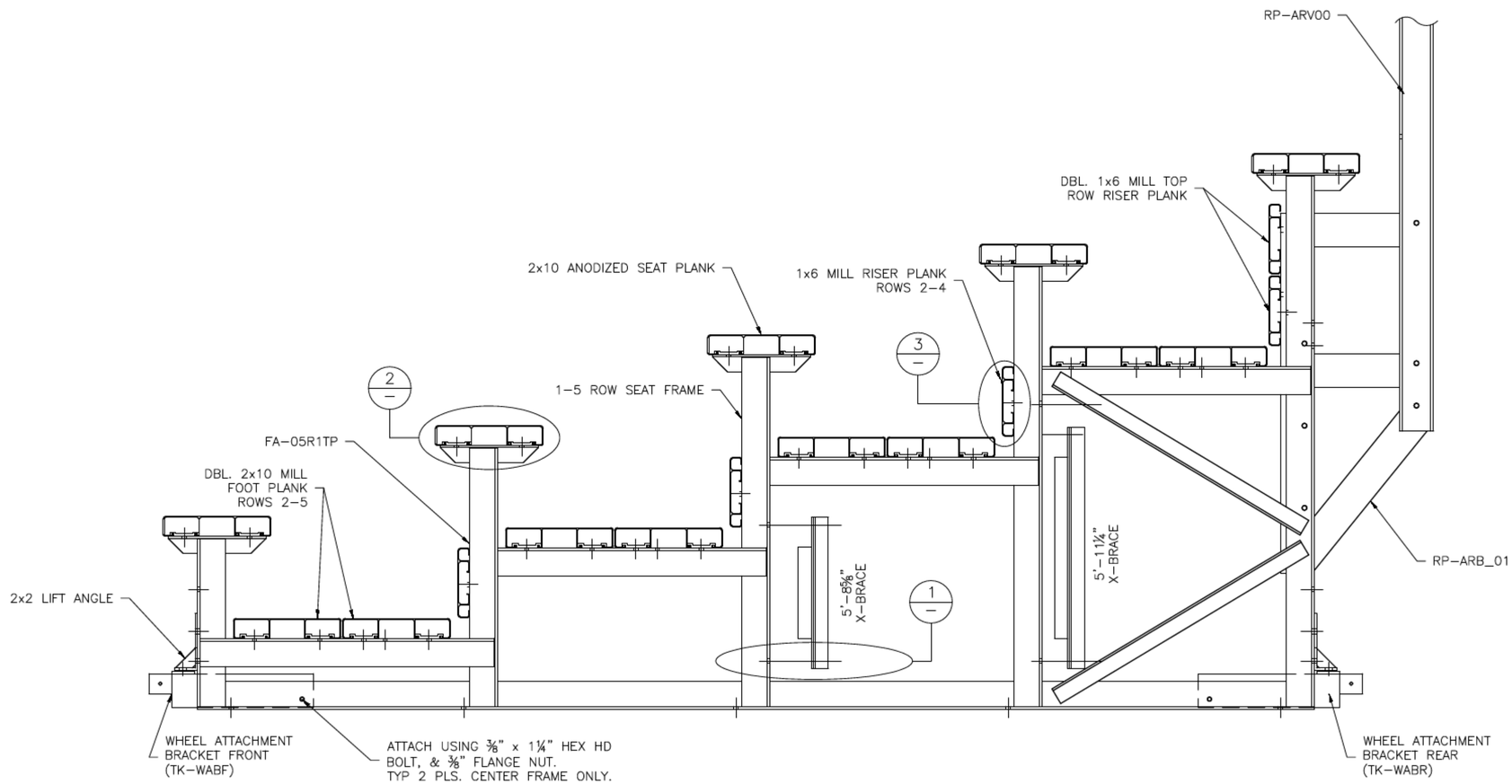


N.T.S.

③ TYP. 1x6 PLANK ATTACHMENT



N.T.S.

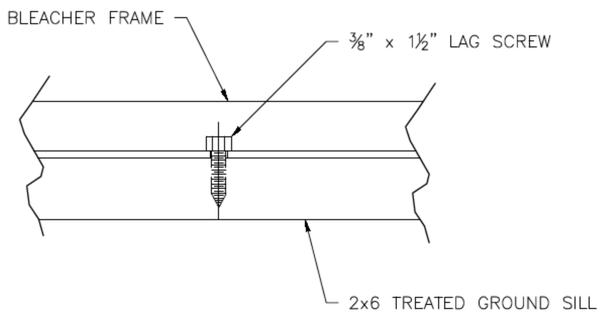


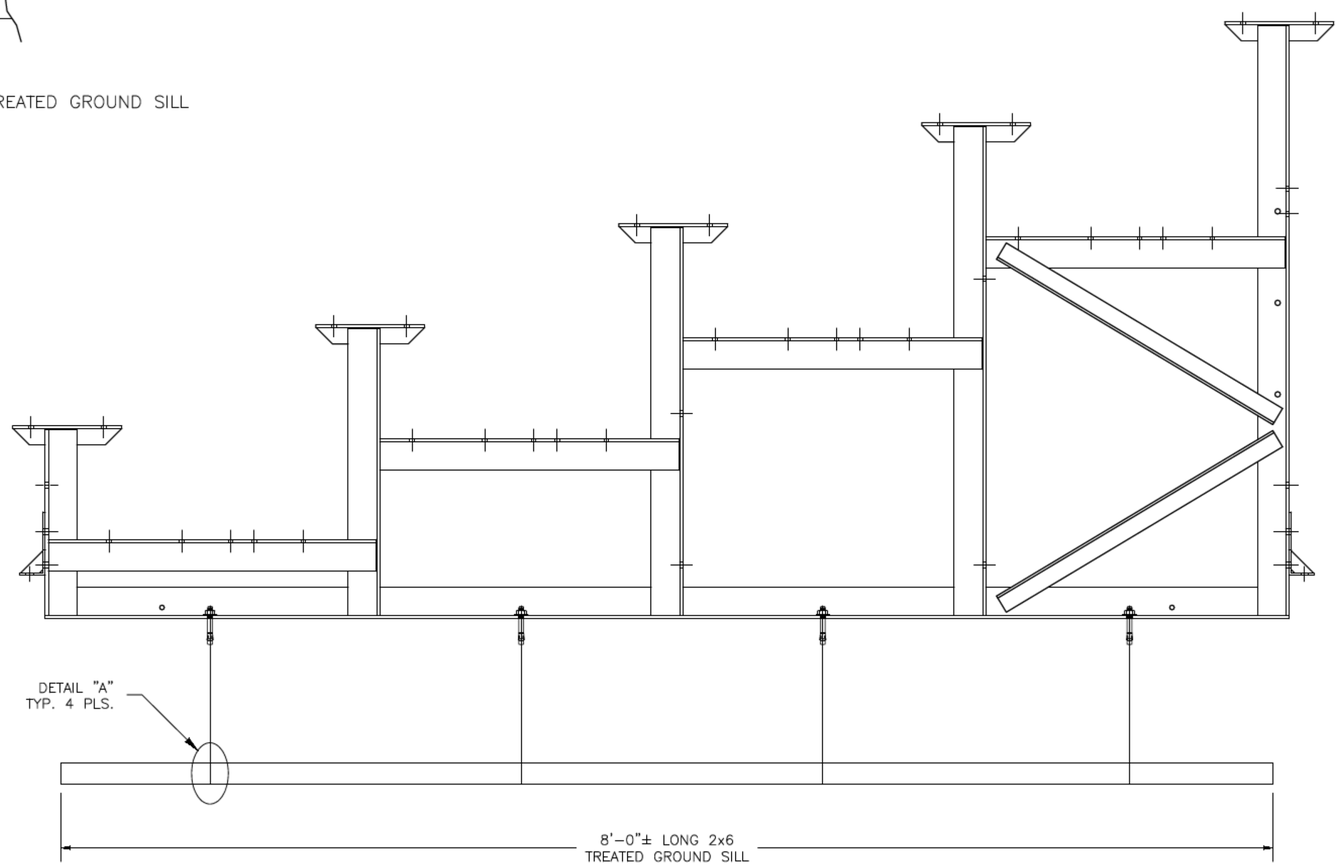
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" ASSEMBLY SECTION VIEW				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 4.BA

DETAIL 'A' – GROUND SILL ATTACHMENT



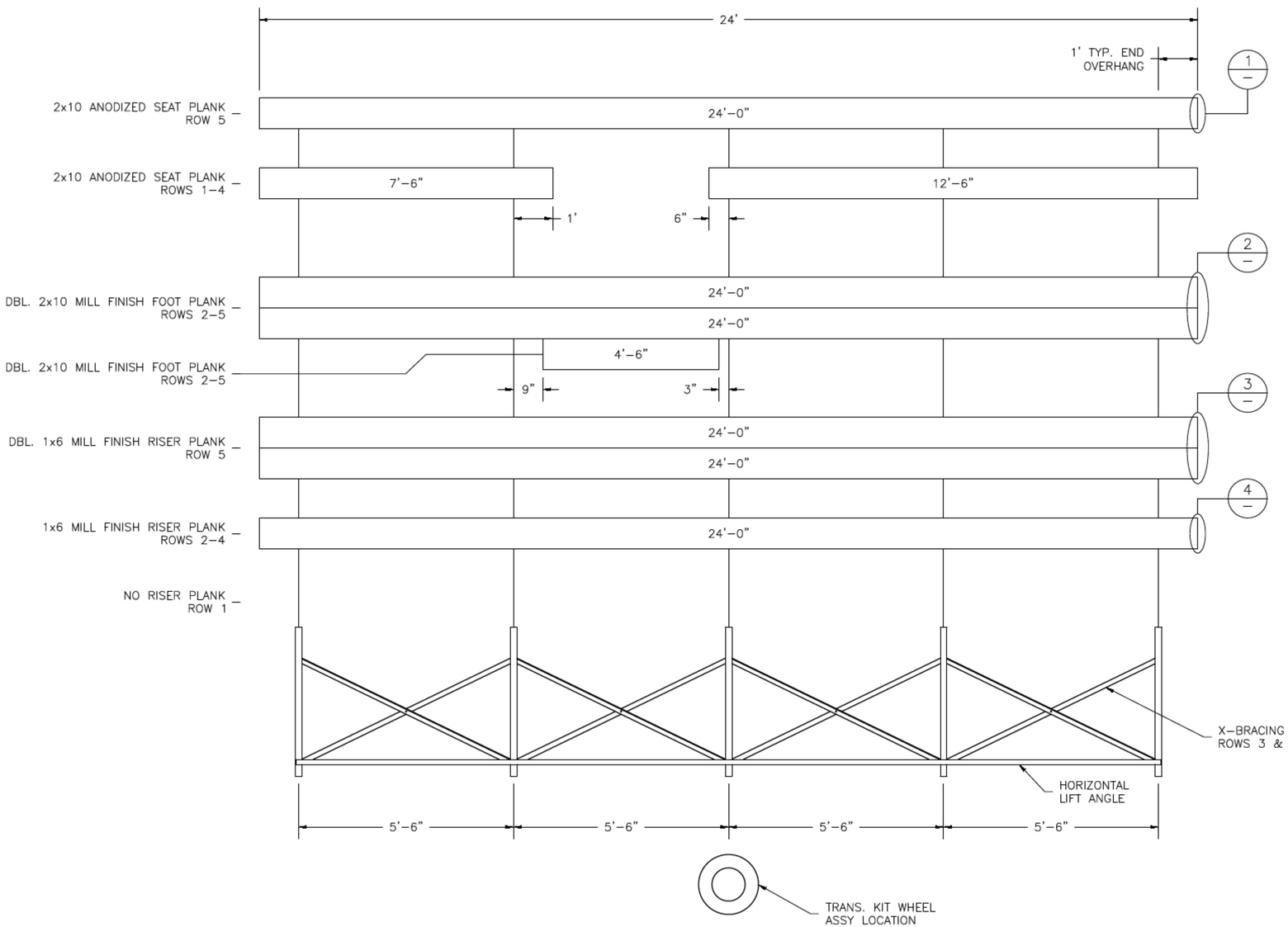


BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

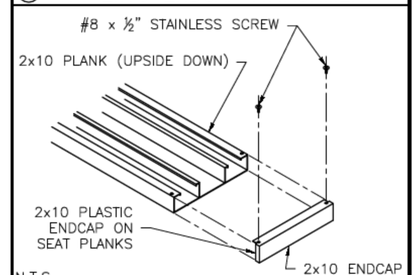
MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" GROUND SILL				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 5.GS

PLANK PLAN



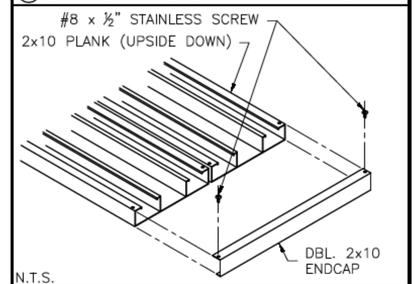
FRAMING PLAN

① TYP. 2x10 ENDCAP ATTACHMENT



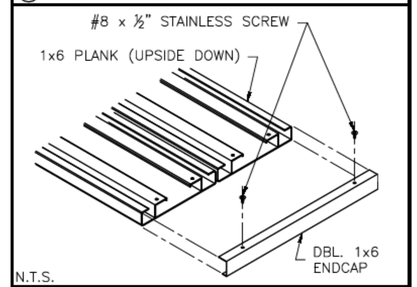
N.T.S.

② DBL. 2x10 ENDCAP ATTACHMENT



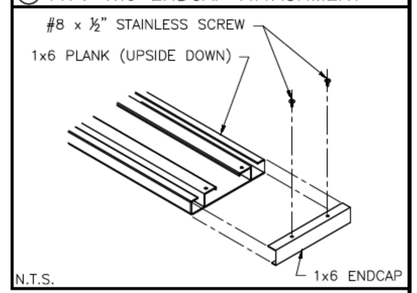
N.T.S.

③ DBL. 1x6 ENDCAP ATTACHMENT



N.T.S.

④ TYP. 1x6 ENDCAP ATTACHMENT



N.T.S.

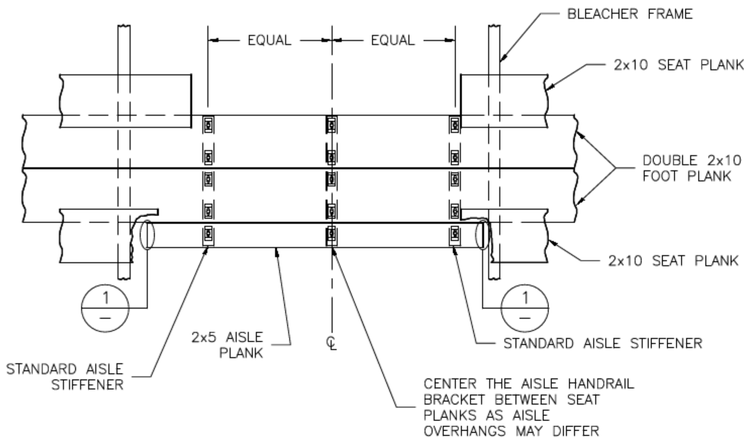
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MODEL: BRB-0524ATD				
DESCRIPTION: NON-ELEV. 5 ROW x 24'-0" PLANK & FRAMING PLAN				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 6.PF

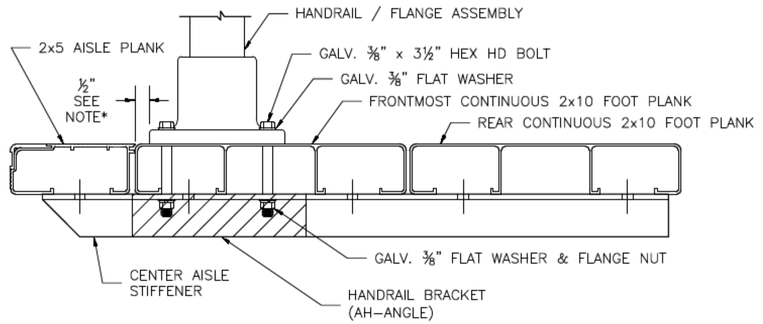
DETAIL A

AISLE PLAN TYP ALL ROWS



DETAIL B

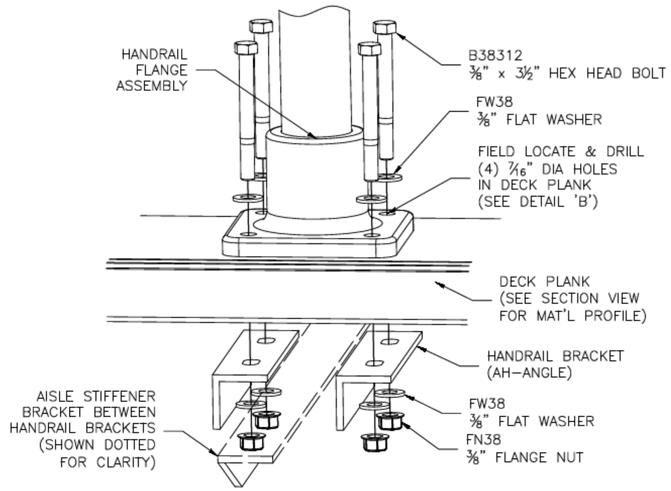
FRONT HANDRAIL ASSEMBLY SHOWN
LOCATE OVER RERAR FOOT PLANK FOR REAR ASSEMBLY

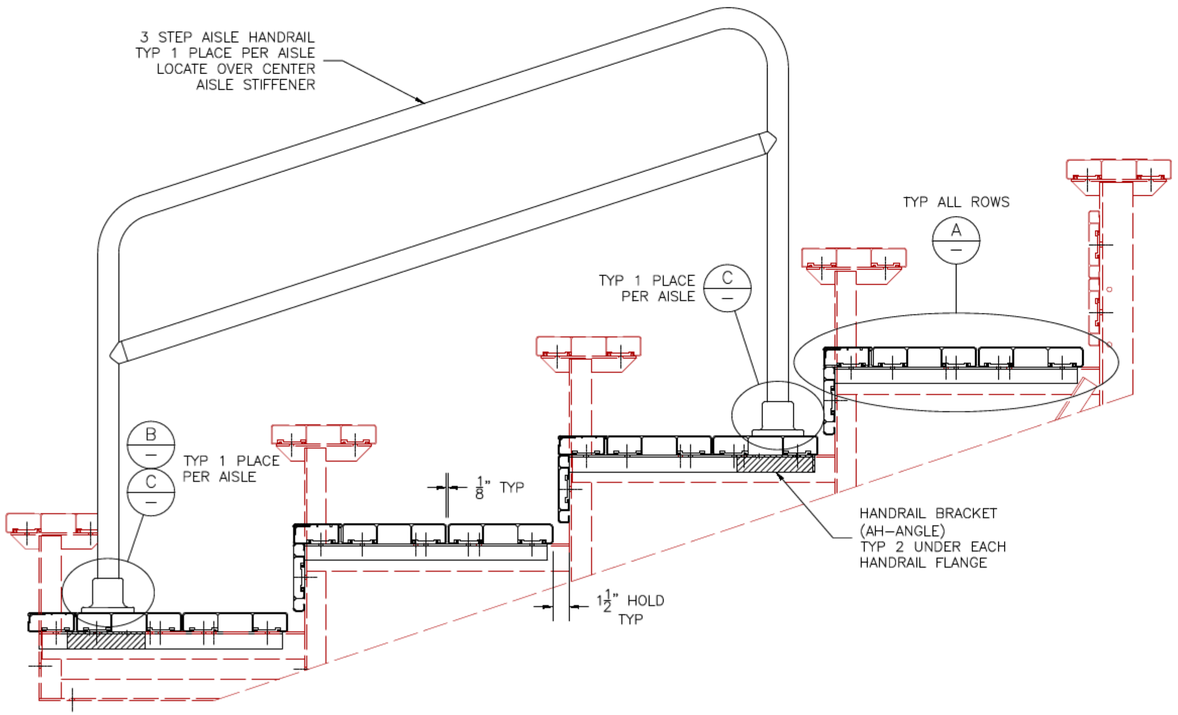


*NOTE: ALIGN EDGE OF FLANGE APPROX. ½" FROM THE LEADING EDGE OF THE FRONTMOST CONTINUOUS 2x10 FOOT PLANK (NOT THE 2x5 AISLE STEP PLANK). SLIGHTLY ADJUST FLANGE LOCATION, IF NECESSARY, SO THAT THE BOLT HOLE IS NOT DRILLED INTO A VERTICAL LEG OF THE PLANK. DRILL ø7⁄16" HOLES (FOR ⅜" BOLT). ASSEMBLE AS SHOWN USING BOLTS, FLAT WASHERS, & FLANGE NUTS.

DETAIL C

TYPICAL HANDRAIL MOUNTING HARDWARE

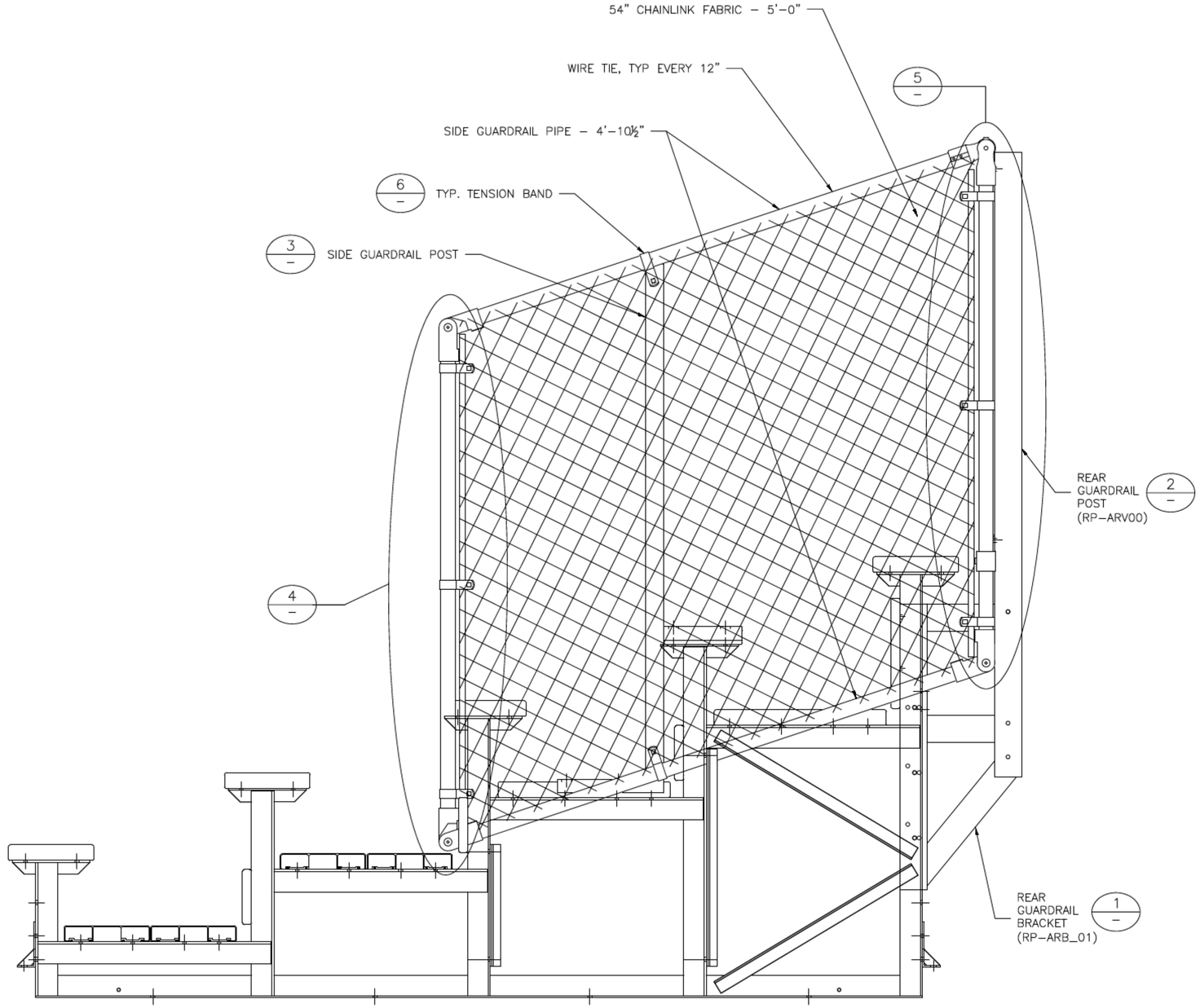




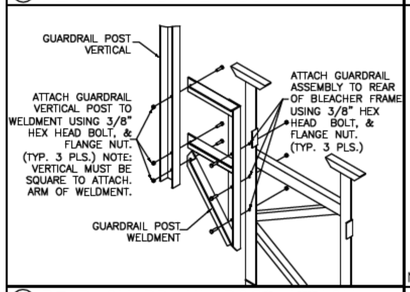
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T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

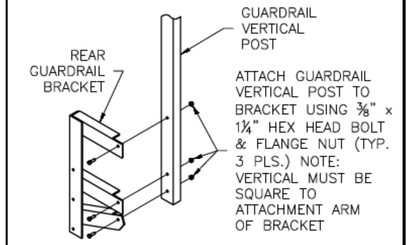
MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW VERTICAL AISLE ASSEMBLY				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 7.VA



① REAR GUARDRAIL POST ATTACH.

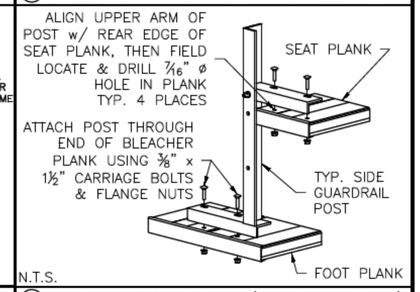


② REAR GUARDRAIL POST ATTACH



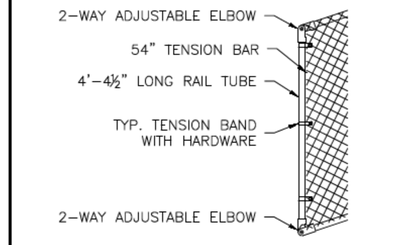
N.T.S.

③ SIDE GD. RAIL POST INSTALLATION



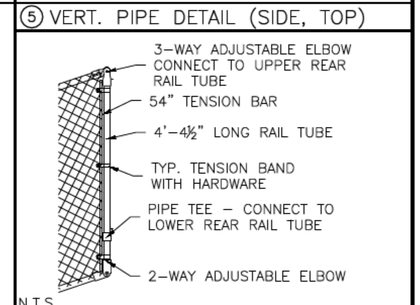
N.T.S.

④ VERT. PIPE DETAIL (SIDE, BOTTOM)



N.T.S.

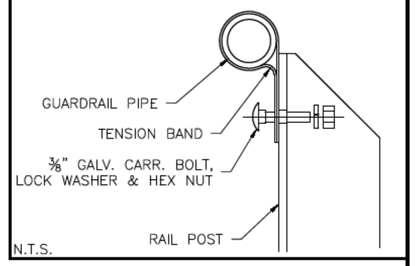
⑤ VERT. PIPE DETAIL (SIDE, TOP)



N.T.S.

⑥ TENSION BAND ATTACHMENT

TURN TENSION BAND UP ON TOP RAIL ONLY



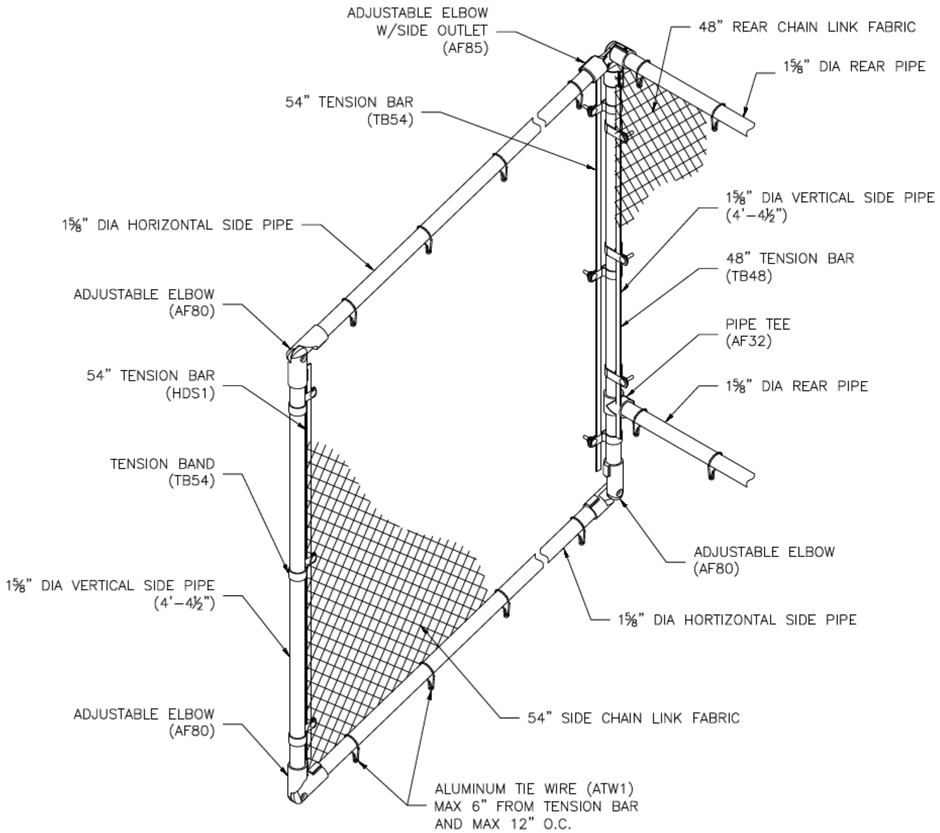
N.T.S.

BUILTRITE BLEACHERS .com

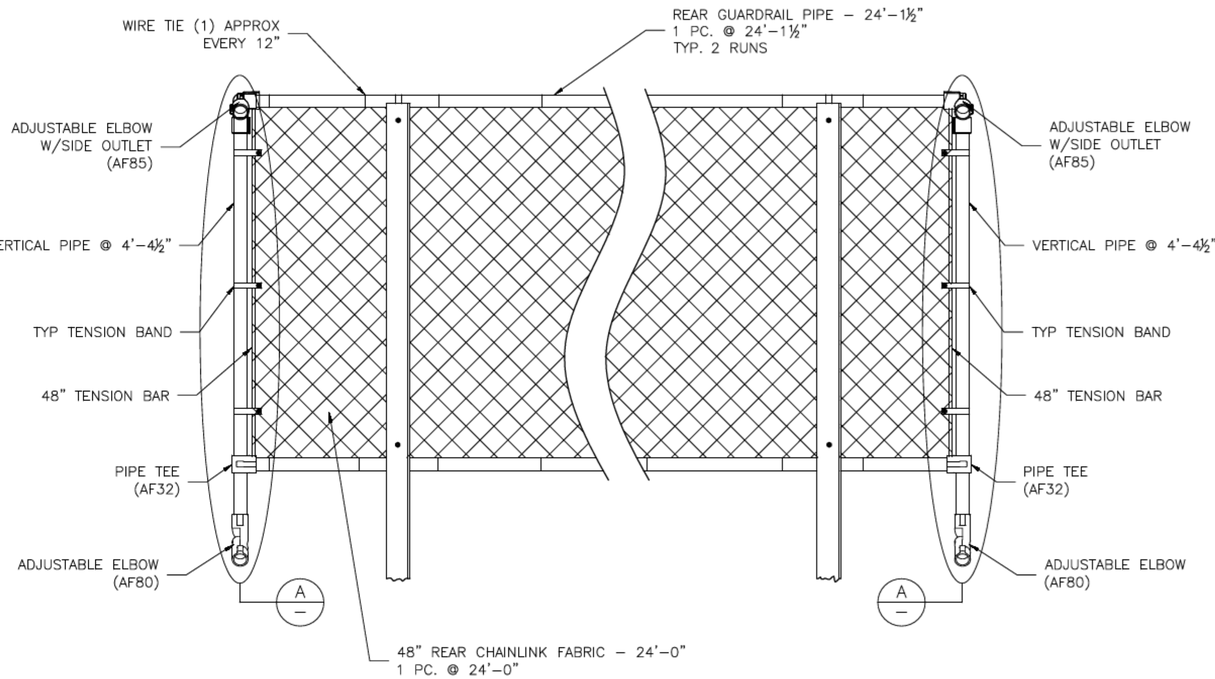
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 8.GR

DETAIL A
SPECTATOR RIGHT SIDE GUARDRAIL CONNECTION



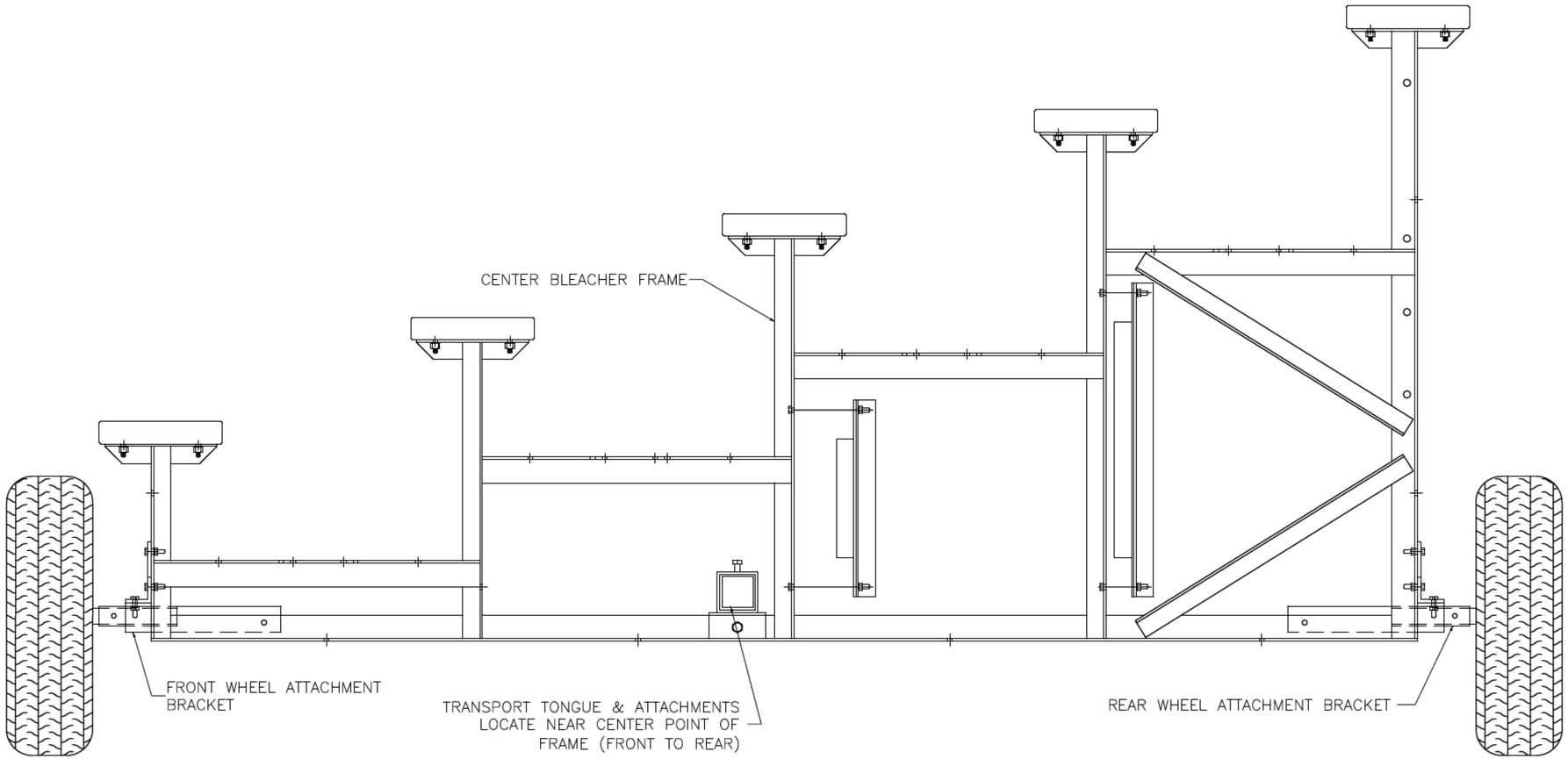
REAR GUARDRAIL
AS VIEWED FROM THE REAR



BUILTRITE BLEACHERS.com

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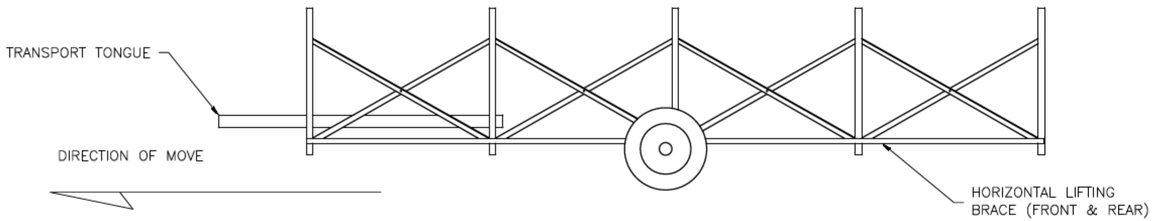
MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 9.GR



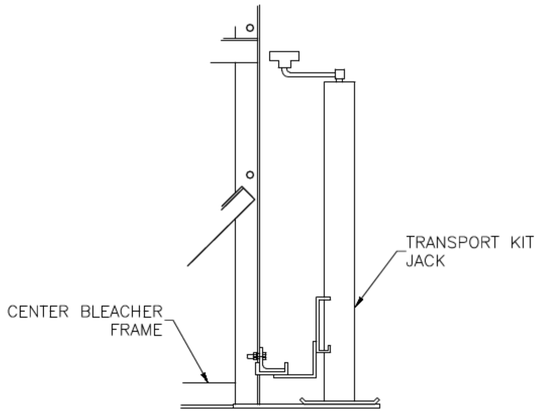
BUILTRITE BLEACHERS .com

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MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" TRANSPORT KIT ASSEMBLY				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 10.TA

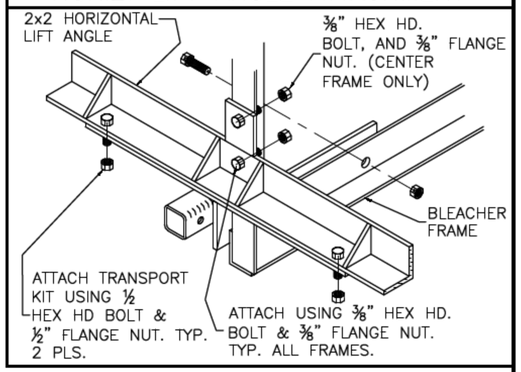


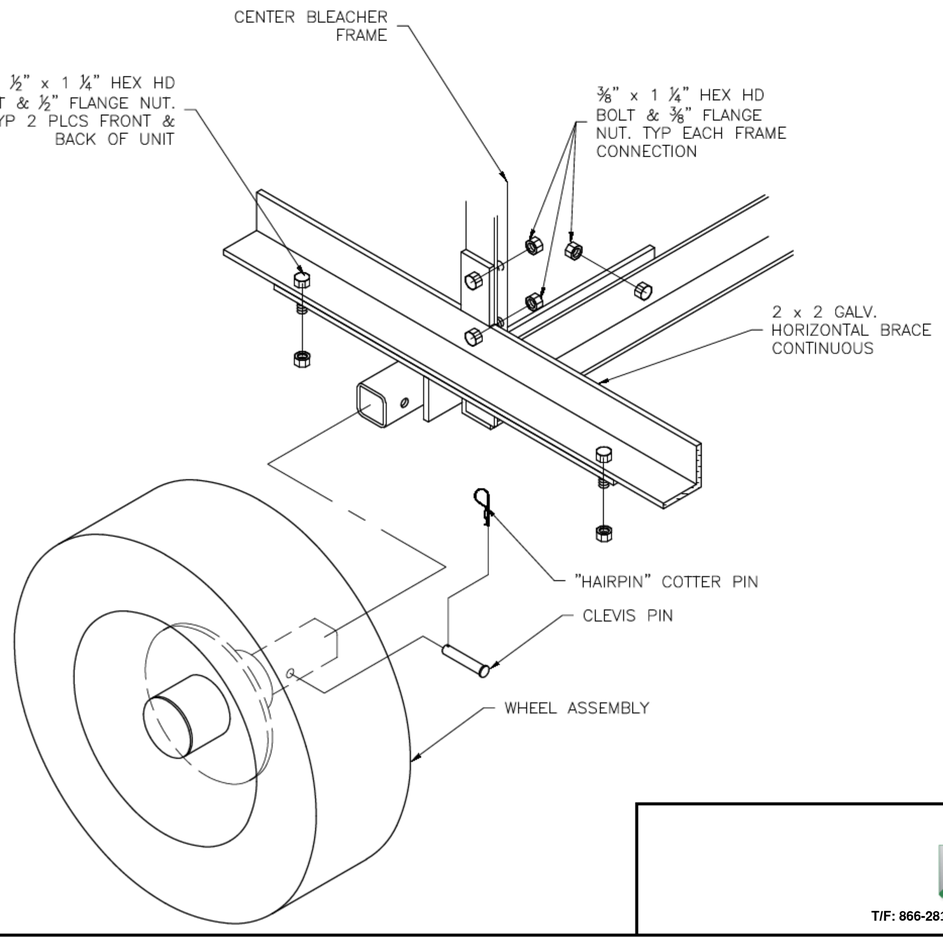
WHEEL ASSEMBLY



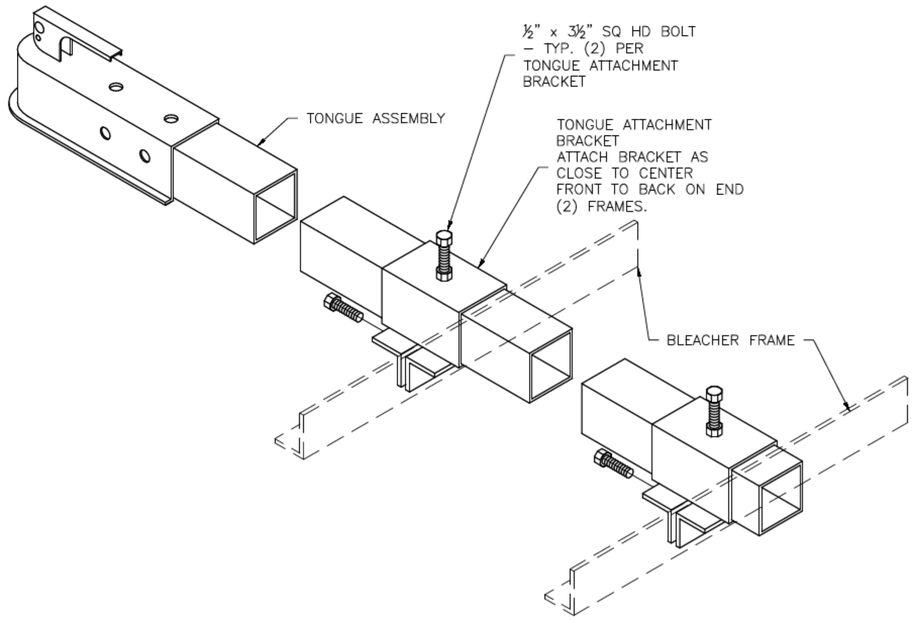
PLACE JACK ON UNDER SIDE OF HORIZONTAL BRACE
APPROX. 14"–18" AWAY FROM CENTER FRAME.
BLEACHER SHOULD ALWAYS BE ON SOLID, LEVEL GROUND,
AND BE STABILIZED TO PREVENT MOVEMENT WHEN USING JACK.

HORIZ. LIFT ANGLE ATTACHMENT





TONGUE ASSEMBLY



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MODEL: BRB-0524ATD				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" TRANSPORT KIT ASSEMBLY				
DRAWN BY: JCM	DATE: 6/6/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 11.TA