MATERIAL FINISHES	
SEAT PLANK	ANODIZED
RISER PLANK	MILL FINISH
FOOT PLANK	MILL FINISH
CHAIN LINK	GALVANIZED

BRB-0524ATS

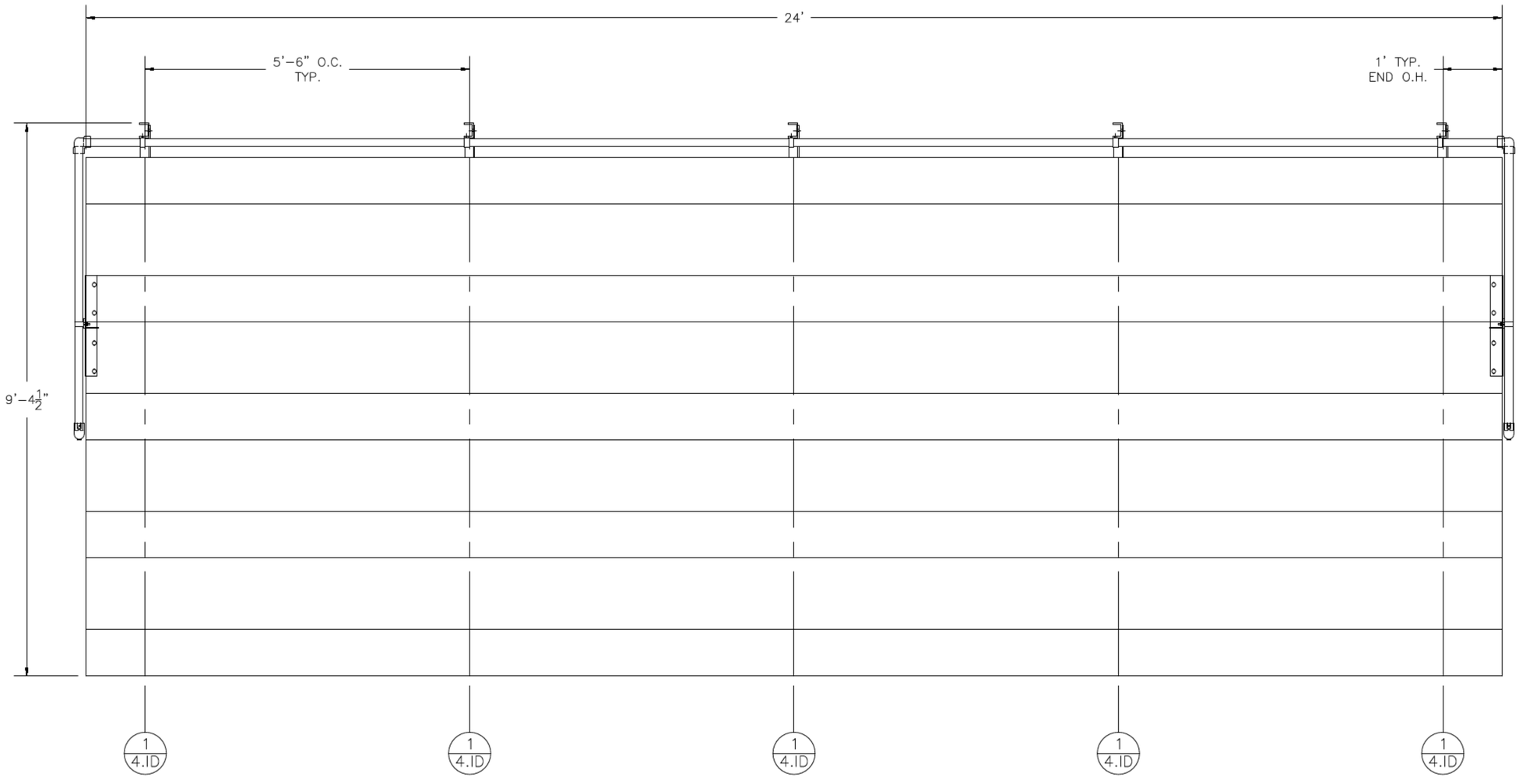
NON-ELEV. ALUM. 5 ROW x 24'-0" TRANSPORTABLE BLEACHER

DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.BA	BLEACHER ASSEMBLY – BRACING
4.BA	BLEACHER ASSEMBLY SECTION VIEW
5.GS	GROUND SILLS
6.PF	PLANK & FRAMING PLAN
7.GR	GUARDRAIL ASSEMBLY
8.GR	GUARDRAIL ASSEMBLY
9.TA	TRANSPORTABLE KIT ASSEMBLY
10.TA	TRANSPORTABLE KIT ASSEMBLY

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT: BRB-0524ATS				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" ASSEMBLY COVER SHEET				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 1.CS



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	5	80
			NET SEATS	**80**
			WHEELCHAIR SPACES	**0**
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	**80**

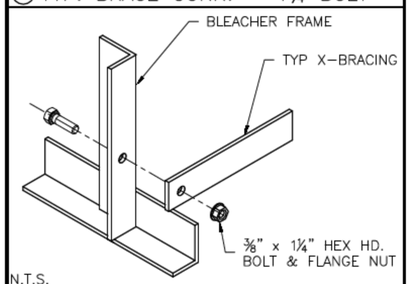
BUILTRITE BLEACHERS.com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT: BRB-0524ATS

DESCRIPTION: NON-ELEV. 5 ROW x 24'-0" SEATING PLAN

DRAWN BY:	DATE:	REVISION:	SCALE:	SHEET NUMBER:
JCM	3/28/19	0	N.T.S.	2.TD

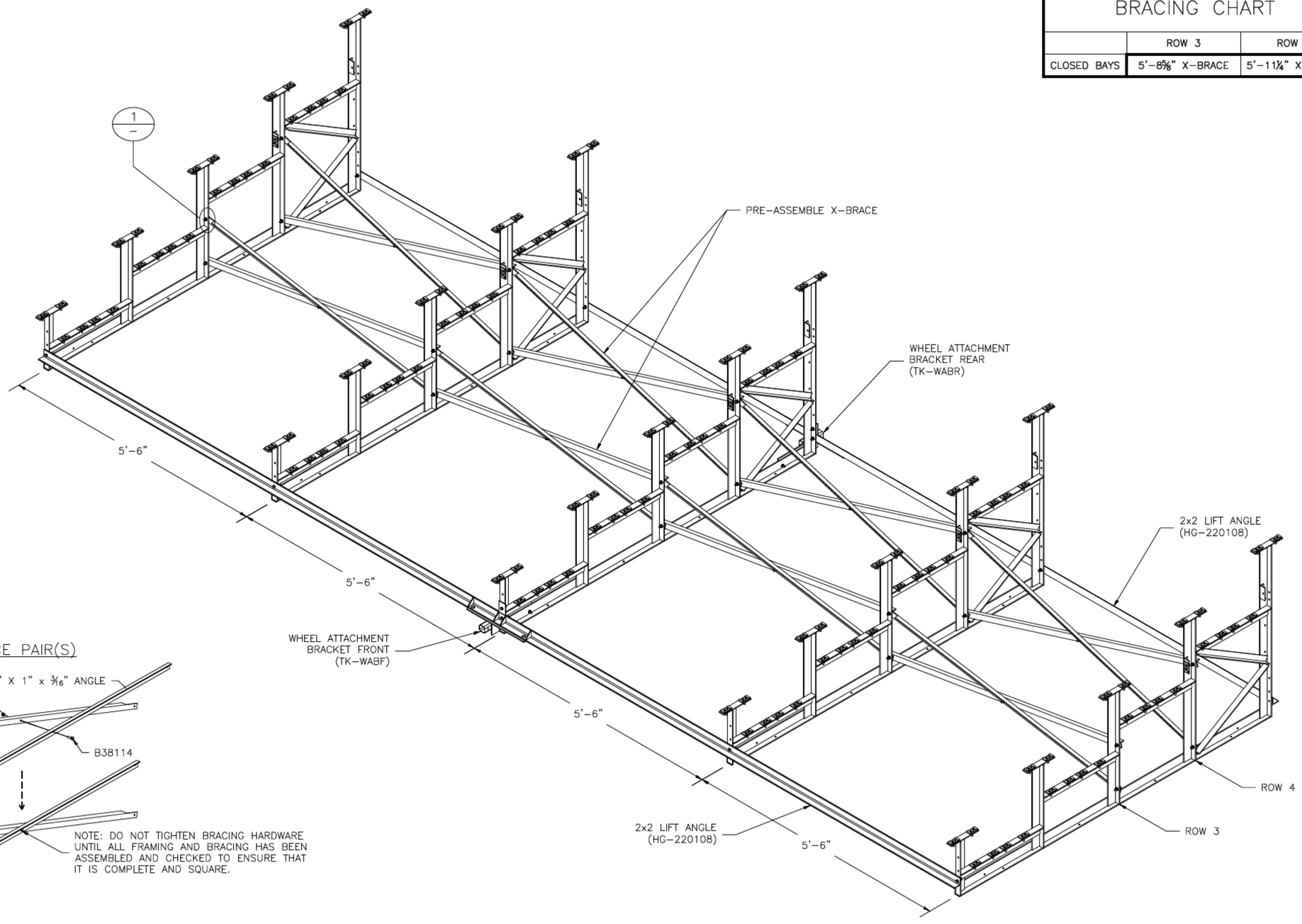
① TYP. BRACE CONN. – 1¼ BOLT



N.T.S.

BRACING CHART

	ROW 3	ROW 4
CLOSED BAYS	5'–8⅝" X–BRACE	5'–11¼" X–BRACE



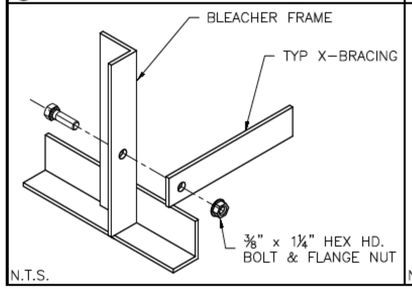
PRE–ASSEMBLE X–BRACE PAIR(S)

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T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

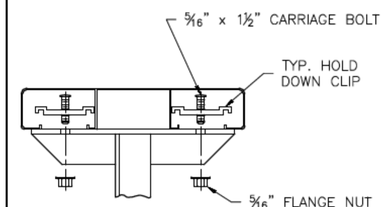
PROJECT	BRB-0524ATS			
DESCRIPTION:	NON–ELEV. 5 ROW x 24'–0" ASSEMBLY – BRACING			
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 3.BA

① TYP. BRACE CONN. – 1¼ BOLT



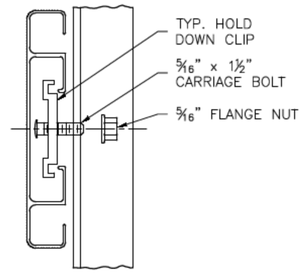
N.T.S.

② TYP. 2x10 PLANK ATTACHMENT

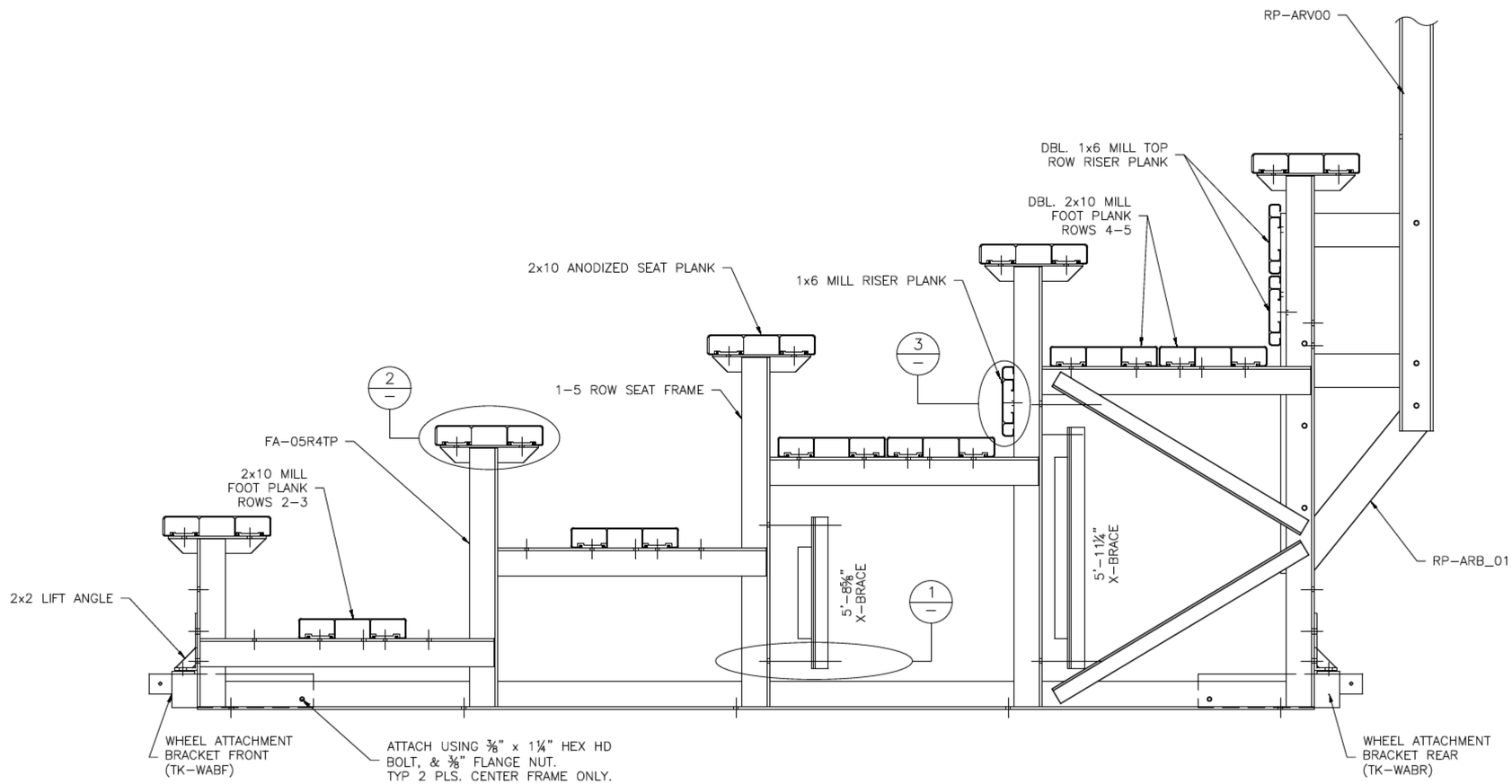


N.T.S.

③ TYP. 1x6 PLANK ATTACHMENT



N.T.S.

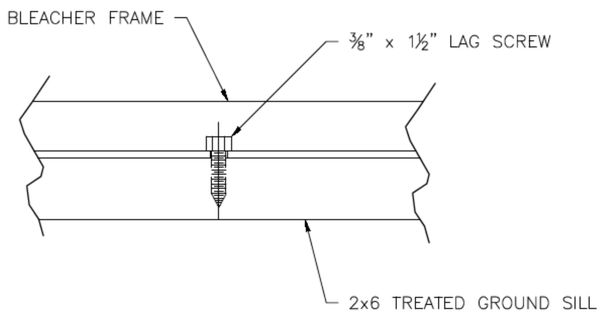


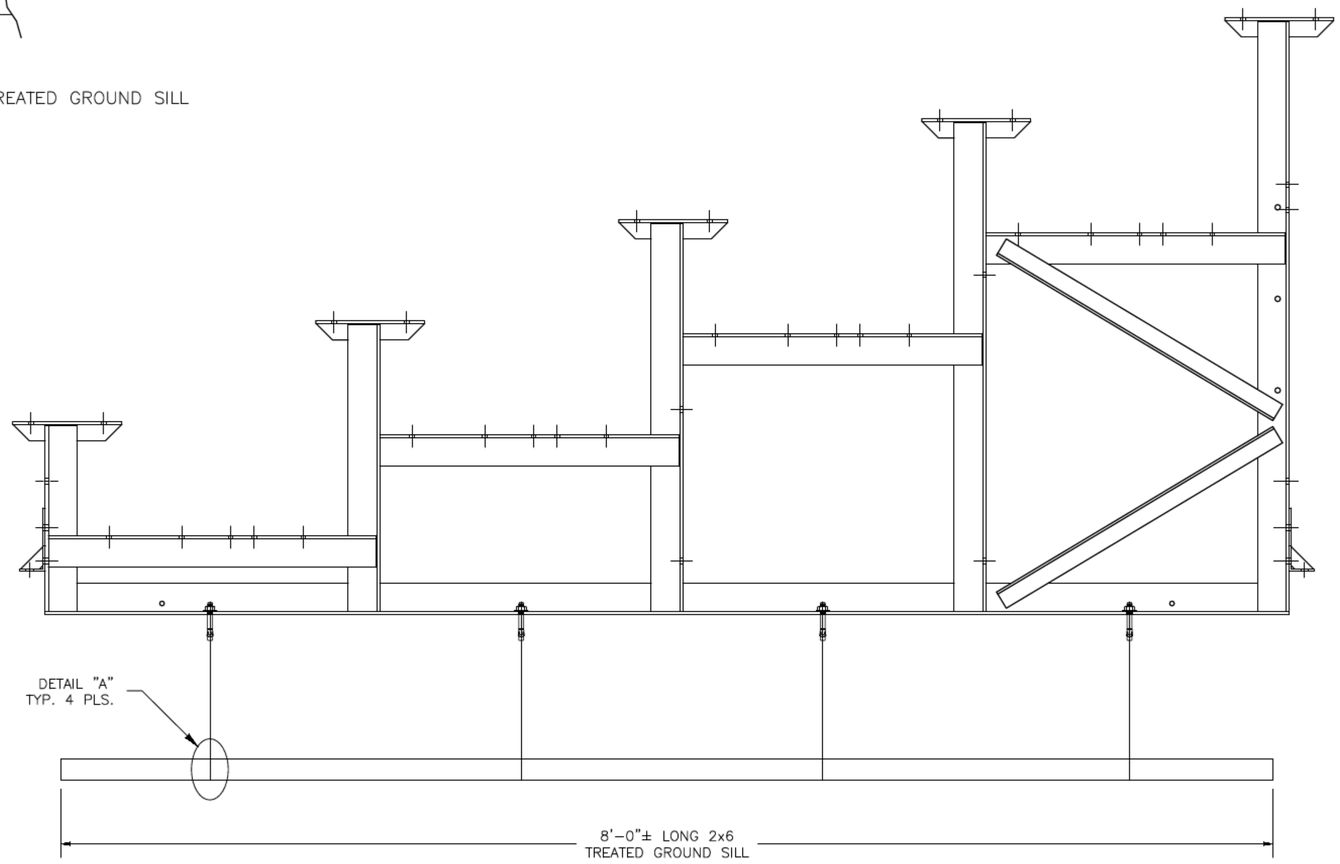
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-0524ATS				
DESCRIPTION:	NON–ELEV. 5 ROW x 24'–0" ASSEMBLY SECTION VIEW				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 4.BA	

DETAIL 'A' – GROUND SILL ATTACHMENT



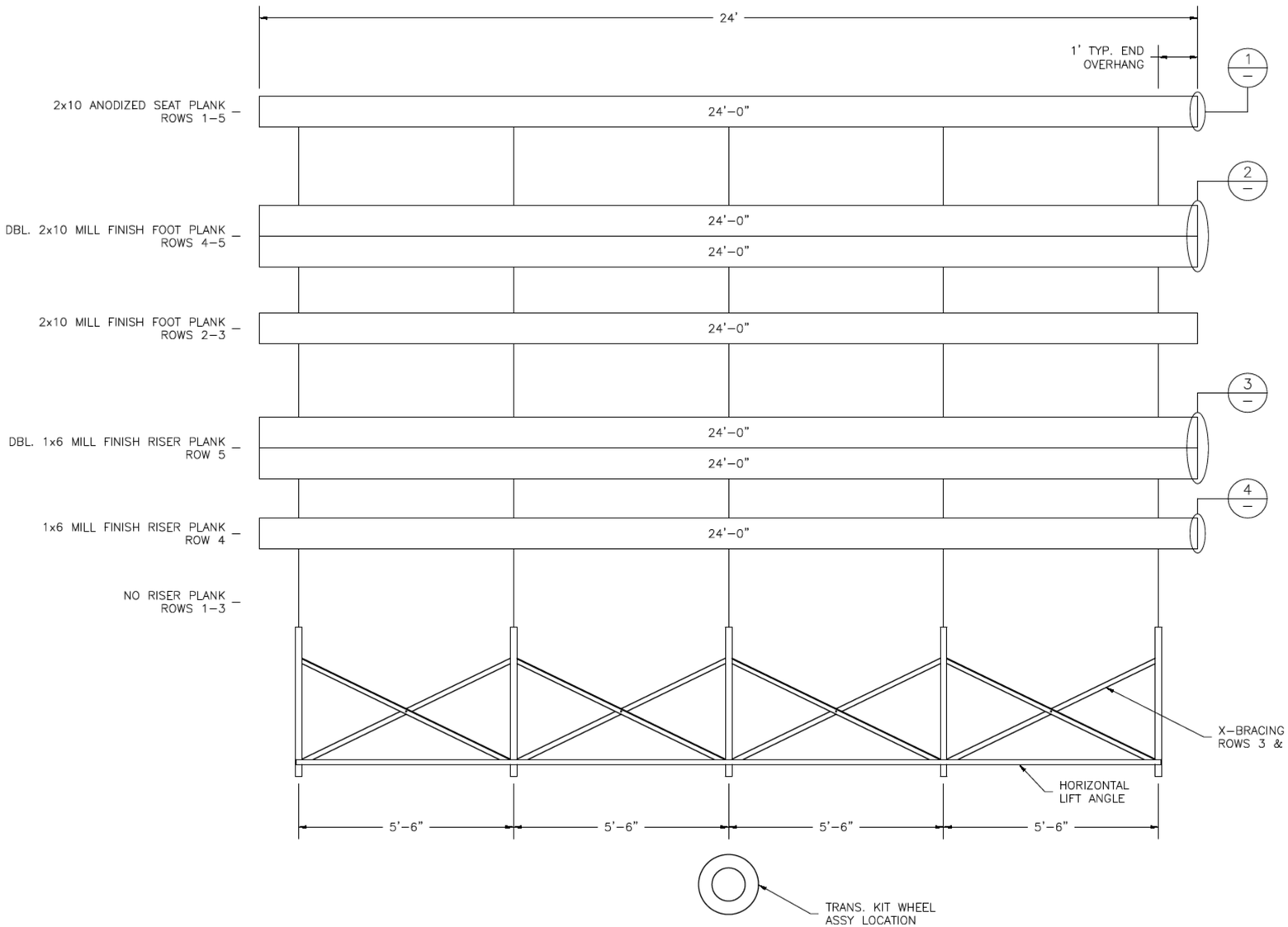


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T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

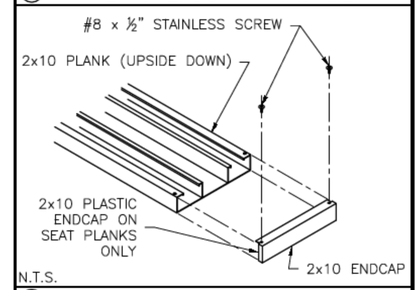
PROJECT: BRB-0524ATS				
DESCRIPTION: NON–ELEV. 5 ROW BLEACHER ANCHORING PLAN				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 5.GS

PLANK PLAN

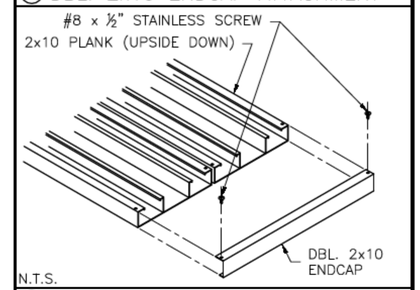


FRAMING PLAN

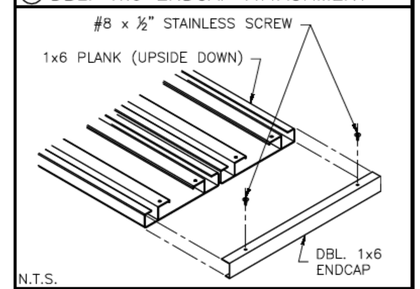
① TYP. 2x10 ENDCAP ATTACHMENT



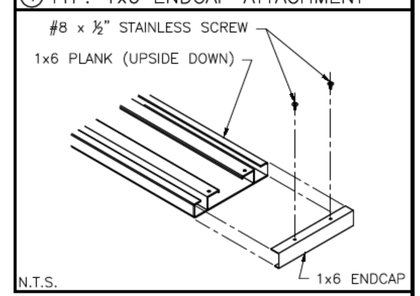
② DBL. 2x10 ENDCAP ATTACHMENT



③ DBL. 1x6 ENDCAP ATTACHMENT



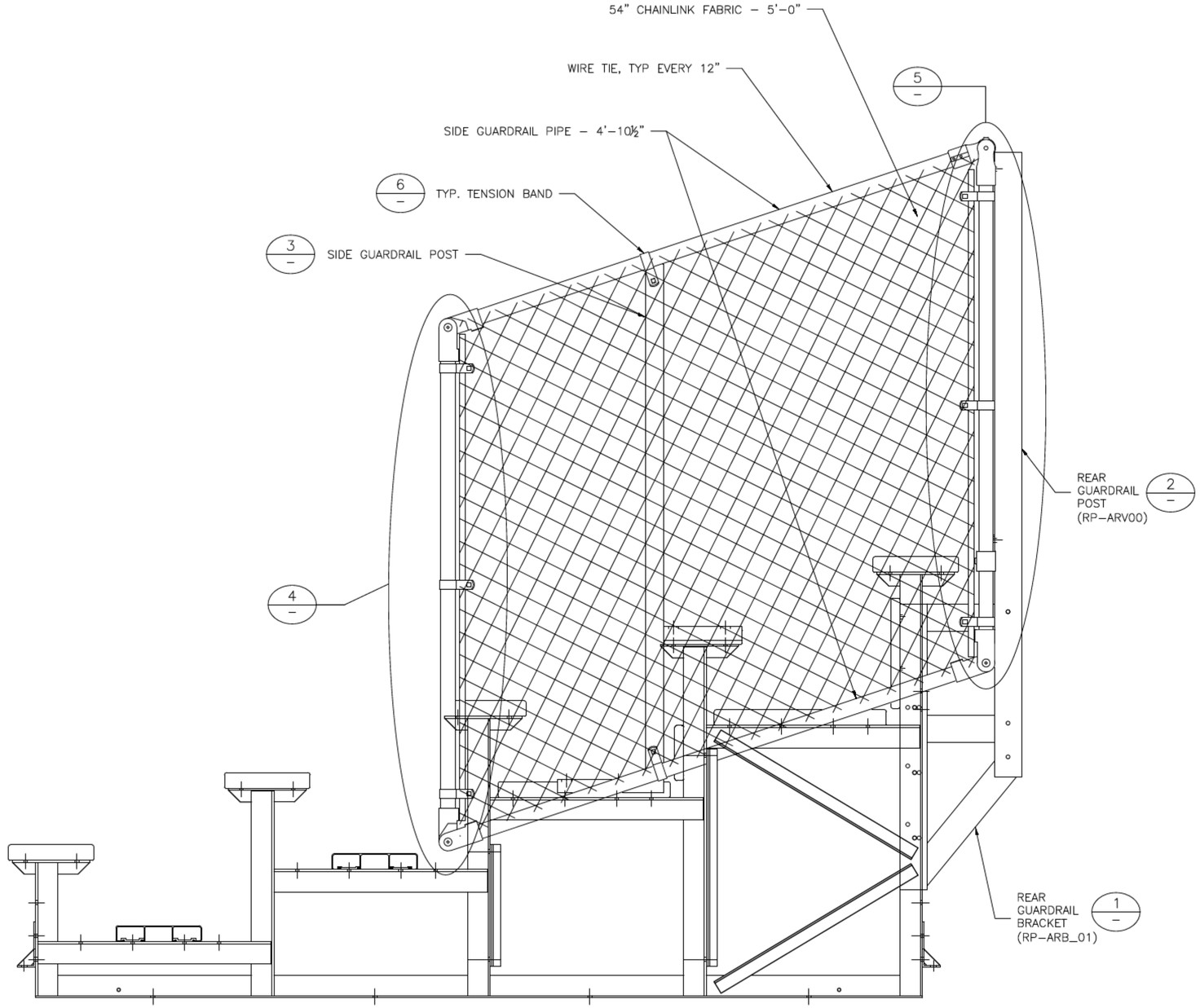
④ TYP. 1x6 ENDCAP ATTACHMENT



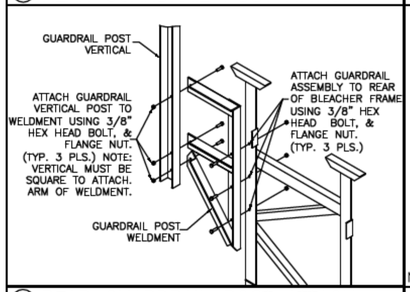
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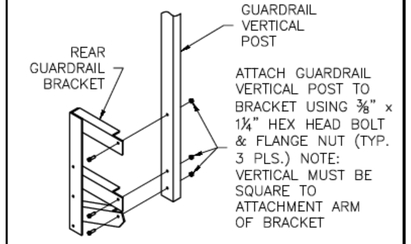
PROJECT	BRB-0524ATS				
DESCRIPTION:	NON–ELEV. 5 ROW x 24'–0" PLANK & FRAMING PLAN				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 6.PF	



① REAR GUARDRAIL POST ATTACH.

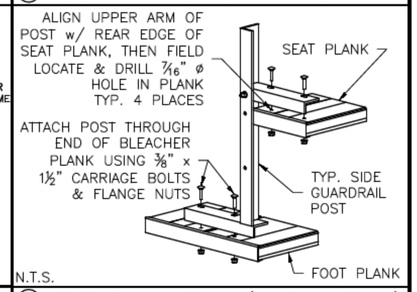


② REAR GUARDRAIL POST ATTACH



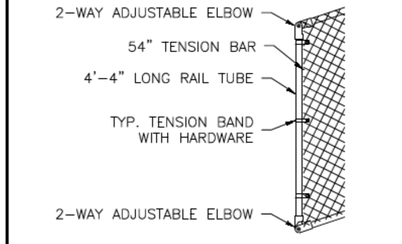
N.T.S.

③ SIDE GD. RAIL POST INSTALLATION



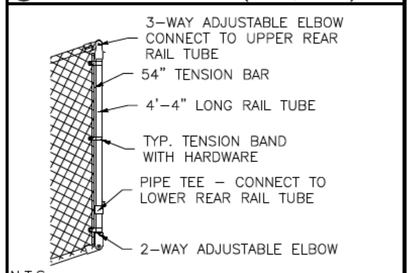
N.T.S.

④ VERT. PIPE DETAIL (SIDE, BOTTOM)



N.T.S.

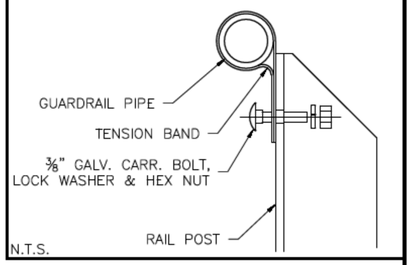
⑤ VERT. PIPE DETAIL (SIDE, TOP)



N.T.S.

⑥ TENSION BAND ATTACHMENT

TURN TENSION BAND UP ON TOP RAIL ONLY



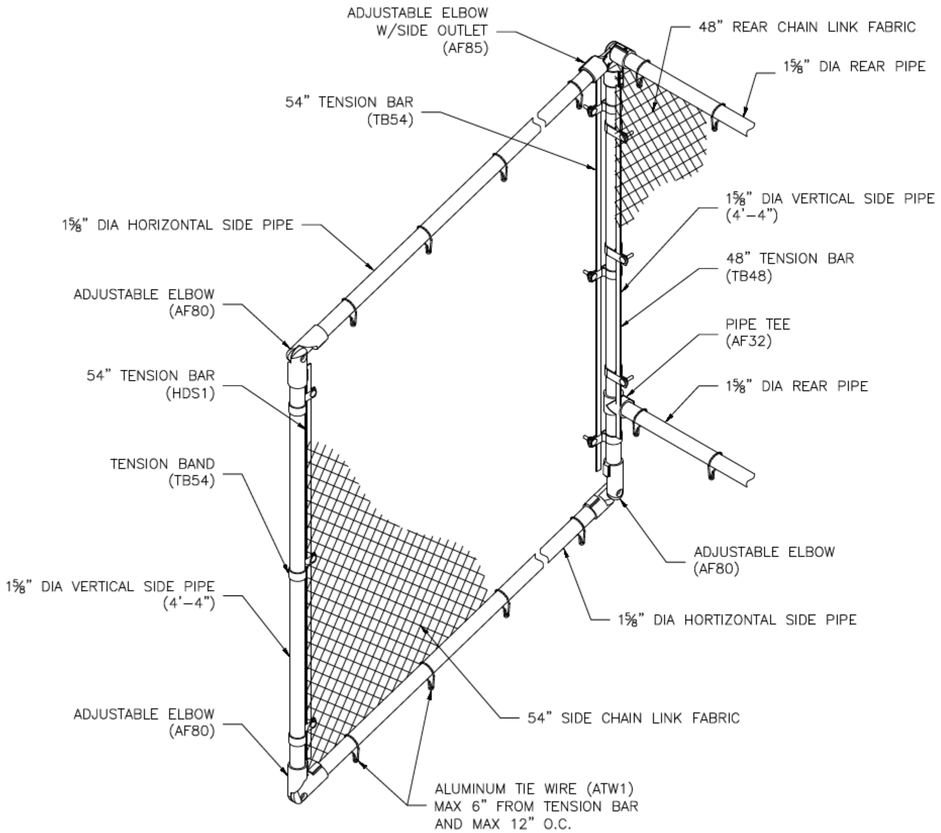
N.T.S.

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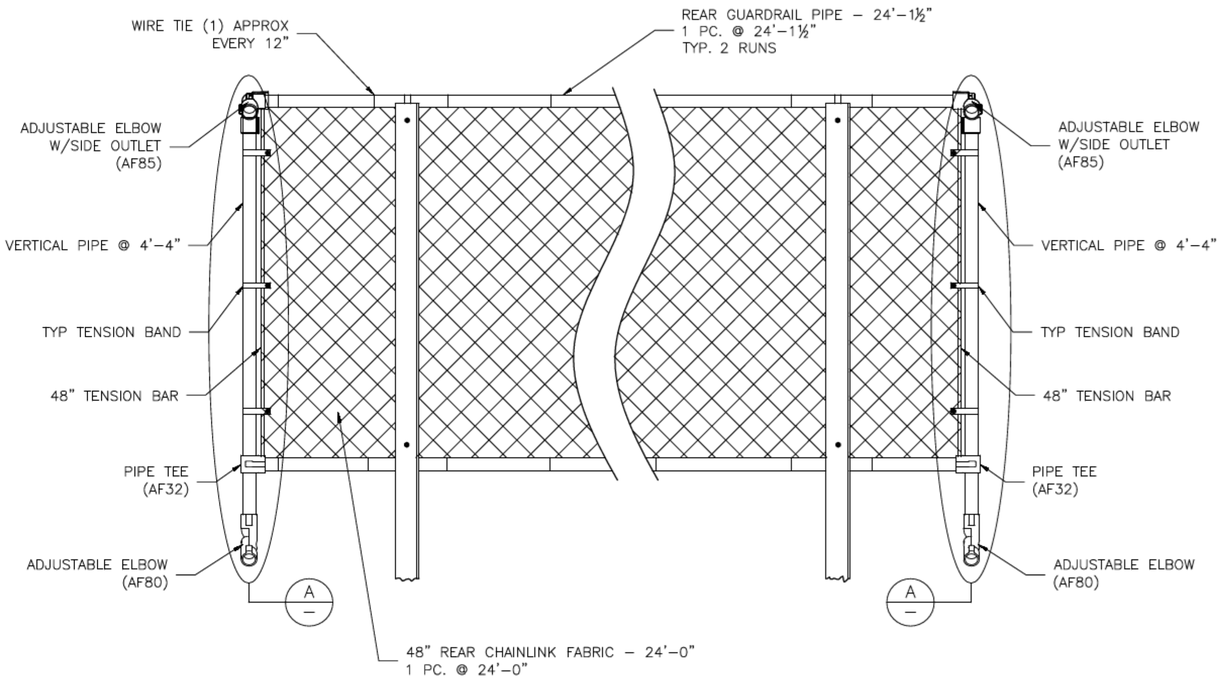
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-0524ATS				
DESCRIPTION:	NON–ELEV. 5 ROW x 24'–0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 7.GR	

DETAIL A
SPECTATOR RIGHT SIDE GUARDRAIL CONNECTION



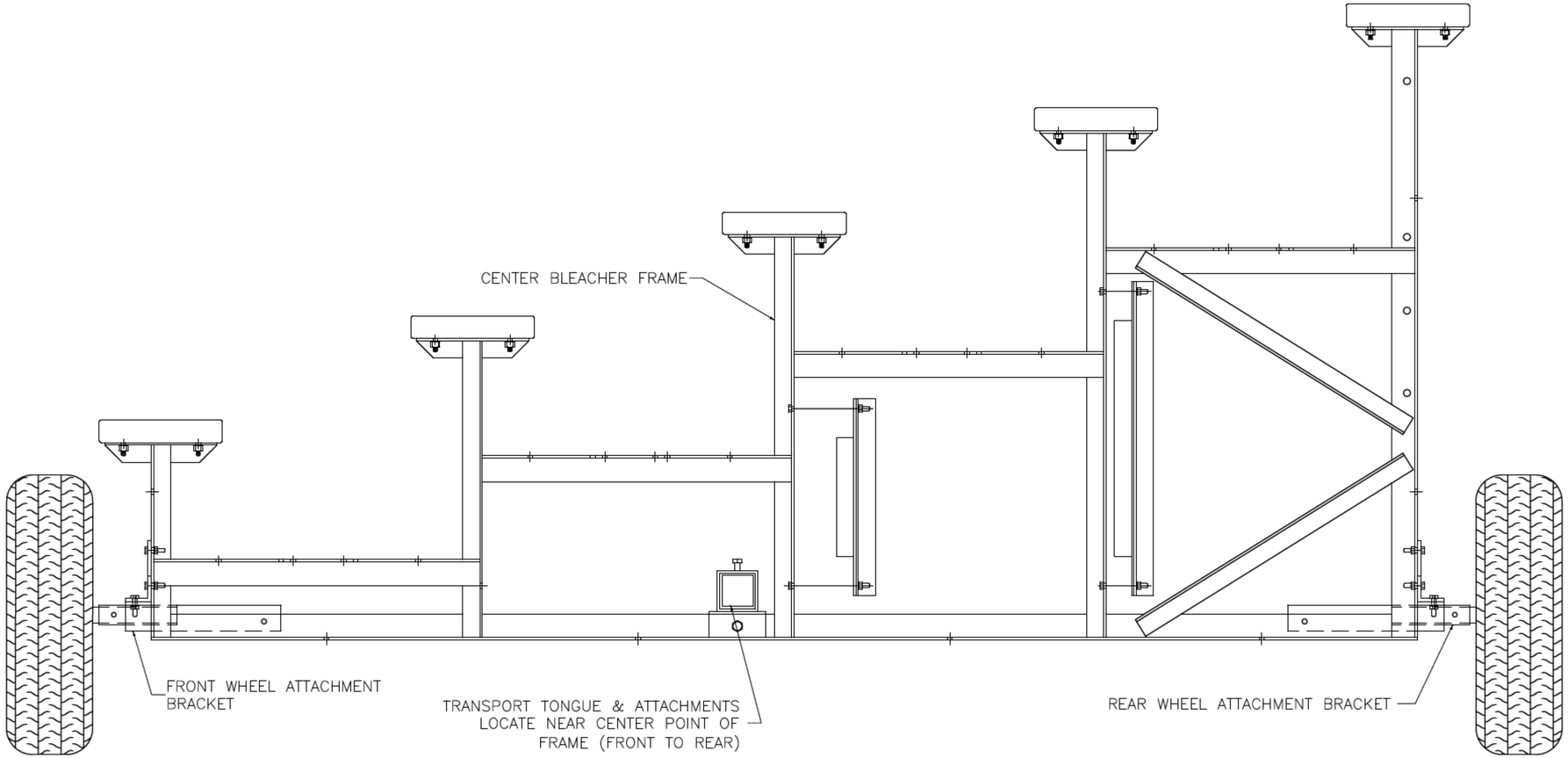
REAR GUARDRAIL
AS VIEWED FROM THE REAR



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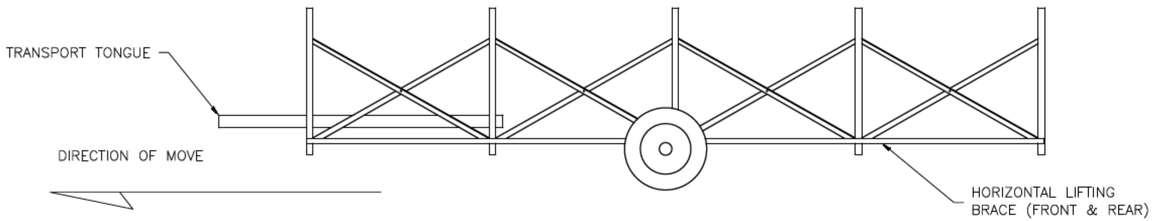
PROJECT: BRB-0524ATS				
DESCRIPTION: NON–ELEV. 5 ROW x 24'–0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 8.GR

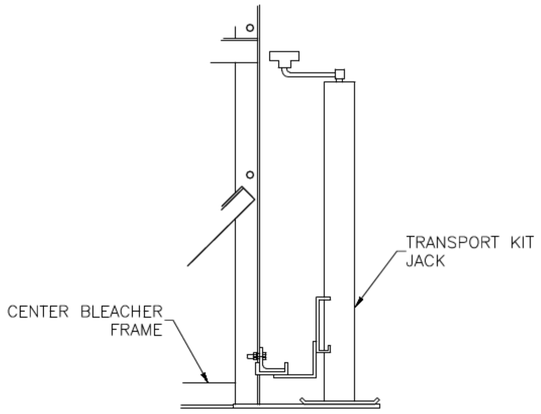


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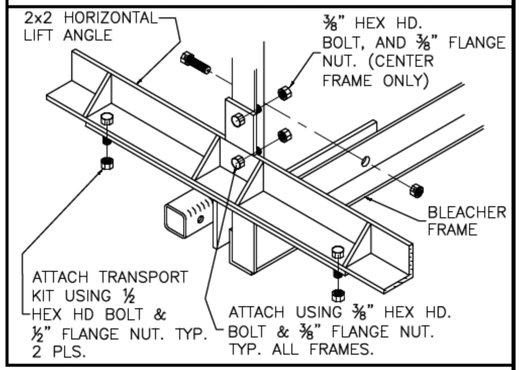
PROJECT	BRB-0524ATS				
DESCRIPTION:	TRANSPORTABLE KIT ASSEMBLY				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 9.TA	



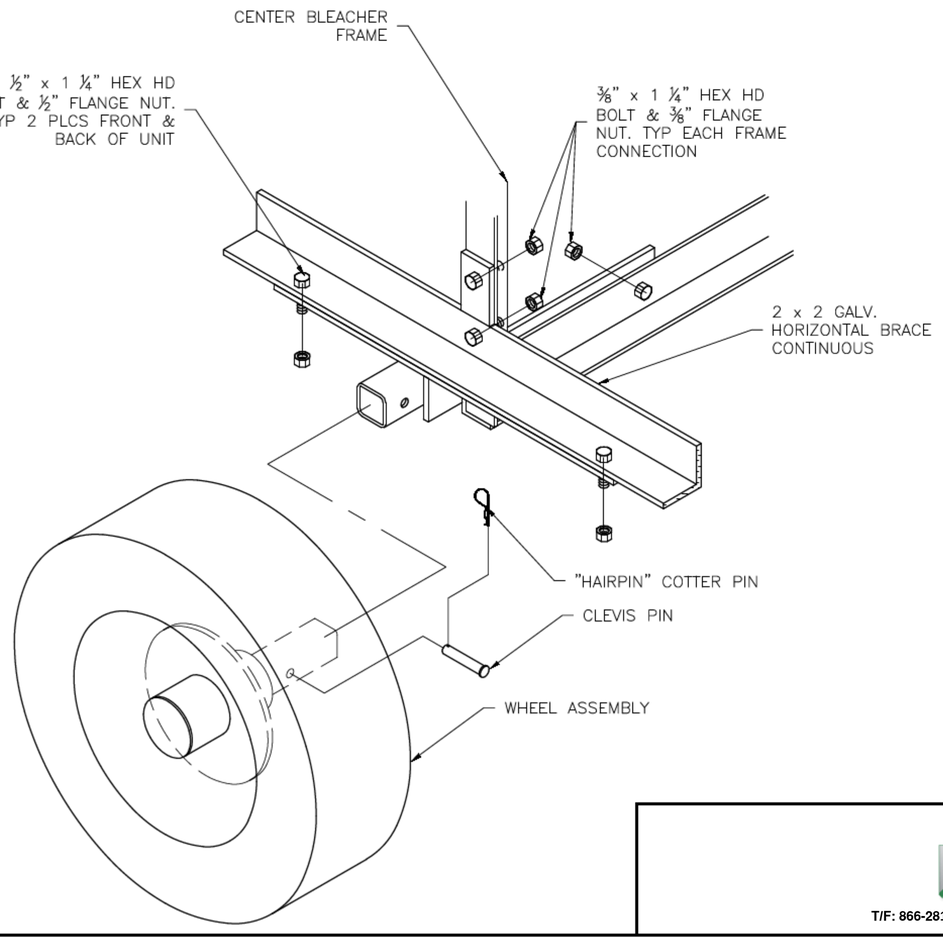


PLACE JACK ON UNDER SIDE OF HORIZONTAL BRACE
APPROX. 14"–18" AWAY FROM CENTER FRAME.
BLEACHER SHOULD ALWAYS BE ON SOLID, LEVEL GROUND,
AND BE STABILIZED TO PREVENT MOVEMENT WHEN USING JACK.

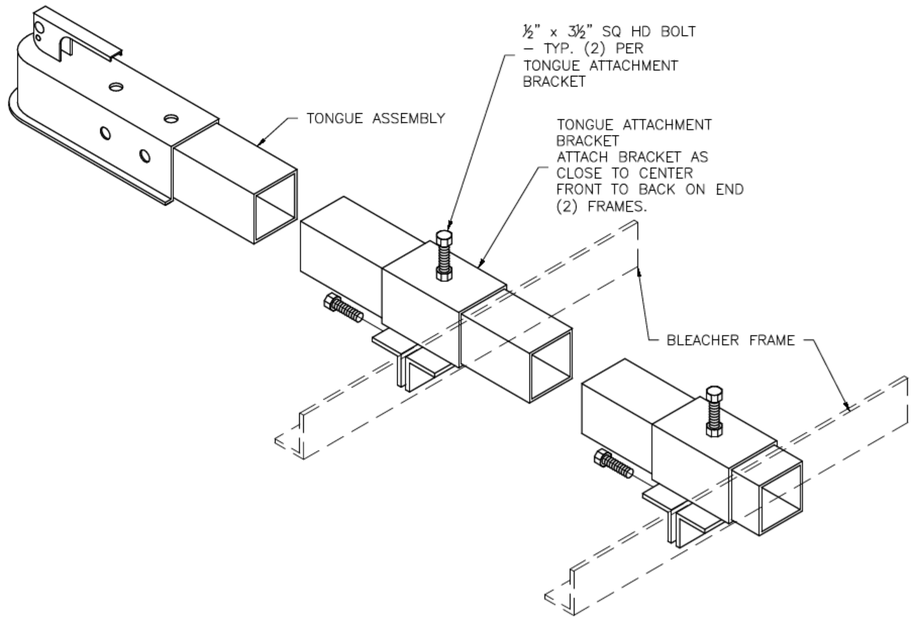
HORIZ. LIFT ANGLE ATTACHMENT



WHEEL ASSEMBLY



TONGUE ASSEMBLY



BUILTRITE BLEACHERS .com

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PROJECT	BRB-0524ATS				
DESCRIPTION:	TRANSPORTABLE KIT ASSEMBLY				
DRAWN BY: JCM	DATE: 3/28/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 10.TA	