MATERIAL FINISHES	
SEAT PLANK	ANODIZED
RISER PLANK	MILL FINISH
FOOT PLANK	MILL FINISH
CHAIN LINK	GALVANIZED

BRB-1021ATS

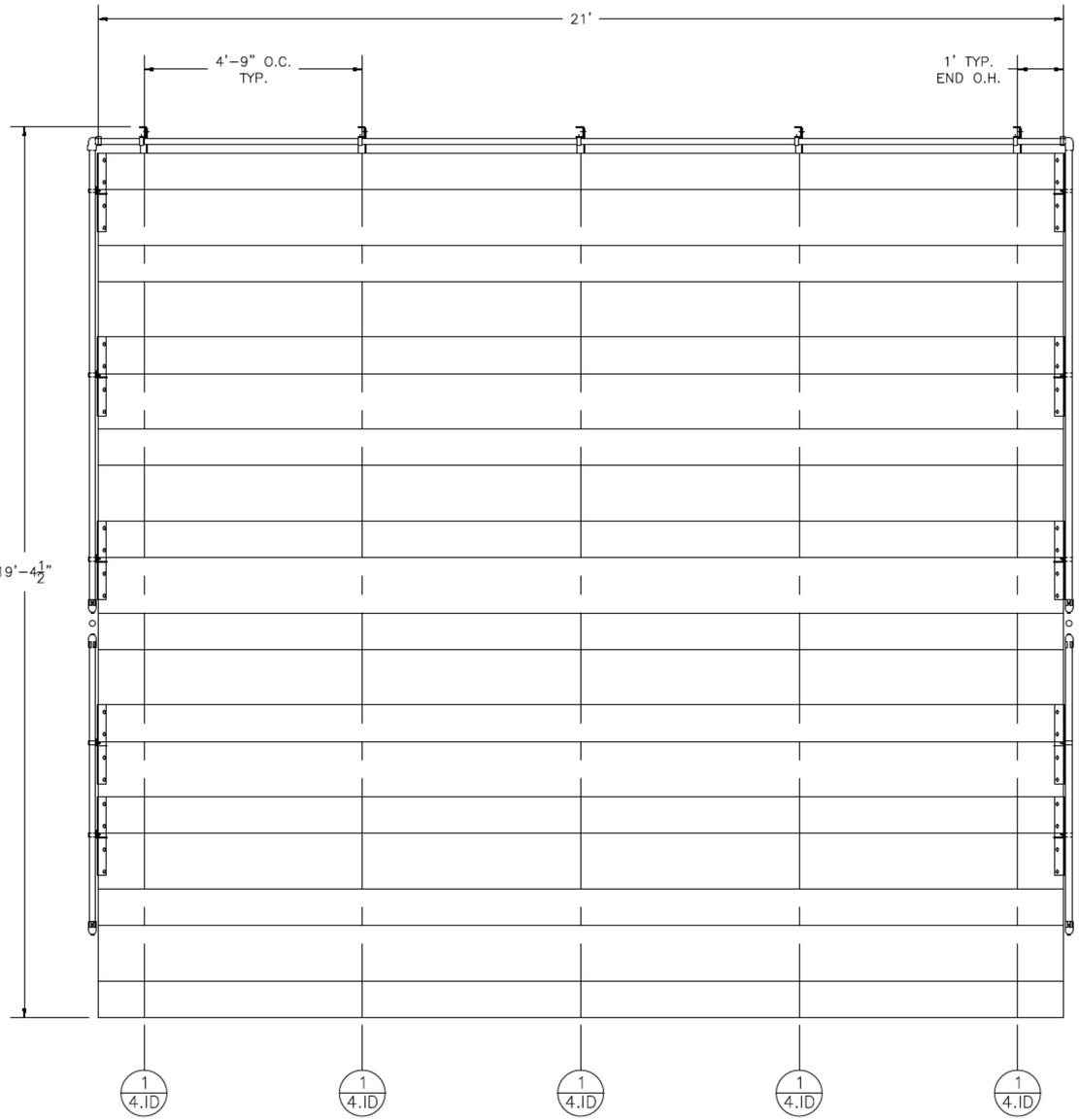
NON-ELEV. ALUM. 10 ROW x 21'-0" TRANSPORTABLE BLEACHER

DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.BA	BLEACHER ASSEMBLY – BRACING
4.BA	BLEACHER ASSEMBLY SECTION VIEW
5.GS	GROUND SILLS
6.PF	PLANK & FRAMING PLAN
7.GR	GUARDRAIL ASSEMBLY
8.GR	GUARDRAIL ASSEMBLY
9.TA	TRANSPORTABLE KIT ASSEMBLY
10.TA	TRANSPORTABLE KIT ASSEMBLY

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

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PROJECT: BRB-1021ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 21'–0" ASSEMBLY COVER SHEET				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 1.CS



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	10	140
		NET SEATS		**140**
		WHEELCHAIR SPACES		**0**
		TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)		**140**

BUILTRITE BLEACHERS .com

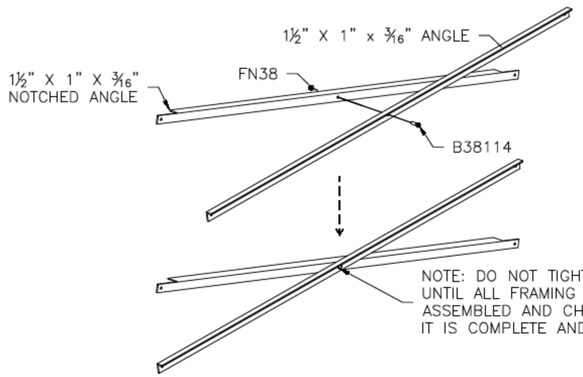
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT: BRB-1021ATS

DESCRIPTION: NON–ELEV. 10 ROW x 21'–0" SEATING PLAN

DRAWN BY: BMP | DATE: 3/29/19 | REVISION: 0 | SCALE: N.T.S. | SHEET NUMBER: 2.TD

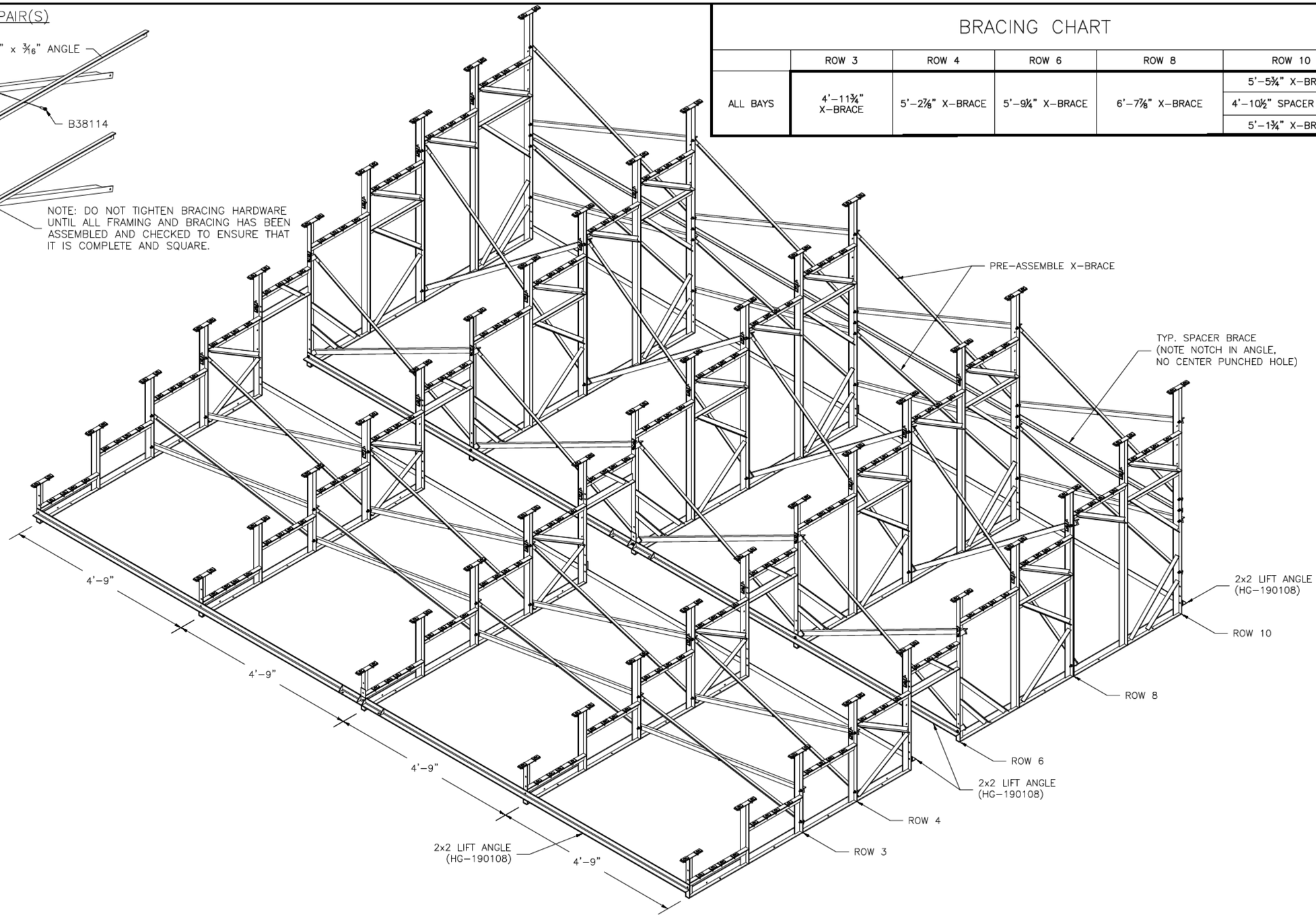
PRE–ASSEMBLE X–BRACE PAIR(S)



NOTE: DO NOT TIGHTEN BRACING HARDWARE UNTIL ALL FRAMING AND BRACING HAS BEEN ASSEMBLED AND CHECKED TO ENSURE THAT IT IS COMPLETE AND SQUARE.

BRACING CHART

	ROW 3	ROW 4	ROW 6	ROW 8	ROW 10
ALL BAYS	4'–11¾" X–BRACE	5'–2⅞" X–BRACE	5'–9¼" X–BRACE	6'–7⅞" X–BRACE	5'–5¾" X–BRACE
					4'–10½" SPACER BRACE
					5'–1¾" X–BRACE

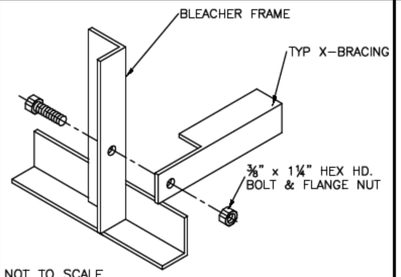


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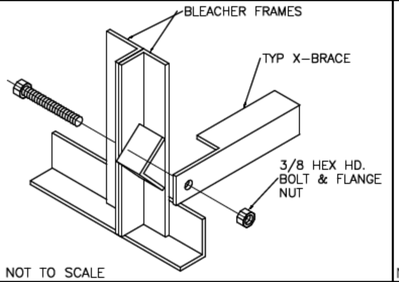
PROJECT	BRB-1021ATS				
DESCRIPTION:	NON–ELEV. 10 ROW x 21'–0" ASSEMBLY – BRACING				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 3.BA	

① TYP X–BRACE CONN. W/ 1¼ BOLT



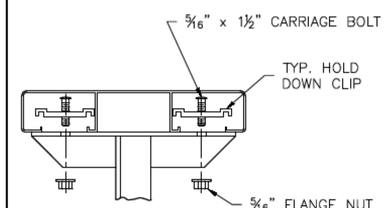
NOT TO SCALE

② TYP X–BRACE CONN. w/3½" BOLT



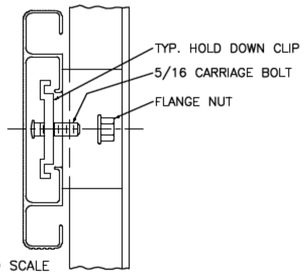
NOT TO SCALE

③ TYP. 2x10 PLANK ATTACHMENT



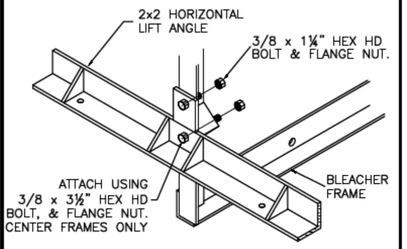
N.T.S.

④ TYP 1x6 PLANK ATTACHMENT

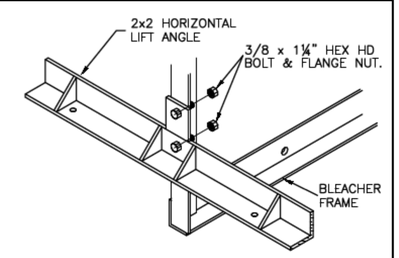


NOT TO SCALE

⑤ HORIZ. LIFT ANGLE ATTACHMENT



⑥ HORIZ. LIFT ANGLE ATTACHMENT



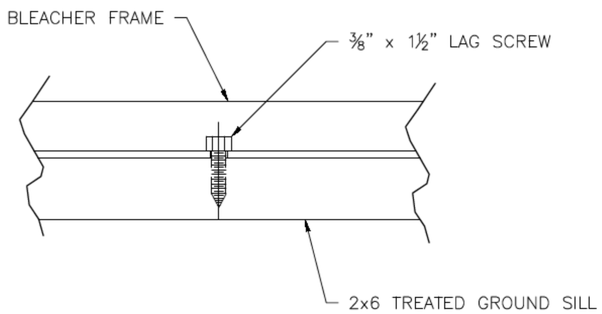
INSTALLATION NOTE: INSTALL REAR GUARDRAIL POST BEFORE INSTALLING ROW 10 X–BRACING. IF THIS IS NOT DONE, THE INSTALLED X–BRACING WILL HAVE TO BE LOOSENED TO INSTALL REAR GUARDRAIL POST.

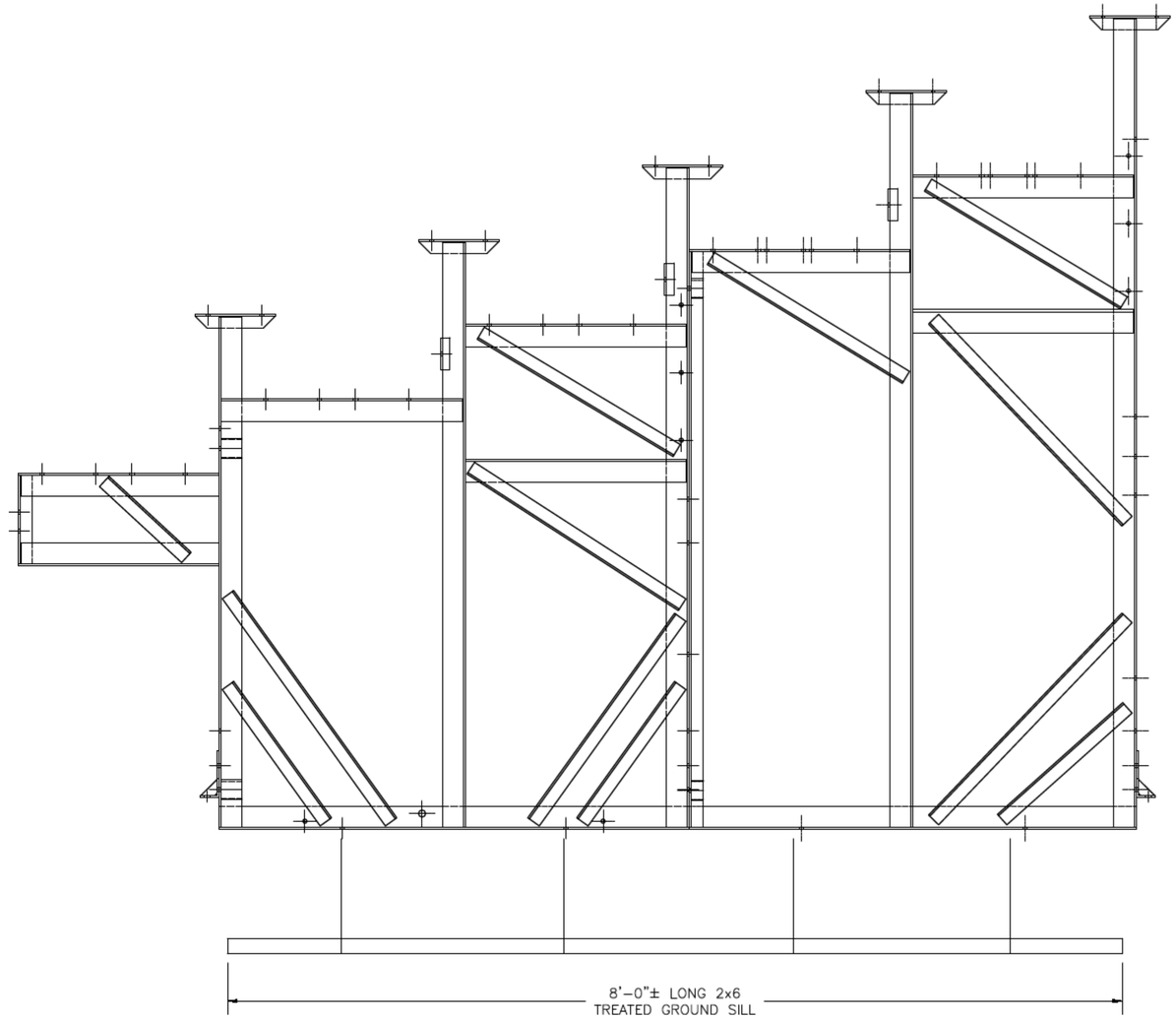
BUILTRITE BLEACHERS .com

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PROJECT	BRB-1021ATS				
DESCRIPTION:	NON–ELEV. 10 ROW x 21'–0" ASSEMBLY SECTION VIEW				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 4.BA	

DETAIL 'A' – GROUND SILL ATTACHMENT



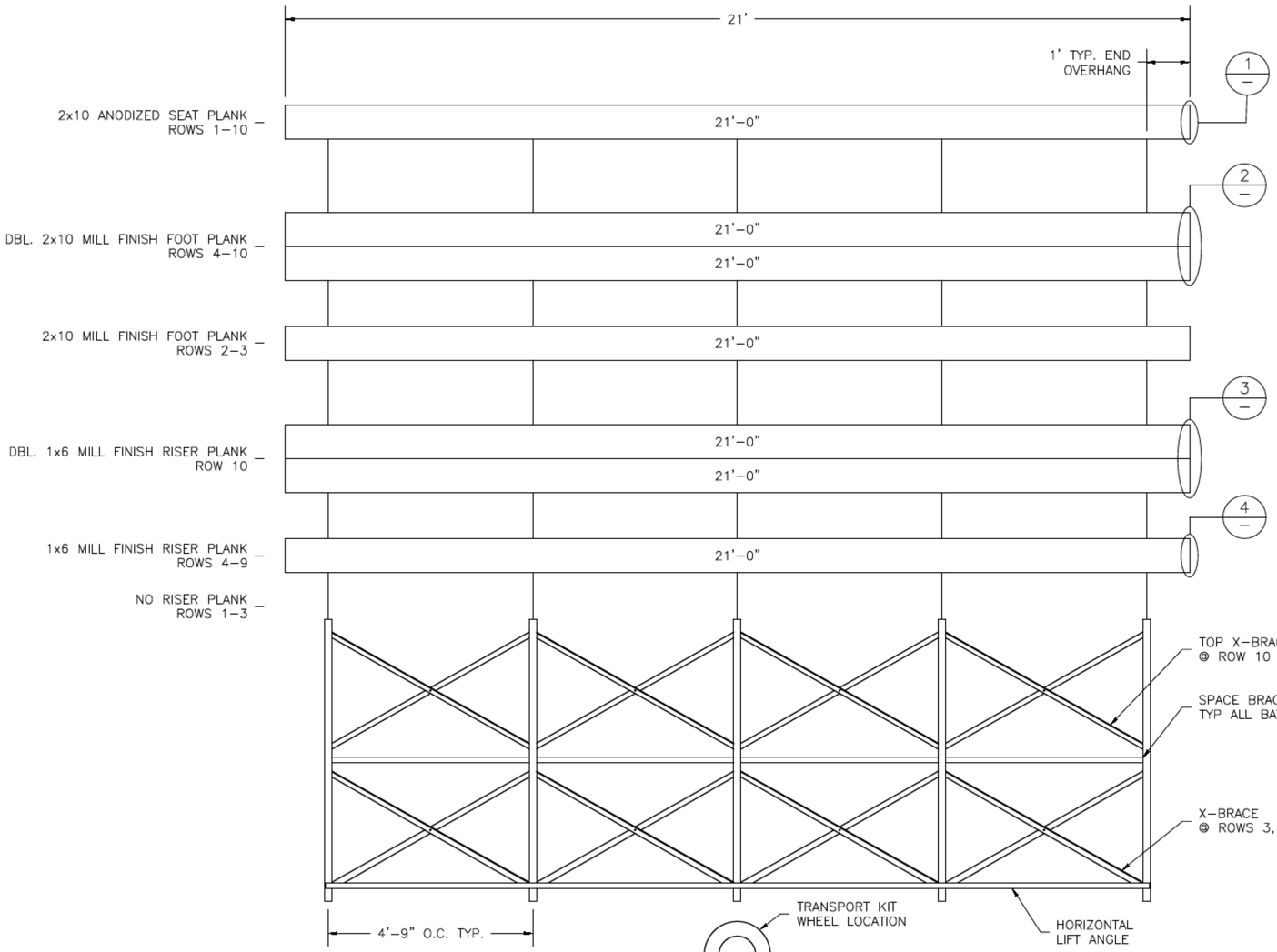


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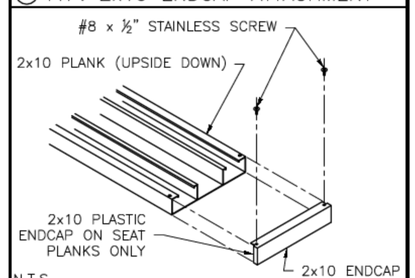
PROJECT: BRB-1021ATS				
DESCRIPTION: NON–ELEV. 10 ROW BLEACHER GROUND SILLS				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 5.GS

PLANK PLAN



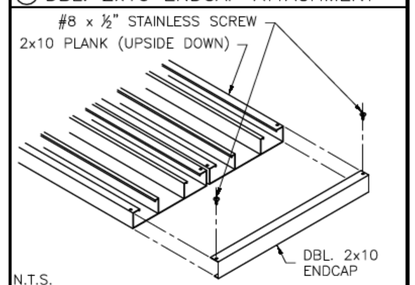
FRAMING PLAN

① TYP. 2x10 ENDCAP ATTACHMENT



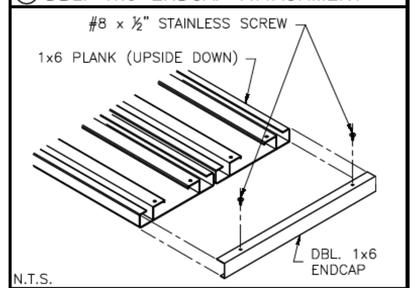
N.T.S.

② DBL. 2x10 ENDCAP ATTACHMENT



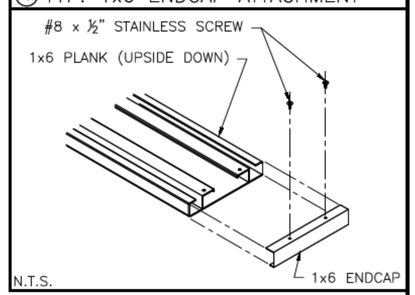
N.T.S.

③ DBL. 1x6 ENDCAP ATTACHMENT



N.T.S.

④ TYP. 1x6 ENDCAP ATTACHMENT

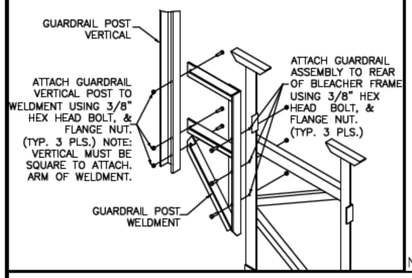


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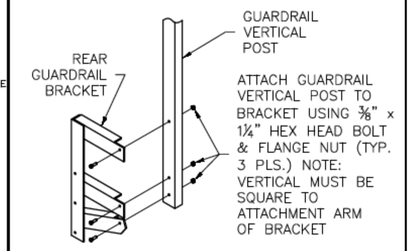
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PROJECT: BRB-1021ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 21'–0" PLANK & FRAMING PLAN				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 6.PF

① REAR GUARDRAIL POST ATTACH.

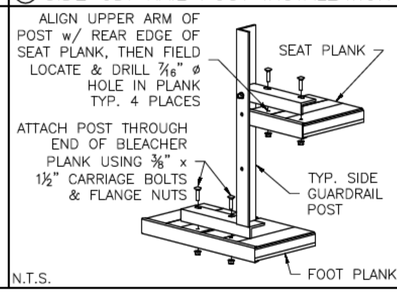


② REAR GUARDRAIL POST ATTACH



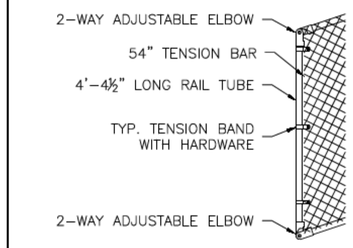
N.T.S.

③ SIDE GD. RAIL POST INSTALLATION



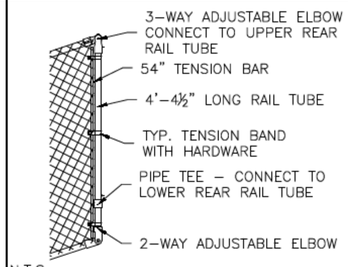
N.T.S.

④ VERT. PIPE DETAIL (SIDE, BOTTOM)



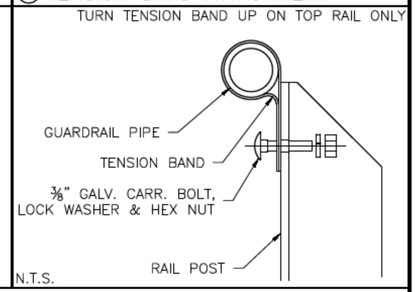
N.T.S.

⑤ VERT. PIPE DETAIL (SIDE, TOP)

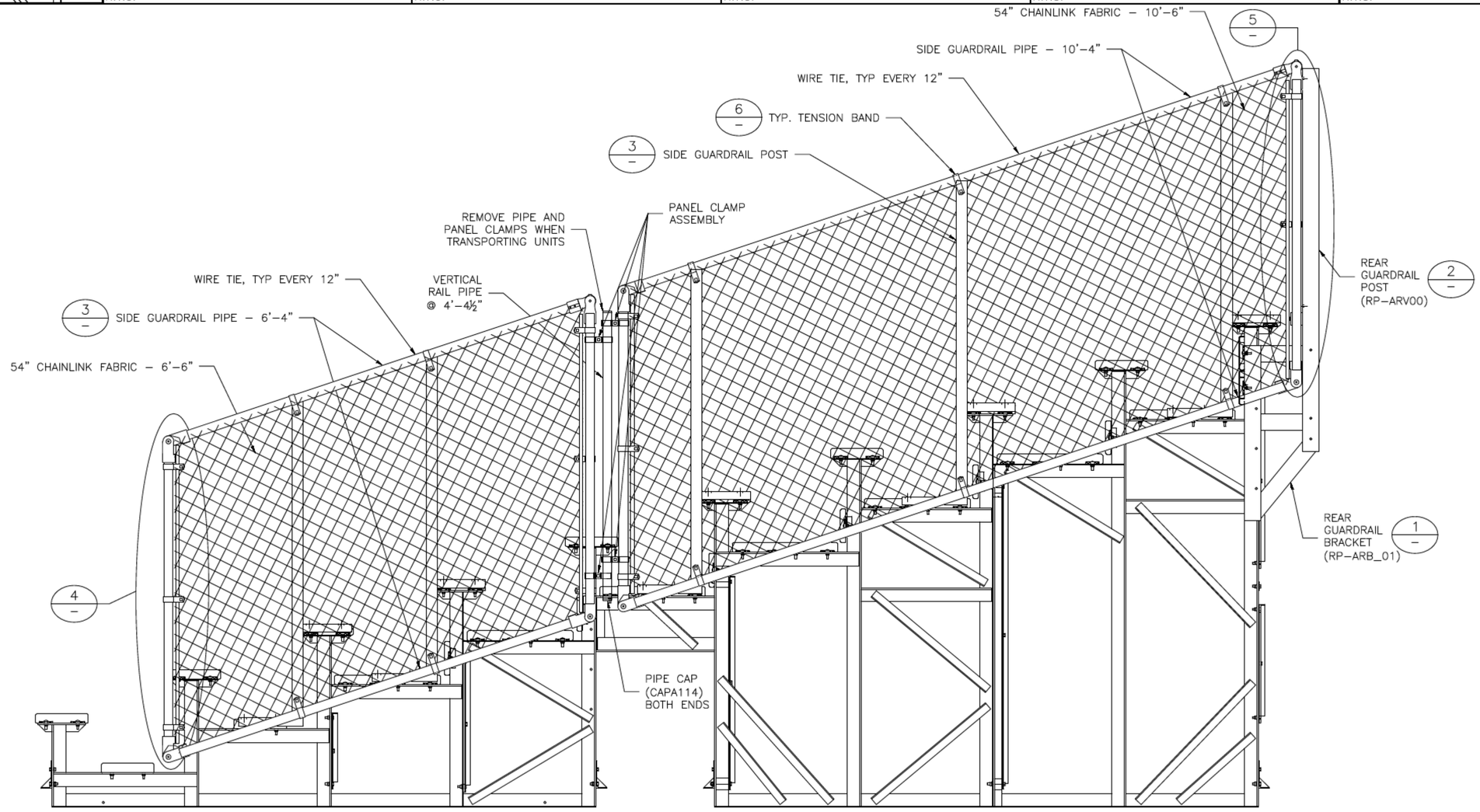


N.T.S.

⑥ TENSION BAND ATTACHMENT



N.T.S.

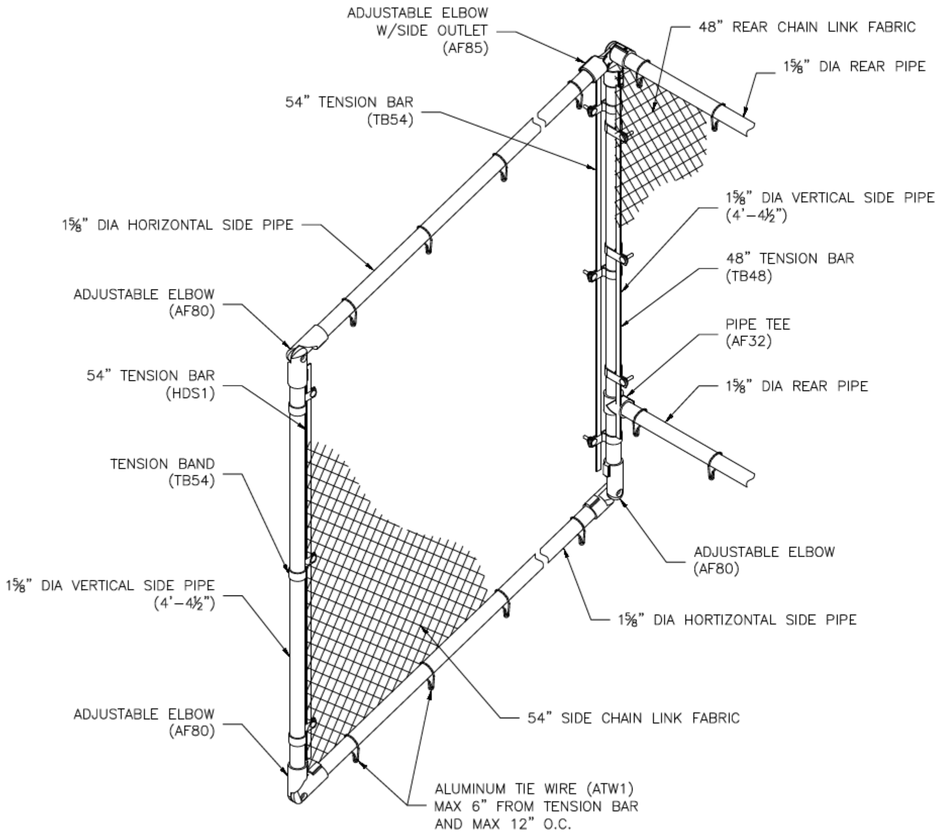


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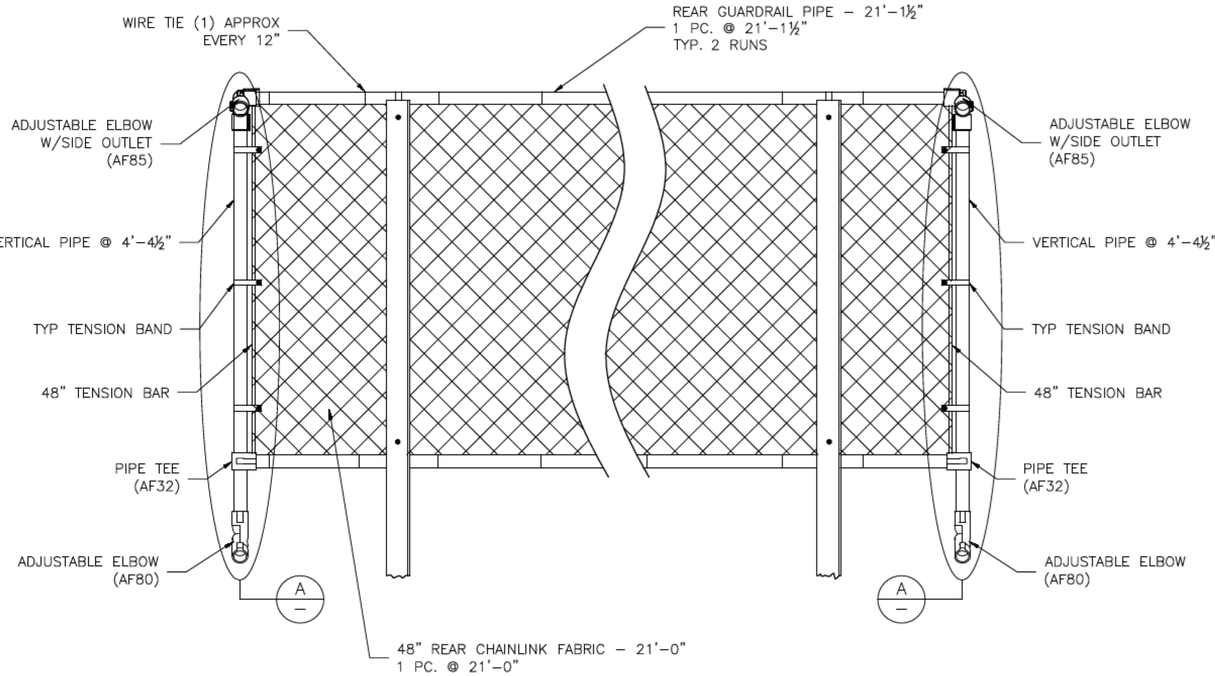
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-1021ATS				
DESCRIPTION:	NON-ELEV. 10 ROW x 21'-0" GUARDRAIL ASSEMBLY				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 7.GR	

DETAIL A
SPECTATOR RIGHT SIDE GUARDRAIL CONNECTION



REAR GUARDRAIL
AS VIEWED FROM THE REAR



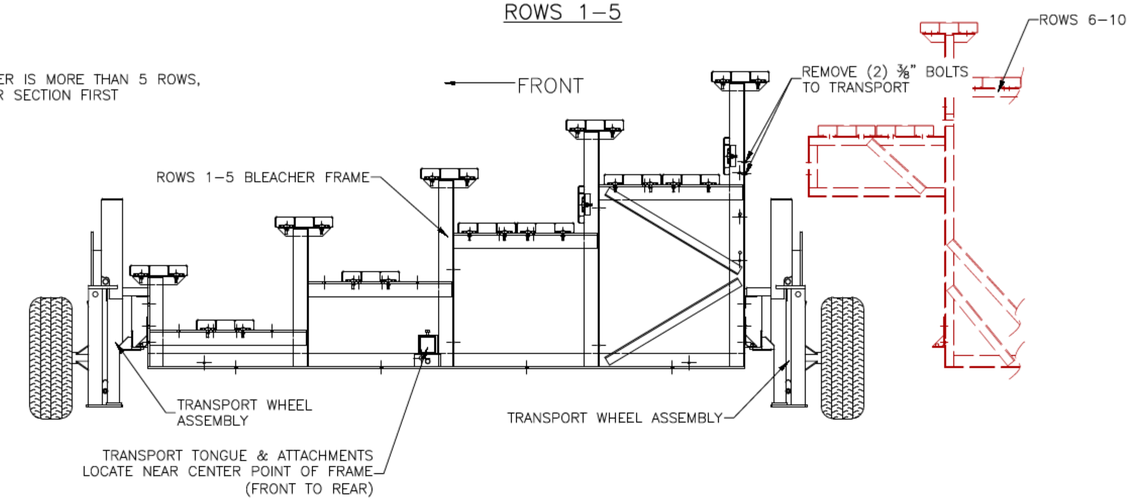
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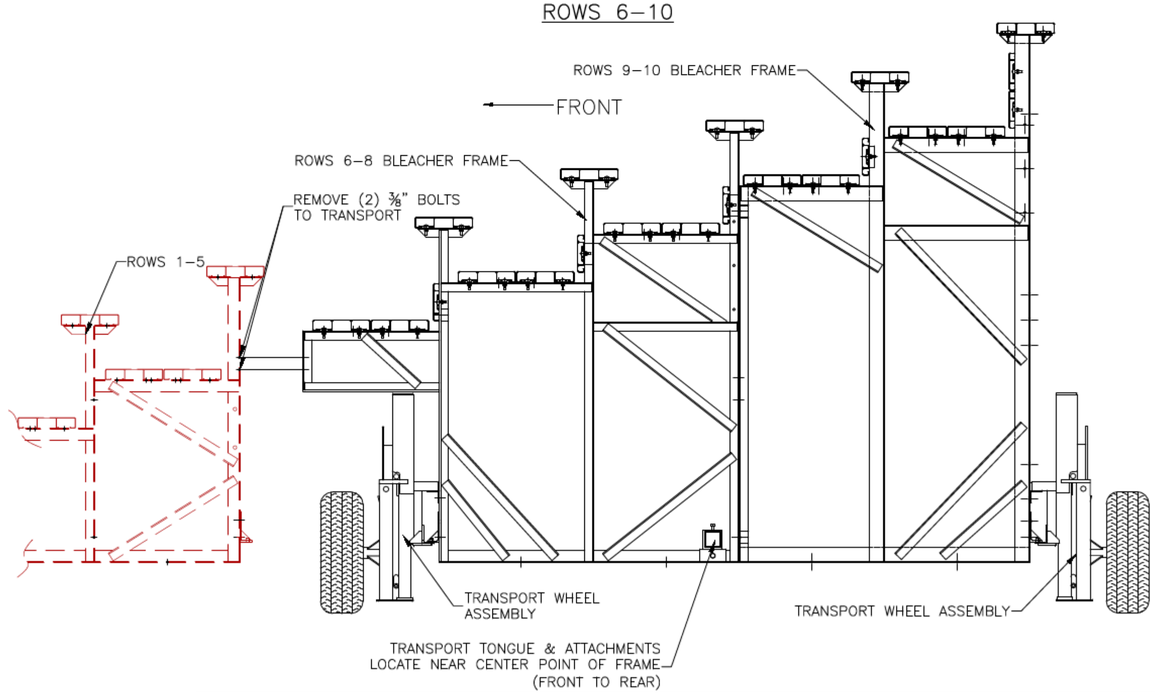
PROJECT: BRB-1021ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 21'–0" GUARDRAIL ASSEMBLY				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 8.GR

ROWS 1–5

NOTE:
IF BLEACHER IS MORE THAN 5 ROWS,
MOVE REAR SECTION FIRST



ROWS 6–10

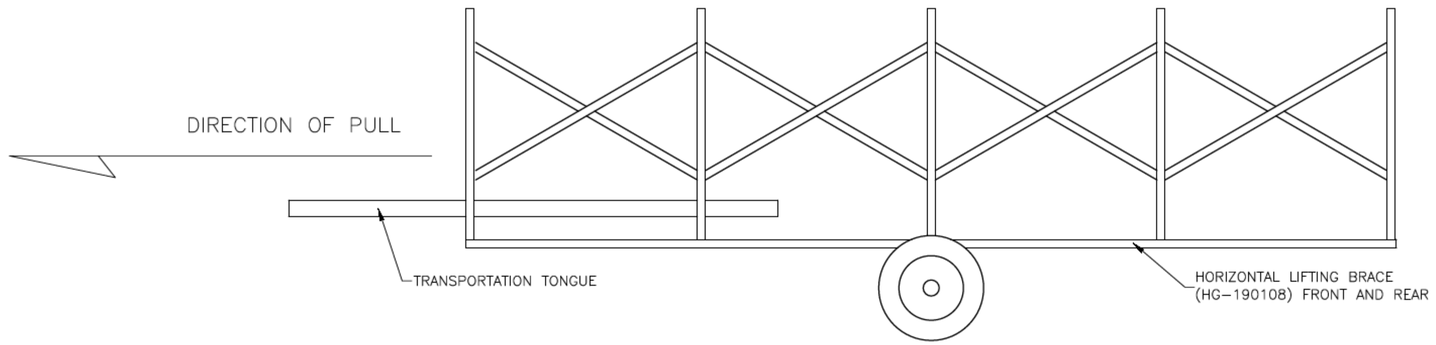


BUILTRITE BLEACHERS .com

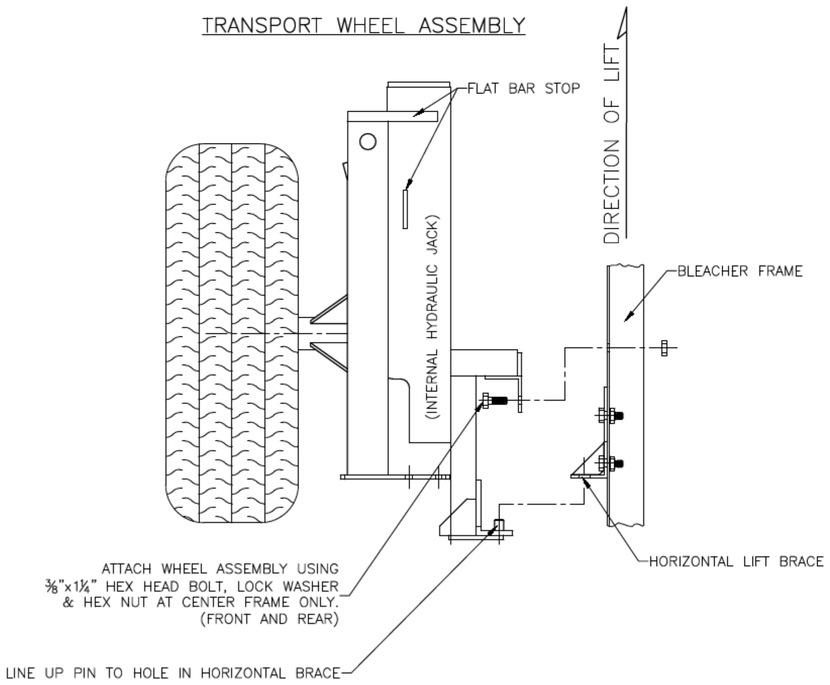
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

PROJECT	BRB-1021ATS				
DESCRIPTION:	TRANSPORTABLE KIT ASSEMBLY				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 9.TA	

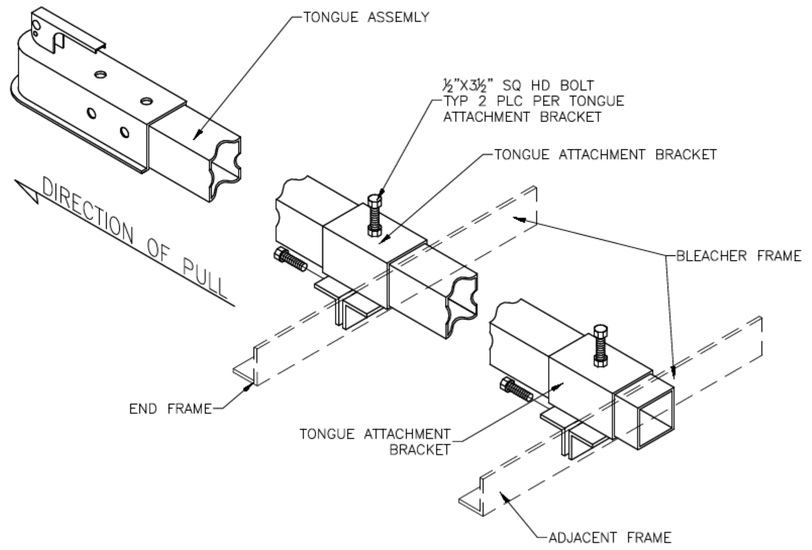
WHEEL LOCATION



TRANSPORT WHEEL ASSEMBLY



TONGUE ASSEMBLY



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PROJECT	BRB-1021ATS				
DESCRIPTION:	TRANSPORTABLE KIT ASSEMBLY				
DRAWN BY: BMP	DATE: 3/29/19	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 10.TK	