MATERIAL FINISHES	
SEAT PLANK	ANODIZED
RISER PLANK	MILL FINISH
FOOT PLANK	MILL FINISH
CHAIN LINK	GALVANIZED

BRB-1015ATS

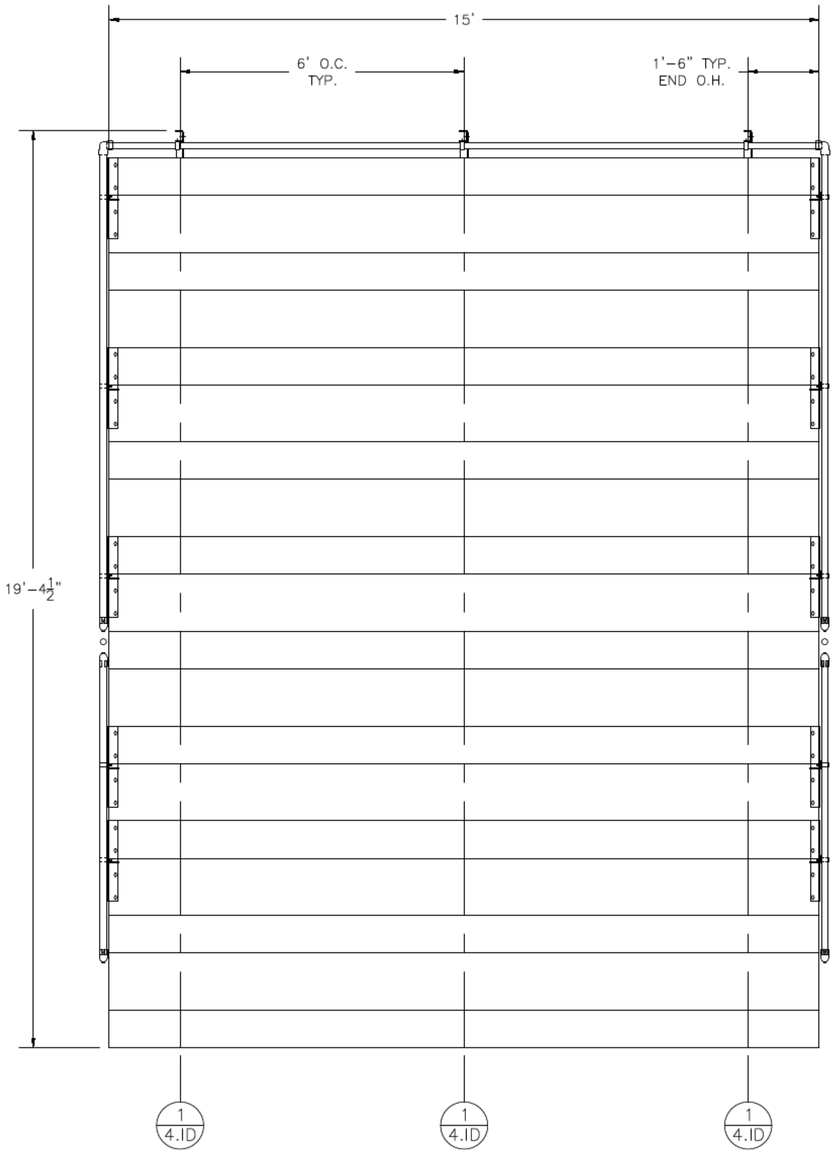
NON-ELEV. ALUM. 10 ROW x 15'-0" TRANSPORTABLE BLEACHER

DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.BA	BLEACHER ASSEMBLY – BRACING
4.BA	BLEACHER ASSEMBLY SECTION VIEW
5.GS	GROUND SILLS
6.PF	PLANK & FRAMING PLAN
7.GR	GUARDRAIL ASSEMBLY
8.GR	GUARDRAIL ASSEMBLY
9.TA	TRANSPORTABLE KIT ASSEMBLY
10.TA	TRANSPORTABLE KIT ASSEMBLY

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT: BRB-1015ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 15'–0" ASSEMBLY COVER SHEET				
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 1.CS



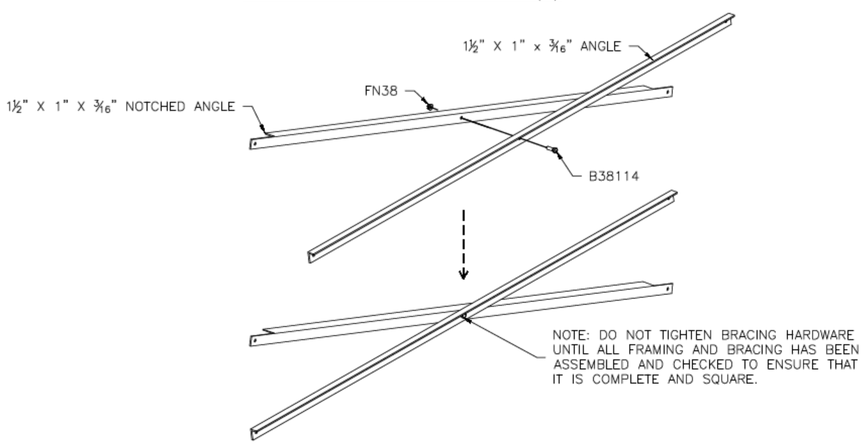
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	10	100
			NET SEATS	100
			WHEELCHAIR SPACES	0
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	100

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PROJECT	BRB-1015ATS			
DESCRIPTION:	NON-ELEV. 10 ROW x 15'-0" SEATING PLAN			
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 2.TD

PRE–ASSEMBLE X–BRACE PAIR(S)



BRACING CHART

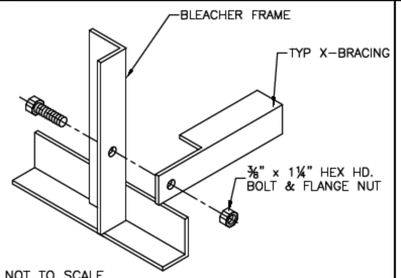
	ROW 3	ROW 4	ROW 6	ROW 8	ROW 10
ALL BAYS	6'–2½" X–BRACE	6'–5" X–BRACE	6'–10¼" X–BRACE	7'–7 3/8" X–BRACE	6'–7⅜" X–BRACE 6'–1½" SPACER BRACE 6'–4⅛" X–BRACE

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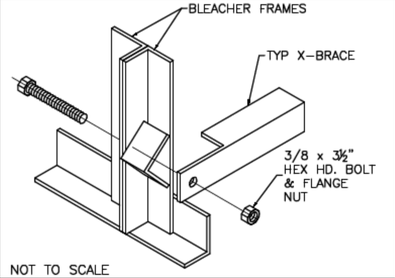
PROJECT	BRB-1015ATS				
DESCRIPTION:	NON–ELEV. 10 ROW x 15'–0" ASSEMBLY – BRACING				
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 3.BA	

① TYP X–BRACE CONN. W/ 1¼ BOLT



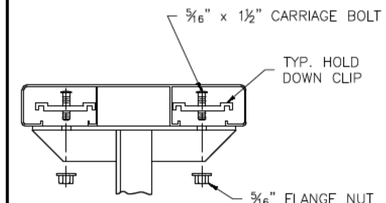
NOT TO SCALE

② TYP X–BRACE CONN. w/3½" BOLT



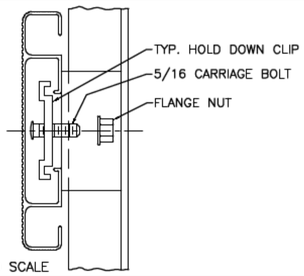
NOT TO SCALE

③ TYP. 2x10 PLANK ATTACHMENT



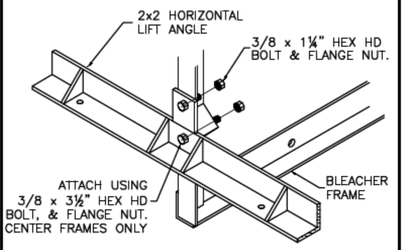
N.T.S.

④ TYP 1x6 PLANK ATTACHMENT

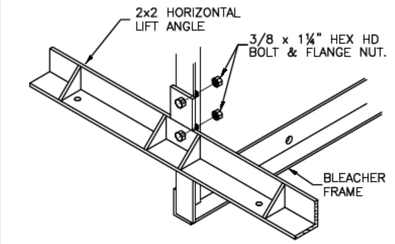


NOT TO SCALE

⑤ HORIZ. LIFT ANGLE ATTACHMENT



⑥ HORIZ. LIFT ANGLE ATTACHMENT



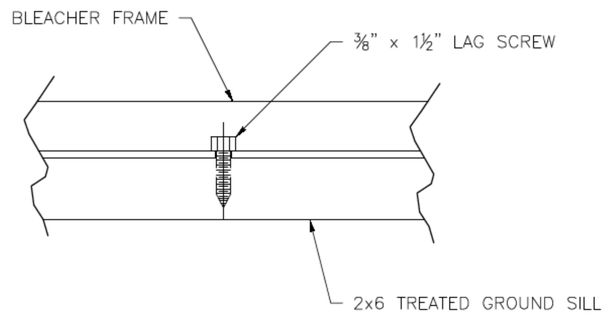
INSTALLATION NOTE: INSTALL REAR GUARDRAIL POST BEFORE INSTALLING ROW 10 X–BRACING. IF THIS IS NOT DONE, THE INSTALLED X–BRACING WILL HAVE TO BE LOOSENED TO INSTALL REAR GUARDRAIL POST.

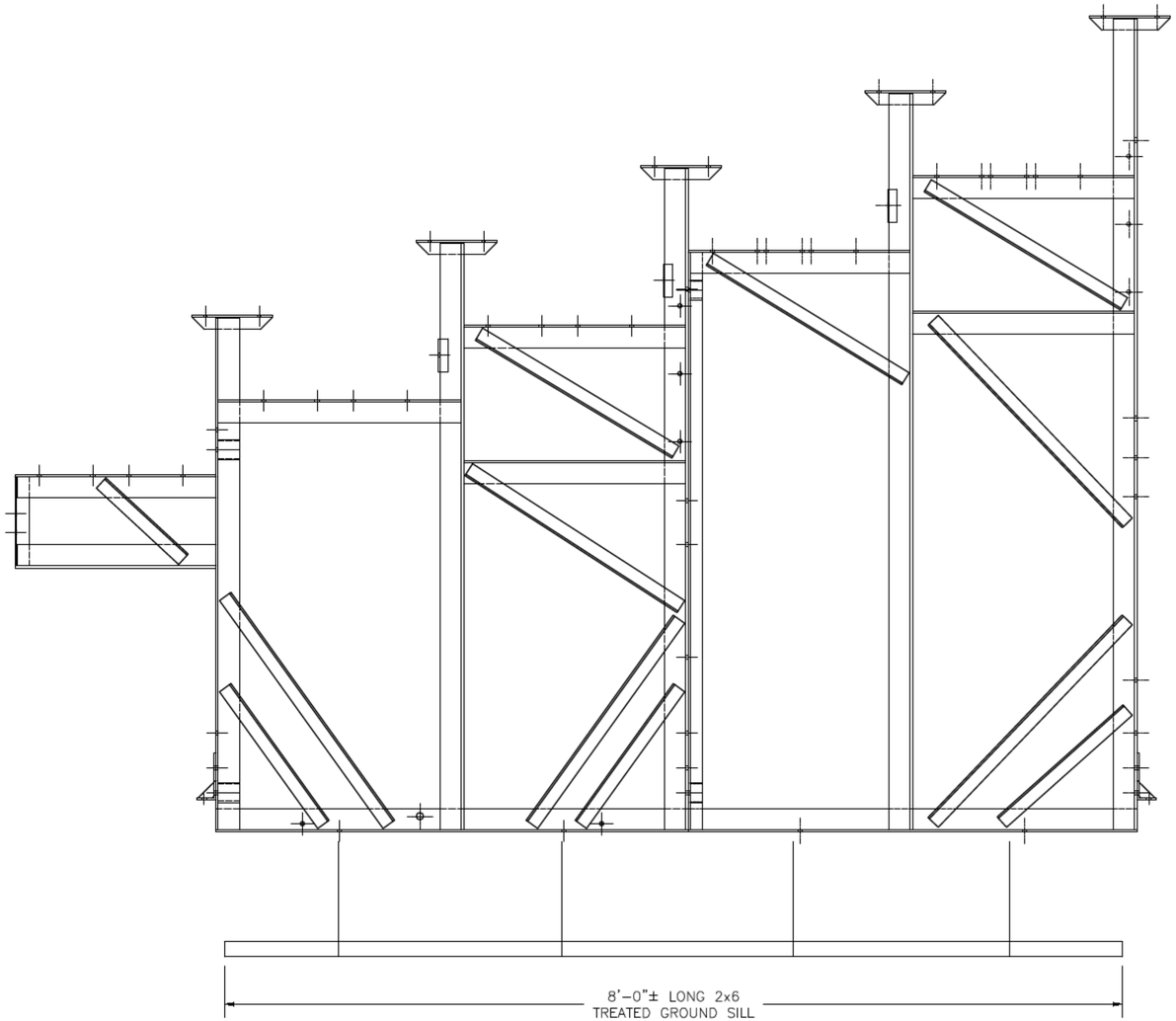
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-1015ATS			
DESCRIPTION:	NON–ELEV. 10 ROW x 15'–0" ASSEMBLY SECTION VIEW			
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 4.BA

DETAIL 'A' – GROUND SILL ATTACHMENT

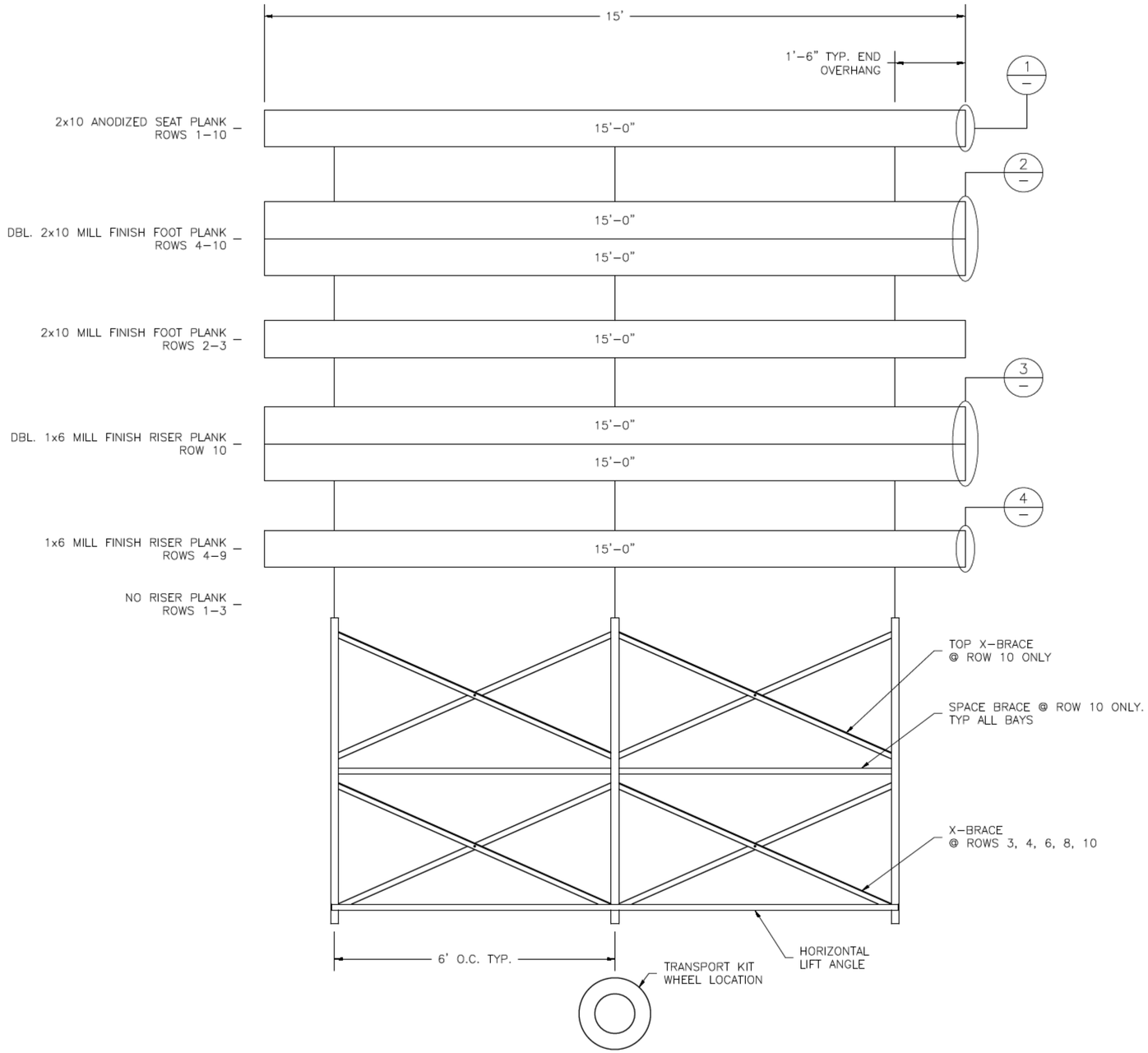




BUILTRITE BLEACHERS .com

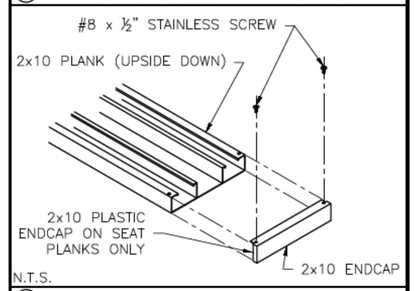
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT: BRB-1015ATS				
DESCRIPTION: NON–ELEV. 10 ROW BLEACHER ANCHORING PLAN				
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 5.GS



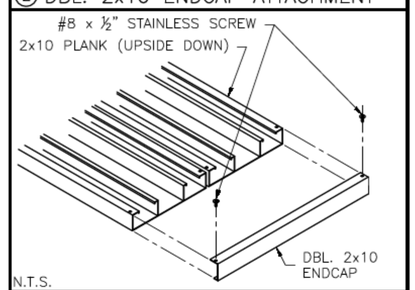
FRAMING PLAN

① TYP. 2x10 ENDCAP ATTACHMENT



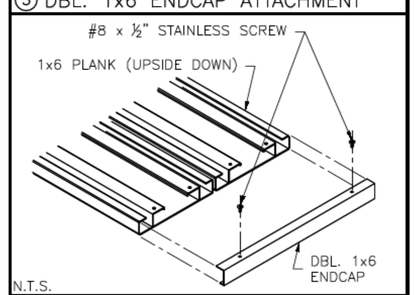
N.T.S.

② DBL. 2x10 ENDCAP ATTACHMENT



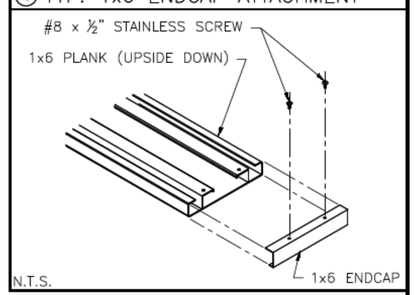
N.T.S.

③ DBL. 1x6 ENDCAP ATTACHMENT



N.T.S.

④ TYP. 1x6 ENDCAP ATTACHMENT



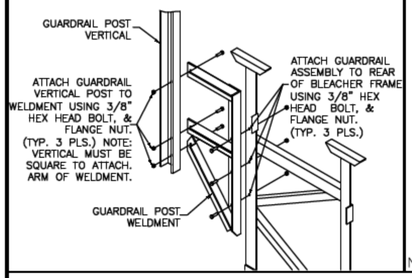
N.T.S.

BUILTRITE BLEACHERS.com

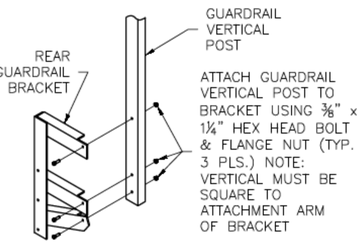
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-1015ATS			
DESCRIPTION:	NON–ELEV. 10 ROW x 15'–0" PLANK & FRAMING PLAN			
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 6.PF

① REAR GUARDRAIL POST ATTACH.

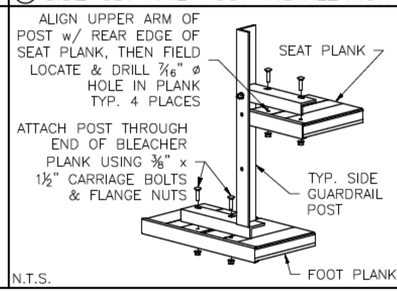


② REAR GUARDRAIL POST ATTACH



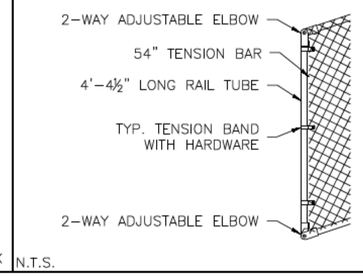
N.T.S.

③ SIDE GD. RAIL POST INSTALLATION



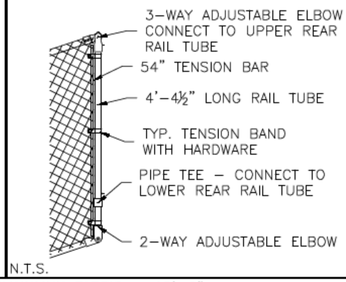
N.T.S.

④ VERT. PIPE DETAIL (SIDE, BOTTOM)



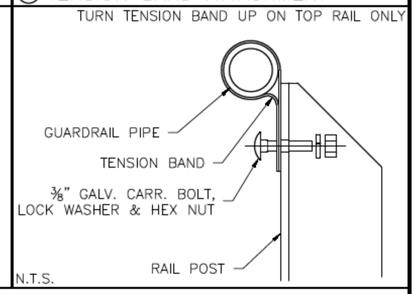
N.T.S.

⑤ VERT. PIPE DETAIL (SIDE, TOP)

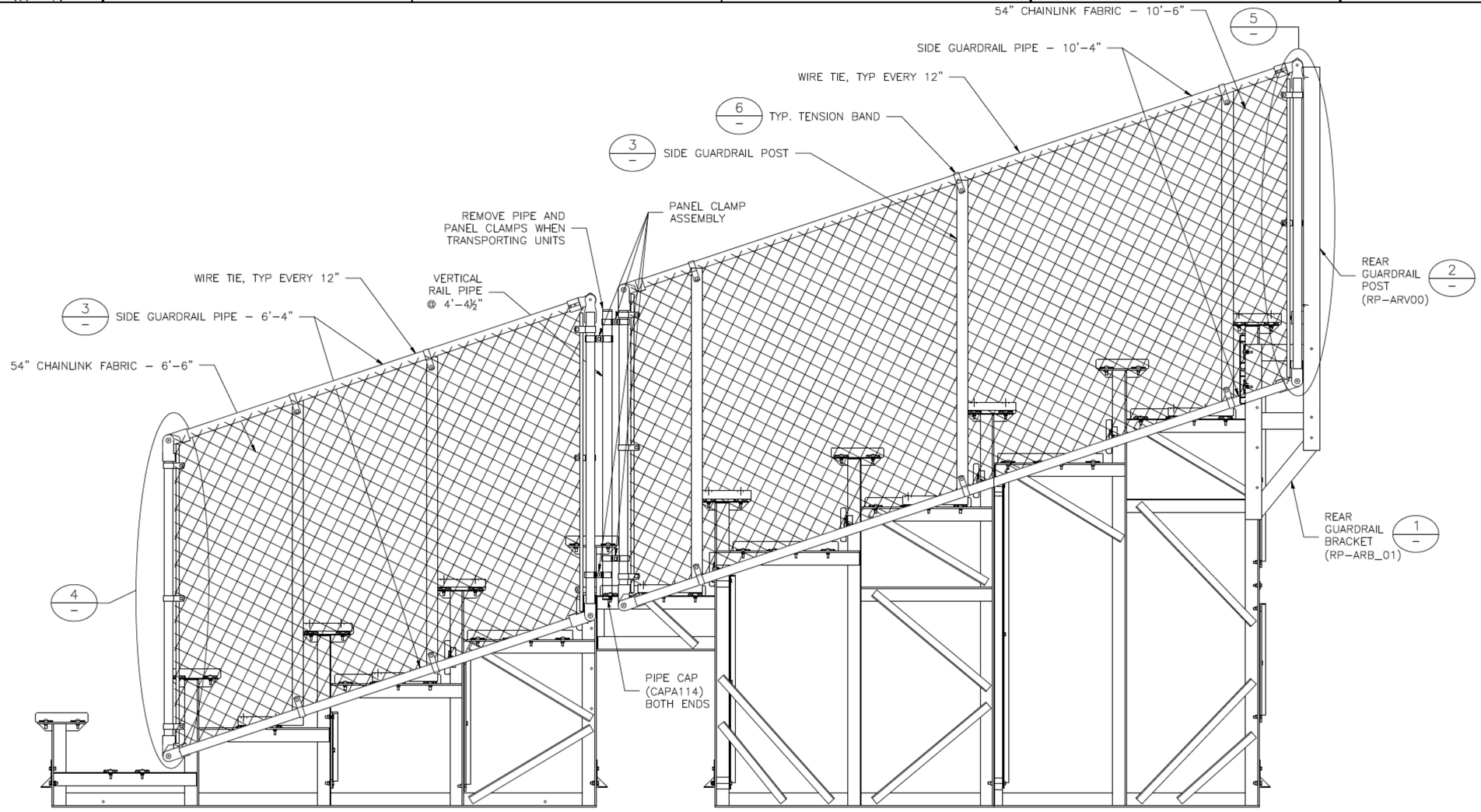


N.T.S.

⑥ TENSION BAND ATTACHMENT



N.T.S.

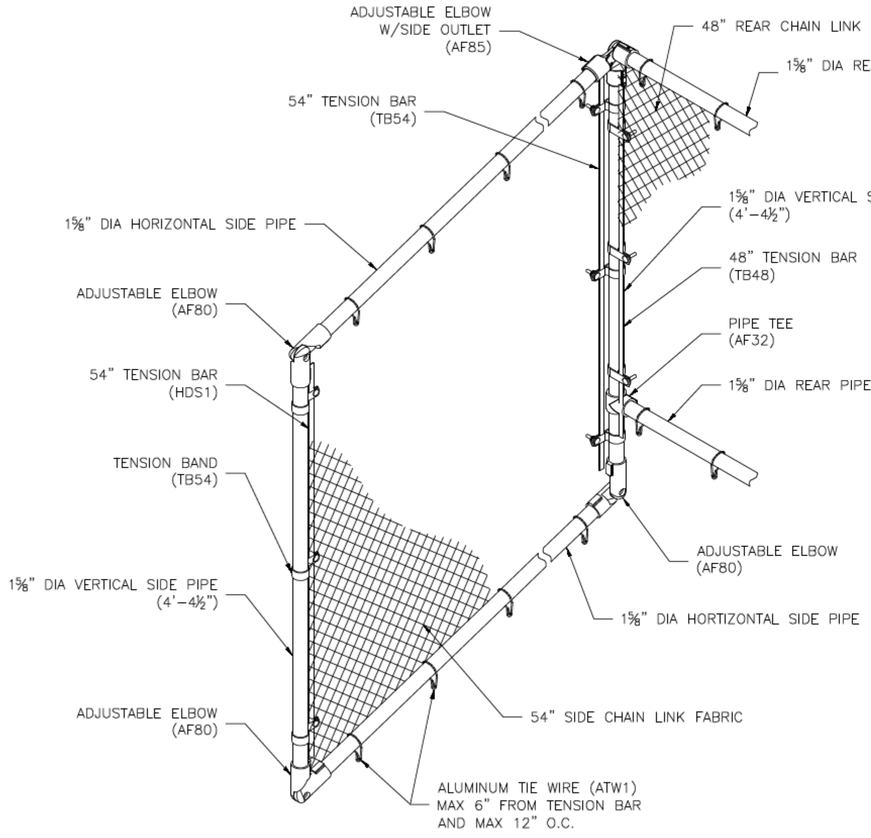


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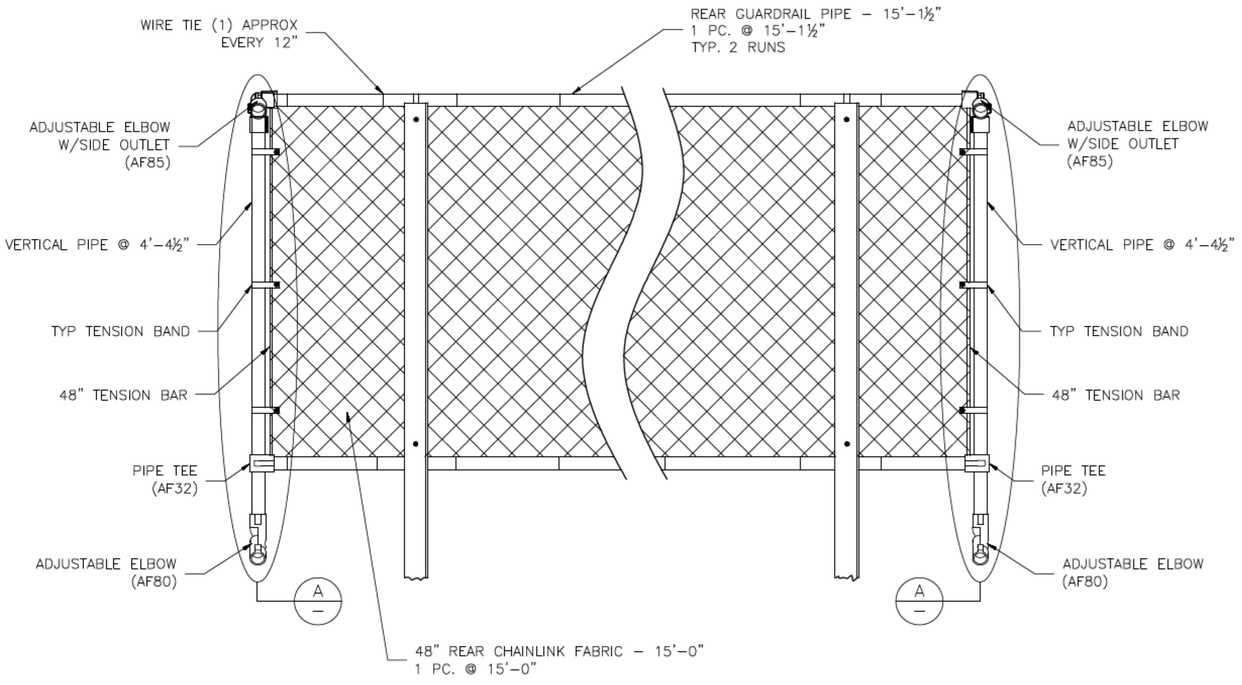
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-1015ATS				
DESCRIPTION:	NON-ELEV. 10 ROW x 15'-0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 7.GR	

DETAIL A
SPECTATOR RIGHT SIDE GUARDRAIL CONNECTION



REAR GUARDRAIL
AS VIEWED FROM THE REAR



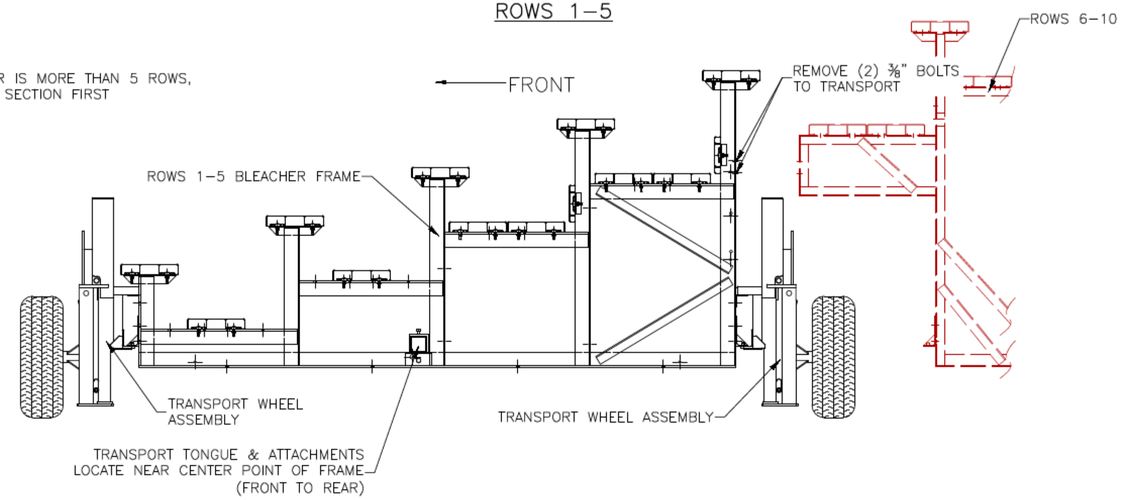
BUILTRITE BLEACHERS.com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

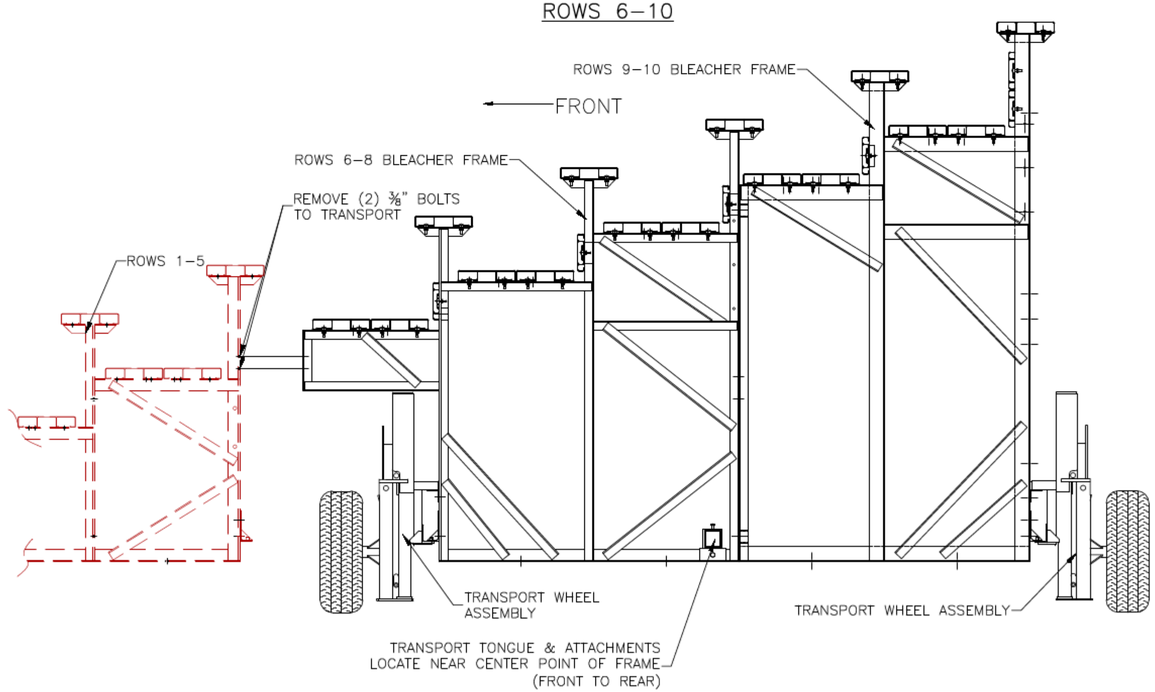
PROJECT: BRB-1015ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 15'–0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 8.GR

ROWS 1–5

NOTE:
IF BLEACHER IS MORE THAN 5 ROWS,
MOVE REAR SECTION FIRST



ROWS 6–10

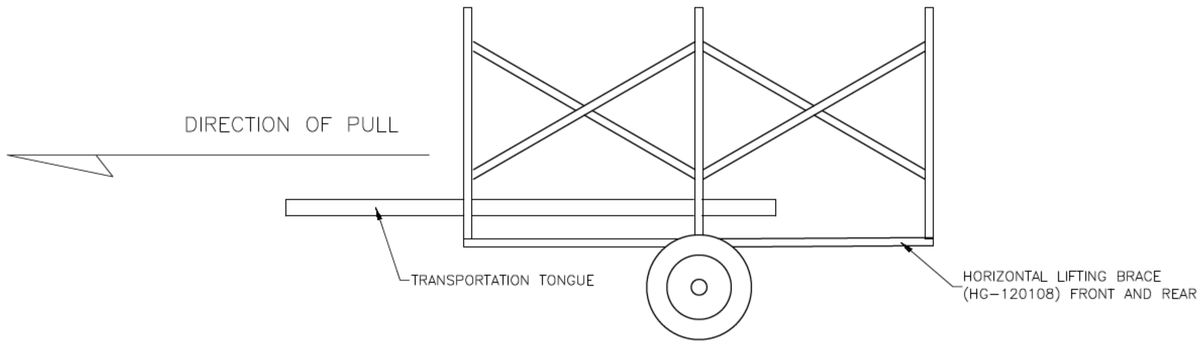


BUILTRITE BLEACHERS .com

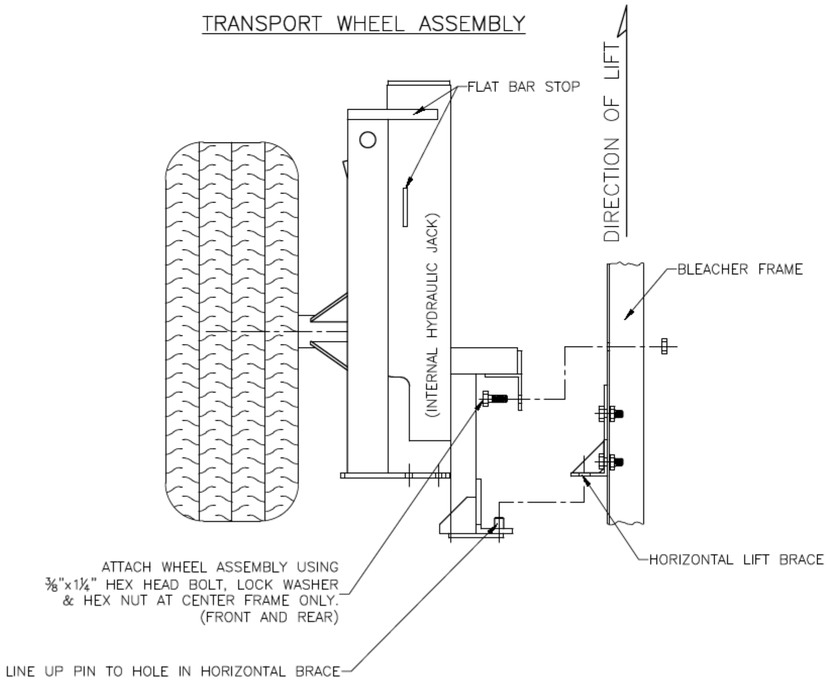
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-1015ATS				
DESCRIPTION:	TRANSPORTABLE KIT ASSEMBLY				
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 9.TA	

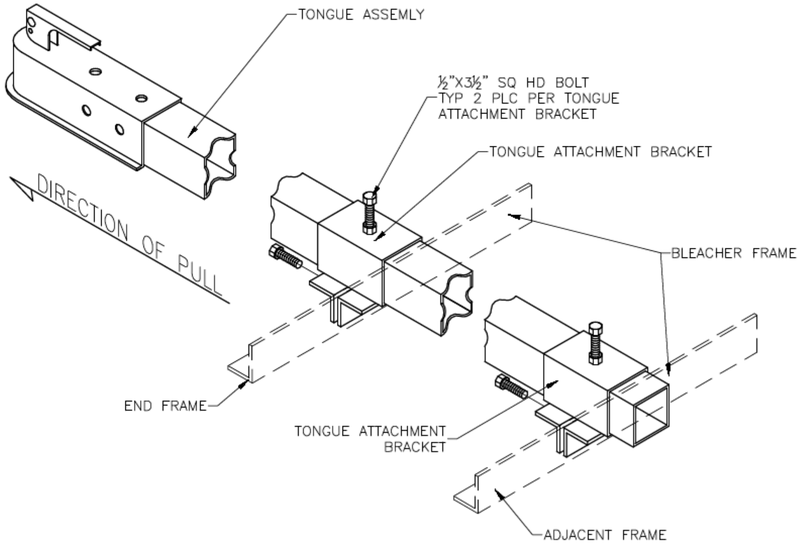
WHEEL LOCATION



TRANSPORT WHEEL ASSEMBLY



TONGUE ASSEMBLY



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PROJECT	BRB-1015ATS				
DESCRIPTION:	TRANSPORTABLE KIT ASSEMBLY				
DRAWN BY: JCM	DATE: 10/22/20	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 10.TK	