MATERIAL FINISHES	
SEAT PLANK	ANODIZED
RISER PLANK	MILL FINISH
FOOT PLANK	MILL FINISH
CHAIN LINK	GALVANIZED

BRB-0524ATP

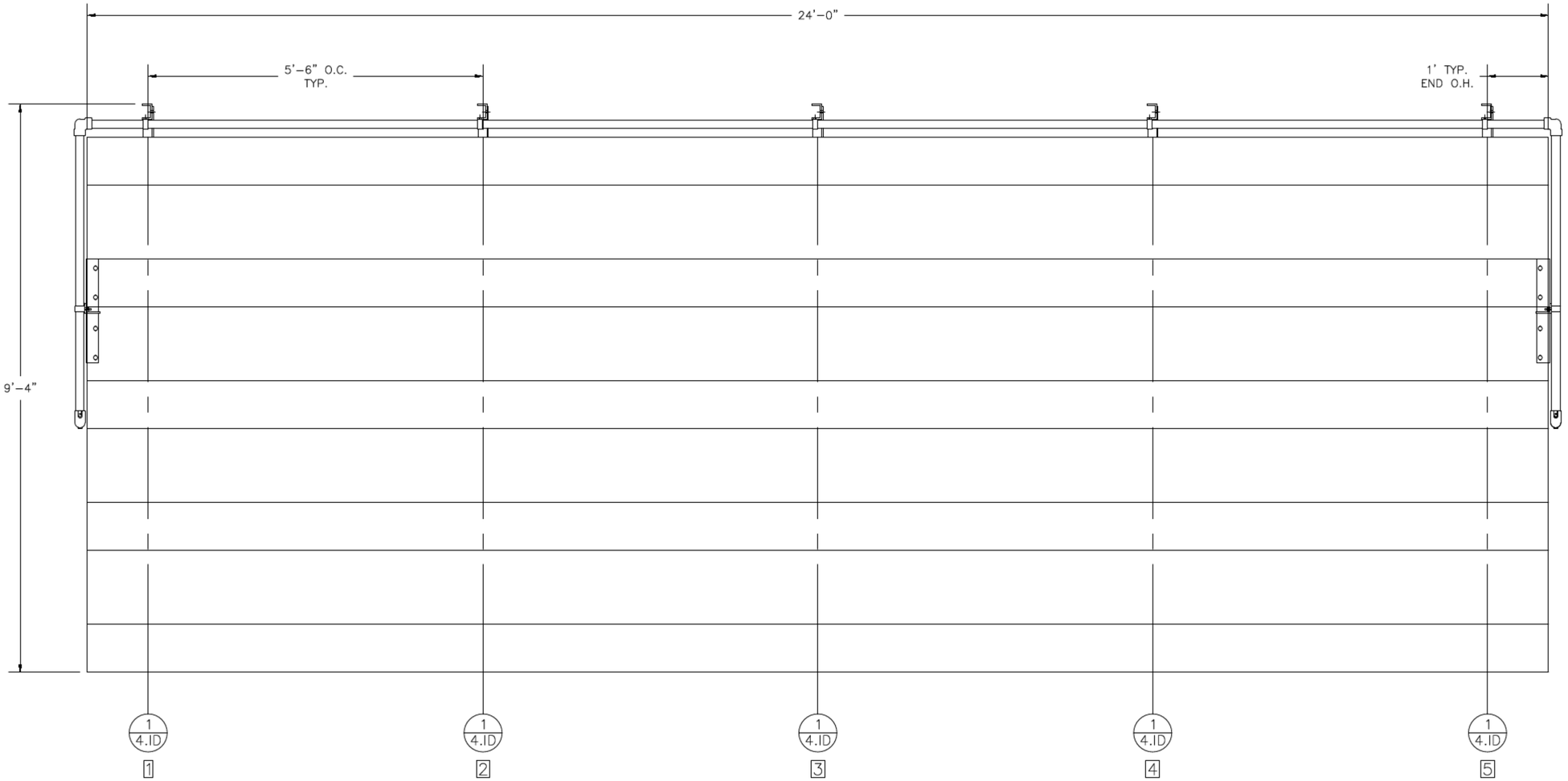
NON-ELEV. ALUM. 5 ROW x 24'-0" BLEACHER

DRAWING REFERENCE NUMBER: NA-0524TPPRF_CL	
DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.GS	GROUND SILL
4.ID	FRAME IDENTIFICATION
5.BA	BLEACHER ASSEMBLY PREP
6.BA	BLEACHER ASSEMBLY – BRACING
7.BA	BLEACHER ASSEMBLY SECTION VIEW
8.PF	PLANK & FRAMING PLAN
9.TK	TOW KIT ASSEMBLY
10.TK	TOW KIT ASSEMBLY DETAILS
11.GR	GUARDRAIL ASSEMBLY
12.DS	TYPICAL BLEACHER ASSEMBLY DETAILS

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATP				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" ASSEMBLY COVER SHEET				
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 1.CS



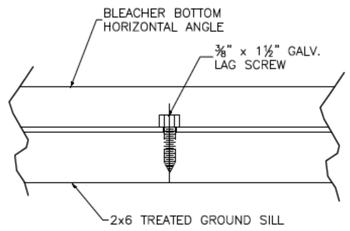
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	5	80
			NET SEATS	**80**
			WHEELCHAIR SPACES	**0**
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	**80**

**ECONOMICAL MILL FINISH FOOT PLANK AND RISERS HAVE BEEN SPECIFIED ON THIS BLEACHER DESIGN. NRS WILL NOT BE RESPONSIBLE FOR DISCOLORATION OR STAINING (DARK BLACK, BROWN, OR WHITE RESIDUE) RESULTING FROM UNAVOIDABLE CONDENSATION THAT OCCURS DURING PACKING, TRANSPORTING AND STORAGE, PRECEDING AND/OR DURING INSTALLATION. REMOVAL OF THESE STAINS OR REPLACEMENT OF BOARDS UPON COMPLETION OF INSTALLATION IS NOT PART OF THIS CONTRACT BECAUSE STAINED MILL FINISH BOARDS MEET ALL SPECIFIED REQUIREMENTS. A CLEAR ANODIZED FINISH MAY BE QUOTED AT AN ADDITIONAL COST TO AVOID POTENTIAL DISCOLORATION OR STAINING.

BUILTRITE BLEACHERS.com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

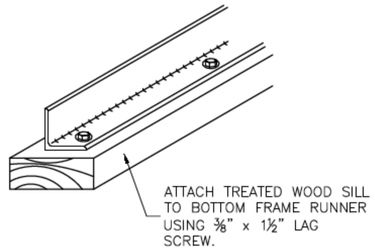
MODEL: BRB-0524ATP				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" SEATING PLAN				
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 2.TD

① TYP. LAG SCREW CONN.

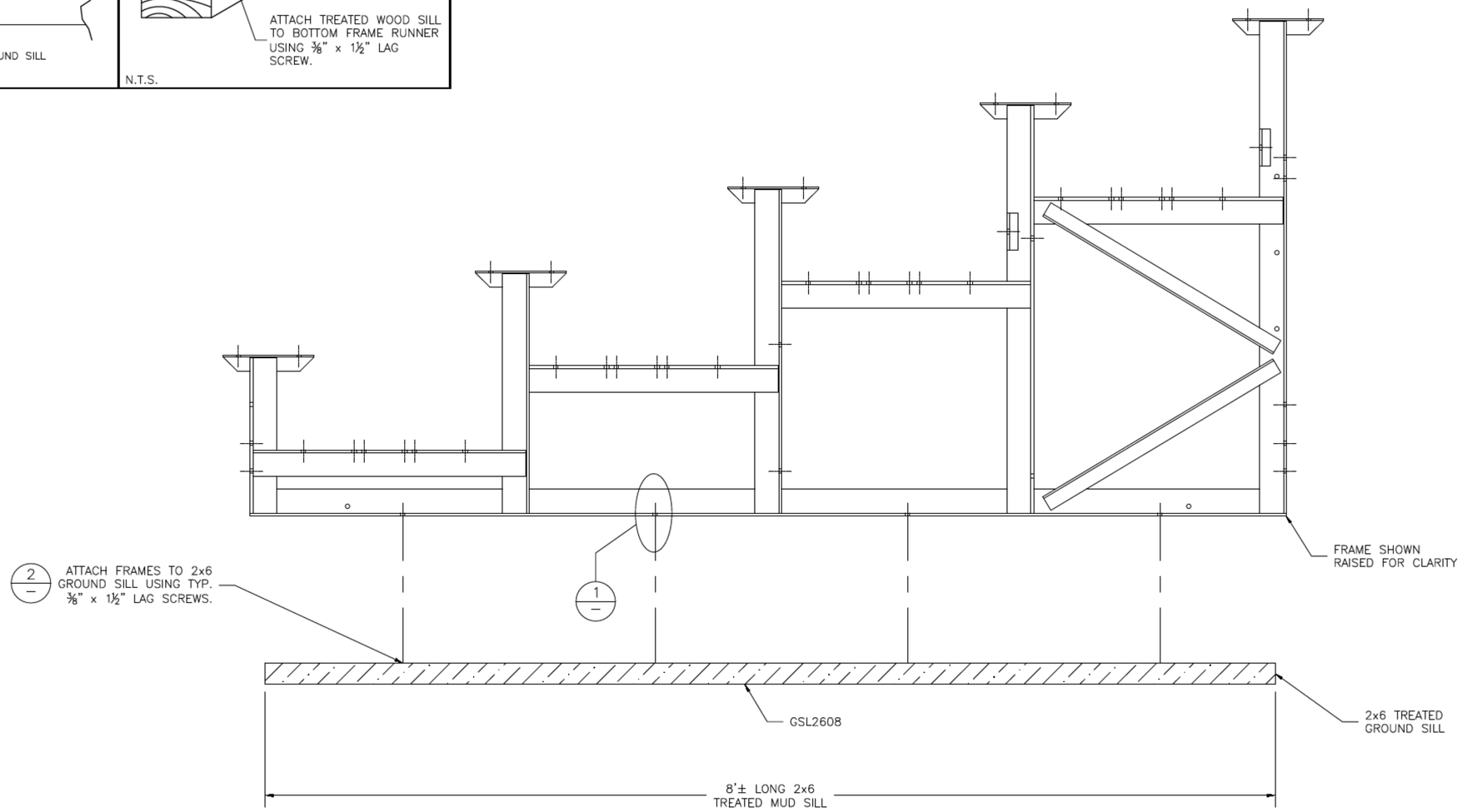


N.T.S.

② MUD SILL ATTACHMENT



N.T.S.

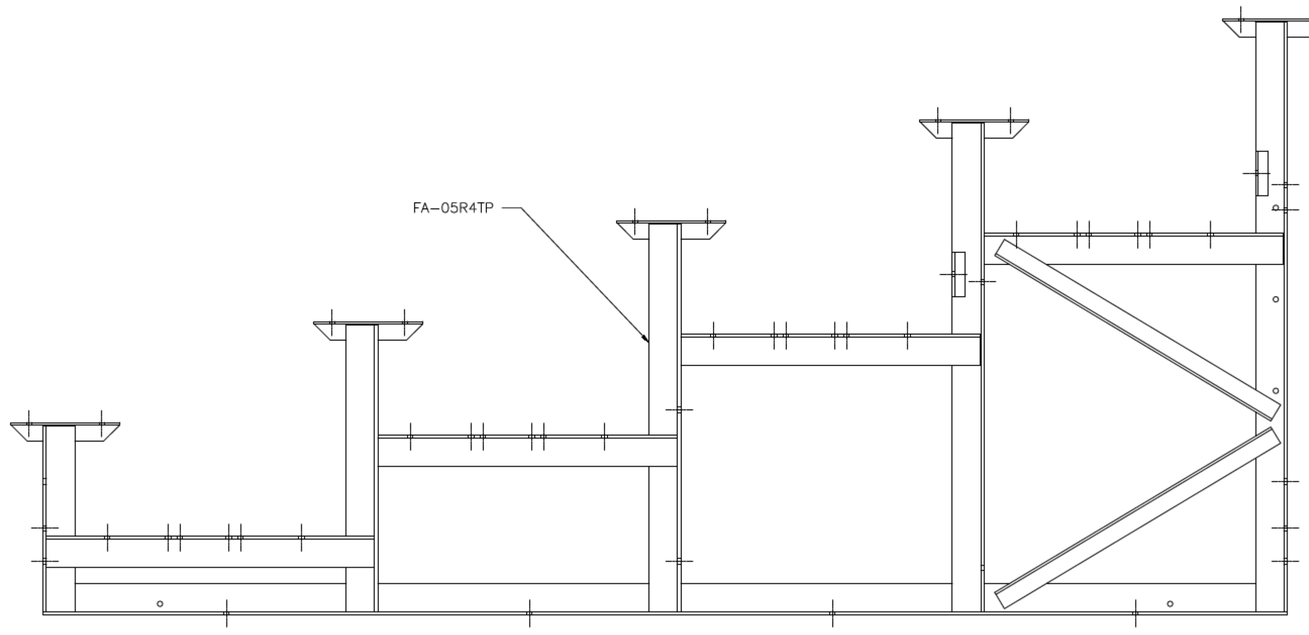


BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATP					
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" GROUND SILL ATTACH					
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 3.GS	

1
4.ID FRAME LINES 1–5



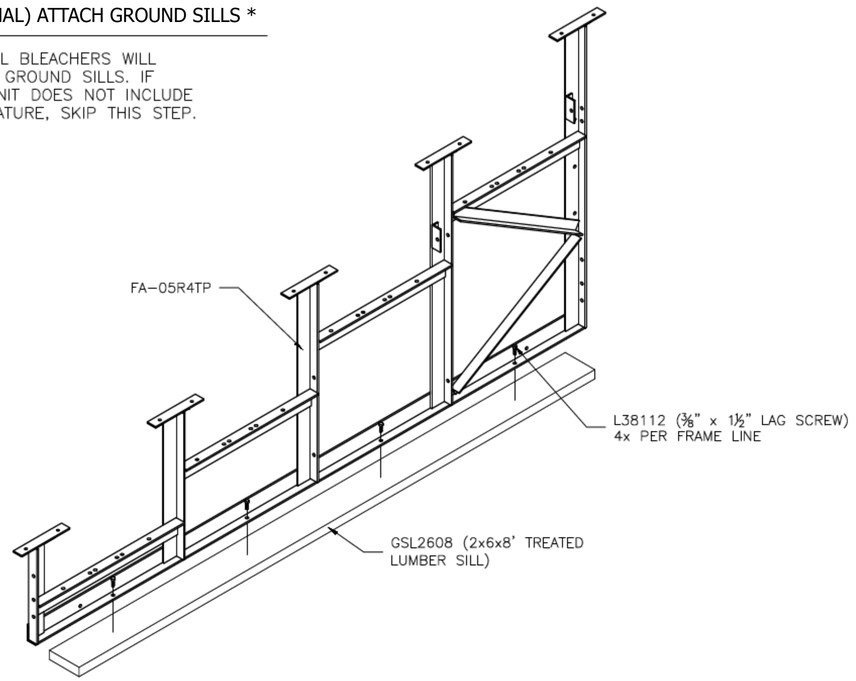
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

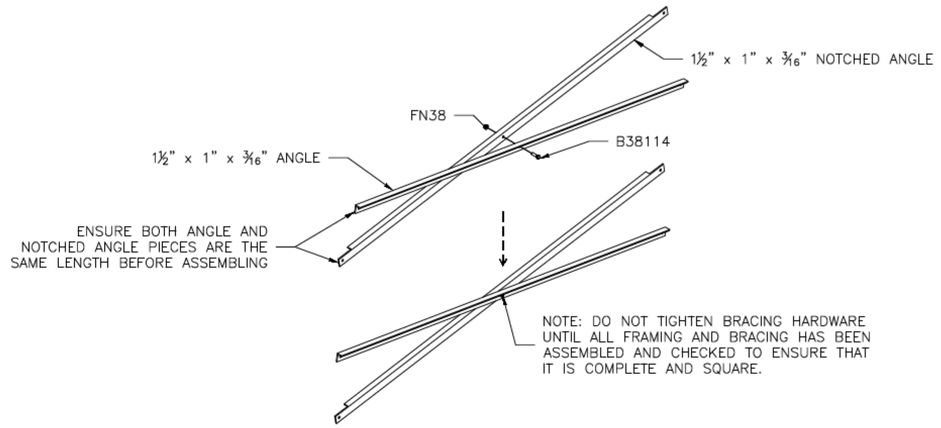
MODEL: BRB-0524ATP				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" FRAME IDENTIFICATION				
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 4.ID

(OPTIONAL) ATTACH GROUND SILLS *

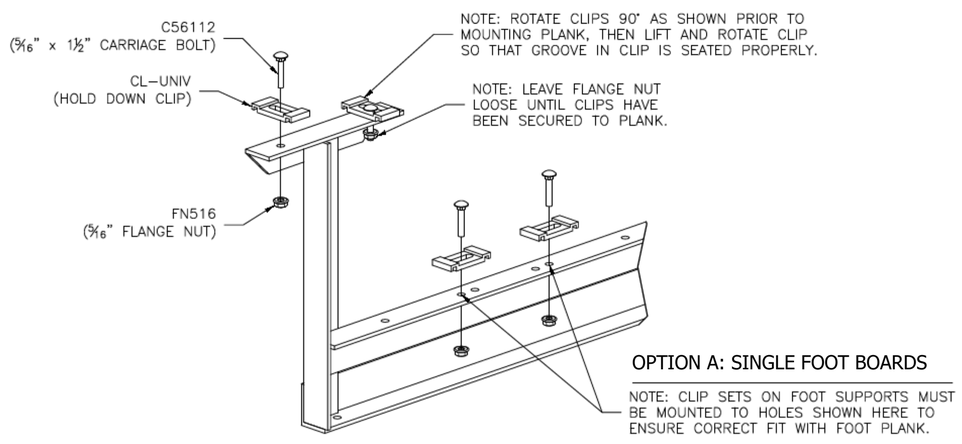
*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



PRE-ASSEMBLE X-BRACE PAIR(S)

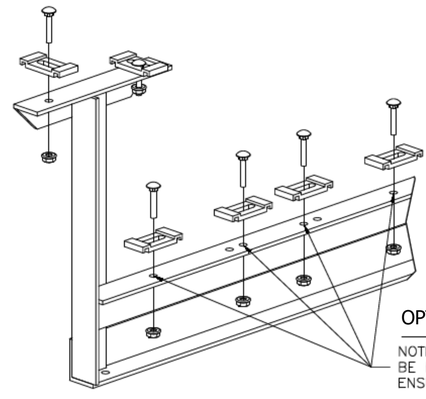


ONCE FRAMING IS COMPLETE, PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES



OPTION A: SINGLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.



OPTION B: DOUBLE FOOT BOARDS

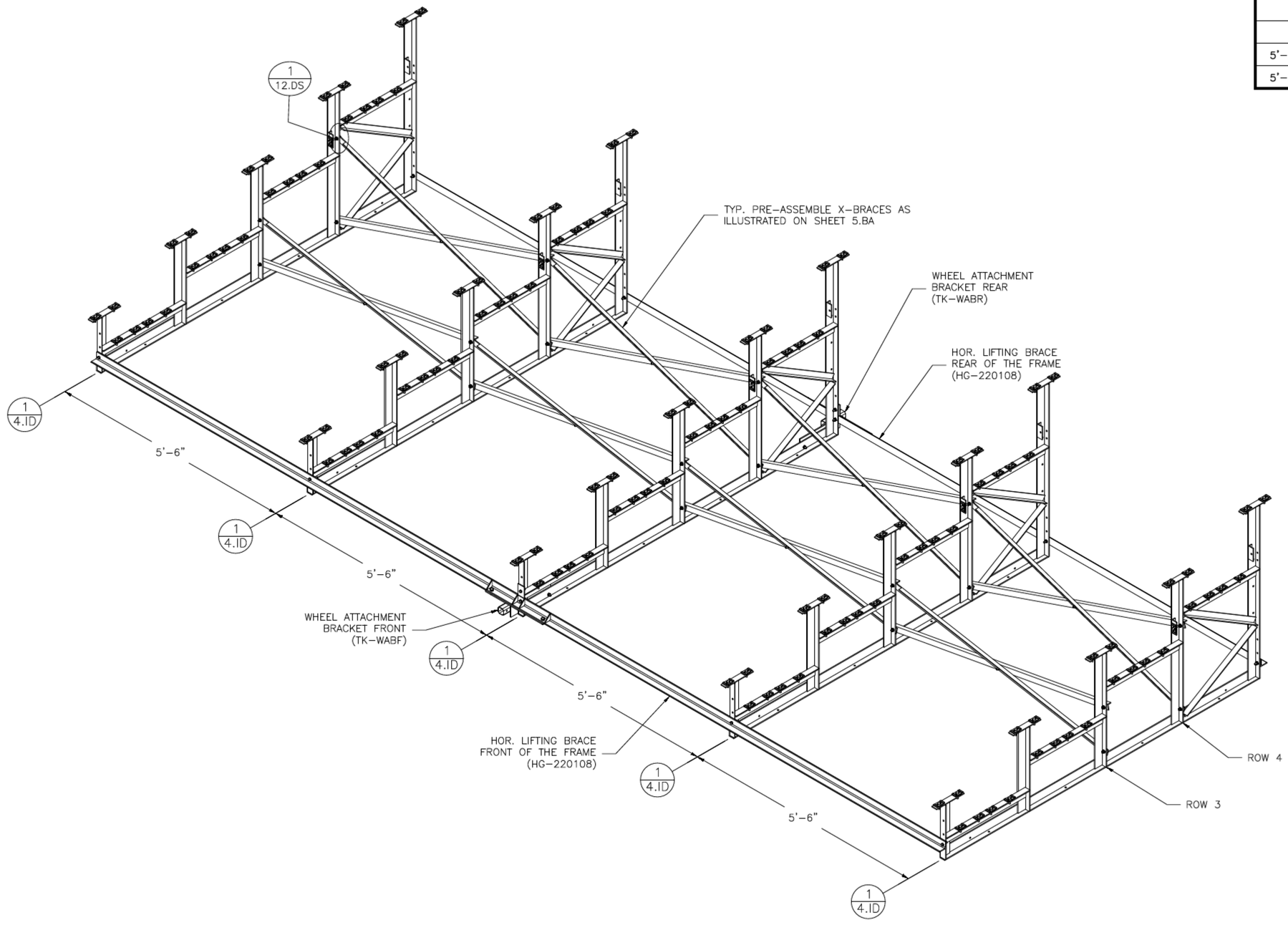
NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATP					
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" ASSEMBLY PREP					
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 5.BA	

BRACING CHART

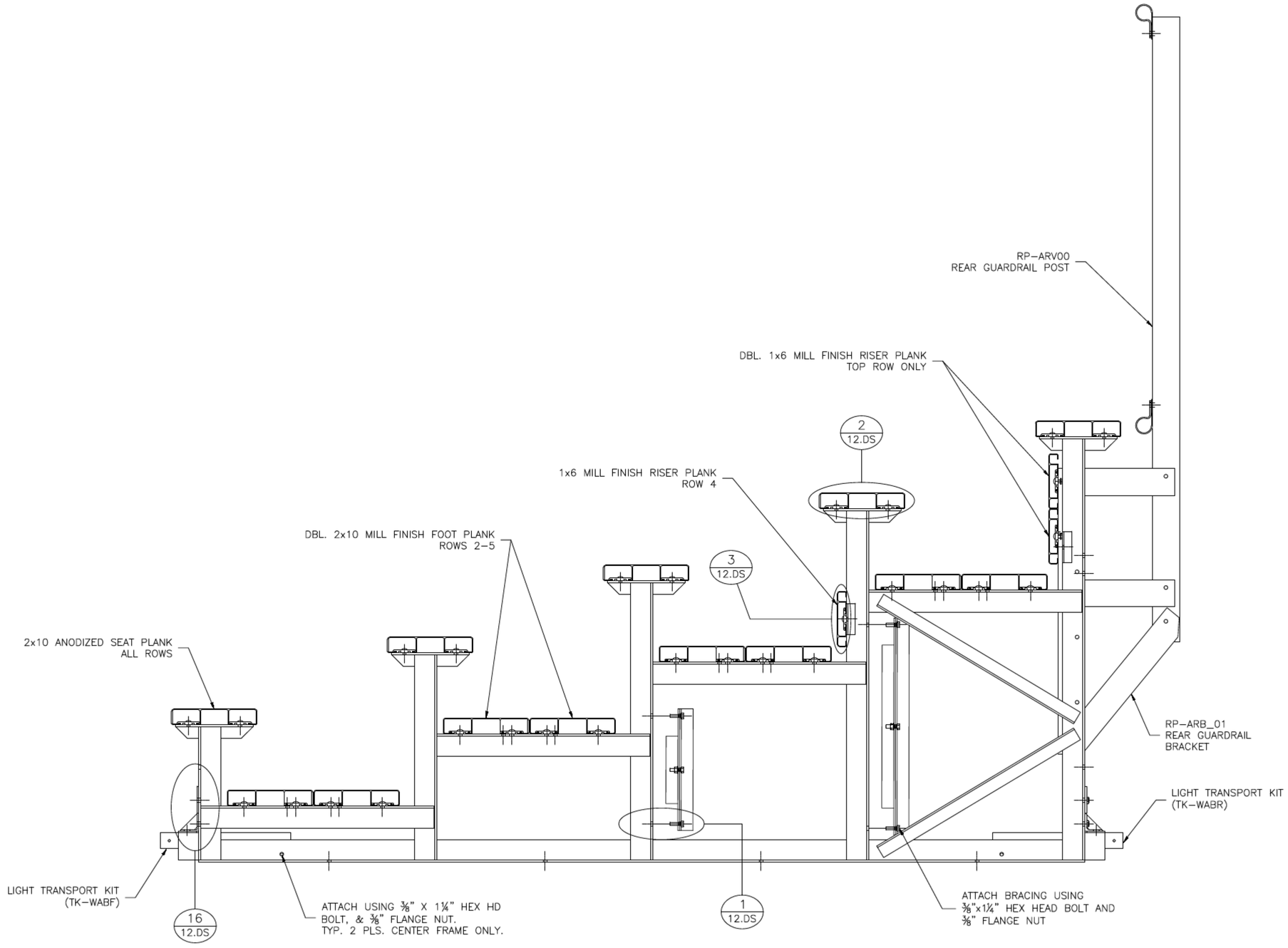
	ROW 3	ROW 4
5'–6" BAY	5'–8⅝" X–BRACE	5'–11¼" X–BRACE
5'–6" BAY	5'–8⅝" X–BRACE	5'–11¼" X–BRACE



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T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATP					
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" ASSEMBLY – BRACING					
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 6.BA	

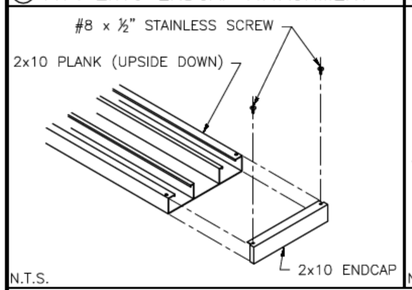


BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

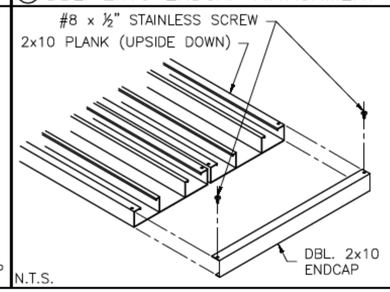
MODEL: BRB-0524ATP					
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" ASSEMBLY SECTION VIEW					
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 7.BA	

① TYP. 2x10 ENDCAP ATTACHMENT



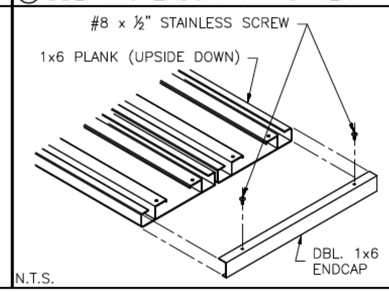
N.T.S.

② DBL. 2x10 ENDCAP ATTACHMENT



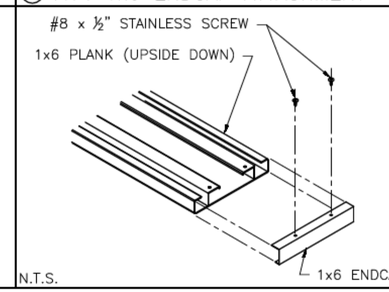
N.T.S.

③ DBL. 1x6 ENDCAP ATTACHMENT



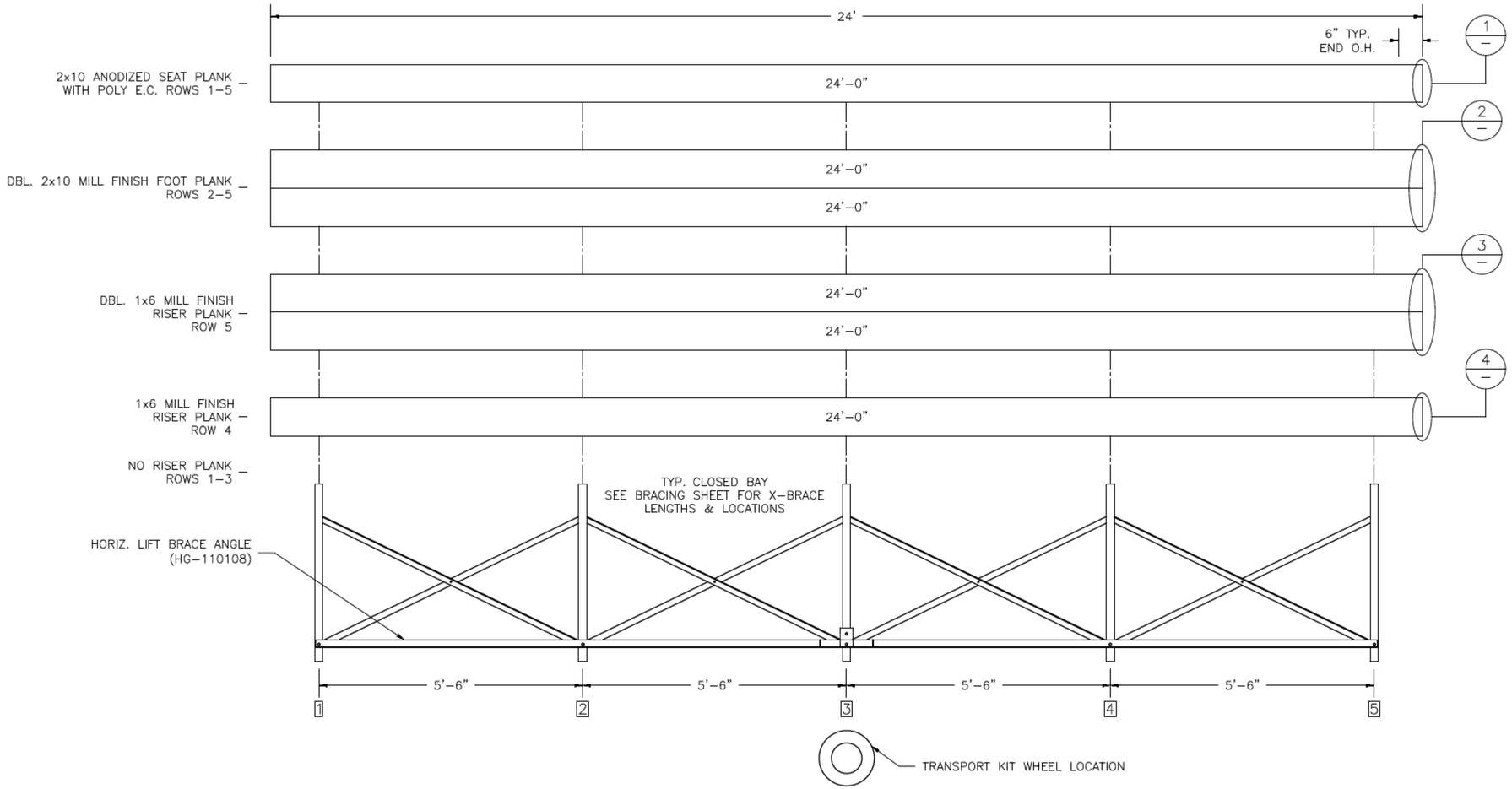
N.T.S.

④ TYP. 1x6 ENDCAP ATTACHMENT



N.T.S.

PLANK PLAN

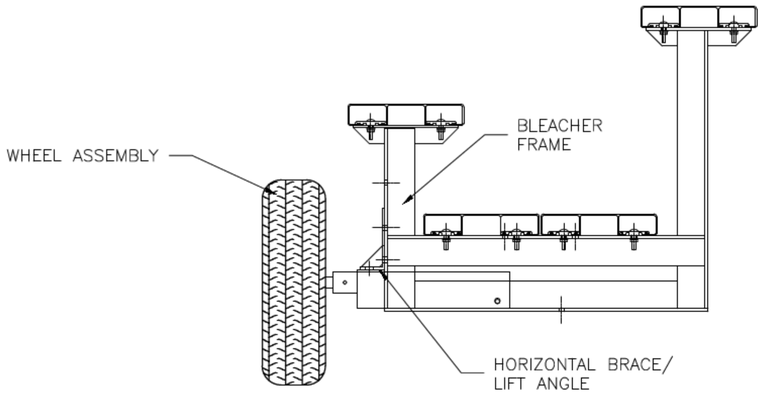


FRAMING PLAN

**ECONOMICAL MILL FINISH FOOT PLANK AND RISERS HAVE BEEN SPECIFIED ON THIS BLEACHER DESIGN. NRS WILL NOT BE RESPONSIBLE FOR DISCOLORATION OR STAINING (DARK BLACK, BROWN, OR WHITE RESIDUE) RESULTING FROM UNAVOIDABLE CONDENSATION THAT OCCURS DURING PACKING, TRANSPORTING AND STORAGE, PRECEDING AND/OR DURING INSTALLATION. REMOVAL OF THESE STAINS OR REPLACEMENT OF BOARDS UPON COMPLETION OF INSTALLATION IS NOT PART OF THIS CONTRACT BECAUSE STAINED MILL FINISH BOARDS MEET ALL SPECIFIED REQUIREMENTS. A CLEAR ANODIZED FINISH MAY BE QUOTED AT AN ADDITIONAL COST TO AVOID POTENTIAL DISCOLORATION OR STAINING.

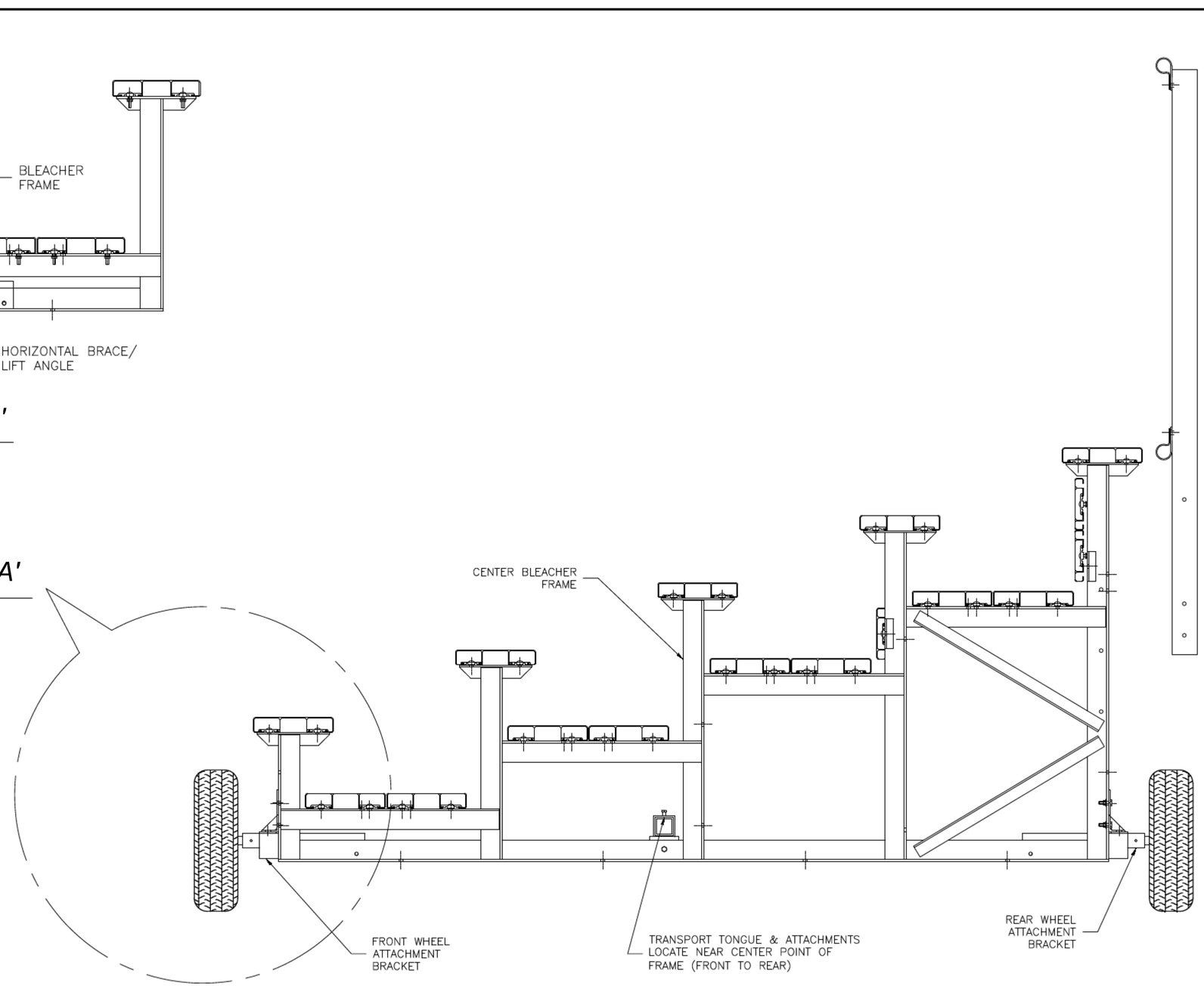
BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATP				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" PLANK & FRAMING PLAN				
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 8.PF



DETAIL 'A'

SEE DETAIL 'A'

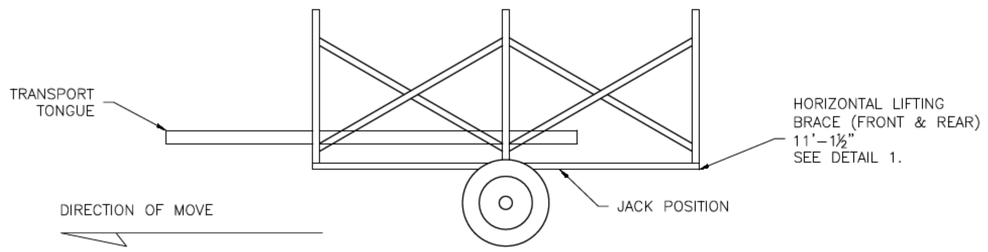


BUILTRITE BLEACHERS .com

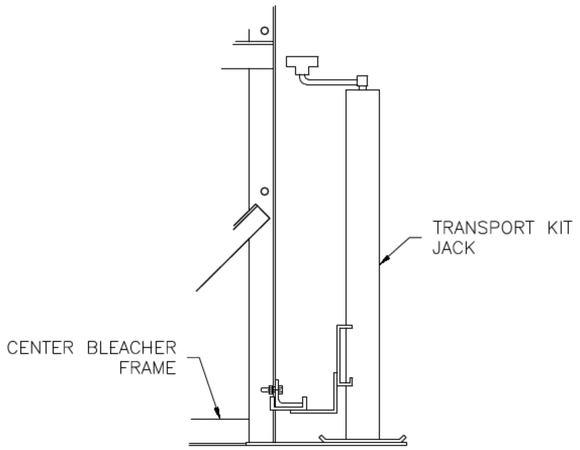
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATP				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" TOW KIT ASSEMBLY				
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 9.TK

REAR VIEW

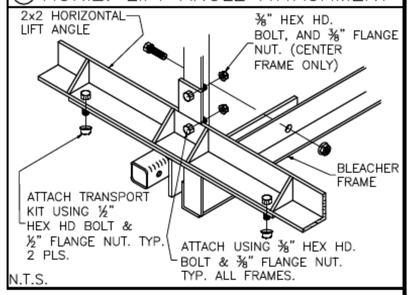


JACK ATTACHMENT

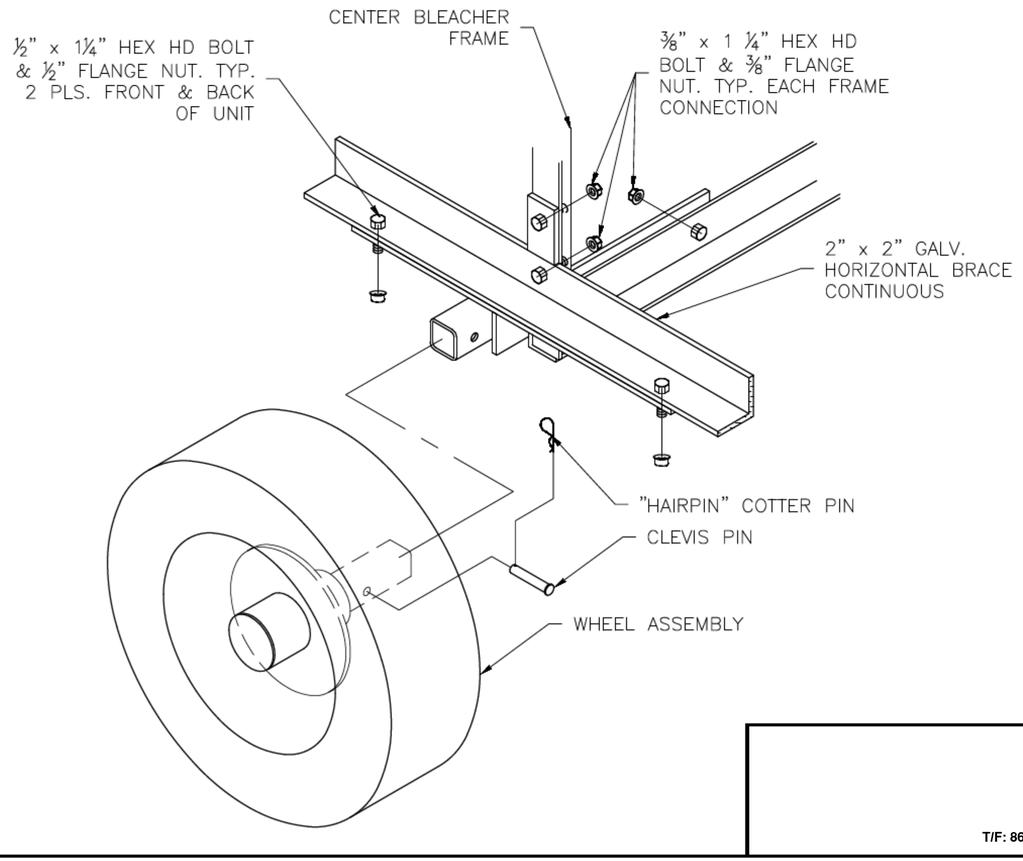


PLACE JACK ON UNDER SIDE OF HORIZONTAL BRACE APPROX. 14"–18" AWAY FROM CENTER FRAME. BLEACHER SHOULD ALWAYS BE ON SOLID, LEVEL GROUND, AND BE STABILIZED TO PREVENT MOVEMENT WHEN USING JACK.

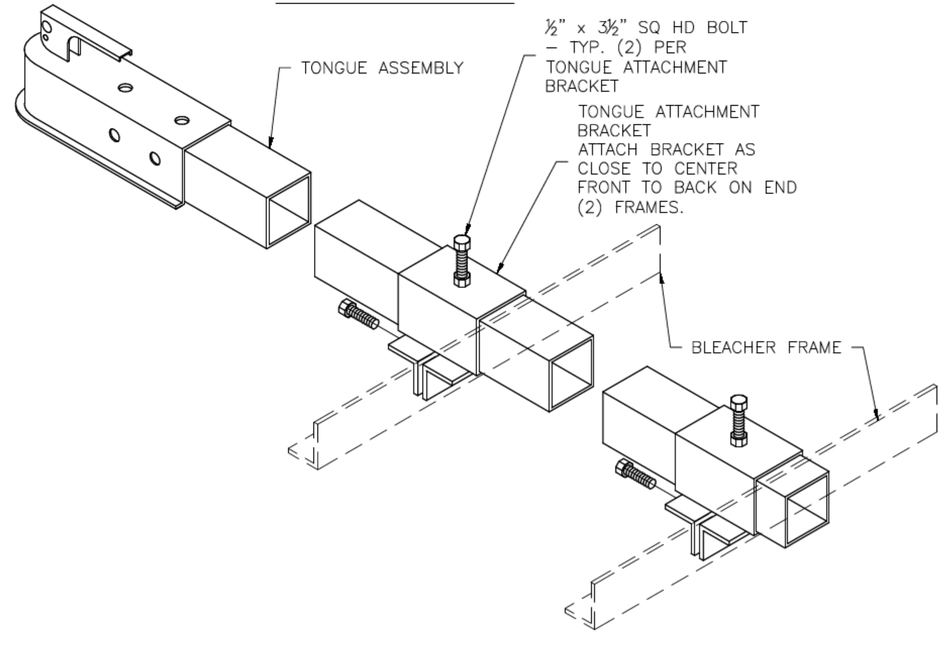
① HORIZ. LIFT ANGLE ATTACHMENT



WHEEL ASSEMBLY



TONGUE ASSEMBLY



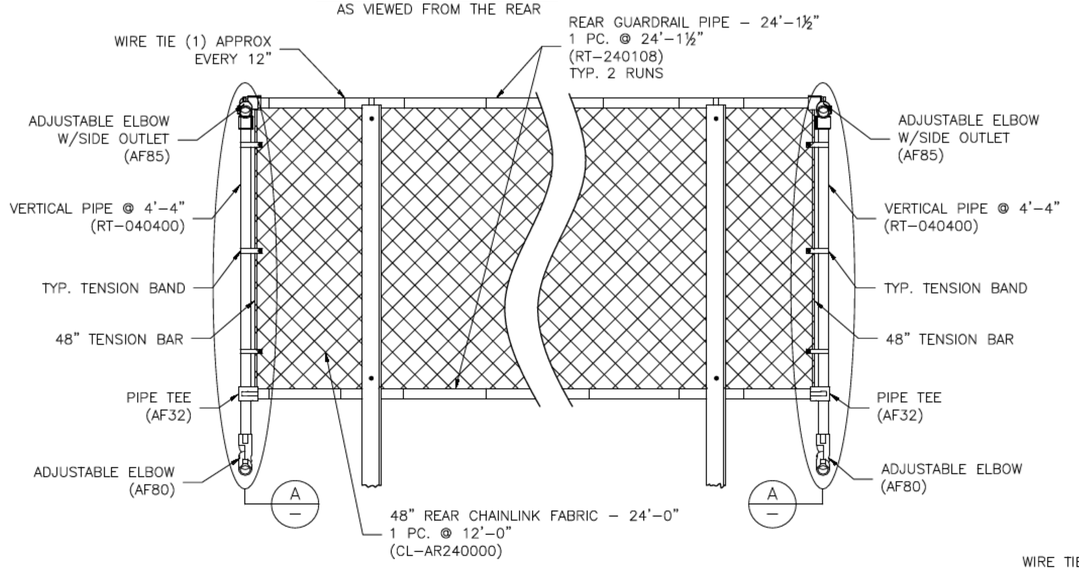
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-0524ATP				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" TOW KIT ASSY. DETAILS				
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 10.TK

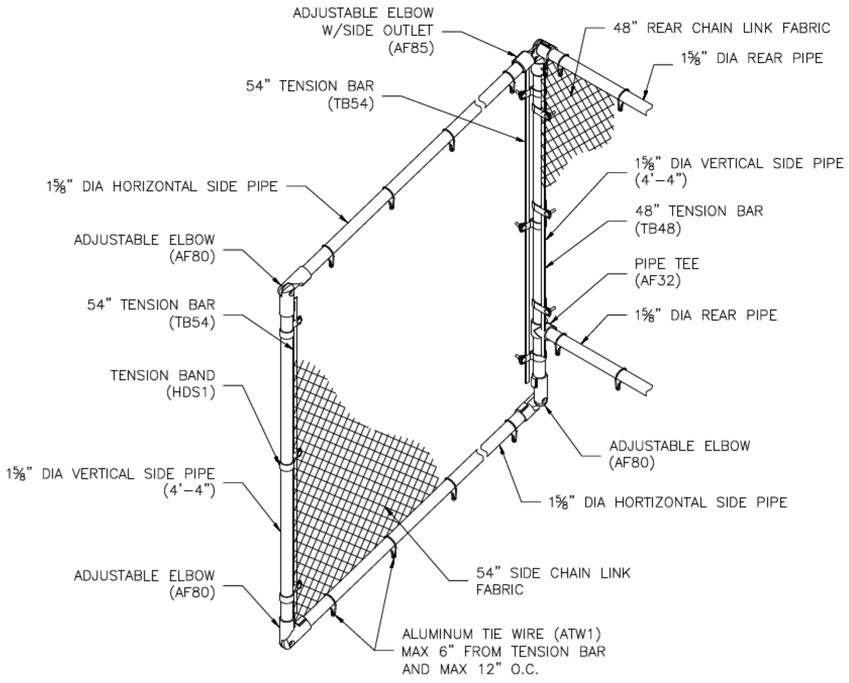
REAR GUARDRAIL

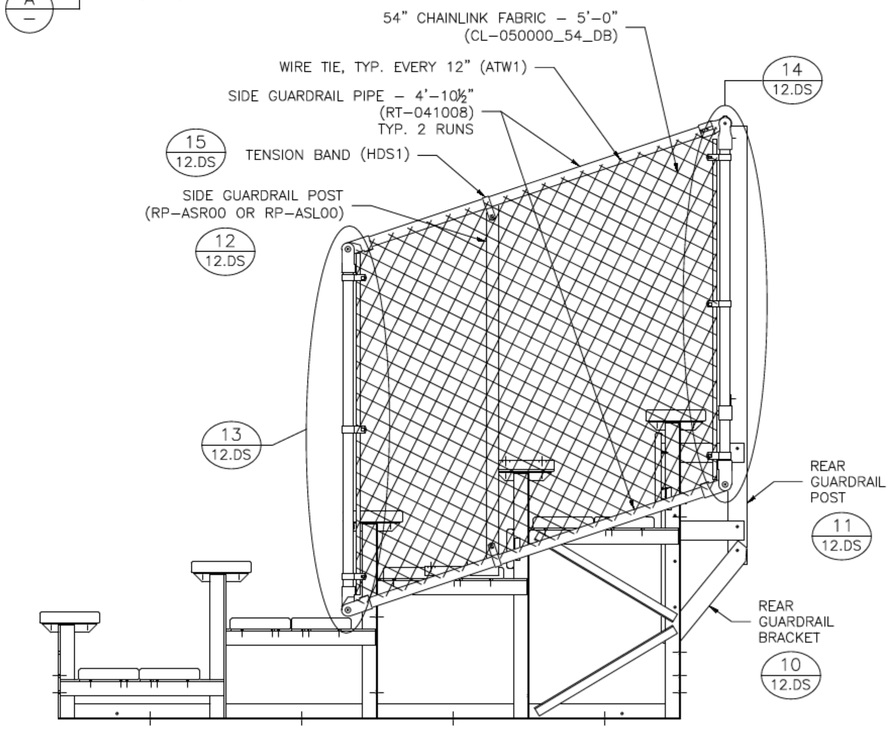
AS VIEWED FROM THE REAR



DETAIL A

SPECTATOR RIGHT SIDE GUARDRAIL CONNECTION



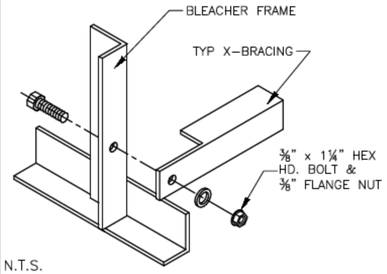


BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

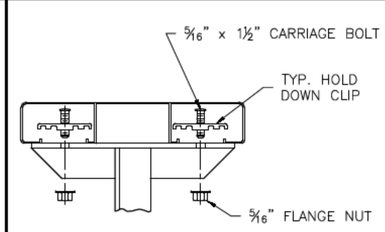
MODEL: BRB-0524ATP					
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" GUARDRAIL ASSEMBLY					
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 11.GR	

① TYP X–BRACE CONN. W/ 1¼ BOLT



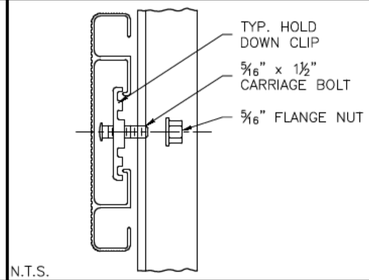
N.T.S.

② TYP. 2x10 PLANK ATTACHMENT



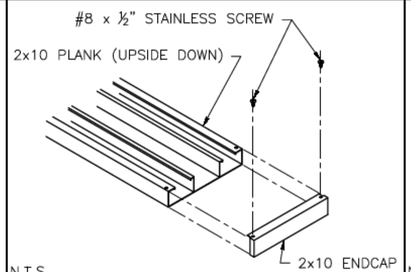
N.T.S.

③ TYP. 1x6 PLANK ATTACHMENT



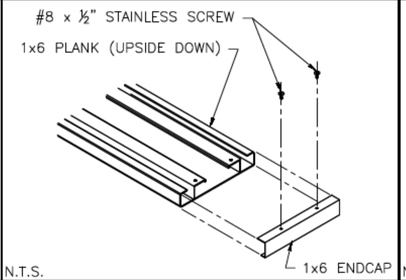
N.T.S.

④ TYP. 2x10 ENDCAP ATTACHMENT



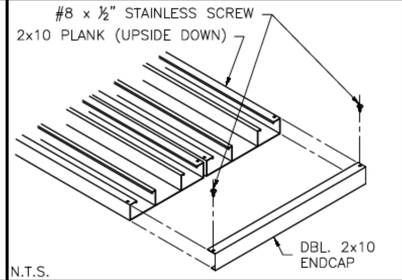
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⑤ TYP. 1x6 ENDCAP ATTACHMENT



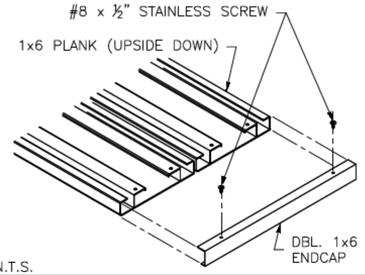
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⑥ DBL. 2x10 ENDCAP ATTACHMENT



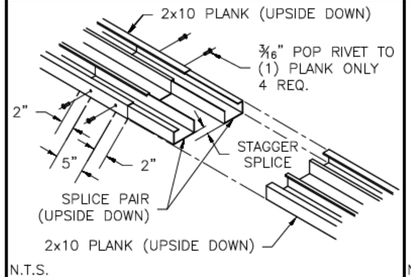
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⑦ DBL. 1x6 ENDCAP ATTACHMENT



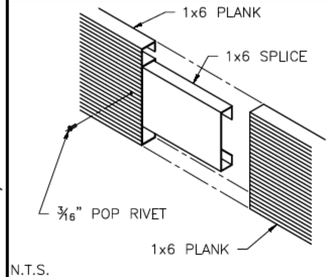
N.T.S.

⑧ TYP. 2x10 SPLICE CONN.



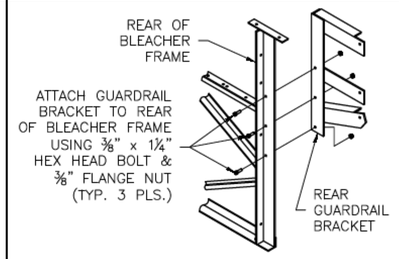
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⑨ TYP. 1x6 SPLICE CONN.



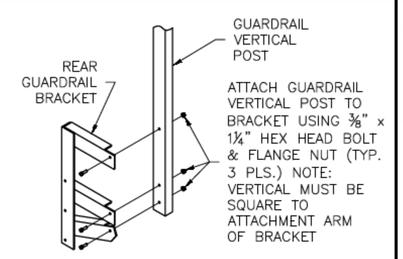
N.T.S.

⑩ REAR GUARDRAIL BRACKET ATTACH



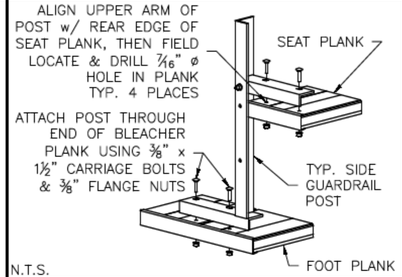
N.T.S.

⑪ REAR GUARDRAIL POST ATTACH



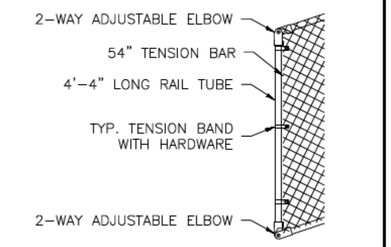
N.T.S.

⑫ SIDE GD. RAIL POST INSTALLATION



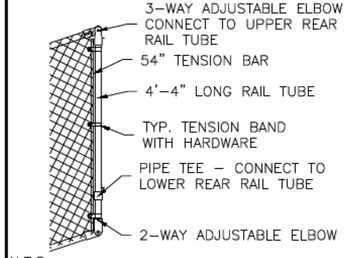
N.T.S.

⑬ VERT. PIPE DETAIL (SIDE, BOTTOM)



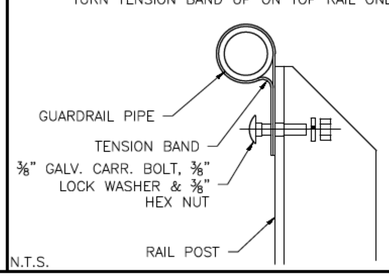
N.T.S.

⑭ VERT. PIPE DETAIL (SIDE, TOP)



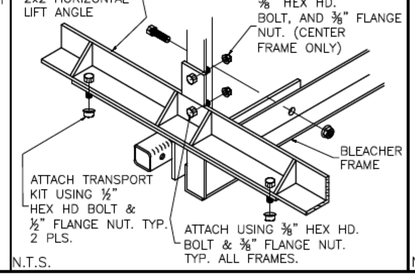
N.T.S.

⑮ TENSION BAND ATTACHMENT



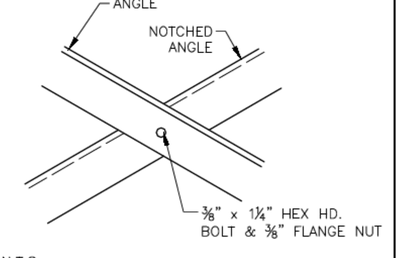
N.T.S.

⑯ HORIZ. LIFT ANGLE ATTACHMENT



N.T.S.

⑰ TYP X–BRACE CONN. W/ 1¼ BOLT



N.T.S.

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MODEL: BRB-0524ATP					
DESCRIPTION: TYPICAL BLEACHER ASSEMBLY DETAILS					
DRAWN BY: BMP	DATE: 4/20/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 12.DS	