MATERIAL FINISHES	
SEAT PLANK	ANODIZED
RISER PLANK	MILL FINISH
FOOT PLANK	MILL FINISH
CHAIN LINK	GALVANIZED

BRB-1024ATS

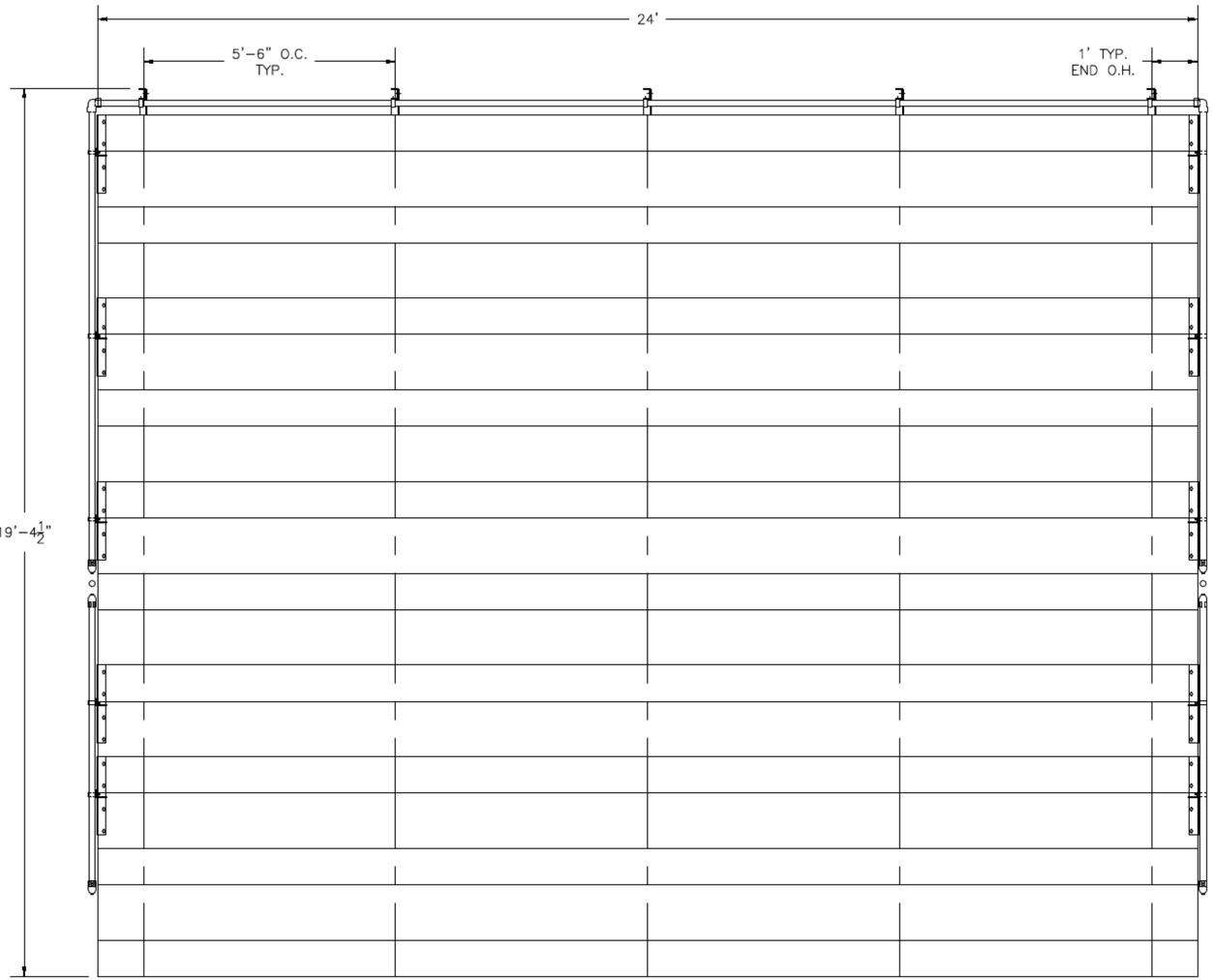
NON-ELEV. ALUM. 10 ROW x 24'-0" TRANSPORTABLE BLEACHER

DRAWING REFERENCE NUMBER: NA-1024TPSTD_CL	
DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.BA	BLEACHER ASSEMBLY BRACING
4.BA	BLEACHER ASSEMBLY SECTION VIEW
5.GS	GROUND SILL ASSEMBLY
6.PF	PLANK & FRAMING PLAN
7.GR	GUARDRAIL ASSEMBLY
8.GR	GUARDRAIL ASSEMBLY
9.TA	TOW KIT ASSEMBLY
10.TA	TOW KIT ASSEMBLY

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-1024ATS				
DESCRIPTION: NON-ELEV. 10 ROW x 24'-0" ASSEMBLY COVER SHEET				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 1.CS



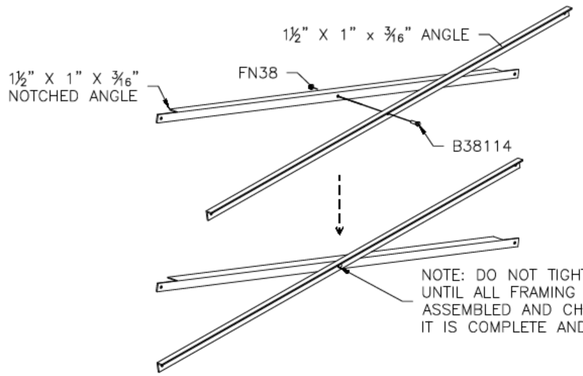
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	10	160
		NET SEATS		**160**
		WHEELCHAIR SPACES		**0**
		TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)		**160**

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MODEL: BRB-1024ATS				
DESCRIPTION: NON-ELEV. 10 ROW x 24'-0" SEATING PLAN				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 2.TD

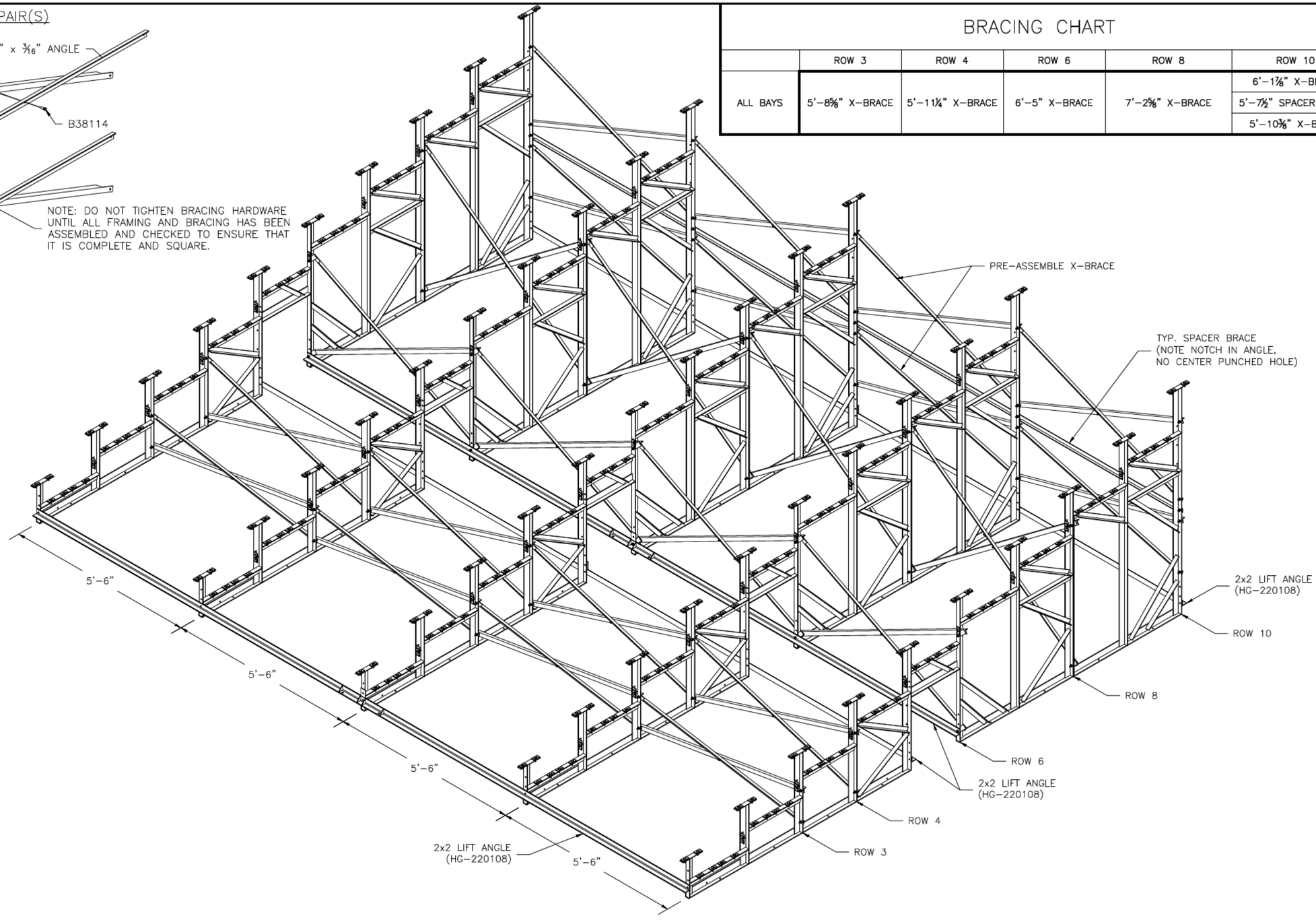
PRE–ASSEMBLE X–BRACE PAIR(S)



NOTE: DO NOT TIGHTEN BRACING HARDWARE UNTIL ALL FRAMING AND BRACING HAS BEEN ASSEMBLED AND CHECKED TO ENSURE THAT IT IS COMPLETE AND SQUARE.

BRACING CHART

	ROW 3	ROW 4	ROW 6	ROW 8	ROW 10
ALL BAYS	5'–8⅝" X–BRACE	5'–11¼" X–BRACE	6'–5" X–BRACE	7'–2⅝" X–BRACE	6'–1⅞" X–BRACE
					5'–7½" SPACER BRACE
					5'–10⅜" X–BRACE

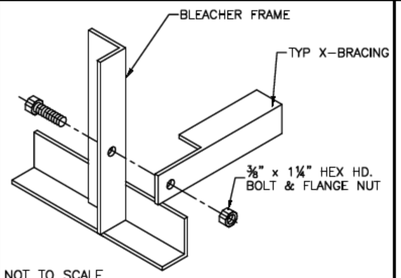


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T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

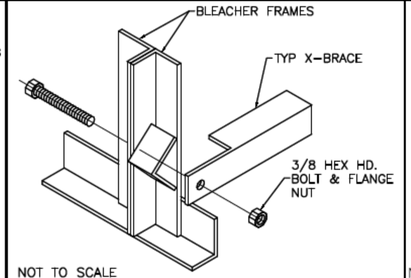
MODEL: BRB-1024ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 24'–0" ASSEMBLY – BRACING				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 3.BA

① TYP X–BRACE CONN. W/ 1¼ BOLT



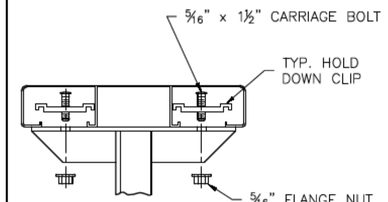
NOT TO SCALE

② TYP X–BRACE CONN. w/3½" BOLT



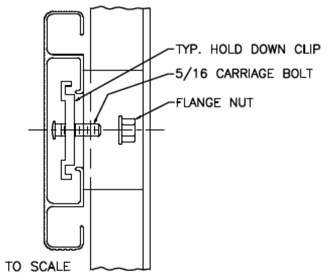
NOT TO SCALE

③ TYP. 2x10 PLANK ATTACHMENT



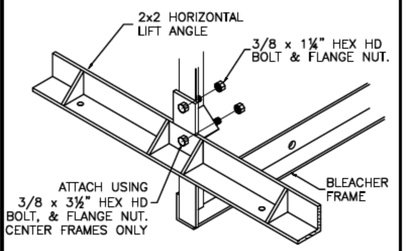
N.T.S.

④ TYP 1x6 PLANK ATTACHMENT

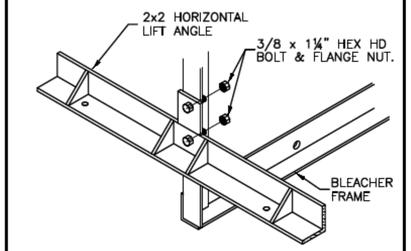


NOT TO SCALE

⑤ HORIZ. LIFT ANGLE ATTACHMENT



⑥ HORIZ. LIFT ANGLE ATTACHMENT



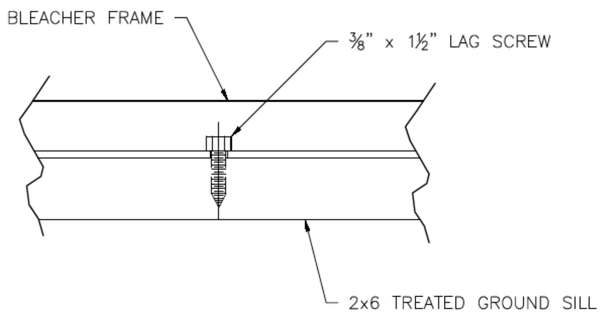
INSTALLATION NOTE: INSTALL REAR GUARDRAIL POST BEFORE INSTALLING ROW 10 X–BRACING. IF THIS IS NOT DONE, THE INSTALLED X–BRACING WILL HAVE TO BE LOOSENED TO INSTALL REAR GUARDRAIL POST.

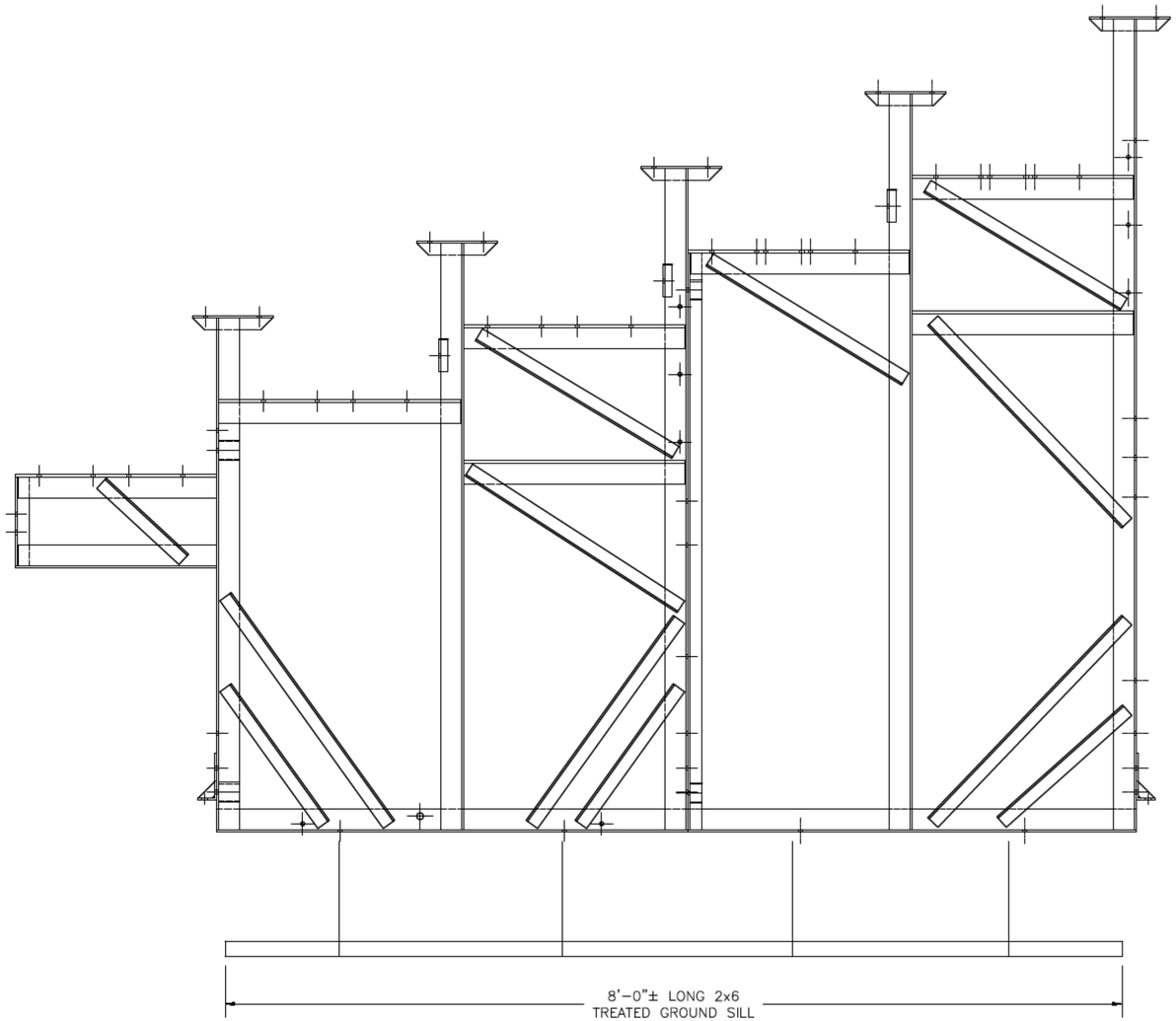
BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-1024ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 24'–0" ASSEMBLY SECTION VIEW				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 4.BA

DETAIL 'A' – GROUND SILL ATTACHMENT



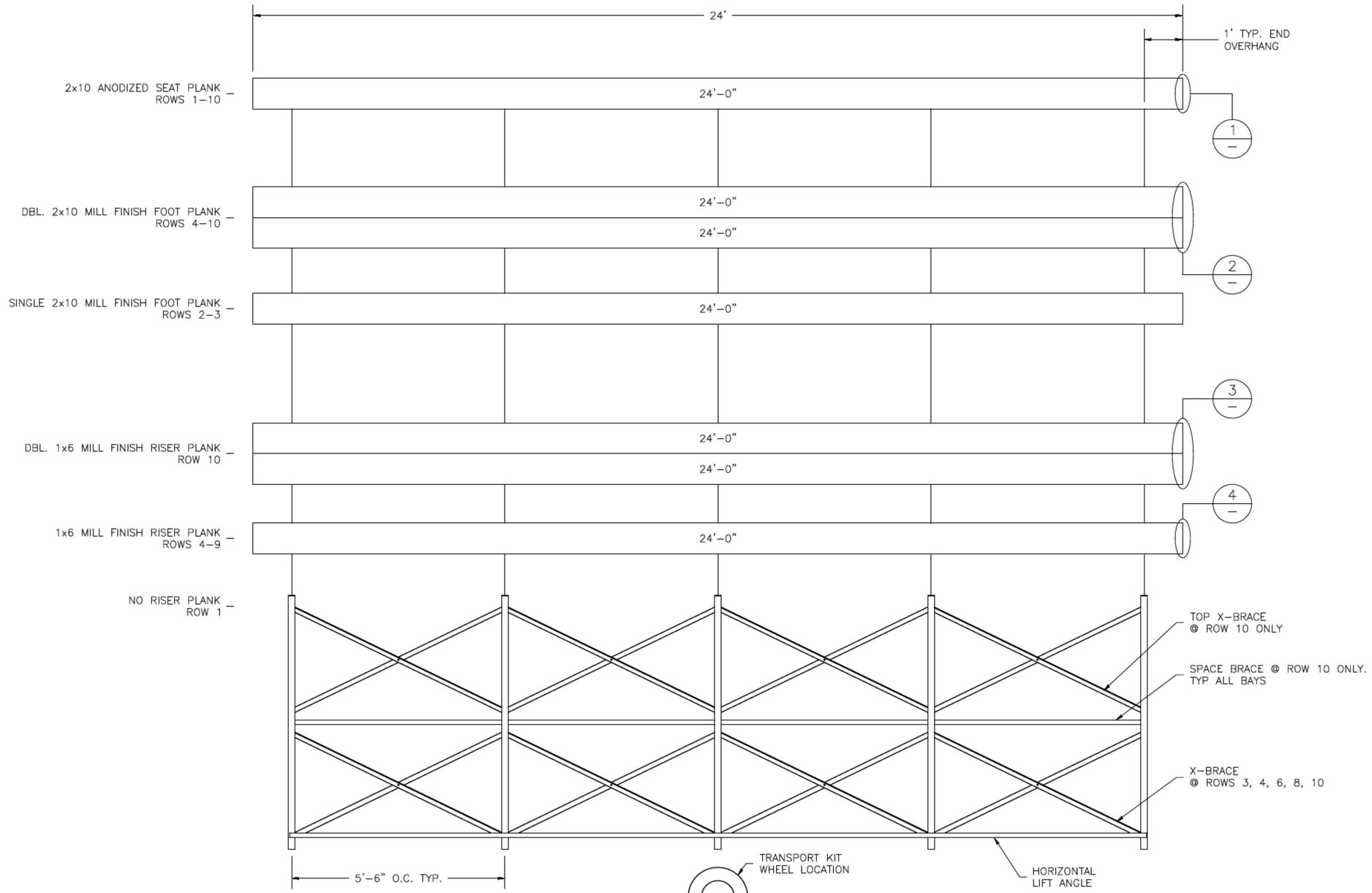


BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

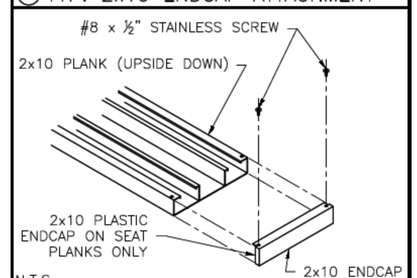
MODEL: BRB-1024ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 24'–0" GROUND SILL				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 5.GS

PLANK PLAN

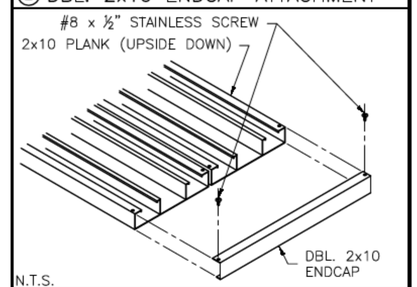


FRAMING PLAN

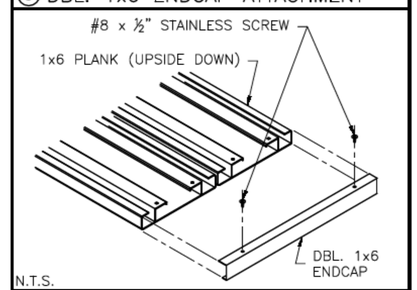
① TYP. 2x10 ENDCAP ATTACHMENT



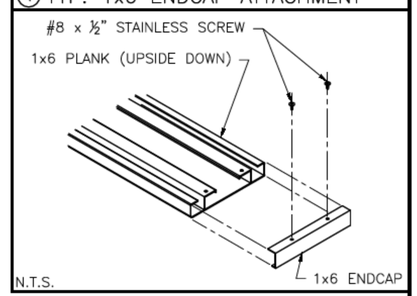
② DBL. 2x10 ENDCAP ATTACHMENT



③ DBL. 1x6 ENDCAP ATTACHMENT



④ TYP. 1x6 ENDCAP ATTACHMENT

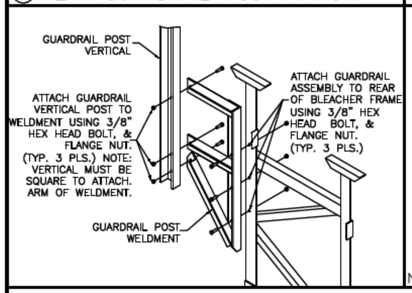


BUILTRITE BLEACHERS .com

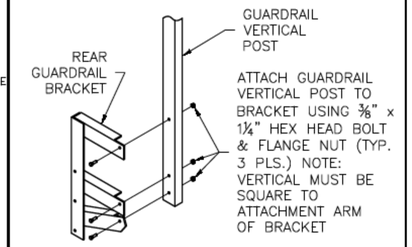
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL:	BRB-1024ATS				
DESCRIPTION:	NON–ELEV. 10 ROW x 24'–0" PLANK & FRAMING PLAN				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 6.PF	

① REAR GUARDRAIL POST ATTACH.

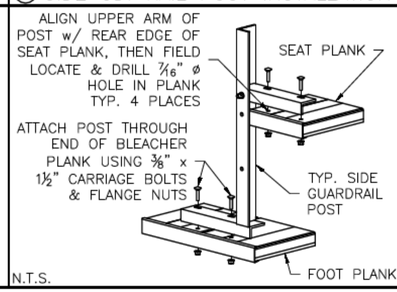


② REAR GUARDRAIL POST ATTACH



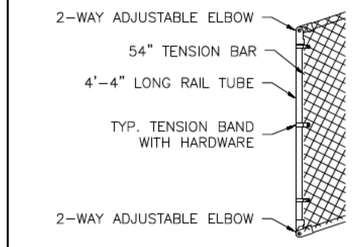
N.T.S.

③ SIDE GD. RAIL POST INSTALLATION



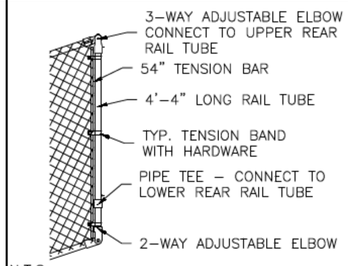
N.T.S.

④ VERT. PIPE DETAIL (SIDE, BOTTOM)



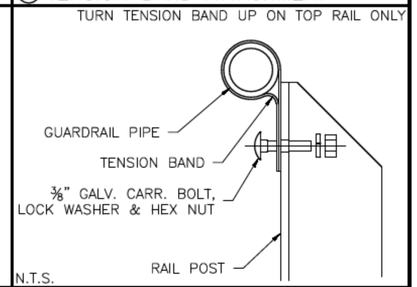
N.T.S.

⑤ VERT. PIPE DETAIL (SIDE, TOP)

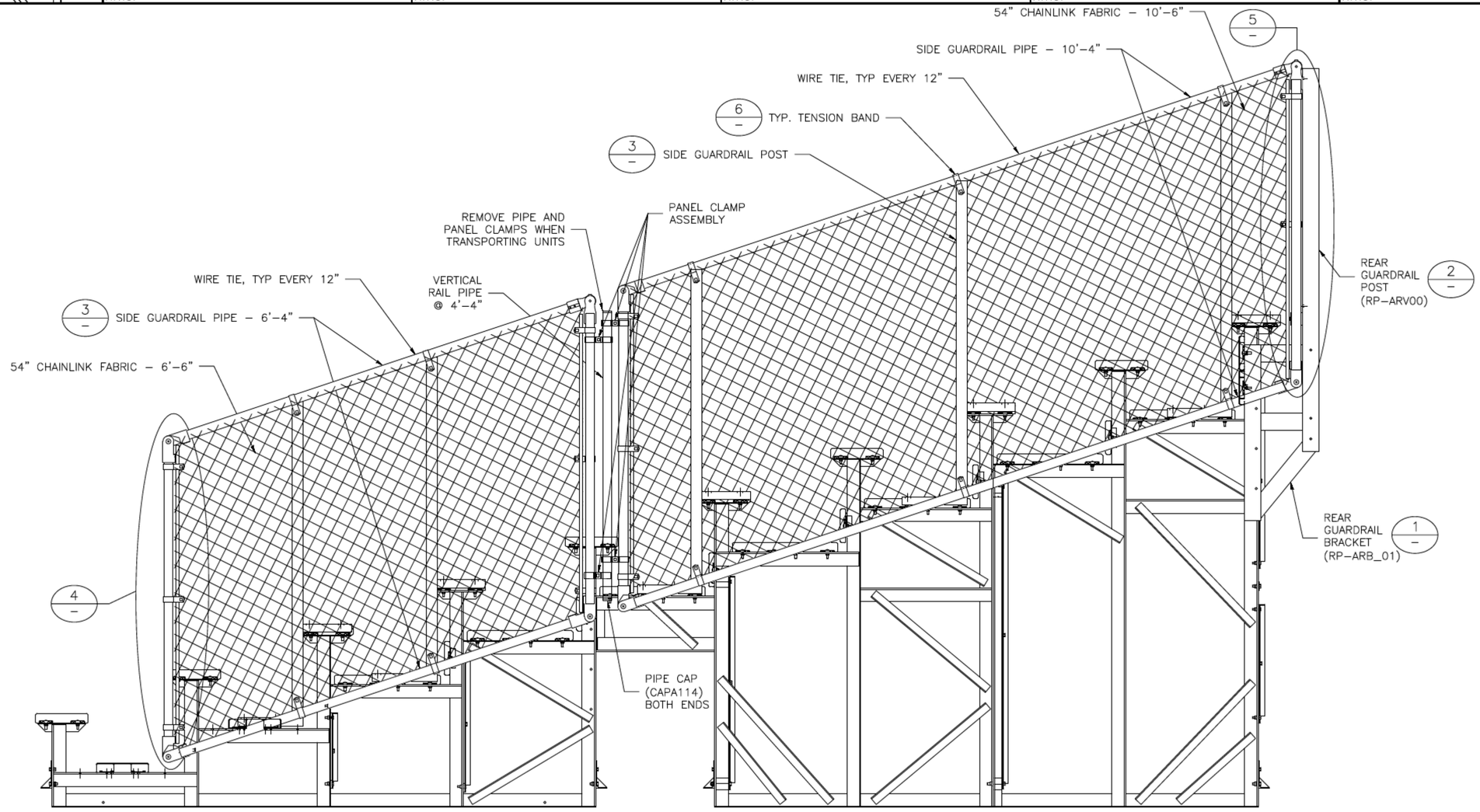


N.T.S.

⑥ TENSION BAND ATTACHMENT



N.T.S.

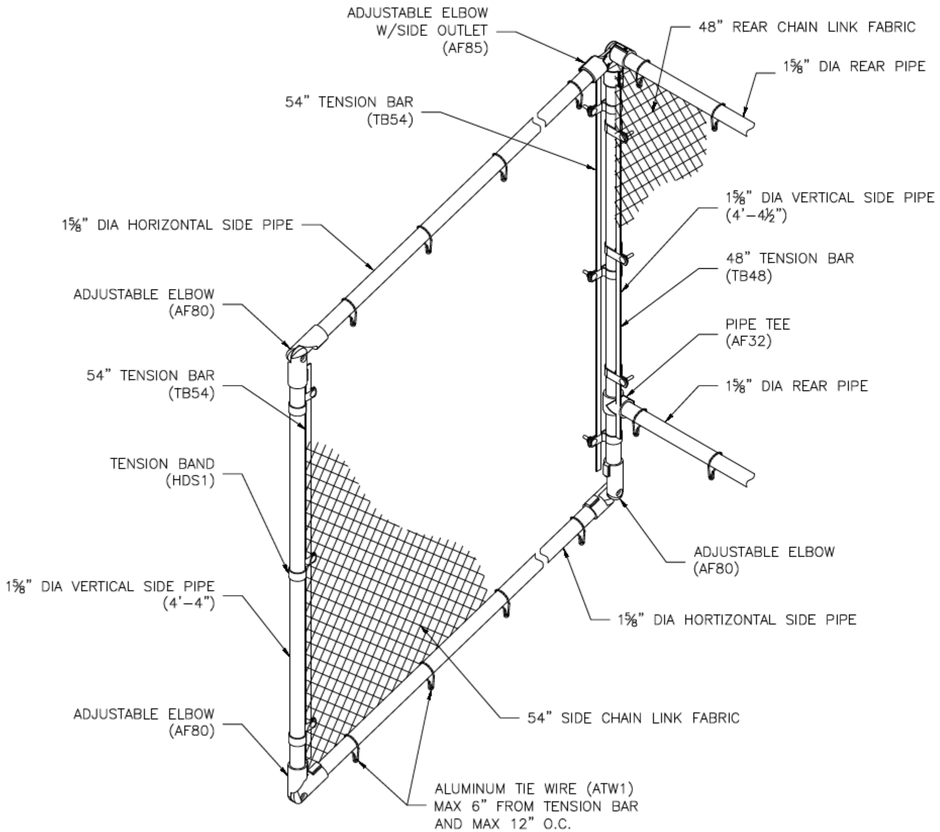


BUILTRITE BLEACHERS .com

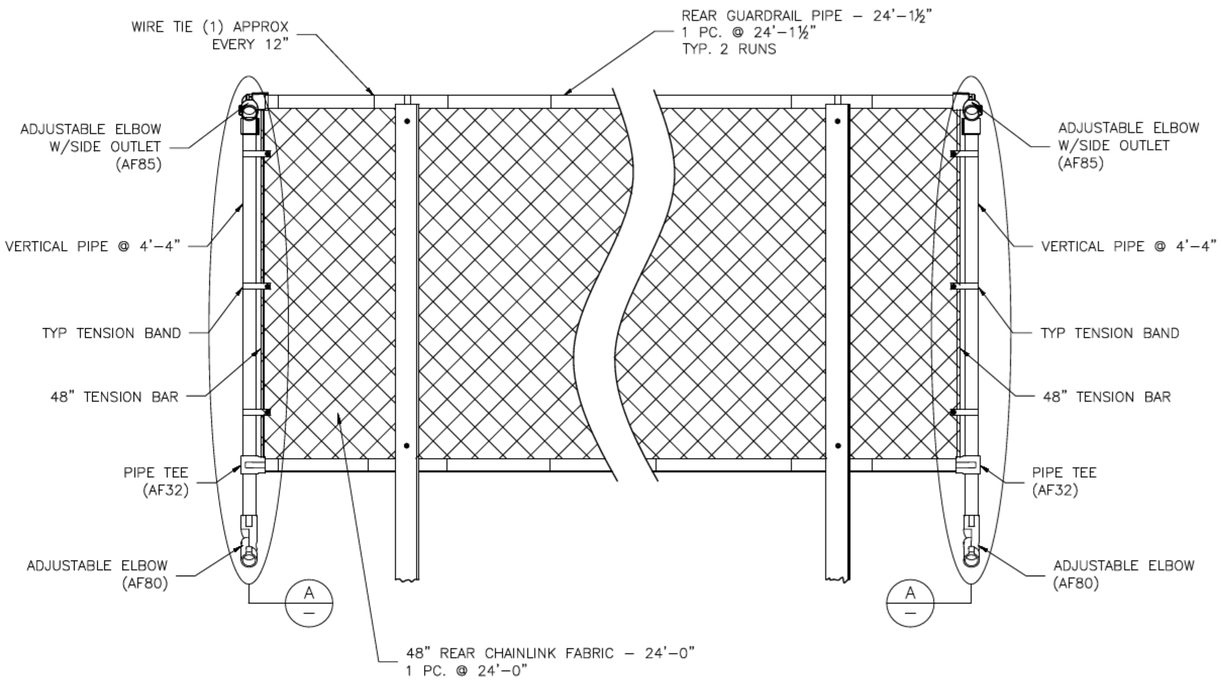
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL:	BRB-1024ATS				
DESCRIPTION:	NON-ELEV. 10 ROW x 24'-0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 7.GR	

DETAIL A
SPECTATOR RIGHT SIDE GUARDRAIL CONNECTION



REAR GUARDRAIL
AS VIEWED FROM THE REAR



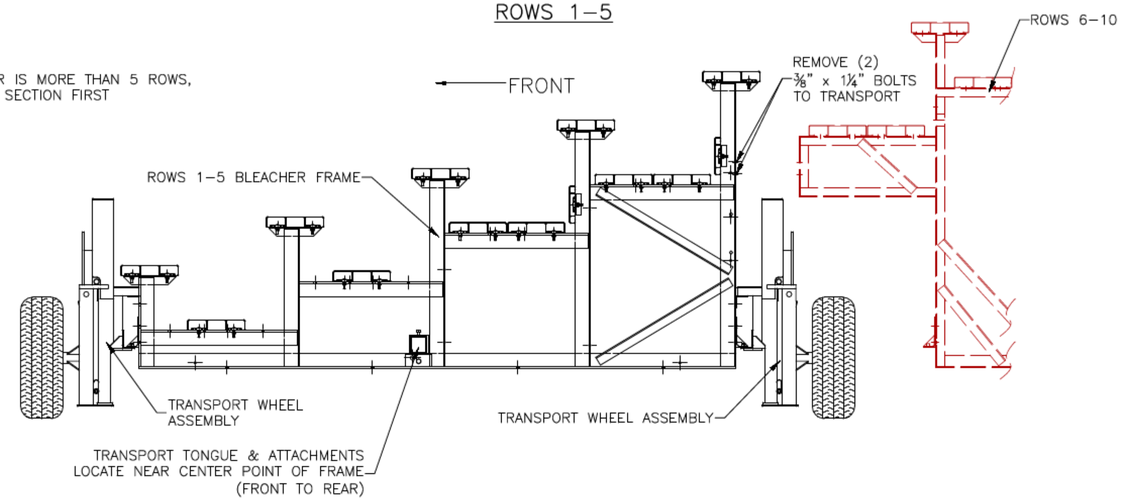
BUILTRITE BLEACHERS.com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

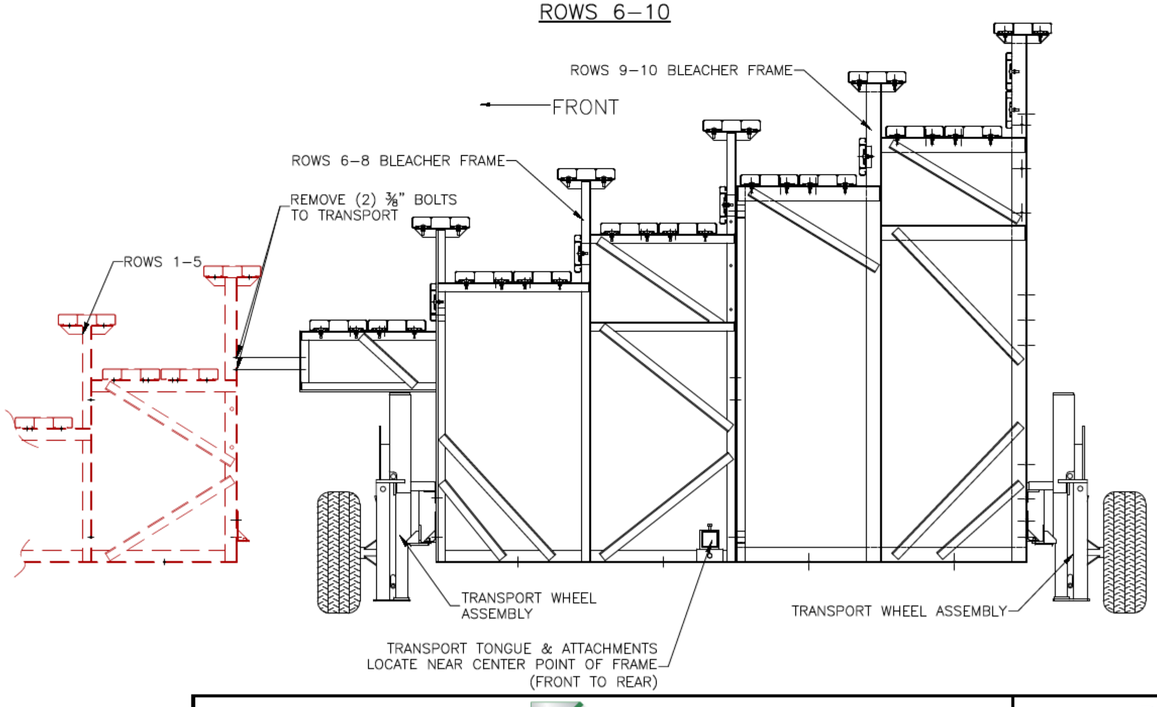
MODEL: BRB-1024ATS				
DESCRIPTION: NON–ELEV. 10 ROW x 24'–0" GUARDRAIL ASSEMBLY				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 8.GR

ROWS 1–5

NOTE:
IF BLEACHER IS MORE THAN 5 ROWS,
MOVE REAR SECTION FIRST



ROWS 6–10

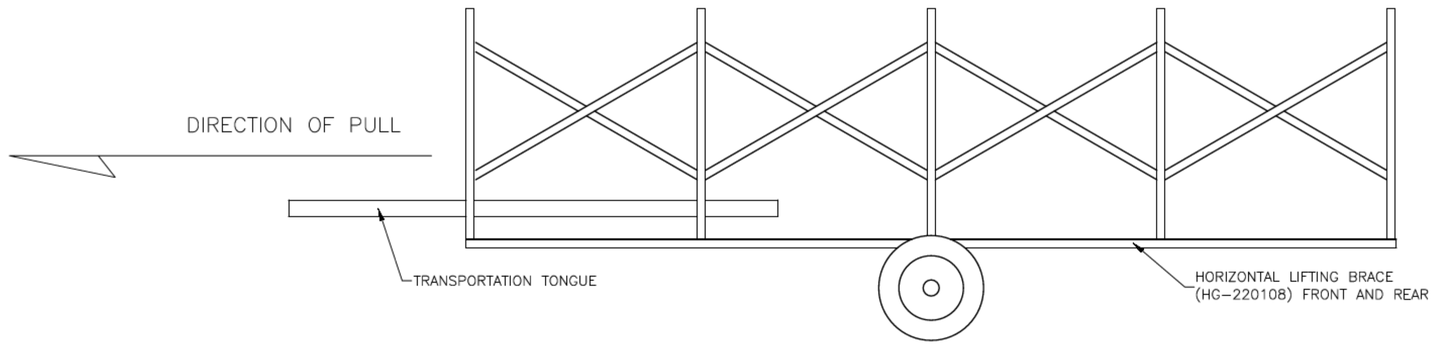


BUILTRITE BLEACHERS .com

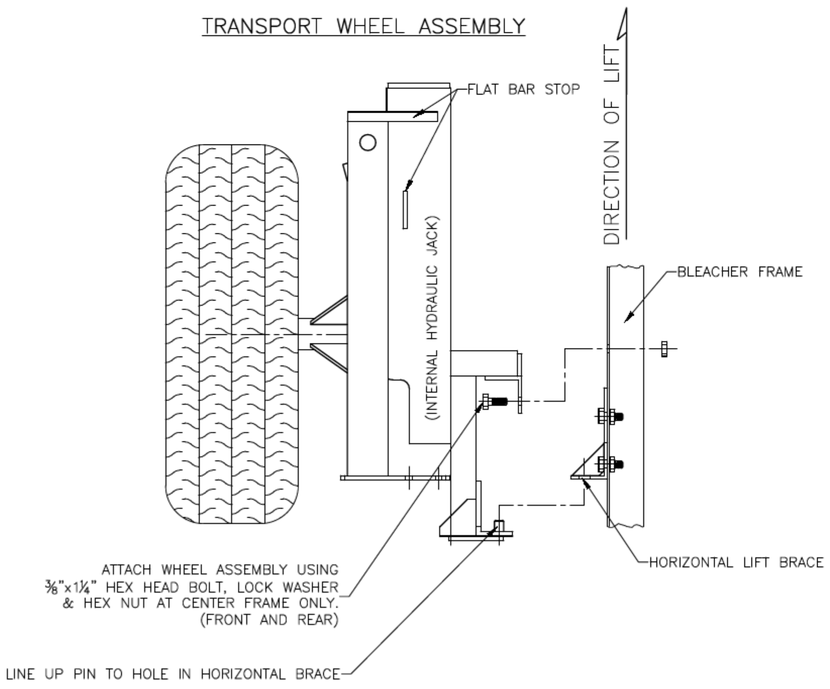
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-1024ATS					
DESCRIPTION: NON–ELEV. 10 ROW x 24'–0" TRANSPORT KIT					
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 9.TA	

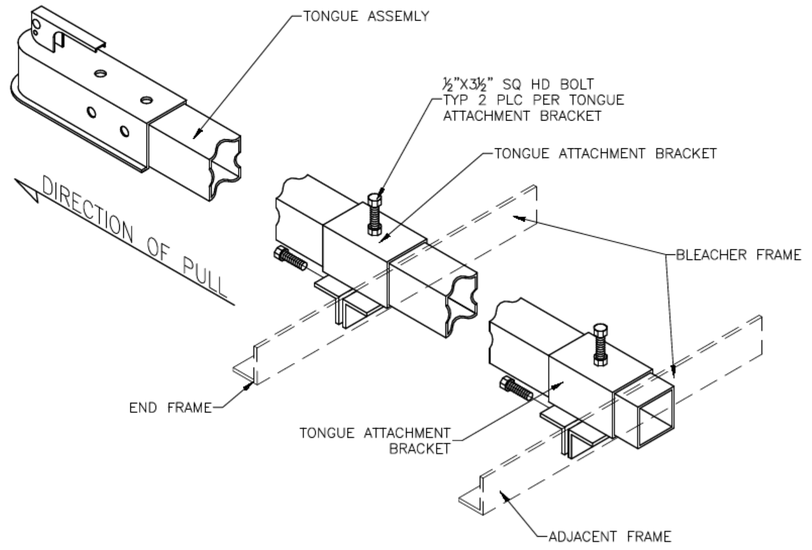
WHEEL LOCATION



TRANSPORT WHEEL ASSEMBLY



TONGUE ASSEMBLY



BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: BRB-1024ATS				
DESCRIPTION: NON-ELEV. 10 ROW x 24'-0" TRANSPORT KIT				
DRAWN BY: JCM	DATE: 6/3/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 10.TA