TNR-0324P

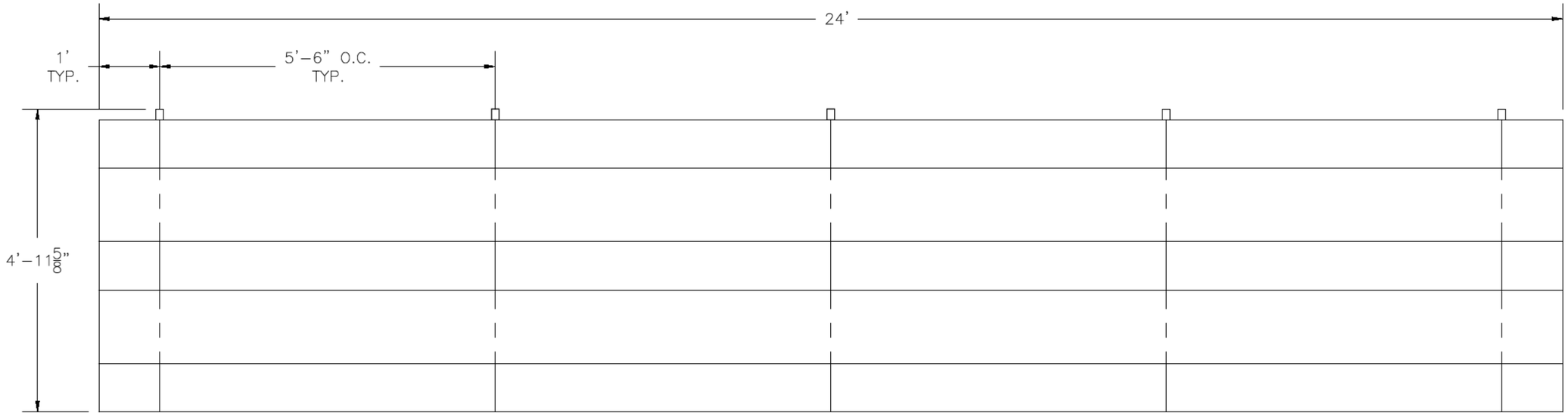
TIP & ROLL ALUMINUM 3 ROW x 24'-0" BLEACHER

DRAWING REFERENCE NUMBER: TR–0324PRF	
DRAWING SHEET INDEX	
CS.1	COVER SHEET
TD.1	SEATING PLAN
BA.1	BLEACHER ASSEMBLY
PF.1	PLANK AND FRAMING

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: TNR-0324P				
DESCRIPTION: NON–ELEV. 3 ROW x 24' ASSEMBLY COVER SHEET				
DRAWN BY: HIT	DATE: 8/23/23	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: CS.1



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	3	48
			NET SEATS	48
			WHEELCHAIR SPACES	0
			TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)	48

BUILTRITE BLEACHERS .com

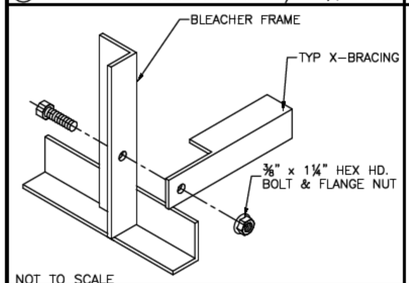
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: TNR-0324P

DESCRIPTION: NON–ELEV. 3 ROW x 24' BLEACHER SEATING PLAN

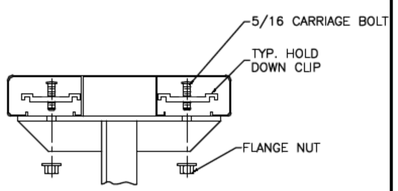
DRAWN BY:	DATE:	REVISION:	SCALE:	SHEET NUMBER:
HIT	8/23/23	0	N.T.S.	TD.1

1 TYP X–BRACE CONN. W/ 1¼ BOLT



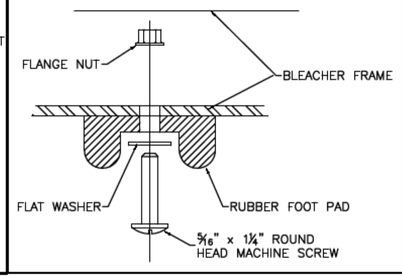
NOT TO SCALE

2 TYP 2x10 PLANK ATTACHMENT

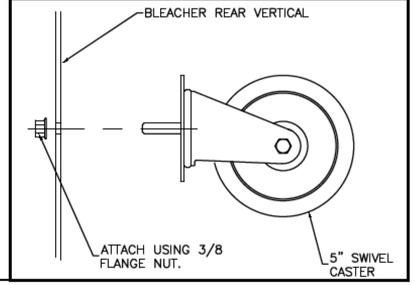


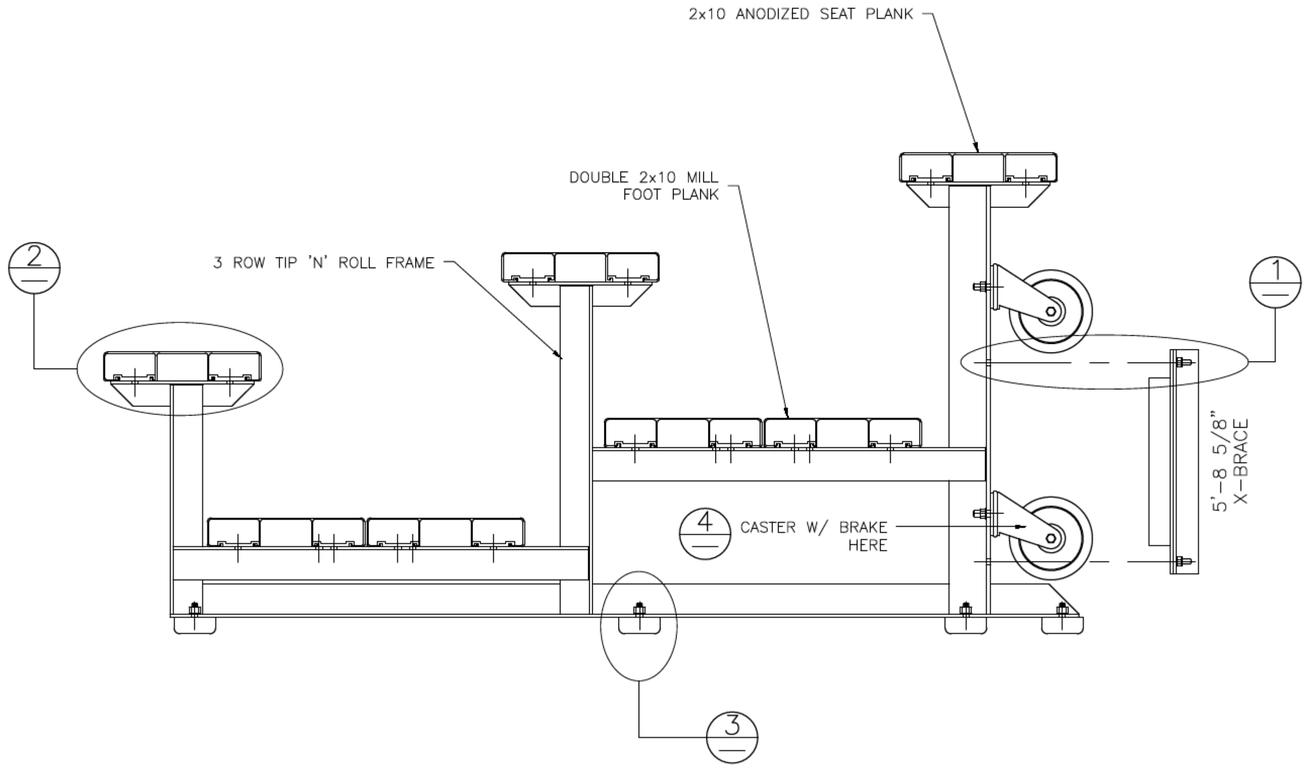
NOT TO SCALE

3 RUBBER FOOT PAD ATTACH. DETAIL



4 CASTER ATTACHMENT DETAIL





NOTE: MOUNT CASTERS TO CENTER AND END FRAMES ONLY.

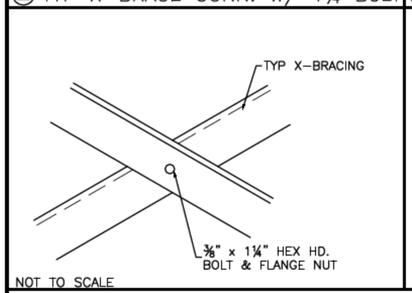
WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT–WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE–BODIED ADULT.

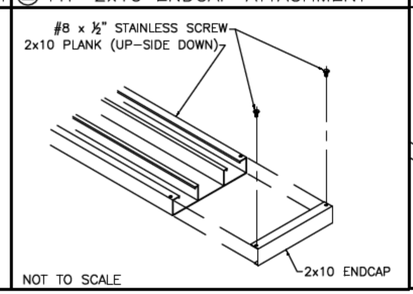
BUILTRITE BLEACHERS .com
T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL: TNR-0324P					
DESCRIPTION: NON–ELEV. 3 ROW x 24' BLEACHER ASSEMBLY					
DRAWN BY: HIT	DATE: 8/23/23	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: BA.1	

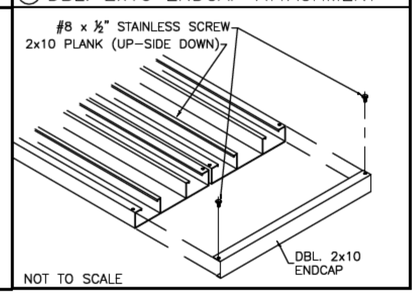
① TYP X–BRACE CONN. W/ 1¼ BOLT



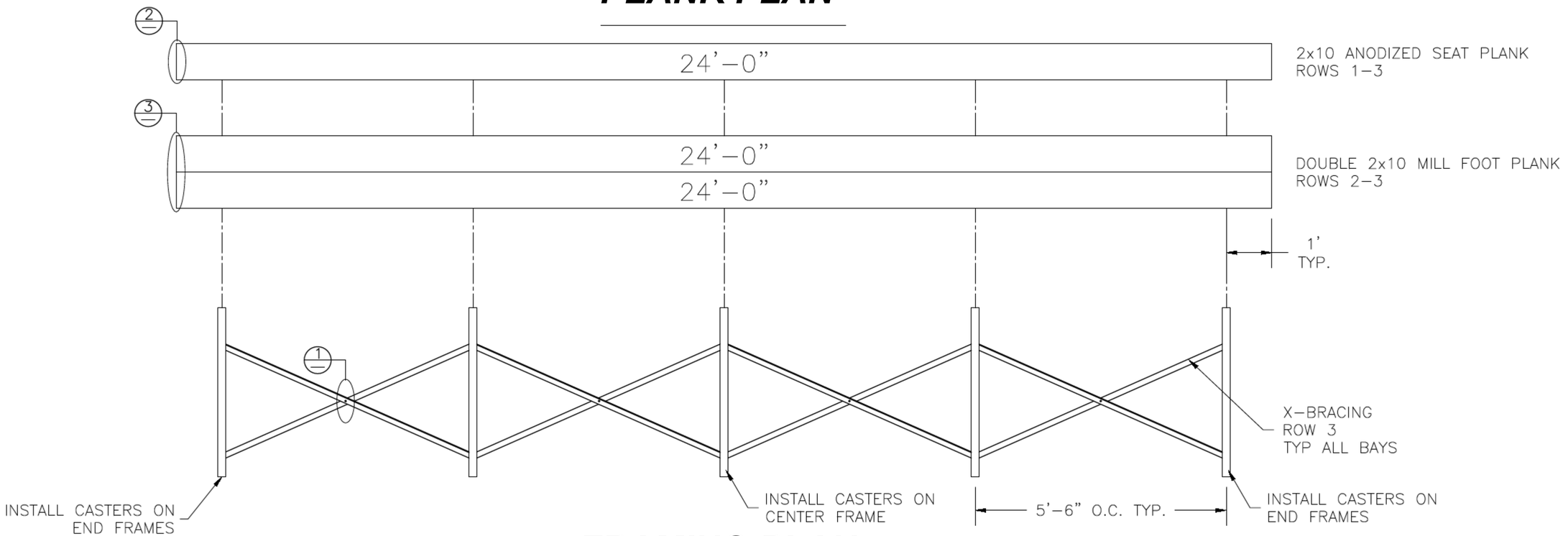
② TYP 2x10 ENDCAP ATTACHMENT



③ DBL. 2x10 ENDCAP ATTACHMENT



PLANK PLAN



FRAMING PLAN

BUILTRITE BLEACHERS .com

T/F: 866-281-5337 - WWW.ALUMINUM-BLEACHERS.COM

MODEL:	TNR-0324P				
DESCRIPTION:	NON–ELEV. 3 ROW x 24' PLANK AND FRAMING PLAN				
DRAWN BY: HIT	DATE: 8/23/23	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: PF.1	